

FITTING CELL - PRIMARY STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 1

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
016190 A86 093	----- 6976		D Setup 093 (45m)							
020600 A74 403	----- 6276		D (30m)	D wo=020600		D wo=020600				SetUp = 462 WO=020560 MONDAY
						End wo=020600				
018660 A76 142	----- 10200		D (60m)		D wo=018660					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

FITTING CELL - CHUCKERS STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 2

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
021560 A24 2328	----- (0)					D ^{wo=021560}				
019440 A25 2253	----- (0)									End WO=019440 WEDNESDAY
014700 A26 2235	----- (0)				D ^{wo=014700}	D ^{Setup 2036 wo=018960 (60m)}				
					End wo=014700					
.????. A27	-----			D ^{wo=.????.}						

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC #2 CELL STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 3

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
019260 C40			D	D wo=019260	D Setup 006 wo=018330 (60m)	D Setup 146 wo=019290 (80m)				
121	----- (0)		*	*	*	*				
			*	End wo=019260	*	*				
020940 C42					D wo=020940	D wo=020940				SetUp = 138 WO=019340 TUESDAY
247	8130				*	*				
					*	End wo=020940				
021560 C44					D wo=021560	D wo=021560				
328	(6800)				*	*				
					*	*				
019200 C46			D (90m)	D wo=019200						
075	5827									
018480 C48		1	D (80m)	D wo=018480	D wo=018480	D wo=018480	D Setup 105 wo=017880 (45m)	D wo=017880	D wo=017880	
126	7897		*	*	*	*	*			
			*	*	*	End wo=018480	*			
021270 C50										End WO=021270 TUESDAY
119	(0)									
015710 C52		1		D wo=015710	D wo=015710					
069	11445									
017810 C54			D (60m)	D wo=017810	D Setup 037 wo=015250 (90m)	D wo=015250				
016	7194		*	*	*	*				
			*	End wo=017810	*	*				
011790 C56		1	D (80m)			D wo=011790				
381	10500		N			N				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CHARGING VALVE CELL (1) STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 4

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
019500 C58				D wo=019500	D wo=019500	D wo=019500				
306	8130									
020450 C60										End WO=020450 SATURDAY
318	10200									
014540 C62		1		D wo=014540	D wo=014540	D wo=014540				End WO=014540 MONDAY SetUp = 456 WO=018920 THURSDAY
474	8129			* *	* *	* *				
009050 C64		1		D wo=009050	D wo=009050					
317	7897			* *	* *					
018320 C66			D (60m)		D wo=018320	D Setup 302 wo=018620 (80m)				
005	7650		N		N End wo=018320	N				
014450 C68			D (30m)	D wo=014450	D Setup 479 wo=016970 (30m)	D wo=016970				End WO=016970 WEDNESDAY SetUp = 442 WO=020840 THURSDAY
470	6800		* *	* * End wo=014450	* *	* *				
015240 C70		1	D (60m)	D wo=015240	D Setup 404 wo=018530 (60m)	D wo=018530				
022	7194		* *	* * End wo=015240	* *	* *				
014590 C72		1	D (65m)	D wo=014590	D wo=014590	D wo=014590				SetUp = 145 WO=019810 MONDAY
478	6276		* *	* *	* * End wo=014590	* *				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CHARGING VALVE CELL (2) STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 5

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
021010 C74 050	----- 8129	1		D wo=021010	D wo=021010	D wo=021010				
018860 C76 433	----- 8129	1	D (60m)	D wo=018860						
018960 C30 036	----- 10200	1	D Setup 036 (60m)							
019440 C32 253	----- 6800	1		D wo=019440	D wo=019440	D wo=019440				End WO=019440 THURSDAY
020490 C34 225	----- (0)		D (60m)		D wo=020490					
			* *		* *					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC #1 (Part 1) STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 6

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
014030 B02 460	----- 8738	2	D ^(25m)	D ^{wo=014030}	D ^{wo=014030}	D ^{wo=014030}	D ^{wo=014030}			
019020 B04 378	----- (7650)									
015940 B06 066	----- (2520)			D ^{wo=015940}		D ^{wo=015940}				
015280 B08 045	----- 2781	1	D ^(80m)			D ^{wo=015280}				
013650 B10 451	----- 10200		D ^(150m)	D ^{wo=013650}		D ^{wo=013650}				
			* *	* *		* *				
016950 B12 100	----- 8738			D ^{wo=016950}	D ^{wo=016950}					
020150 B14 300	----- 7650	1	D ^(150m)		D ^{wo=020150}					
			* *		* *					
014720 B16 465	----- (11118)	2			D ^{wo=014720}	D ^{wo=014720}				SetUp = 573 WO=021220 MONDAY
					* *	* * End wo=014720				
020130 B18 496	----- 6276	2	D ^(50m)	D ^{wo=020130}	D ^{wo=020130}	D ^{wo=020130}				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC #1 (Part 2) STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 7

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
015370 B20 060	----- 3352				D wo=015370		D wo=015370			
019610 A50 467	----- 5828		D (15m)	D wo=019610		D wo=019610				
013540 A52 448	----- 3448		D (40m)	D wo=013540	D wo=013540					
			* *	* *	* *					
015160 A54 009	----- (0)		D (15m)	D wo=015160						SetUp = 011 WO=015140 MONDAY Setup = 013 WO=015120 TUESDAY
			* *	* * End wo=015160						
020090 A56 152	----- 10200						D wo=020090	D wo=020090		End WO=020090 THURSDAY
020380 A58 463	----- 6276		D (50m)		D wo=020380	D wo=020380	D wo=020380			
021120 A60 424	----- 6120		D (100m)			D wo=021120				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

