

FITTING CELL - PRIMARY STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
014100 A86 056	----- 6800		D ^(90m)	D ^{wo=014100}		D ^{wo=014100}				
020600 A74 403	----- 6276		D ^(45m)	D ^{Setup 462 wo=020560 (25m)}	D ^{Setup 462 wo=020560}	D ^{wo=020560}				
			End wo=020600							
018660 A76 142	----- 10200		D ^(50m)	D ^{wo=018660}				D ^{wo=018660}	D ^{wo=}	SetUp = 447 WO=013560 MONDAY
							End wo=018660	End wo=		

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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FITTING CELL - CHUCKERS STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
.????. A24	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
019630 A25	-----		D (25m)	D wo=019630		D Setup 2253 wo=019440 (60m)				
2316	6800		* *	* * End wo=019630						
019620 A26	-----		D Setup 2315 (25m)			D Setup 2036 wo=018960 (80m)	D Setup 2036 wo=018960			
2315	(0)		End wo=019620							
017170 A27	-----									
2973	(2700)									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #2 CELL STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
019260 C40 121	----- 7880		D Setup 121 (50m) * *							
019340 C42 138	----- 7895					D wo=019340 * *				End WO=019340 FRIDAY
020850 C44 314	----- 6800									End WO=020850 TUESDAY SetUp = 328 WO=021560 WEDNESDAY
019200 C46 075	----- 5827				D wo=019200					
018480 C48 126	----- 7897		D (90m) * *		D wo=018480 * *	D wo=018480 * *				
006820 C50 188	----- (0)		D Setup 188 (30m) * * End wo=006820			D Setup 459 wo=014520 (25m) * *				SetUp = 292 WO=021580 TUESDAY
015710 C52 069	----- 11445	1	D (150m)	D wo=015710						
015250 C54 037	----- 9692		D (90m) * *			D wo=015250 * * End wo=015250	D Setup 016 wo=017810 (30m) * *			SetUp = 116 WO=018180 THURSDAY SetUp = 037 WO=015250 FRIDAY
011790 C56 381	----- 10500	1	D (80m) N	D wo=011790 N		D wo=011790 N				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CHARGING VALVE CELL (1) STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
018230 C58										End WO=018230 WEDNESDAY
052	----- 7875									
018040 C60				D wo=018040	D wo=018040	D Setup 318 wo=020450 (75m)				
327	----- 5828			* *	* * End wo=018040	* *				
012990 C62					D wo=012990	D wo=012990				SetUp = 456 WO=018920 TUESDAY SetUp = 474 WO=014540 WEDNESDAY
422	----- (0)				* *	* * End wo=012990				
009050 C64		1		D wo=009050	D wo=009050					
317	----- 7897			* *	* *					
018620 C66				D wo=018620	D wo=018620	D wo=018620				
302	----- 8129			N	N	N				
014450 C68										End WO=014450 TUESDAY SetUp = 442 WO=020840 THURSDAY
470	----- 7880									
015240 C70		1	D Setup 022 (80m)	D wo=015240	D wo=015240					
022	----- 7194		* *	* *	* *					
019240 C72			D (30m)	D wo=019240		D Setup 145 wo=019810 (35m)				
064	----- (0)		* *	* * End wo=019240		* *				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CHARGING VALVE CELL (2) STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
021010 C74 050	----- 8129		D ^(60m)		D ^{wo=021010}					
018860 C76 433	----- 8129	2	D ^(60m)	D ^{wo=018860}		D ^{wo=018860}				
012630 C30 200	----- 6800	1	D ^(40m)		D ^{wo=012630}					End WO=012630 THURSDAY
019440 C32 253	----- 6800	1		D ^{wo=019440}	D ^{wo=019440}	D ^{wo=019440}				
020490 C34 225	----- (0)		D ^(60m)	D ^{wo=020490}						
			* *	* *						

