

FITTING CELL - PRIMARY STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 1

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
021580 A86 292	----- (0)		D Setup 292 (60m)							SetUp = 056 WO=014100 FRIDAY
			End wo=021580							
020600 A74 403	----- 6276			D wo=020600	D wo=020600					End WO=020600 MONDAY SetUp = 462 WO=020560 WEDNESDAY
018660 A76 142	----- 10200				D wo=018660	D wo=018660				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

FITTING CELL - CHUCKERS STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 2

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
021560 A24 2328	----- (0)				D wo=021560					
019440 A25 2253	----- (0)				D wo=019440					End WO=019440 TUESDAY SetUp = 456 WO=018920 WEDNESDAY
					* *					
018960 A26 2036	----- (0)			D wo=018960		D wo=018960				
.????. A27	-----									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC #2 CELL STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 3

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
018330 C40 006	----- 6800			D wo=018330			D wo=018330			End WO=018330 TUESDAY SetUp = 121 WO=019260 WEDNESDAY
				* *			* *			
020940 C42 247	----- 7650			D wo=020940	D wo=020940		D wo=020940			
				* *	* *		* *			
021560 C44 328	----- 6800				D wo=021560	D wo=021560				End WO=021560 MONDAY
					* *	* *				
019200 C46 075	----- 5827			D wo=019200	D wo=019200	D wo=019200				
018480 C48 126	----- 7897		D (100m)	D wo=018480						SetUp = 105 WO=017880 MONDAY SetUp = 126 WO=018480 TUESDAY
			* *	* * End wo=018480						
014520 C50 459	----- 6276	1		D wo=014520	D Setup 119 wo=021270	D wo=021270				
				End wo=014520						
015710 C52 069	----- 11445	1	D (150m)		D wo=015710	D wo=015710				
015250 C54 037	----- (0)				D wo=015250		D wo=015250			
					* *		* *			
011790 C56 381	----- 10500	1			D wo=011790	D wo=011790				
					N	N				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CHARGING VALVE CELL (1) STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 4

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
018230 C58 052	----- 7875			D wo=018230	D wo=018230					
020450 C60 318	----- 5828			D wo=020450 * *		D wo=020450 * *	D wo=020450 * *	D wo=020450	D wo=020450	End WO=020450 TUESDAY SetUp = 327 WO=018040 WEDNESDAY
014540 C62 474	----- 8129	1			D wo=014540 * *					End WO=014540 MONDAY SetUp = 456 WO=018920 TUESDAY
009050 C64 317	----- 7897	1		D wo=009050 * *		D wo=009050 * *				
018320 C66 005	----- 7650			D wo=018320 N End wo=018320	D Setup 302 wo=018620 (80m) N	D wo=018620 N				
014700 C68 235	----- 7650				D wo=014700 * *	D wo=014700 * * End wo=014700				SetUp = 479 WO=016970 TUESDAY
015240 C70 022	----- 7194	1		D wo=015240 * *		D wo=015240 * *				End WO=015240 TUESDAY SetUp = 404 WO=018530 WEDNESDAY
019670 C72 251	----- 8130				D wo=019670 * *					End WO=019670 MONDAY SetUp = 478 WO=014590 TUESDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CHARGING VALVE CELL (2) STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 5

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
021010 C74 050	----- 8129			D wo=021010	D wo=021010	D wo=021010				
018860 C76 433	----- 8129	2			D wo=018860	D wo=018860				
018960 C30 036	----- 10200	1		D wo=018960						
019440 C32 253	----- 6800	1		D wo=019440						
020490 C34 225	----- (0)			D wo=020490						
				* *						

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC #1 (Part 1) STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 6

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
014030 B02 460	----- 8738	2				D wo=014030				
019020 B04 378	----- (7650)									
015940 B06 066	----- (2520)			D wo=015940						
015280 B08 045	----- 2781	1			D wo=015280					
013650 B10 451	----- 10200			D wo=013650 * *		D wo=013650 * *				
016950 B12 100	----- 8738			D wo=016950						
020150 B14 300	----- 7650	1		D wo=020150 * *		D wo=020150 * *				
021220 B16 573	----- (0)			D wo=021220 * *		D wo=021220 * *				
020130 B18 496	----- 6276	2		D wo=020130	D wo=020130					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC #1 (Part 2) STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 7

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
015370 B20 060	----- 3352				D wo=015370					
019610 A50 467	----- 5828			D wo=019610		D wo=019610				
013540 A52 448	----- 3448									
015160 A54 009	----- (0)			D Setup 009 wo=015160						SetUp = 013 WO=015120 TUESDAY
				End wo=015160						
020090 A56 152	----- 10200									
020380 A58 463	----- 6276			D wo=020380		D wo=020380				
021120 A60 424	----- 6120				D wo=021120		D wo=021120			

