

FITTING CELL - PRIMARY STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
021580 A86 292	----- (6000)			D wo=021580	D wo=021580	D Setup 320 wo=020240				
					End wo=021580					
020600 A74 403	----- 6276		D (30m)	D wo=020600		D wo=020600				
013560 A76 447	----- 6800		D (45m)	D wo=013560			D wo=013560			SetUp = 142 WO=018660 MONDAY
							End wo=013560			

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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FITTING CELL - CHUCKERS STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
.????? A24	-----			D wo=????.	D wo=????.	D wo=????.				
019440 A25	-----		D (60m)	D wo=019440		D Setup 2456 wo=018920 (35m)	D Setup 2456 wo=018920			
2253	(0)		* *	* * End wo=019440						
018960 A26	-----									
2036	(0)									
017170 A27	-----									
2973	(2700)									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #2 CELL STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
018330 C40 006	----- 7880					D wo=018330				End WO=018330 MONDAY SetUp = 146 WO=019250 WEDNESDAY SetUp = 121 WO=019260 SATURDAY
						* *				
020940 C42 247	----- 7650		D (35m)	D wo=020940			D Setup 306 wo=019500 (60m)			Setup = 138 WO=019340 MONDAY
			* *	* * End wo=020940			* *			
021560 C44 328	----- (0)		D (5m)			D wo=021560				Setup = 316 WO=019630 MONDAY
			* *			* * End wo=021560				
019200 C46 075	----- 5827			D wo=019200	D wo=019200					
018480 C48 126	----- 7897		D (90m)			D wo=018480				Setup = 105 WO=017880 TUESDAY
			* *			* * End wo=018480				
006820 C50 188	----- (6000)			D wo=006820	D Setup 459 wo=014520 (30m)	D wo=014520	D wo=014520			
				End wo=006820						
015710 C52 069	----- 11445	1	D (150m)	D wo=015710	D wo=015710	D wo=015710				
017810 C54 016	----- 7194		D (30m)	D wo=017810			D Setup 037 wo=015250 (90m)			Setup = 116 WO=018180 TUESDAY
			* *	* * End wo=017810			* *			
011790 C56 381	----- 10500	1	D (80m)	D wo=011790	D wo=011790					
			N	N	N					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CHARGING VALVE CELL (1) STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
016480 C58 085	----- 7650		D ^(15m)	D ^{wo=016480}						
020450 C60 318	----- 10200		D ^(75m)	D ^{wo=020450}	D ^{wo=020450}					End WO=020450 MONDAY SetUp = 327 WO=018040 TUESDAY
			* *	* *	* *					
014540 C62 474	----- 8129		D ^(80m)	D ^{wo=014540}	D ^{Setup 456 wo=018920 (70m)}					
			* *	* * End wo=014540	* *					
009050 C64 317	----- 7897	1	D ^(100m)			D ^{wo=009050}				
			* *			* *				
018620 C66 302	----- 8129			D ^{wo=018620}	D ^{wo=018620}					
				N	N					
020840 C68 442	----- (0)		D ^(20m)							
			* *							
015240 C70 022	----- 7194	1	D ^(80m)	D ^{wo=015240}	D ^{wo=015240}	D ^{wo=015240}				End WO=015240 TUESDAY SetUp = 404 WO=018530 THURSDAY
			* *	* *	* *	* *				
019670 C72 251	----- 8130		D ^{Setup 251 (40m)}							End WO=019670 THURSDAY
			* *							

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CHARGING VALVE CELL (2) STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
021010 C74 050	----- 8129		D ^(60m)	D ^{wo=021010}						
018860 C76 433	----- 8129	2	D ^(60m)		D ^{wo=018860}	D ^{wo=018860}				
012630 C30 200	----- 6800	1	D ^(40m)	D ^{Setup 036 wo=018960 (100m)}	D ^{wo=018960}	D ^{wo=018960}	D ^{wo=018960}			
			End wo=012630							
019440 C32 253	----- 6800	1	D ^(100m)	D ^{wo=019440}	D ^{wo=019440}		D ^{wo=019440}			
020490 C34 225	----- (0)			D ^{wo=020490}	D ^{wo=020490}	D ^{wo=020490}	D ^{wo=020490}	D ^{wo=020490}	D ^{wo=020490}	
				* *	* *	* *	* *			

