

FITTING CELL - PRIMARY STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
014100 A86 056	----- 6800		D ^(90m)	D ^{wo=014100}	D ^{wo=014100}	D ^{wo=014100}				End WO=014100 FRIDAY SetUp = 093 WO=016190 SATURDAY
020560 A74 462	----- 6276					D ^{wo=020560}				End WO=020560 TUESDAY
018660 A76 142	----- 10200		D ^(50m)	D ^{Setup 447 wo=013560 (45m)}	D ^{Setup 447 wo=013560}	D ^{wo=013560}				
			End wo=018660							

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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FITTING CELL - CHUCKERS STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
.????. A24	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
019620 A25	----- (6800)			D wo=019620	D wo=019620	D Setup 2253 wo=019440 (60m)				SetUp = 2456 WO=018920 MONDAY
2315				* *	* * End wo=019620					
018960 A26	----- (0)		D Setup 2036 (80m)	D Setup 2036 wo=	D wo=	D wo=				
2036			End wo=018960							
017170 A27	----- (2700)									
2973										

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #2 CELL STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
018330 C40 006	7880		D (50m) * *		D wo=018330 *	D wo=018330 *				End WO=018330 WEDNESDAY SetUp = 146 WO=019290 THURSDAY
019340 C42 138	7895		D (50m) * *	D wo=019340 * *			D wo=019340 * * End wo=019340			SetUp = 247 WO=020940 TUESDAY
020850 C44 314	6800			D wo=020850 * *	D wo=020850 * * End wo=020850	D Setup 328 wo=021560 (25m) * *				
019200 C46 075	5827		D (80m) *		D wo=019200					
018480 C48 126	7897		D (90m) * *			D wo=018480 * *				
006820 C50 188	(0)		D (30m) End wo=006820	D Setup 482 wo=019230 (3m)	D wo=019230 End wo=019230	D Setup 292 wo=021580 (25m)				SetUp = 459 WO=014520 MONDAY
015710 C52 069	11445	1	D (150m)	D wo=015710						
017810 C54 016	7194		D Setup 016 (30m) * *			D wo=017810 * *				End WO=017810 FRIDAY
011790 C56 381	10500	1		D wo=011790 N		D wo=011790 N				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CHARGING VALVE CELL (1) STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
018230 C58						D wo=018230	D Setup 085 wo=016480 (15m)			
052	7875					End wo=018230				
020450 C60										
318	10200									
012990 C62			D (20m)	D wo=012990						SetUp = 456 WO=018920 TUESDAY SetUp = 474 WO=014540 WEDNESDAY
422	(0)		*	*						
			*	*	End wo=012990					
009050 C64		1	D (100m)		D wo=009050	D wo=009050				
317	7897		*		*	*				
			*		*	*				
018620 C66			D (50m)	D wo=018620	D wo=018620					
302	8129		N	N	N					
014450 C68			D (35m)	D wo=014450		D Setup 442 wo=020840 (20m)				
470	7880		*	*		*				
			*	*	End wo=014450	*				
015240 C70		1			D wo=015240		D wo=015240			
022	7194				*		*			
					*		*			
019810 C72			D (25m)	D wo=019810	D Setup 478 wo=014590 (40m)	D wo=014590				
145	7650		*	*	*	*				
			*	*	*	*				
				End wo=019810						

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CHARGING VALVE CELL (2) STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
021010 C74 050	----- 8129			D wo=021010						
018860 C76 433	----- 8129	2	D (60m)		D wo=018860					End WO=018860 THURSDAY
012630 C30 200	----- 6800	1				D wo=012630				SetUp = 036 WO=018960 MONDAY
						End wo=012630				
019440 C32 253	----- 6800	1	D (100m)			D wo=019440				
020490 C34 225	----- (0)			D wo=020490	D wo=020490					
				* *	* *					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #1 (Part 1) STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
014030 B02 460	----- 8738	2				D wo=014030				
019020 B04 378	----- 7650				D wo=019020 * *	D wo=019020 * *				End WO=019020 THURSDAY
015940 B06 066	----- (2520)			D wo=015940						
015280 B08 045	----- 2781	1			D wo=015280	D wo=015280				
013650 B10 451	----- 10200		D (150m) * *		D wo=013650 * *					
016950 B12 100	----- 8738			D wo=016950		D wo=016950				
020150 B14 300	----- 7650	1		D wo=020150 * *						
014720 B16 465	----- 11118		D Setup 465 (90m) * *	D wo=014720 * *						
020130 B18 496	----- 6276	2	D (50m)	D wo=020130	D wo=020130	D wo=020130				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #1 (Part 2) STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
015370 B20 060	----- 3352					D wo=015370	D wo=015370			
019610 A50 467	----- 5828			D wo=019610	D wo=019610					
013540 A52 448	----- 3448	2		D wo=013540 * *		D wo=013540 * * End wo=013540				
015120 A54 013	----- 3822				D Setup 013 wo=015120 End wo=015120		D Setup 012 wo=015110 (15)			
020090 A56 152	----- 10200			D wo=020090	D wo=020090		D wo=020090			End WO=020090 WEDNESDAY
020380 A58 463	----- 6276		D (50m)	D wo=020380	D wo=020380	D wo=020380				
021120 A60 424	----- 6120				D wo=021120		D wo=021120			

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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ACME NUT CELL STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
00000 C02			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

020370 C04					D wo=020370					End WO=020370 WEDNESDAY
847	1898									
018570 C06						D wo=018570				End WO=018570 THURSDAY
825	4447									
017010 C08		2	D (6m)		D wo=017010	D wo=017010				
745	3600									
00000 C10			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