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #1 (Part 1) STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
014030 B02 460	----- (0)	2		D wo=014030	D Setup 412 wo=020660 (3m)	D wo=020660				SetUp = 460 WO=014030 THURSDAY
				End wo=014030		End wo=020660				
019020 B04 378	----- 7650		D (60m)	D wo=019020	D wo=019020					
			* *	* *	* *					
015940 B06 066	----- (2520)		D (80m)	D wo=015940		D wo=015940				
015280 B08 045	----- 2781	1	D (80m)		D wo=015280					
013650 B10 451	----- 10200			D wo=013650	D wo=013650	D wo=013650				
				* *	* *	* *				
016950 B12 100	----- 8738		D (35m)	D wo=016950	D wo=016950					
020150 B14 300	----- 7650	1		D wo=020150		D wo=020150				
				* *		* *				
021220 B16 573	----- (0)		D (60m)					D wo=021220	D wo=	
			* *					End wo=021220	End wo=	
020130 B18 496	----- 6276	2	D (50m)		D wo=020130					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #1 (Part 2) STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
015370 B20 060	----- 3352			D wo=015370	D wo=015370	D wo=015370				
019610 A50 467	----- 5828							D wo=019610	D wo=	
								End wo=019610	End wo=	
013540 A52 448	----- 3448	2		D wo=013540	D wo=013540					End WO=013540 THURSDAY
				* *	* *					
015160 A54 009	----- (0)		D (20m)			D wo=015160				SetUp = 013 WO=015120 WEDNESDAY SetUp = 012 WO=015110 THURSDAY
			* *			* * End wo=015160				
020090 A56 152	----- 10200									
020380 A58 463	----- 6276			D wo=020380	D wo=020380	D wo=020380	D wo=020380			End WO=020380 MONDAY
021120 A60 424	----- 6120		D (100m)	D wo=021120		D wo=021120				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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ACME NUT CELL STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
.????. C02	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
020370 C04	----- 847 1898			D wo=020370		D wo=020370	D wo=020370			SetUp = 971 WO=014780 WEDNESDAY
018570 C06	----- 825 4447				D wo=018570					
017010 C08	----- 745 3600	2				D wo=017010				
.????. C10	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
020020 C12	----- 757 3600	2		D wo=020020						
.????. C14	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
020500 C16	----- 815 3600									End WO=020500 TUESDAY SetUp = 758 WO=020340 THURSDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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ACME FITTING CELL STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
.???? C18			D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	

.???? C20			D	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	D wo=.	

