

FITTING CELL - PRIMARY STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 1

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
021580 A86 292	----- (0)			D wo=021580		D wo=021580				
020600 A74 403	----- 6276		D (30m)	D wo=020600						
013560 A76 447	----- 6800			D wo=013560						End WO=013560 MONDAY SetUp = 142 WO=018660 TUESDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

FITTING CELL - CHUCKERS STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 2

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
021560 A24 2328	----- (0)			D wo=021560						
019630 A25 2316	----- (0)				D wo=019630					End WO=019630 MONDAY SetUp = 2456 WO=018920 WEDNESDAY SetUp = 2253 WO=019440 FRIDAY
					* *					
014700 A26 2235	----- (0)			D wo=014700	D wo=014700					
.????. A27	-----									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC #2 CELL STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 3

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
019290 C40										End WO=019290 WEDNESDAY
146	----- 6750									
019340 C42				D wo=019340						
138	----- 7895			* *						
021560 C44			D (60m)							
328	----- (6800)									
013900 C46			D Setup 324 (20m)	D wo=013900	D wo=013900	D wo=013900	D wo=013900	D Setup 101 wo=020730 (40m)	D Setup 101 wo=020730 (40m)	SetUp = 075 WO=019200 FRIDAY SetUp = 474 WO=014540 SATURDAY
324	----- 5828						End wo=013900			
018480 C48			D (90m)		D wo=018480					
126	----- 7897		* *		* *					
019630 C50										End WO=019630 MONDAY SetUp = 119 WO=021270 THURSDAY
316	----- 6800									
015710 C52		1			D wo=015710	D wo=015710				
069	----- 11445									
017810 C54			D (90m)	D wo=017810		D wo=017810				End WO=017810 THURSDAY SetUp = 037 WO=015250 FRIDAY
016	----- 7194		* *	* *		* *				
020240 C56										
320	----- 10200									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CHARGING VALVE CELL (1) STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 4

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
019500 C58 306	----- 8130				D wo=019500					
020450 C60 318	----- 10200			D wo=020450		D wo=020450				
014540 C62 474	----- 8129				D wo=014540	D wo=				
					N End wo=014540	N				
009050 C64 317	----- 7897	1		D wo=009050						
				* *						
018620 C66 302	----- 8129		D (90m)			D wo=018620				
			* *			* *				
016970 C68 479	----- 6800		D (25m)	D wo=016970	D Setup 442 wo=020840 (25m)					
			* *	* * End wo=016970	* *					
015240 C70 022	----- 7194		D (90m)	D wo=015240	D wo=015240	D wo=015240				
			* *	* *	* *	* *				
020550 C72 270	----- 8738									End WO=020550 MONDAY SetUp = 064 WO=019240 WEDNESDAY SetUp = 251 WO=019670 THURSDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CHARGING VALVE CELL (2) STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 5

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
021010 C74 050	----- 8129	1		D wo=021010	D wo=021010	D wo=021010				
				* *	* *	* *				
018860 C76 433	----- 8129	1	D (60m)		D wo=018860					
018960 C30 036	----- 10200		D (80m)	D wo=018960	D wo=018960		D wo=018960	D wo=018960	D wo=	SetUp = 200 WO=012630 MONDAY
			* *	* *	* *		* *			
011790 C32 381	----- 10500		D (80m)		D wo=011790					End WO=011790 WEDNESDAY SetUp = 253 WO=019440 THURSDAY
			N		N					
020490 C34 225	----- (0)		D (60m)			D wo=020490				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC #1 (Part 1) STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 6

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
014030 B02 460	----- 8738	2	D ^(25m)	D ^{wo=014030}						
019020 B04 378	----- 7650					D ^{wo=019020}				
015940 B06 066	----- (2520)		D ^(80m)							
021820 B08 325	----- (2040)	1		D ^{wo=021820}	D ^{wo=021820}	D ^{wo=021820}				
013650 B10 451	----- 10200		D ^(150m)			D ^{wo=013650}				
			* *			* *				
016950 B12 100	----- 8738			D ^{wo=016950}	D ^{wo=016950}					
020150 B14 300	----- 7650	1				D ^{wo=020150}				
021220 B16 573	----- (0)			D ^{wo=021220}	D ^{wo=021220}	D ^{wo=021220}				
				N	N	N				
020130 B18 496	----- 6276	2				D ^{wo=020130}				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC #1 (Part 2) STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 7

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
.???? B20	-----		D	D wo=019610	D wo=019610	D wo=019610	D wo=019610	D wo=019610	D wo=019610	
019610 A50	5828			D wo=019610	D wo=019610	D wo=019610				
467										
013540 A52	3448		D (40m)					D wo=013540	D wo=013540	
448			*							
			*							
019000 A54	4900		D (10m)		D wo=019000					End WO=019000 WEDNESDAY
008			*		*					
			*		*					
016850 A56	(12000)	1	D (12m)							
002										
020380 A58	6276		D (50m)	D wo=020380	D wo=020380	D wo=020380	D wo=020380	D wo=020380	D wo=020380	
463										
021120 A60	6120						D wo=021120			
424										

