

FITTING CELL - PRIMARY STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
014100 A86 056	----- 6800			D wo=014100	D wo=014100	D wo=014100		D wo=014100	D wo=014100	End WO=014100 MONDAY SetUp = 320 WO=020240 WEDNESDAY SetUp = 093 WO=016190 THURSDAY
020560 A74 462	----- 6276			D wo=020560		D wo=020560				End WO=020560 MONDAY SetUp = 403 WO=020600 WEDNESDAY
013560 A76 447	----- 6800			D wo=013560	D wo=013560					End WO=013560 THURSDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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FITTING CELL - CHUCKERS STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
.????. A24	-----		D	D wo=.????.	D wo=.????.	D wo=.????.				
019440 A25 2253	----- (0)			D wo=019440		D wo=019440	D Setup 2456 wo=018920 (35m)			
				* *		* * End wo=019440				
.????. A26	-----			D wo=.????.	D wo=.????.	D wo=.????.				
017170 A27 2973	----- (2700)									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #2 CELL STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
018330 C40 006	----- 7880			D wo=018330						End WO=018330 MONDAY SetUp = 146 WO=019250 WEDNESDAY SetUp = 121 WO=019260 THURSDAY
				* *						
020940 C42 247	----- 7650							D wo=020940	D wo=	
								End wo=020940	End wo=	
020850 C44 314	----- 6800			D wo=020850	D wo=020850	D Setup 328 wo=021560 (5m)	D Setup 314 wo=020850 (60m)			
				* *	* * End wo=020850	* *	* *			
019200 C46 075	----- 5827					D wo=019200				
018480 C48 126	----- 7897				D wo=018480					End WO=018480 THURSDAY
					* *					
006820 C50 188	----- (6000)			D wo=006820		D wo=006820				Setup = 292 WO=021580 MONDAY Setup = 459 WO=014520 TUESDAY
						End wo=006820				
015710 C52 069	----- 11445	1		D wo=015710	D wo=015710	D wo=015710				
017810 C54 016	----- 7194			D wo=017810		D wo=017810				Setup = 037 WO=015250 TUESDAY Setup = 116 WO=018180 THURSDAY
				* *		* * End wo=017810				
011790 C56 381	----- 10500	1		D wo=011790	D wo=011790	D wo=011790				
				N	N	N				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CHARGING VALVE CELL (1) STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
016480 C58 085	----- 7650				D wo=016480					
020450 C60 318	----- 10200			D wo=020450		D wo=020450				
				* *		* *				
014540 C62 474	----- 8129							D wo=014540	D wo=	SetUp = 456 WO=018920 MONDAY
								End wo=014540	End wo=	
009050 C64 317	----- 7897	1		D wo=009050	D wo=009050	D wo=009050				
				* *	* *	* *				
018620 C66 302	----- 8129					D wo=018620				
						N				
020840 C68 442	----- (0)			D wo=020840		D wo=020840				
				* *		* *				
015240 C70 022	----- 7194	1				D wo=015240				End WO=015240 TUESDAY
						* *				
014590 C72 478	----- 6276			D wo=014590	D wo=014590					SetUp = 145 WO=019810 MONDAY SetUp = 251 WO=019670 THURSDAY
				* *	* * End wo=014590					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CHARGING VALVE CELL (2) STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
021010 C74 050	----- 8129			D wo=021010	D wo=021010					
018860 C76 433	----- 8129	2		D wo=018860	D wo=018860	D wo=018860				
012630 C30 200	----- 6800	1		D wo=012630						SetUp = 036 WO=018960 TUESDAY
				End wo=012630						
019440 C32 253	----- 6800	1			D wo=019440	D wo=019440				
020490 C34 225	----- (0)			D wo=020490			D wo=020490			
				* *			* *			

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #1 (Part 1) STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
014030 B02 460	----- 8738	2		D wo=014030	D wo=014030	D wo=014030				
019230 B04 482	----- (0)		D Setup 482 (5m)					D Setup 378 wo=019020 (60m)	D Setup 378 wo=019020 (60m)	
			* * End wo=019230							
015940 B06 066	----- (2520)			D wo=015940	D wo=015940					
015280 B08 045	----- 2781	1		D wo=015280	D wo=015280	D wo=015280				
013650 B10 451	----- 10200			D wo=013650						
				* *						
016950 B12 100	----- 8738				D wo=016950					
020150 B14 300	----- 7650	1		D wo=020150	D wo=020150					
				* *	* *					
014720 B16 465	----- 11118			D wo=014720	D wo=014720	D wo=014720				End WO=014720 WEDNESDAY
				* *	* *	* *				
020130 B18 496	----- 6276	2		D wo=020130		D wo=020130				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #1 (Part 2) STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
015370 B20 060	----- 3352					D wo=015370				
019610 A50 467	----- 5828			D wo=019610	D wo=019610	D wo=019610				End WO=019610 THURSDAY
013540 A52 448	----- 3448			D wo=013540	D wo=013540		D wo=013540			
				* *	* *		* *			
015110 A54 012	----- 4223			D wo=015110	D wo=015110	D Setup 013 wo=015120 (30m)				
				* *	* * End wo=015110					
020090 A56 152	----- 10200			D wo=020090	D wo=020090	D wo=020090				
020380 A58 463	----- 6276				D wo=020380					
021120 A60 424	----- 6120				D wo=021120					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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ACME NUT CELL STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
.????. C02	-----		D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	
020370 C04	----- 847 1898				D wo=020370					End WO=020370 TUESDAY SetUp = 971 WO=014780 WEDNESDAY
.????. C06	-----			D wo=.						
.????. C08	-----				D wo=.	D wo=.				
.????. C10	-----		D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	
020020 C12	----- 757 3600	2		D wo=020020		D wo=020020				
.????. C14	-----		D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	
020500 C16	----- 815 3600			D wo=020500	D Setup 758 wo=020340 (35m)					
				End wo=020500						

