

FITTING CELL - PRIMARY STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
016190 A86 093	----- 6976		D (30m)		D wo=016190	D Setup 056 wo=014100 (90m)				
					End wo=016190					
020600 A74 403	----- 6276		D (45m)	D wo=020600	D wo=020600					End WO=020600 MONDAY SetUp = 462 WO=020560 WEDNESDAY
018660 A76 142	----- 10200		D (50m)		D wo=018660	D wo=018660				End WO=018660 TUESDAY SetUp = 447 WO=013560 THURSDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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FITTING CELL - CHUCKERS STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
.????? A24	-----		D	D wo=019440	D wo=019440	D wo=019440	D wo=019440	D wo=019440	D wo=019440	
019440 A25	-----	1	D (80m)	D wo=019440	D Setup 316 wo=019630 (25m)	D Setup 316 wo=019630				End WO=019630 THURSDAY
2253	(0)		* *	* * End wo=019440						
018960 A26	-----		D (80m)	D Setup 2235 wo=014700 (10m)	D Setup 2315 wo=019620 (25m)					
2036	(0)		End wo=018960							
017170 A27	-----									
2973	(2700)									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #2 CELL STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
018330 C40 006	6800		D Setup 006 (50m) * *	D wo=018330 * *	D wo=018330 * *	D wo=018330 * *				End WO=018330 WEDNESDAY
019500 C42 306	7895					D wo=019500 * *		D wo=019500 End wo=019500	D wo= End wo=	SetUp = 138 WO=019340 WEDNESDAY
019630 C44 316	6800		D (25m) * *					D wo=019630	D wo=019630	End WO=019630 MONDAY SetUp = 314 WO=020850 TUESDAY
019200 C46 075	5827		D (80m)	D wo=019200						
017880 C48 105	6800			D wo=017880 * *	D wo=017880 * * End wo=017880	D Setup 126 wo=018480 (90m) * *				
019620 C50 315	7895	1								
015710 C52 069	11445	1	D (150m)	D wo=015710		D wo=015710				End WO=015710 TUESDAY
015250 C54 037	9692			D wo=015250 * *	D wo=015250 * *					End WO=015250 MONDAY SetUp = 016 WO=017810 TUESDAY SetUp = 116 WO=018180 THURSDAY
011790 C56 381	10500	1	D (80m) N	D wo=011790 N	D wo=011790 N					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CHARGING VALVE CELL (1) STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
015360 C58 485	----- 7650		D (15m)	D wo=015360			D Setup 052 wo=018230 (30m)			
				End wo=015360						
018040 C60 327	----- 5828		D (80m)		D wo=018040	D wo=018040				SetUp = 318 WO=020450 TUESDAY
			* *		* *	* * End wo=018040				
014540 C62 474	----- 8129		D (80m)	D wo=014540	D Setup 422 wo=012990 (20m)					SetUp = 456 WO=018920 THURSDAY
			* *	* * End wo=014540	* *					
009050 C64 317	----- 7897	1	D (100m)		D wo=009050	D wo=009050				
			* *		* *	* *				
018320 C66 005	----- 7650							D wo=018320	D wo=	SetUp = 302 WO=018620 MONDAY
								End wo=018320	End wo=	
014450 C68 470	----- 7880			D wo=014450	D wo=014450	D wo=014450				End WO=014450 MONDAY Setup = 442 WO=020840 THURSDAY
				* *	* *	* *				
018530 C70 404	----- 8130		D (80m)		D wo=018530	D wo=018530				
			* *		* *	* *				
019670 C72 251	----- 8130		D (35m)	D wo=019670						SetUp = 064 WO=019240 MONDAY Setup = 145 WO=019810 THURSDAY
			* *	* * End wo=019670						