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

ACME NUT CELL STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 8

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
.????. C02	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
.????. C04	-----				D wo=.????.	D wo=.????.				
007650 C06 893	(0)									
.????. C08	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
020020 C10 757	3600									
020020 C12 757	3600	2		D wo=020020	D wo=020020					
020270 C14 855	3787			D wo=020270		D wo=020270				
020500 C16 815	3600		D Setup 815 (25m)	D wo=020500	D wo=020500	D wo=020500				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

ACME FITTING CELL STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 9

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
014170 C18 960	(5212)									
.????. C20	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
020770 C22 837	----- 3600									End WO=020770 MONDAY
020370 C24 847	----- 1898		D (20m)	D wo=020370	D wo=020370	D wo=020370				
020770 C26 837	----- 3600	1		D wo=020770						

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC ACME STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 10

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
.????. A40			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A42			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A44			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A46			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A48			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

BLOCKS PT 1 STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 11

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
017740 I26 644	----- (0)									
016390 I27 534	----- 3600									
018790 I40 651	----- (3600)			D wo=018790	D wo=018790					End WO=018790 THURSDAY
019600 I41 535	----- 1000				D wo=019600					
.????. I42	-----			D wo=.????.						
018110 I43 643	----- 3250					D wo=018110				
						N				
021070 I44 556	----- 2650			D wo=021070	D Setup 588 wo=020920 (60m)					
				N End wo=021070	N					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

BLOCKS PT 2 STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 12

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
020440 I45 583	----- (0)			D wo=020440	D wo=020440		D wo=020440	D wo=020440	D wo=	SetUp = 691 WO=021340 MONDAY
				N	N		N	End wo=020440	End wo=	
019730 I46 685	----- 5000			D wo=019730	D wo=019730	D wo=019730				
				* *	* *	* *				
021490 I47 551	----- (0)	1	D Setup 551 (40)	D wo=			D wo=	D wo=	D wo=	
			* * End wo=021490	* *			* *			
020470 I48 607	----- 1650			D wo=020470		D wo=020470				
				N		N				
019560 I49 697	----- 5750	1		D wo=019560	D wo=019560	D wo=019560				End WO=019560 SATURDAY
				* *	* *	* *				
.????. I50	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
			N	N	N	N	N			
.????. A87	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
			N	N	N	N	N			
.????. A88	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

HYDROMAT CELL STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 13

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
019970 A10 560	----- (0)			D ^{wo=019970}				D ^{wo=019970}	D ^{wo=}	SetUp = 540 WO=019650 TUESDAY
				N				End wo=019970	End wo=	
020890 A12 522	----- (0)					D ^{wo=020890}		D ^{wo=020890}	D ^{wo=}	SetUp = 558 WO=017800 MONDAY
								End wo=020890	End wo=	
020900 A14 518	----- (0)			D ^{wo=020900}	D ^{wo=020900}	D ^{wo=020900}				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CNC CELL PT 1 STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 14

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
015120 L04 2013	(0)			D wo=015120 * *						
015120 L06 2013	(0)				D wo=015120 * *	D wo=015120 * * End wo=015120		D Setup 2014 wo=015130 (5m)	D Setup 2014 wo=015130 (5m)	SetUp = 2008 WO=019000 TUESDAY
.????. L08			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
			N	N	N	N	N			
.????. L10			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L12			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L14			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
015740 L16 2015	(0)			D wo=015740	D wo=015740					
017100 L17 747	3207		D (8m)	D Setup 6035 wo=018640 (5m)						
			End wo=017100							
020830 L18 704	(3207)			D wo=020830						End WO=020830 MONDAY SetUp = 6200 WO=020460 TUESDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CNC CELL PT 2 STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 15

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
.????. L20	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L22	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L24	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
018780 L26 432	----- (0)		D ^(2m) * *							End WO=018780 TUESDAY
.????. L30	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L32	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L34	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
007120 L36 130	----- (0)		D ^(2m)		D wo=007120			D wo=007120	D wo=007120	
019640 L38 654	----- (0)		D Setup 654 (2m) End wo=019640		D wo=					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

SPEC ASSEMBLY STRATEGY - 4/29/24

printed 4/26/24 at 5:20 pm - page 16

	S/U SHIFT	PRTY WkQty	MONDAY 4/29/24	TUESDAY 4/30/24	WEDNESDAY 5/1/24	THURSDAY 5/2/24	FRIDAY 5/3/24	SATURDAY 5/4/24	SUNDAY 5/5/24	NEXT WEEK
.????. H04			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. H06			D	D wo=????.		D wo=????.				

.????. H08			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
	-----		N	N	N	N	N			
.????. H10			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. H20			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. H12			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. H14			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. H22			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01