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #1 (Part 1) STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
014030 B02 460	----- 8738	2	D ^(25m)	D wo=014030		D wo=014030				
019020 B04 378	----- (7650)		D ^(60m)		D wo=019020	D wo=019020	D wo=019020			
			* *		* *	* *	* *			
015940 B06 066	----- (2520)		D ^(80m)	D wo=015940						
015280 B08 045	----- 2781	1	D ^(80m)		D wo=015280					End WO=015280 THURSDAY
013650 B10 451	----- 10200			D wo=013650		D wo=013650				
				* *		* *				
016950 B12 100	----- 8738			D wo=016950	D wo=016950	D wo=016950				
020150 B14 300	----- 7650	1	D ^(150m)	D wo=020150						
			* *	* *						
014720 B16 465	----- 11118			D wo=014720	D wo=014720	D wo=014720	D Setup 573 wo=021220 (75m)			
				* *	* *	* *	* *			
					End wo=014720					
020130 B18 496	----- 6276	2	D ^(50m)	D wo=020130	D wo=020130	D wo=020130				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #1 (Part 2) STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
015370 B20 060	----- 3352									
019610 A50 467	----- 5828			D wo=019610	D wo=019610	D wo=019610				
013540 A52 448	----- 3448			D wo=013540						
				* *						
015120 A54 013	----- 3822		D (30m)		D wo=015120					
			* *		* *					
020090 A56 152	----- 10200		D (30m)	D wo=020090	D wo=020090					End WO=020090 SATURDAY
020380 A58 463	----- 6276			D wo=020380	D wo=020380	D wo=020380	D wo=020380	D wo=020380	D wo=020380	
021120 A60 424	----- 6120			D wo=021120						

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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ACME NUT CELL STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
.????. C02	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
020370 C04	----- 847	1898								End WO=020370 WEDNESDAY SetUp = 971 WO=014780 THURSDAY
017010 C06	----- 745	3600								
.????. C08	-----			D wo=.????.		D wo=.????.				
.????. C10	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
020020 C12	----- 757	2 3600		D wo=020020		D wo=020020				
.????. C14	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
020340 C16	----- 758	3579			D wo=020340	D wo=020340		D wo=020340	D wo=020340	End WO=020340 MONDAY SetUp = 855 WO=020270 TUESDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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ACME FITTING CELL STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
.????. C18	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. C20	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
014170 C22 960	(1500)	1								End WO=014170 WEDNESDAY
020770 C24 837	3600									
020770 C26 837	3600	1		D wo=020770		D wo=020770		D wo=020770	D wo=020770	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC ACME STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
.????. A40			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A42			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A44			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A46			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A48			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