014170 C22 960		1	D ^(10m)	D wo=014170		D wo=014170				
	(1500)									
020770 C24 837			D ^(40m)		D wo=020770					
	3600									
020770 C26 837		1	D ^(25m)		D wo=020770					
	3600									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC ACME STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
.????. A40			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A42			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A44			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A46			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A48			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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BLOCKS PT 1 STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
018080 126 627	----- 4150			D wo=018080	D wo=018080					
016390 127 534	----- 3600		D (35m)		D wo=016390					
018390 140 650	----- (0)		D (45m)	D wo=018390	D wo=018390	D wo=018390	D wo=018390			End WO=018390 MONDAY SetUp = 655 WO=019280 TUESDAY
018160 141 622	----- (0)		D (25m)	D wo=018160	D wo=018160					
.????. 142	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
019050 143 659	----- (0)		D (36m) * *	D wo=019050 * * End wo=019050	D Setup 642 wo=018120 (30m) * *					SetUp = 643 WO=018110 WEDNESDAY
021070 144 556	----- 2650		D (60m) N End wo=021070	D Setup 587 wo=020910 N						SetUp = 588 WO=020920 MONDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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BLOCKS PT 2 STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
020440 I45 583	----- (0)			D wo=020440	D Setup 691 wo=021340 (16m)					SetUp = 690 WO=021390 MONDAY
				N End wo=020440	N					
018360 I46 637	----- (0)		D	D wo=018360	D wo=018360	D wo=018360				
			* *	* *	* *	* *				
021090 I47 539	----- 5500			D wo=021090	D wo=021090	D Setup 551 wo=021490 (50m)				SetUp = 539 WO=021090 MONDAY SetUp = 536 WO=021080 THURSDAY
				* *	* *	* *				
020470 I48 607	----- 1650	2	D (25m)	D wo=020470		D wo=020470		D wo=020470	D wo=020470	End WO=020470 TUESDAY SetUp = 668 WO=021200 WEDNESDAY
			N	N		N				
019560 I49 697	----- 5750	1	D Setup 697 (55m)	D wo=019560		D wo=019560				
			* *	* *		* *				
.???? I50	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
			N	N	N	N	N			
.???? A87	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
			N	N	N	N	N			
.???? A88	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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HYDROMAT CELL STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
019650 A10 540	----- 3600		D ^(50m)	D ^{wo=019650}		D ^{wo=019650}				SetUp = 560 WO=019970 MONDAY
			N	N		N ^{End wo=019650}				
017800 A12 558	----- (0)		D ^(30m)		D ^{Setup 528 wo=018870 (10m)}					
			End wo=017800							
020160 A14 634	----- 5140		D ^{Setup 634 (25m)}		D ^{Setup 634 wo=020160}	D ^{wo=020160}				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CNC CELL PT 1 STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
015160 L04 2009	----- (0)			D wo=015160 * *			D wo=015160 * * End wo=015160			SetUp = 011 WO=015140 MONDAY
015130 L06 2014	----- (0)			D wo=015130 * *		D wo=015130 * * End wo=015130	D Setup 181 wo=016880 (1m) * *	D Setup 013 wo=015120 (15m) * *	D Setup 013 wo=015120 (15m) * *	SetUp = 012 WO=015110 MONDAY
.????. L08	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
			N	N	N	N	N			
.????. L10	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
015590 L12 6007	----- (540)		D (24m)		D wo=015590	D wo=015590				
.????. L14	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
015750 L16 2020	----- (0)		D (1m)		D wo=015750					
017100 L17 747	----- 3207			D wo=017100		D wo=017100				
020780 L18 6510	----- (0)		D (1m)	D wo=020780	D wo=020780	D Setup 6210 wo=021160 (1m)	D wo=021160			
					End wo=020780					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CNC CELL PT 2 STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
018980 L20 6028	(558)		D ^(50m)		D ^{wo=018980}	D ^{wo=018980}				
018650 L22 755	3579					D ^{wo=018650}	D ^{wo=018650}			
.???? L24				D ^{wo=????}	D ^{wo=????}		D ^{wo=????}			
019080 L26 132	(0)		D ^(10m)		D ^{wo=019080}	D ^{wo=019080}				
.???? L30			D	D ^{wo=????}	D ^{wo=????}	D ^{wo=????}	D ^{wo=????}	D ^{wo=????}	D ^{wo=????}	
.???? L32			D	D ^{wo=????}	D ^{wo=????}	D ^{wo=????}	D ^{wo=????}	D ^{wo=????}	D ^{wo=????}	
018980 L34 6028	(0)			D ^{wo=018980}	D ^{wo=018980}	D ^{wo=018980}				
021050 L36 945	(0)			D ^{wo=021050}	D ^{wo=021050}		D ^{wo=021050}			
020430 L38 604	(0)		D ^{Setup 604 (5m)}		D ^{wo=}					
			End wo=020430							

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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SPEC ASSEMBLY STRATEGY - 5/8/23

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	S/U SHIFT	PRTY WkQty	MONDAY 5/8/23	TUESDAY 5/9/23	WEDNESDAY 5/10/23	THURSDAY 5/11/23	FRIDAY 5/12/23	SATURDAY 5/13/23	SUNDAY 5/14/23	NEXT WEEK
.????. H04			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. H06			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. H08			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
	-----		N	N	N	N	N			
.????. H10			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

017660 H20 2503				D wo=017660	D wo=017660		D wo=017660			
	----- (0)									
.????. H12			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

.????. H14			D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	

017800 H22 2558				D wo=017800			D wo=017800			
	----- (0)									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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