

FITTING CELL - PRIMARY STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 1

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
014100 A86 056	----- 6800		D Setup 056 (60m)							
020600 A74 403	----- 6276		D (30m)							End WO=020600 TUESDAY SetUp = 462 WO=020560 THURSDAY
018660 A76 142	----- 10200		D (60m)	D wo=018660	D wo=018660					End WO=018660 WEDNESDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

FITTING CELL - CHUCKERS STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 2

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
021560 A24 2328	----- (0)					D ^{wo=021560}				
019440 A25 2253	----- (0)		D ^(50m)			D ^{wo=019440}				
			* *			* *				
018960 A26 2036	----- (0)				D ^{wo=018960}	D ^{wo=018960}				
.????. A27	-----		D		D ^{wo=.????.}					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC #2 CELL STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 3

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
019290 C40 146	----- 6750		D (80m)	D Setup 121 wo=019260 (80m)	D wo=019260	D wo=019260				
			N End wo=019290	N	N	N				
019340 C42 138	----- 7895									End WO=019340 FRIDAY
021560 C44 328	----- (6800)		D (60m)							
			*							
019200 C46 075	----- 5827		D (90m)	D wo=019200	D wo=019200					End WO=019200 THURSDAY
017880 C48 105	----- 6800			D wo=017880	D wo=017880	D Setup 126 wo=018480 (90m)				
				*	*	*				
014520 C50 459	----- 6276			D wo=014520						
015710 C52 069	----- 11445	1	D (150m)			D wo=015710				
015250 C54 037	----- 9692		D (90m)	D wo=015250	D wo=015250	D wo=015250	D wo=015250			End WO=015250 MONDAY SetUp = 016 WO=017810 TUESDAY
			*	*	*	*	*			
011790 C56 381	----- 10500	1		D wo=011790		D wo=011790				End WO=011790 THURSDAY
				N		N				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CHARGING VALVE CELL (1) STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 4

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
019500 C58 306	----- 8130		D ^(95m)	D ^{wo=019500}						
020450 C60 318	----- 10200		D ^(60m)	D ^{wo=020450}				D ^{wo=020450}	D ^{wo=}	SetUp = 327 WO=018040 MONDAY
								End wo=020450	End wo=	
014540 C62 474	----- 8129	1		D ^{wo=014540}		D ^{wo=014540}				SetUp = 456 WO=018920 TUESDAY
				* *		* * End wo=014540				
009050 C64 317	----- 7897	1								End WO=009050 WEDNESDAY
018620 C66 302	----- 8129		D ^(80m)	D ^{wo=018620}		D ^{wo=018620}				End WO=018620 TUESDAY SetUp = 005 WO=018320 WEDNESDAY
			* *	* *		* *				
020840 C68 442	----- (0)		D ^{Setup 442 (40m)}		D ^{wo=}					
			* * End wo=020840		* *					
018530 C70 404	----- 8130					D ^{wo=018530}				End WO=018530 THURSDAY SetUp = 022 WO=015240 SATURDAY
						* *				
019810 C72 145	----- 7650		D ^{Setup 145 (50m)}				D ^{wo=019810}	D ^{wo=019810}	D ^{wo=019810}	
			* *				* *			

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CHARGING VALVE CELL (2) STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 5

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
021010 C74 050	----- 8129	1			D wo=021010	D wo=021010				
018860 C76 433	----- 8129	1		D wo=018860	D wo=018860	D wo=018860				
018960 C30 036	----- 10200	1	D (60m)			D wo=018960				End WO=018960 WEDNESDAY SetUp = 200 WO=012630 THURSDAY
019440 C32 253	----- 6800	1	D (100m)							End WO=019440 WEDNESDAY SetUp = 381 WO=011790 THURSDAY
020490 C34 225	----- (0)			D wo=020490		D wo=020490	D wo=020490			
				*		*	*			

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC #1 (Part 1) STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 6