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

ACME NUT CELL STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 8

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
.????. C02	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
020370 C04	-----		D ^(15m)		D wo=020370					
847	1898									
017010 C06	-----				D wo=017010					
745	3600									
.????. C08	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. C10	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
020020 C12	-----	2	D ^(40m)	D wo=020020	D wo=020020	D wo=020020				
757	3600									
020270 C14	-----		D ^(25m)		D wo=020270					
855	3787									
020340 C16	-----		D ^(20m)	D wo=020340		D wo=020340				
758	3579									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

ACME FITTING CELL STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 9

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
.????. C18			D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	

.????. C20			D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	

020770 C22 837					D wo=020770	D wo=020770				
	3600									
.????. C24			D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	

020770 C26 837		1			D wo=020770	D wo=020770				
	3600									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

MISC ACME STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 10

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
.????. A40	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
.????. A42	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
.????. A44	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
.????. A46	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
.????. A48	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

BLOCKS PT 1 STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 11

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
017740 126 644	----- (0)					D wo=017740	D Setup 651 wo=018790 (15m)			
						End wo=017740				
016390 127 534	----- 3600				D wo=016390	D wo=016390				
017660 140 503	----- 1840									End WO=017660 WEDNESDAY SetUp = 601 WO=019030 THURSDAY
021080 141 536	----- 5500				D wo=021080					
					End wo=021080					
.????. 142	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
019050 143 659	----- (0)			D wo=019050		D wo=019050				
				N		N				
021070 144 556	----- 2650	2			D wo=021070	D Setup 587 wo=020910 (60m)				
					N End wo=021070	N				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

BLOCKS PT 2 STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 12

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
021340 I45 691	----- 5750		D ^(45m)			D Setup 690 wo=021390 (50m)				
			N End wo=021340			N				
018360 I46 637	----- 1400			D wo=018360	D wo=018360					
				* *	* *					
021090 I47 539	----- 5500	2			D wo=021090	D wo=021090	D Setup 652 wo=020330 (35m)			
					* *	* * End wo=021090	* *			
020470 I48 607	----- 1650			D Setup 607 wo=020470						SetUp = 686 WO=019550 TUESDAY
				N End wo=020470						
019560 I49 697	----- (0)		D		D wo=019560	D wo=019560				
			* *		* *	* *				
.????. I50	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
			N	N	N	N	N			
.????. A87	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
			N	N	N	N	N			
.????. A88	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

HYDROMAT CELL STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 13

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
019650 A10 540	----- 3600				D wo=019650	D wo=019650				
					N	N				
020890 A12 522	----- 4848			D wo=020890	D wo=020890		D wo=020890			
020900 A14 518	----- (0)			D wo=020900		D wo=020900	D wo=020900			

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CNC CELL PT 1 STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 14

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
015160 L04 2009	----- (0)					D wo=015160				End WO=015160 TUESDAY SetUp = 2011 WO=015140 WEDNESDAY
						* *				
015120 L06 2013	----- (0)			D wo=015120		D wo=015120		D Setup 2008 wo=019000 (5m)	D Setup 2008 wo=019000 (5m)	
				* *		* * End wo=015120				
.????. L08	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
			N	N	N	N	N			
.????. L10	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
015590 L12 6007	----- (540)									
.????. L14	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
015740 L16 2015	----- (0)									End WO=015740 TUESDAY
.????. L17	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
020500 L18 815	----- (300)		D (5m)	D wo=020500	D Setup 759 wo=018490 (7m)	D wo=018490				End WO=018490 WEDNESDAY
				End wo=020500						

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CNC CELL PT 2 STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 15

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
.????. L20			D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	

018650 L22			D (45m)		D wo=018650		D wo=018650			
755	3579									
019080 L24				D wo=019080	D wo=019080			D wo=019080	D wo=019080	
132	(0)									
021560 L26			D (10m)	D wo=021560	D wo=021560	D wo=021560				
328	(0)									
.????. L30			D	D wo=.		D wo=.	D wo=.	D wo=.	D wo=.	

.????. L32			D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	

018980 L34			D (30m)		D wo=018980	D wo=018980				
6028	(0)									
013660 L36			D (1m)	D Setup 756 wo=019010 (2m)	D wo=019010		D wo=019010			
956	(0)									
			End wo=013660							
020220 L38			D (3m)			D wo=020220		D wo=020220	D wo=020220	
610	(0)									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

SPEC ASSEMBLY STRATEGY - 9/4/23

printed 9/1/23 at 5:20 pm - page 16

	S/U SHIFT	PRTY WkQty	MONDAY 9/4/23	TUESDAY 9/5/23	WEDNESDAY 9/6/23	THURSDAY 9/7/23	FRIDAY 9/8/23	SATURDAY 9/9/23	SUNDAY 9/10/23	NEXT WEEK
.????. H04			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. H06			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. H08			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
	-----		N	N	N	N	N			
.????. H10			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

017660 H20 2503				D wo=017660	D wo=017660	D wo=017660	D wo=017660	D wo=017660	D wo=017660	End WO=017660 SATURDAY
	----- (0)									
.????. H12			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. H14			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.			

.????. H22			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01