020020 C12		2				D wo=020020				
757	3600									
00000 C14			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

020500 C16						D wo=020500	D Setup 758 wo=020340 (35m)			
815	3600					End wo=020500				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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ACME FITTING CELL STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
.????. C18			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. C20			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

014170 C22 960		1	D ^(10m)	D wo=014170		D wo=014170				
	(1500)									
020770 C24 837			D ^(40m)		D wo=020770					
	3600									
020770 C26 837		1	D ^(25m)		D wo=020770	D wo=020770				
	3600									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC ACME STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
.????. A40	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
.????. A42	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
.????. A44	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
.????. A46	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
.????. A48	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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BLOCKS PT 1 STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
018080 126 627	----- 4150				D wo=018080					End WO=018080 TUESDAY
016390 127 534	----- 3600			D wo=016390	D wo=016390					
019280 140 655	----- (0)		D Setup 655 (45m)	D wo=	D wo=	D wo=	D wo=	D wo=	D wo=	
			End wo=019280							
018160 141 622	----- (0)		D (25m)		D wo=018160					
019050 143 659	----- (0)				D wo=019050	D wo=019050				SetUp = 642 WO=018120 MONDAY SetUp = 643 WO=018110 WEDNESDAY
020910 144 587	----- (0)				*	*				End WO=020910 MONDAY SetUp = 588 WO=020920 TUESDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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BLOCKS PT 2 STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
020950 I45 658	----- (5750)		D Setup 658 (20mm)							SetUp = 691 WO=021340 MONDAY
			N End wo=020950							
018360 I46 637	----- 1400		D (25m)	D wo=018360	D wo=018360	D Setup 689 wo=019840 (55m)				
			* * End wo=018360	* *	* *	* *				
021490 I47 551	----- (0)		D Setup 551 (50m)							SetUp = 536 WO=021080 TUESDAY
			* * End wo=021490							
020470 I48 607	----- 1650	2	D (25m)	D wo=020470	D wo=020470	D wo=020470				SetUp = 668 WO=021200 MONDAY
			N	N	N	N End wo=020470				
019560 I49 697	----- 5750	1			D wo=019560		D wo=019560			
					* *		* *			
.????. I50	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
			N	N	N	N	N			
.????. A87	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
			N	N	N	N	N			
.????. A88	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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HYDROMAT CELL STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
019970 A10 560	----- (0)		D Setup 560 (50m)							SetUp = 647 WO=017920 MONDAY
			End wo=019970							
018870 A12 528	----- (0)		D (10m)		D wo=018870					
020160 A14 634	----- 5140			D wo=020160		D wo=020160				End WO=020160 WEDNESDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CNC CELL PT 1 STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
015140 L04 011	----- 4223		D Setup 011 (5m) * *							End WO=015140 TUESDAY SetUp = 012 WO=015110 THURSDAY
019000 L06 008	----- 4900		D Setup 008 (5m) * *	D wo=019000 * * End wo=019000				D Setup 013 wo=015120 (10m)	D Setup 013 wo=015120 (10m)	End WO=015120 WEDNESDAY
015140 L08	-----		D N	D wo=015140 N	D wo=015140 N	D wo=015140 N	D wo=015140 N	D wo=015140 N	D wo=015140 N	
015140 L10	-----		D N	D wo=015140 N	D wo=015140 N	D wo=015140 N	D wo=015140 N	D wo=015140 N	D wo=015140 N	
015590 L12 6007	----- (540)		D (24m)			D wo=015590				
015590 L14	-----		D N	D wo=015590 N	D wo=015590 N	D wo=015590 N	D wo=015590 N	D wo=015590 N	D wo=015590 N	
015750 L16 2020	----- (0)			D wo=015750	D wo=015750	D wo=015750				
021590 L17 6215	----- (3207)		D (1m) End wo=021590	D Setup 747 wo=017100 (4m)		D Setup 6041 wo=019740 (5m)		D Setup 6042 wo=019750 (5m)	D Setup 6042 wo=019750 (5m)	
021160 L18 6210	----- (0)				D wo=021160 End wo=021160					SetUp = 6720 WO=020590 MONDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CNC CELL PT 2 STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
018980 L20 6028	(558)		D ^(50m)		D wo=018980	D wo=018980	D wo=018980			
018650 L22 755	3579			D wo=018650	D wo=018650	D wo=018650				End WO=018650 WEDNESDAY
.????. L24			D		D wo=????.		D wo=????.			
019080 L26 132	(0)			D wo=019080		D wo=019080				
.????. L30			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. L32			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
018980 L34 6028	(0)			D wo=018980	D wo=018980	D wo=018980				
021050 L36 945	(0)			D wo=021050		D Setup 213 wo=018580 (5m)	D wo=018580			Setup = 412 WO=020660 MONDAY Setup = 412 WO=020660 SATURDAY
				End wo=021050			End wo=018580			
.????. L38				D wo=????.	D wo=????.		D wo=????.			

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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SPEC ASSEMBLY STRATEGY - 5/15/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/15/23	TUESDAY 5/16/23	WEDNESDAY 5/17/23	THURSDAY 5/18/23	FRIDAY 5/19/23	SATURDAY 5/20/23	SUNDAY 5/21/23	NEXT WEEK
.????. H04	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H06	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H08	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H10	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
017660 H20 2503	----- (0)			D wo=017660	D wo=017660					
.????. H12	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H14	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
017800 H22 2558	----- (0)			D wo=017800		D wo=017800				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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