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
014030 B02 460	----- 8738	2	D ^(25m)	D ^{wo=014030}	D ^{Setup 002 wo=016850 (10m)}					SetUp = 460 WO=014030 TUESDAY
				End wo=014030						
019020 B04 378	----- 7650		D ^(60m)		D ^{wo=019020}		D ^{wo=019020}			
			* *		* *		* *			
015940 B06 066	----- (2520)									
015280 B08 045	----- 2781	1		D ^{wo=015280}		D ^{wo=015280}				End WO=015280 MONDAY SetUp = 325 TUESDAY
013650 B10 451	----- 10200		D ^(150m)		D ^{wo=013650}	D ^{wo=013650}				End WO=013650 THURSDAY
			* *		* *	* *				
016950 B12 100	----- 8738		D ^(35m)	D ^{wo=016950}		D ^{wo=016950}				
020150 B14 300	----- 7650	1			D ^{wo=020150}	D ^{wo=020150}				
					* *	* *				
021220 B16 573	----- (0)	2			D ^{wo=021220}			D ^{wo=021220}	D ^{wo=021220}	End WO=021220 MONDAY SetUp = 465 WO=014720 TUESDAY
					* *					
020130 B18 496	----- 6276	2	D ^(50m)		D ^{wo=020130}					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC #1 (Part 2) STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 7

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
015370 B20 060	----- 3352			D wo=015370	D wo=015370	D wo=015370	D wo=015370			
019610 A50 467	----- 5828									
013540 A52 448	----- 3448			D wo=013540						
				* *						
015150 A54 010	----- 4223	1	D (15m)			D wo=015150	D Setup 013 wo=015120 (15m)			SetUp = 012 WO=015110 MONDAY
			* *			* * End wo=015150				
020090 A56 152	----- 10200									
020380 A58 463	----- 6276		D (50m)		D wo=020380	D wo=020380				
021120 A60 424	----- 6120			D wo=021120		D wo=021120	D wo=021120			

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

ACME NUT CELL STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 8

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
.????. C02	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
014380 C04	-----		D (10m)	D wo=014380		D Setup 962 wo=014210 (25m)				SetUp = 971 WO=014780 THURSDAY
964	(0)			End wo=014380						
017010 C06	-----		D (5m)	D wo=017010						
745	3600									
.????. C08	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. C10	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
020020 C12	-----	2	D (40m)		D wo=020020	D wo=020020				
757	3600									
020270 C14	-----			D wo=020270	D wo=020270					End WO=020270 WEDNESDAY
855	3787									
020340 C16	-----				D wo=020340	D wo=020340				End WO=020340 TUESDAY SetUp = 815 WO=020500 WEDNESDAY
758	3579									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

ACME FITTING CELL STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 9

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
.????. C18			D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	

.????. C20			D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	

020770 C22 837			D ^(60m)		D wo=020770					
	3600									
.????. C24			D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	

020770 C26 837		1	D ^(25m)		D wo=020770	D wo=020770				
	3600									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC ACME STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 10

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
.????. A40			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A42			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A44			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A46			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A48			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

BLOCKS PT 1 STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 11

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
017740 126 644	----- (0)									End WO=017740 MONDAY SetUp = 651 WO=018790 TUESDAY
018870 127 528	----- (0)									End WO=018870 TUESDAY SetUp = 534 WO=016390 WEDNESDAY
019030 140 601	----- (0)									
021080 141 536	----- 5500	1	D Setup 536 (80m)	D wo=021080	D wo=021080			D wo=021080	D wo=021080	
.????. 142	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
019050 143 659	----- 3100		D (35m)	D Setup 642 wo=018120 (45m)						
			N End wo=019050	N						
021070 144 556	----- 2650	2								End WO=021070 THURSDAY SetUp = 588 WO=020920 FRIDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