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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ACME FITTING CELL STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
.????. C18	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. C20	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
014170 C22 960	(1500)	1								End WO=014170 TUESDAY
020770 C24 837	----- 3600			D wo=020770		D wo=020770				
020770 C26 837	----- 3600	1			D wo=020770					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC ACME STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
.????. A40			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A42			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A44			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A46			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A48			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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BLOCKS PT 1 STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
017740 126 644	----- (0)				D wo=017740	D wo=017740				
016390 127 534	3600			D wo=016390	D wo=016390					End WO=016390 FRIDAY
.????. 140	-----			D wo=????.	D wo=????.	D wo=????.				
018160 141 622	(0)									
.????. 142	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
019050 143 659	3100			D wo=019050	D wo=019050	D Setup 660 wo=019060				SetUp = 643 WO=018110 MONDAY SetUp = 642 WO=018120 WEDNESDAY
				* *	* *	* *				
020920 144 588	2650		D (50m)	D wo=020920	D wo=020920	D wo=020920	D wo=020920	D wo=020920	D wo=	SetUp = 556 WO=021070 MONDAY
			N	N	N	N	N	End wo=020920	End wo=	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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BLOCKS PT 2 STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
020950 145 658	----- (0)				D wo=020950	D Setup 691 wo=021340 (45m)	D wo=021340			End WO=021340 WEDNESDAY SetUp = 690 WO=021390 THURSDAY
					N End wo=020950	N	N			
.????. 146	-----			D wo=.????.	D wo=.????.	D wo=.????.		D wo=.????.	D wo=.????.	
				* *	* *	* *				
021490 147 551	----- (0)		D (50m)	D wo=021490						Setup = 536 WO=021080 FRIDAY Setup = 539 WO=021090 SATURDAY
			* *	* * End wo=021490						
021200 148 668	----- (4500)			D wo=021200	D Setup 686 wo=019550 (65m)	D wo=019550		D wo=019550	D wo=019550	
				N End wo=021200	N	N				
019560 149 697	----- 5750	1		D wo=019560		D wo=019560				End WO=019560 WEDNESDAY Setup = 696 WO=020080 THURSDAY
				* *		* *				
.????. 150	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
			N	N	N	N	N			
.????. A87	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
			N	N	N	N	N			
.????. A88	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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HYDROMAT CELL STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
019650 A10 540	----- 3600									End WO=019650 THURSDAY SetUp = 647 WO=017920 SATURDAY
017800 A12 558	----- (0)			D wo=017800	D wo=017800	D wo=017800	D Setup 528 wo=018870 (30m)			
						End wo=017800				
020160 A14 634	----- 5140									End WO=020160 TUESDAY SetUp = 518 WO=020900 WEDNESDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CNC CELL PT 1 STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
015140 L04 011	----- 4223				D Setup 011 wo=015140		D Setup 010 wo=015150 (5m)	D wo=015150	D wo=	
					* * End wo=015140		* *	End wo=015150	End wo=	
015120 L06 013	----- 4223		D (10m)	D wo=015120				D Setup 012 wo=015110 (8m)	D Setup 012 wo=015110 (8m)	
			* *	* * End wo=015120						
.????. L08	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
			N	N	N	N	N			
.????. L10	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
015590 L12 6007	----- (540)			D wo=015590	D wo=015590					
.????. L14	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
015750 L16 2020	----- (0)			D wo=015750	D wo=015750					
021590 L17 6215	----- (3207)		D (1m)	D Setup 6041 wo=019740 (5m)		D Setup 6042 wo=019750 (5m)				SetUp = 747 WO=017100 WEDNESDAY
			End wo=021590							
.????. L18	-----			D wo=.????.	D wo=.????.					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CNC CELL PT 2 STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
018980 L20 6028	(558)			D wo=018980		D wo=018980				End WO=018980 FRIDAY
018650 L22 755	3579				D wo=018650					End WO=018650 MONDAY
.????. L24			D	D wo=????.	D wo=????.					
019080 L26 132	(0)			D wo=019080		D wo=019080		D Setup 328 wo=021560 (2m)	D Setup 328 wo=021560 (2m)	
.????. L30			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L32			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
018980 L34 6028	(0)		D (30m)		D wo=018980	D wo=018980				
020660 L36 945	(7710)			D wo=020660			D wo=020660			
020430 L38 604	(0)		D (5m)		D wo=	D wo=				
			End wo=020430							

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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SPEC ASSEMBLY STRATEGY - 5/29/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/29/23	TUESDAY 5/30/23	WEDNESDAY 5/31/23	THURSDAY 6/1/23	FRIDAY 6/2/23	SATURDAY 6/3/23	SUNDAY 6/4/23	NEXT WEEK
.????. H04	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H06	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H08	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H10	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
017660 H20 2503	----- (0)			D wo=017660	D wo=017660	D wo=017660	D wo=017660	D wo=017660	D wo=017660	
.????. H12	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H14	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
017800 H22 2558	----- (0)				D wo=017800	D wo=017800		D wo=017800	D wo=017800	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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