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CHARGING VALVE CELL (2) STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
021010 C74 050	----- 8129		D (60m)		D wo=021010	D wo=021010				End WO=021010 WEDNESDAY SetUp = 099 WO=020310 THURSDAY
018860 C76 433	----- 8129	2		D wo=018860						
018960 C30 036	----- 10200		D (80m)		D wo=018960	D wo=018960		D wo=018960	D wo=	SetUp = 200 WO=012630 MONDAY
								End wo=018960	End wo=	
019440 C32 253	----- 6800	1		D wo=019440	D wo=019440					
020960 C34 425	----- 4529		D (5m)	D Setup 225 wo=020490 (60m)	D wo=020490	D wo=020490				
			* * End wo=020960	* *	* *	* *				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #1 (Part 1) STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
014030 B02 460	----- 8738	2			D wo=014030	D wo=014030	D Setup 412 wo=020660 (25m)			
						End wo=014030				
019020 B04 378	----- 7650				D wo=019020					End WO=019020 FRIDAY
					* *					
015940 B06 066	(2520)			D wo=015940		D wo=015940				End WO=015940 THURSDAY
015280 B08 045	----- 2781	1		D wo=015280	D wo=015280	D wo=015280				
013650 B10 451	----- 10200		D (150m)							
			* *							
016950 B12 100	----- 8738		D (35m)	D wo=016950		D wo=016950				
020150 B14 300	----- 7650	1		D wo=020150		D wo=020150				End WO=020150 WEDNESDAY
				* *		* *				
021220 B16 573	----- (0)		D (60m)	D wo=021220	D wo=021220	D wo=021220				End WO=021220 WEDNESDAY SetUp = 465 WO=014720 THURSDAY
			* *	* *	* *	* *				
020130 B18 496	----- 6276	2		D wo=020130						End WO=020130 WEDNESDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #1 (Part 2) STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
015370 B20 060	----- 3352				D wo=015370	D wo=015370				
019610 A50 467	----- 5828		D (15m)		D wo=019610					
013540 A52 448	----- 3448	2		D wo=013540		D wo=013540		D wo=013540	D wo=013540	
				* *		* *				
015160 A54 009	----- (0)			D wo=015160	D wo=015160					SetUp = 013 WO=015120 TUESDAY SetUp = 011 WO=015140 WEDNESDAY
				* *	* * End wo=015160					
020090 A56 152	----- 10200		D (30m)	D wo=020090		D wo=020090				
020380 A58 463	----- 6276		D (50m)	D wo=020380	D wo=020380	D wo=020380		D wo=020380	D wo=020380	
021120 A60 424	----- 6120		D (100m)					D wo=021120	D wo=021120	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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ACME NUT CELL STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
.????. C02	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
020370 C04	----- 1898		D (25m)	D wo=020370		D wo=020370				End WO=020370 TUESDAY SetUp = 971 WO=014780 WEDNESDAY
018570 C06	----- 825 4447									
017010 C08	----- 745 3600	2	D (6m)							
.????. C10	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
020020 C12	----- 757 3600	2	D (40m)	D wo=020020		D wo=020020				
.????. C14	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
020340 C16	----- 758 3579	2			D wo=020340	D Setup 815 wo=020500 (35m)				
					End wo=020340					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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ACME FITTING CELL STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
.????. C18	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
.????. C20	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
014170 C22 960	(1500)	1	D ^(10m)		D wo=014170	D wo=014170				
020770 C24 837	3600			D wo=020770		D wo=020770				
020770 C26 837	3600	1	D ^(25m)		D wo=020770	D wo=020770				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC ACME STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
.????. A40			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A42			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A44			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A46			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A48			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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BLOCKS PT 2 STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
020440 I45 583	----- (0)		D ^(25m)	D ^{wo=020440}						End WO=020440 THURSDAY SetUp = 658 WO=020950 SATURDAY
			N	N						
019730 I46 685	----- 5000			D ^{wo=019730}				D ^{wo=019730}	D ^{wo=019730}	End WO=019730 TUESDAY SetUp = 637 WO=018360 THURSDAY
				* *						
019830 I47 695	----- 6000		D ^(50m)		D ^{wo=019830}	D ^{wo=019830}	D ^{Setup 539 wo=021090}	D ^{Setup 551 wo=021490 (50m)}	D ^{Setup 551 wo=021490 (50m)}	
			* *		* *	* * End wo=019830	* *			
019550 I48 686	----- 4500			D ^{wo=019550}						SetUp = 607 WO=020470 SATURDAY
				N End wo=019550						
020080 I49 696	----- 6000			D ^{Setup 696 wo=020080}						SetUp = 697 WO=019560 THURSDAY
				* * End wo=020080						
.????. I50	-----		D	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	
			N	N	N	N	N			
.????. A87	-----		D	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	
			N	N	N	N	N			
.????. A88	-----		D	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	D ^{wo=.????.}	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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HYDROMAT CELL STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
019650 A10 540	----- 3600		D Setup 540 (50m)	D Setup 540 wo=019650	D wo=019650	D wo=019650	D wo=019650			
					N	N	N			
017800 A12 558	----- (0)				D wo=017800		D wo=017800			
018570 A14 825	----- 4447		D (30m)	D wo=018570		D Setup 636 wo=018090 (5m)		D Setup 634 wo=020160 (25m)	D Setup 634 wo=020160 (25m)	
				End wo=018570						