BLOCKS PT 1 STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
017740 126 644	----- (0)				D wo=017740	D wo=017740		D wo=017740	D wo=017740	End WO=017740 WEDNESDAY
016390 127 534	----- 3600		D (35m)					D wo=016390	D wo=	SetUp = 528 WO=018870 MONDAY
								End wo=016390	End wo=	
019280 140 655	----- (0)			D wo=019280	D wo=019280	D wo=019280				
018160 141 622	----- 3200		D (25m)	D wo=018160	D wo=018160					End WO=018160 MONDAY SetUp = 536 WO=021080 TUESDAY
.????. 142	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
019060 143 660	----- 3250									
021070 144 556	----- (0)									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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BLOCKS PT 2 STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
021340 I45 691	----- 5750		D ^(45m)	D ^{wo=021340}		D ^{wo=021340}				End WO=021340 MONDAY SetUp = 690 WO=021390 TUESDAY
			N	N		N				
019840 I46 689	----- (0)		D ^(55m)	D ^{wo=019840}	D ^{wo=019840}					
			* *	* *	* *					
021080 I47 536	----- 5500					D ^{wo=021080}				End WO=021080 THURSDAY
						N				
019550 I48 686	----- 4500			D ^{wo=019550}		D ^{wo=019550}				
				N		N				
019560 I49 697	----- 5750	1	D ^(55m)	D ^{wo=019560}	D ^{Setup 696 wo=020080 (60m)}	D ^{wo=020080}		D ^{wo=020080}	D ^{wo=020080}	
			* *	* * End wo=019560	* *	* *				
.????. I50	-----		D	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	
			N	N	N	N	N			
.????. A87	-----		D	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	
			N	N	N	N	N			
.????. A88	-----		D	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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HYDROMAT CELL STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
019060 A10 660	----- (0)		D Setup 660 (50m)							SetUp = 647 WO=017920 TUESDAY
			End wo=019060							
017800 A12 558	----- (0)					D wo=017800				SetUp = 528 WO=018870 MONDAY SetUp = 522 WO=020890 FRIDAY
						End wo=017800				
020160 A14 634	----- 5140			D wo=020160		D Setup 518 wo=020900 (25m)				
				End wo=020160						

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

S-03-012 Rev. J 11-15-01

CNC CELL PT 1 STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
015140 L04 011	----- 4223		D ^(8m) * *	D ^{wo=015140} * * End wo=015140	D ^{Setup 009 wo=015160 (10m)} * *					SetUp = 010 WO=015150 THURSDAY
015130 L06 014	----- 6276		D ^{Setup 014 (5m)} * *				D ^{wo=015130} * * End wo=015130	D ^{Setup 012 wo=015110 (5m)}	D ^{Setup 012 wo=015110 (5m)}	SetUp = 013 WO=015120 THURSDAY
.????. L08	-----		D N	D ^{wo=.????.} N	D ^{wo=.????.} N	D ^{wo=.????.} N	D ^{wo=.????.} N	D ^{wo=.????.}	D ^{wo=.????.}	
.????. L10	-----		D	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	
015590 L12 6007	----- (540)		D ^(24m)		D ^{wo=015590}	D ^{wo=015590}				
.????. L14	-----		D	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	
015750 L16 2020	----- (0)		D ^(1m)	D ^{wo=015750}	D ^{wo=015750}					
019740 L17 6041	----- (0)		D ^(5m) End wo=019740	D ^{Setup 6042 wo=019750 (5m)}				D ^{Setup 747 wo=017100 (6m)}	D ^{Setup 747 wo=017100 (6m)}	
.????. L18	-----				D ^{wo=.????.}					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CNC CELL PT 2 STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
.????. L20				D wo=????.	D wo=????.	D wo=????.				

.????. L22			D	D wo=????.						

.????. L24			D		D wo=????.					

021560 L26 328			D (2m)	D wo=021560	D wo=021560	D wo=021560	D wo=021560			
	----- (0)									
.????. L30			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. L32			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

018980 L34 6028			D (30m)			D wo=018980	D wo=018980			End WO=018980 MONDAY
	----- (0)									
.????. L36			D					D wo=????.	D wo=????.	

020220 L38 610				D wo=020220			D wo=020220			
	----- (0)									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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SPEC ASSEMBLY STRATEGY - 6/12/23

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	S/U SHIFT	PRTY WkQty	MONDAY 6/12/23	TUESDAY 6/13/23	WEDNESDAY 6/14/23	THURSDAY 6/15/23	FRIDAY 6/16/23	SATURDAY 6/17/23	SUNDAY 6/18/23	NEXT WEEK
.????. H04			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. H06			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. H08			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
	-----		N	N	N	N	N			
.????. H10			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

017660 H20 2503			D (50m)	D wo=017660	D wo=017660	D wo=017660	D wo=017660	D wo=017660	D wo=	
	----- (0)							End wo=017660	End wo=	
.????. H12			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. H14			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.			

017800 H22 2558			D (50m)	D wo=017800	D wo=017800	D wo=017800	D wo=	D wo=	D wo=	
	----- (0)					End wo=017800				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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