

FITTING CELL - PRIMARY STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
021580 A86 292	----- (0)		D ^(40m)	D ^{wo=021580}	D ^{wo=021580}	D ^{wo=021580}				
020560 A74 462	----- 6276		D ^(20m)				D ^{wo=020560}			SetUp = 403 WO=020600 TUESDAY
							End wo=020560			
013560 A76 447	----- 6800		D ^(60m)	D ^{wo=013560}	D ^{wo=013560}	D ^{wo=013560}				End WO=013560 WEDNESDAY SetUp = 142 WO=018660 THURSDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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FITTING CELL - CHUCKERS STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
021560 A24 2328	----- (0)			D wo=021560		D wo=021560				
019440 A25 2253	----- (0)						D wo=019440	D wo=019440	D wo=	
							* *	End wo=019440	End wo=	
018960 A26 2036	----- (0)		D (80m)	D wo=018960	D Setup 2235 wo=014700 (30m)	D Setup 2235 wo=014700				
				End wo=018960						
.????. A27	-----									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #2 CELL STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
018330 C40 006	----- 6800			D wo=018330 * *	D wo=018330 * *	D wo=018330 * *				End WO=018330 MONDAY SetUp = 146 WO=019290 WEDNESDAY
020940 C42 247	----- 7650		D (60m) * *	D wo=020940 * * End wo=020940	D Setup 138 wo=019340 (50m) * *					
021560 C44 328	----- (6800)			D wo=021560	D wo=021560	D wo=021560				
021900 C46 349	----- (5827)		D (10m)		D wo=021900	D wo=021900 End wo=021900				SetUp = 101 WO=020730 MONDAY
018480 C48 126	----- 7897		D Setup 126 (90m) * *	D wo=018480 * *	D wo=018480 * *	D wo=018480 * *				
016480 C50 085	----- 7650		D (25m) End wo=016480	D Setup 316 wo=019630 (30m)		D Setup 119 wo=021270 (30m)				
015710 C52 069	----- 11445	1		D wo=015710	D wo=015710					
015250 C54 037	----- 9692		D (60m) * *	D wo=015250 * *	D wo=015250 * *	D wo=015250 * *				
020240 C56 320	----- 10200			D wo=020240 N		D wo=020240 N				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CHARGING VALVE CELL (1) STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
019500 C58 306	----- 8130		D ^(95m)		D ^{wo=019500}	D ^{wo=019500}				
020450 C60 318	----- 10200			D ^{wo=020450}	D ^{wo=020450}			D ^{wo=020450}	D ^{wo=020450}	
014540 C62 474	----- 8129		D ^(90m)	D ^{wo=014540}		D ^{wo=014540}				End WO=014540 TUESDAY SetUp = 422 WO=012990 WEDNESDAY
			N	N		N				
009050 C64 317	----- 7897	1				D ^{wo=009050}				
						* *				
018320 C66 005	----- 7650		D ^(50m)	D ^{wo=018320}						End WO=018320 TUESDAY SetUp = 302 WO=018620 WEDNESDAY
			* *	* *						
016970 C68 479	----- 6800							D ^{wo=016970}	D ^{wo=}	SetUp = 442 WO=020840 MONDAY
								End wo=016970	End wo=	
015240 C70 022	----- 7194				D ^{wo=015240}					
					* *					
014590 C72 478	----- 6276									End WO=014590 MONDAY SetUp = 251 WO=019670 WEDNESDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CHARGING VALVE CELL (2) STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
021010 C74 050	----- 8129	1	D ^(90m)	D ^{wo=021010}						
			* *	* *						
018860 C76 433	----- 8129	1			D ^{wo=018860}					
018960 C30 036	----- 10200			D ^{wo=018960}	D ^{wo=018960}	D ^{wo=018960}				
				* *	* *	* *				
014100 C32 056	----- 6800				D ^{wo=014100}					SetUp = 381 WO=011790 WEDNESDAY
					N _{End wo=014100}					
020490 C34 225	----- (0)				D ^{wo=020490}	D ^{wo=020490}		D ^{wo=020490}	D ^{wo=020490}	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #1 (Part 1) STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
014030 B02 460	----- 8738	2				D wo=014030				
019020 B04 378	----- 7650			D wo=019020	D wo=019020	D wo=019020				
015940 B06 066	----- (2520)		D (80m)		D wo=015940					
021820 B08 325	----- (2040)	1		D wo=021820		D wo=021820				
013650 B10 451	----- 10200		D (150m) * *		D wo=013650 * *	D wo=013650 * *				
016950 B12 100	----- 8738									
020150 B14 300	----- 7650	1	D (150m)		D wo=020150					
014720 B16 465	----- 11118		D (90m) * *	D wo=014720 * * End wo=014720	D Setup 573 wo=021220 (90m) * *	D wo=021220 * *				
020130 B18 496	----- 6276	2	D (50m)	D wo=020130		D wo=020130				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #1 (Part 2) STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
.???? B20	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
019610 A50 467	5828		D ^(15m)							
013540 A52 448	3448						D wo=013540	D wo=013540	D wo=013540	
							*			
							*			
015140 A54 011	(0)					D wo=015140	D wo=015140			SetUp = 013 WO=015120 THURSDAY
						*	*			
							End wo=015140			
016850 A56 002	(12000)	1			D wo=016850		D wo=016850	D wo=016850	D wo=016850	
020380 A58 463	6276		D ^(50m)	D wo=020380		D wo=020380				
021120 A60 424	6120									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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ACME NUT CELL STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
.????? C02	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
020370 C04	-----		D (20m)	D wo=020370		D wo=020370				
847	1898									
007650 C06	-----									
893	(0)									
.????? C08	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
020020 C10	-----		D (60m)	D wo=020020	D wo=020020	D wo=020020				
757	3600									
020020 C12	-----	2								
757	3600									
020270 C14	-----		D (25m)	D wo=020270	D wo=020270					
855	3787									
020340 C16	-----			D wo=020340	D Setup 815 wo=020500 (25m)	D wo=020500				
758	3579			End wo=020340						