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CNC CELL PT 1 STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
015150 L04 010	----- 4223		D ^(2m) * *		D wo=015150 * * End wo=015150	D Setup 2009 wo=015160 (5m) * *	D wo=015160 *			
015120 L06 2013	----- (0)		D ^(50m) * *	D wo=015120 * * End wo=015120	D Setup 2014 wo=015130 (10m) * *	D wo=015130 * *		D wo=015130	D wo=015130	
.????. L08	-----		D N	D wo=????. N	D wo=????. N	D wo=????. N	D wo=????. N	D wo=????. D wo=????.	D wo=????. D wo=????.	
.????. L10	-----		D D wo=????.	D wo=????. D wo=????.	D wo=????. D wo=????.	D wo=????. D wo=????.	D wo=????. D wo=????.	D wo=????. D wo=????.	D wo=????. D wo=????.	
015590 L12 6007	----- (540)		D ^(24m) D wo=015590	D wo=015590			D wo=015590			
.????. L14	-----		D D wo=????.	D wo=????. D wo=????.	D wo=????. D wo=????.	D wo=????. D wo=????.	D wo=????. D wo=????.	D wo=????. D wo=????.	D wo=????. D wo=????.	
015750 L16 2020	----- (0)		D ^(1m) D wo=015750	D wo=015750			D wo=015750			
017100 L17 747	----- 3207			D wo=017100						
020780 L18 6510	----- (0)		D Setup 6510 (3m) End wo=020780			D Setup 6210 wo=021160 (1m)		D wo=021160	D wo=021160	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CNC CELL PT 2 STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
018980 L20 6028	----- (558)		D ^(50m)	D ^{wo=018980}						
018650 L22 755	----- 3579		D ^(35m)		D ^{wo=018650}	D ^{wo=018650}				End WO=018650 SATURDAY
.????. L24	-----		D	D ^{wo=????.}						
021560 L26 328	----- (0)			D ^{wo=021560}	D ^{Setup 132 wo=019080 (10m)}	D ^{wo=019080}				
.????. L30	-----		D	D ^{wo=????.}	D ^{wo=????.}	D ^{wo=????.}	D ^{wo=????.}	D ^{wo=????.}	D ^{wo=????.}	
.????. L32	-----		D	D ^{wo=????.}	D ^{wo=????.}	D ^{wo=????.}	D ^{wo=????.}	D ^{wo=????.}	D ^{wo=????.}	
018980 L34 6028	----- (0)		D ^(30m)		D ^{wo=018980}					
021050 L36 945	----- (0)		D ^{Setup 945 (3m)}	D ^{wo=}						
020670 L38 698	----- (0)		D ^{Setup 698 (1m)}				D ^{Setup 605 wo=020420 (5m)}	D ^{Setup 604 wo=020430 (5m)}	D ^{Setup 604 wo=020430 (5m)}	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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SPEC ASSEMBLY STRATEGY - 4/24/23

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	S/U SHIFT	PRTY WkQty	MONDAY 4/24/23	TUESDAY 4/25/23	WEDNESDAY 4/26/23	THURSDAY 4/27/23	FRIDAY 4/28/23	SATURDAY 4/29/23	SUNDAY 4/30/23	NEXT WEEK
.????. H04	-----		D		D wo=????.					
.????. H06	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H08	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H10	-----		D		D wo=????.		D wo=????.			
017660 H20 2503	----- (0)		D (50m)		D wo=017660	D wo=017660				
.????. H12	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H14	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
017800 H22 2558	----- (0)			D wo=017800		D wo=017800	D wo=017800			

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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