ACME NUT CELL STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 8

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
.????. C02	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
014380 C04	(0)		D ^(10m)		D Setup 962 wo=014210 (25m)					SetUp = 971 WO=014780 THURSDAY
964			End wo=014380							
017010 C06	3600		D ^(5m)		D wo=017010	D wo=017010				SetUp = 838 WO=010810 MONDAY
745						End wo=017010				
.????. C08	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. C10	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
020020 C12	3600	2	D ^(40m)	D wo=020020	D wo=020020					
757										
020270 C14	3787		D ^(25m)		D wo=020270					
855										
020340 C16	3579		D ^(20m)							
758										

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

ACME FITTING CELL STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 9

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
.????. C18			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. C20			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

020770 C22 837				D wo=020770	D wo=020770	D wo=020770				
	3600									
.????. C24			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

020770 C26 837		1		D wo=020770	D wo=020770	D wo=020770				
	3600									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC ACME STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 10

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
.????. A40			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A42			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A44			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A46			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A48			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

BLOCKS PT 1 STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 11

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
017740 126 644	----- (0)									End WO=017740 WEDNESDAY SetUp = 651 WO=018790 THURSDAY
018870 127 528	----- (0)		D (30m)	D wo=018870	D wo=018870		D wo=018870	D wo=018870	D wo=	SetUp = 534 WO=016390 MONDAY
019060 140 660	----- 3100	1	D (30m)	D wo=019060	D Setup 659 wo=019050 (50m)					
			N	N End wo=019060	N					
018670 141 612	----- (0)									
.????. 142	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
018110 143 643	----- 3250			D wo=018110	D wo=018110			D wo=018110	D wo=018110	End WO=018110 WEDNESDAY Setup = 642 WO=018120 THURSDAY
020920 144 588	----- 5000	2			D wo=020920					Setup = 556 WO=021070 WEDNESDAY
					N End wo=020920					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

BLOCKS PT 2 STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 12

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
021340 I45 691	----- 5750	1		D wo=021340	D wo=021340		D wo=021340			End WO=021340 TUESDAY SetUp = 583 WO=020440 WEDNESDAY SetUp = 658 WO=020950 THURSDAY
				N	N		N			
019840 I46 689	----- (0)						D wo=019840			End WO=019840 MONDAY SetUp = 685 WO=019730 TUESDAY
							* *			
020330 I47 652	----- (0)	1	D (20m)	D wo=020330	D wo=020330	D wo=020330	D wo=020330			End WO=020330 MONDAY SetUp = 539 WO=021090 THURSDAY
			* *	* *	* *	* *	* *			
019550 I48 686	----- 4500		D (60m)	D Setup 607 wo=020470 (30m)	D wo=020470	D wo=020470	D wo=020470	D wo=020470	D wo=020470	
			N End wo=019550	N	N	N	N			
019680 I49 673	----- 5750				D wo=019680			D wo=019680	D wo=019680	
					* *					
.????. I50	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
			N	N	N	N	N			
.????. A87	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
			N	N	N	N	N			
.????. A88	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

HYDROMAT CELL STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 13

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
019650 A10 540	----- 3600									End WO=019650 TUESDAY SetUp = 560 WO=019970 WEDNESDAY
017800 A12 558	----- (0)		D ^(40m)	D ^{wo=017800}		D ^{wo=017800}				
020900 A14 518	----- (0)				D ^{wo=020900}		D ^{wo=020900}			

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CNC CELL PT 1 STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 14

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
015120 L04 2013	(0)						D wo=015120 * *			End WO=015120 TUESDAY SetUp = 2009 WO=015160 WEDNESDAY
015120 L06 2013	(0)			D wo=015120 * *		D wo=015120 * *				
.????. L08			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
			N	N	N	N	N			
.????. L10			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
015590 L12 6007	(540)									
.????. L14			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
015750 L16 2020	(0)		D ^(1m) End wo=015750	D Setup 2015 wo=015740 (1m)			D Setup 2017 wo=015760 (1m)			SetUp = 2070 WO=015950 WEDNESDAY
018640 L17 6035	(0)			D wo=018640 End wo=018640	D Setup 6042 wo=019750 (5m)		D Setup 6752 wo=021380 (1m)	D Setup 6752 wo=021380 (1m)		
020500 L18 815	(0)		D ^(6m)	D wo=020500 End wo=020500	D Setup 020 wo=015740 (2m)	D wo=015740	D wo=015740	D wo=015740	D wo=015740	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CNC CELL PT 2 STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 15

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
.????. L20			D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	

018650 L22				D wo=018650	D wo=018650					End WO=018650 WEDNESDAY
755	3579									
018780 L24								D wo=018780	D wo=	
432	(6000)							End wo=018780	End wo=	
021560 L26			D (10m)	D wo=021560	D wo=021560					
328	(0)									
.????. L30			D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	

.????. L32			D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	

.????. L34			D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	

021350 L36			D Setup 6220 (2m)							SetUp = 6530 WO=021030 TUESDAY
6220	(0)		End wo=021350							
020220 L38				D wo=020220	D wo=020220	D wo=020220	D wo=020220			
610	(0)									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

SPEC ASSEMBLY STRATEGY - 10/9/23

printed 10/6/23 at 5:20 pm - page 16

	S/U SHIFT	PRTY WkQty	MONDAY 10/9/23	TUESDAY 10/10/23	WEDNESDAY 10/11/23	THURSDAY 10/12/23	FRIDAY 10/13/23	SATURDAY 10/14/23	SUNDAY 10/15/23	NEXT WEEK
.????. H04	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H06	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H08	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
			N	N	N	N	N			
.????. H10	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H20	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H12	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H14	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H22	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01