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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ACME FITTING CELL STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
014170 C18 960	(5212)									
.????. C20	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
020770 C22 837	----- 3600					D wo=020770				
.????. C24	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
020770 C26 837	----- 3600	1		D wo=020770		D wo=020770				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC ACME STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
.????. A40			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A42			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A44			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A46			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A48			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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BLOCKS PT 1 STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
017740 I26 644	----- (0)									
016390 I27 534	----- 3600			D wo=016390	D wo=016390					
018790 I40 651	----- (3600)		D Setup 651 (20m)	D wo=018790	D wo=018790					
			* *	* *	* *					
019600 I41 535	----- 1000				D wo=019600					
021080 I42 536	----- 5500			D wo=021080	D wo=021080					End WO=021080 TUESDAY SetUp = 534 WO=016390 SATURDAY
018110 I43 643	----- 3250			D wo=018110	D wo=018110					
				N	N					
021070 I44 556	----- 2650									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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BLOCKS PT 2 STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
020950 I45 658	----- (0)		D ^(25m)	D ^{wo=020950}	D ^{wo=020950}					End WO=020950 WEDNESDAY SetUp = 583 WO=020440 THURSDAY
			N	N	N					
019840 I46 689	----- (0)									
021090 I47 539	5500	1		D ^{wo=021090}	D ^{wo=021090}					End WO=021090 TUESDAY SetUp = 551 WO=021490 WEDNESDAY
				* *	* *					
019550 I48 686	4500									
019560 I49 697	5750	1								
.????. I50	-----		D	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	
			N	N	N	N	N			
.????. A87	-----		D	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	
			N	N	N	N	N			
.????. A88	-----		D	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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HYDROMAT CELL STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
019970 A10 560	----- (0)							D wo=019970	D wo=019970	End WO=019970 SATURDAY
020890 A12 522	----- (0)							D wo=020890	D wo=	SetUp = 558 WO=017800 TUESDAY
								End wo=020890	End wo=	
020900 A14 518	----- (0)			D wo=020900	D wo=020900					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CNC CELL PT 1 STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
015110 L04								D wo=015110	D wo=	SetUp = 2009 WO=015160 WEDNESDAY SetUp = 2011 WO=015140 THURSDAY
2012	----- (0)							End wo=015110	End wo=	
015120 L06			D (10m)		D wo=015120	D wo=015120				End WO=015120 MONDAY
2013	----- (0)		* *		* *	* *				
.????. L08			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
	-----		N	N	N	N	N			
.????. L10			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. L12			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. L14			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

015740 L16			D (2m)	D wo=015740	D wo=015740					
2015	----- (0)									
020350 L17					D wo=020350			D wo=020350	D wo=020350	End WO=020350 MONDAY SetUp = 747 WO=017100 TUESDAY SetUp = 412 WO=020660 THURSDAY
562	3207									
017440 L18				D wo=017440	D Setup 6200 wo=020460 (4m)					
6023	3207			End wo=017440						

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CNC CELL PT 2 STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
.????. L20	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L22	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L24	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
018780 L26 432	----- (0)		D ^(2m) * *		D wo=018780 * *		D wo=018780	D wo=018780	D wo=018780	End WO=018780 FRIDAY
.????. L30	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L32	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L34	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
013010 L36 420	----- (0)									End WO=013010 MONDAY SetUp = 516 WO=021030 WEDNESDAY SetUp = 130 WO=007120 SATURDAY
019760 L38 600	----- (0)		D Setup 600 (2m) End wo=019760							

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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SPEC ASSEMBLY STRATEGY - 4/8/24

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	S/U SHIFT	PRTY WkQty	MONDAY 4/8/24	TUESDAY 4/9/24	WEDNESDAY 4/10/24	THURSDAY 4/11/24	FRIDAY 4/12/24	SATURDAY 4/13/24	SUNDAY 4/14/24	NEXT WEEK
.????. H04	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
020640 H06 6600	(300)				D wo=020640					End WO=020640 WEDNESDAY
.????. H08	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
			N	N	N	N	N			
.????. H10	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H20	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H12	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H14	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
017800 H22 558	(300)		D (60m)	D wo=017800	D wo=017800	D wo=017800	D wo=017800	D wo=017800	D wo=017800	End WO=017800 SATURDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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