BLOCKS PT 2 STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 12

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
020950 I45 658	----- (0)									
019840 I46 689	----- (0)		D ^(45m) * *	D ^{wo=019840} * * End wo=019840	D ^{Setup 685 wo=019730 (55m)} * *					
020330 I47 652	----- (0)	1		D ^{wo=020330} * *				D ^{wo=020330}	D ^{wo=020330}	End WO=020330 MONDAY SetUp = 539 WO=021090 TUESDAY
020470 I48 607	----- 1650			D ^{wo=020470} N End wo=020470	D ^{Setup 686 wo=019550 (55m)} N	D ^{wo=019550} N	D ^{wo=019550} N			
019680 I49 673	----- 5750		D ^(60m) * *	D ^{wo=019680} * *	D ^{wo=019680} * *					End WO=019680 MONDAY SetUp = 697 WO=019560 TUESDAY
.????. I50	-----		D N	D ^{wo=.????.} N	D ^{wo=.????.} N	D ^{wo=.????.} N	D ^{wo=.????.} N	D ^{wo=.????.}	D ^{wo=.????.}	
.????. A87	-----		D N	D ^{wo=.????.} N	D ^{wo=.????.} N	D ^{wo=.????.} N	D ^{wo=.????.} N	D ^{wo=.????.}	D ^{wo=.????.}	
.????. A88	-----		D	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

HYDROMAT CELL STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 13

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
019970 A10 560	----- (0)									End WO=019970 TUESDAY SetUp = 647 WO=017920 THURSDAY
017800 A12 558	----- (0)			D wo=017800	D wo=017800					
005960 A14 800	----- (5800)		D Setup 800 (1m)	D Setup 800 wo=005960	D wo=005960	D Setup 700 wo=021730 (1m)				SetUp = 634 WO=020160 WEDNESDAY
					End wo=005960					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CNC CELL PT 1 STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 14

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
.????. L04	-----			D wo=????.	D wo=????.					
				* *	* *					
015120 L06	-----		D ^(5m)			D wo=015120				
2013	(0)		* *			* *				
.????. L08	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
			N	N	N	N				
.????. L10	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
015590 L12	-----			D wo=015590				D wo=015590	D wo=015590	
6007	(540)									
.????. L14	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
015950 L16	-----				D wo=015950	D Setup 2070 wo=015950 (2m)				
2017	(0)				End wo=015950					
017100 L17	-----		D ^(6m)	D wo=017100	D wo=017100	D Setup 6719 wo=020680 (5m)	D wo=020680	D wo=020680	D wo=020680	
747	3207				End wo=017100					
020500 L18	-----		D ^(2m)	D Setup 6720 wo=020590 (5m)			D Setup 020 wo=015750 (5m)			
815	(0)		End wo=020500							

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CNC CELL PT 2 STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 15

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
.????. L20	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
018650 L22	-----									
755	3579									
.????. L24	-----		D		D wo=????.			D wo=????.	D wo=????.	
021560 L26	-----		D (10m)					D wo=021560	D wo=021560	
328	(0)									
.????. L30	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L32	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L34	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L36	-----				D wo=????.		D wo=????.	D wo=????.	D wo=????.	
020220 L38	-----		D (3m)		D Setup 562 wo=020350 (2m)	D wo=020350				
610	(0)		End wo=020220							

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

SPEC ASSEMBLY STRATEGY - 10/30/23

printed 10/27/23 at 5:20 pm - page 16

	S/U SHIFT	PRTY WkQty	MONDAY 10/30/23	TUESDAY 10/31/23	WEDNESDAY 11/1/23	THURSDAY 11/2/23	FRIDAY 11/3/23	SATURDAY 11/4/23	SUNDAY 11/5/23	NEXT WEEK
.????. H04			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. H06				D wo=.????.	D wo=.????.			D wo=.????.	D wo=.????.	

.????. H08			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
	-----		N	N	N	N	N			
.????. H10			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. H20			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. H12			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. H14			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. H22			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01