

FITTING CELL - PRIMARY STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
012020 A86 267	----- (0)						D wo=012020	D Setup 320 wo=020240 (25m)	D Setup 320 wo=020240 (25m)	SetUp = 056 WO=014100 TUESDAY
							End wo=012020			
020600 A74 403	----- 6276			D wo=020600	D wo=020600					End WO=020600 MONDAY SetUp = 462 WO=020560 TUESDAY
018660 A76 142	----- 10200		D (50m)	D wo=018660	D wo=018660	D wo=018660				
						End wo=018660				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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FITTING CELL - CHUCKERS STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
.????? A24	-----									
018920 A25	-----			D wo=018920				D wo=018920	D wo=018920	End WO=018920 MONDAY SetUp = 2253 WO=019440 TUESDAY
2456	(0)			* *						
018960 A26	-----		D (80m)	D wo=018960	D wo=018960	D wo=018960				End WO=018960 WEDNESDAY SetUp = 2235 WO=014700 THURSDAY
2036	(0)									
017170 A27	-----									End WO=017170 TUESDAY
2973	(2700)									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #2 CELL STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
019290 C40 146	----- (0)		D (60m)	D wo=019290	D Setup 121 wo=019260 (80m)	D wo=019260	D wo=019260			
			* *	* * End wo=019290	* *	* *	* *			
020940 C42 247	----- 7650					D wo=020940				
						* *				
020850 C44 314	----- 6800		D (60m)	D wo=020850			D Setup 316 wo=019630 (25m)	D wo=019630	D wo=019630	
			* *	* * End wo=020850			* *			
019200 C46 075	----- 5827		D (80m)	D wo=019200	D wo=019200	D wo=019200				
018480 C48 126	----- 7897		D (80m)	D wo=018480						
			* *	* * End wo=018480						
016970 C50 479	----- 6800	1		D wo=016970	D wo=016970					SetUp = 315 WO=019620 MONDAY
				* *	* * End wo=016970					
015710 C52 069	----- 11445	1		D wo=015710				D wo=015710	D wo=	SetUp = 381 WO=011790 MONDAY
								End wo=015710	End wo=	
017810 C54 016	----- 7194		D (45m)	D wo=017810	D wo=017810	D wo=017810	D wo=017810	D wo=017810	D wo=	SetUp = 037 WO=015250 MONDAY
			* *	* *	* *	* *	* *	End wo=017810	End wo=	
011790 C56 381	----- 10500	1	D (80m)							
			N							

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CHARGING VALVE CELL (1) STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
016480 C58								D wo=016480	D wo=	SetUp = 381 WO=011790 MONDAY
085	7650							End wo=016480	End wo=	
020450 C60			D (45m)	D wo=020450	D Setup 327 wo=018040 (80m)	D wo=018040	D wo=018040			
318	10200		* *	* * End wo=020450	* *	* *	* *			
018920 C62			D (35m)			D wo=018920		D Setup 474 wo=014540 (80m)	D Setup 474 wo=014540 (80m)	
456	6800		* *			* * End wo=018920				
009050 C64		1	D (100m)	D wo=009050		D wo=009050				
317	7897		* *	* *		* *				
018620 C66						D wo=018620				SetUp = 315 WO=019620 WEDNESDAY
302	8129					N End wo=018620				
014700 C68			D (30m)	D wo=014700	D wo=014700	D Setup 470 wo=014450 (35m)				
235	7650		* *	* *	* * End wo=014700	* *				
018530 C70										
404	8130									
020550 C72			D Setup 270 (35m)							
270	8738		* *							

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CHARGING VALVE CELL (2) STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
021010 C74 050	----- 8129		D ^(60m)	D ^{wo=021010}		D ^{wo=021010}				
018860 C76 433	----- 8129	2	D ^(60m)	D ^{wo=018860}	D ^{wo=018860}	D ^{wo=018860}				
018960 C30 036	----- 10200									End WO=018960 TUESDAY
019440 C32 253	----- 6800	1		D ^{wo=019440}	D ^{wo=019440}	D ^{wo=019440}		D ^{wo=019440}	D ^{wo=019440}	
020960 C34 425	----- 4529			D ^{wo=020960}						End WO=020960 THURSDAY
				* *						

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #1 (Part 1) STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
014030 B02 460	----- 8738	2	D (80m)	D wo=014030	D wo=014030	D wo=014030				
019020 B04 378	----- 7650			D wo=019020		D wo=019020				
				*		*				
				*		*				
015940 B06 066	----- (2520)		D (80m)		D wo=015940	D wo=015940				
015280 B08 045	----- 2781	1		D wo=015280						
013650 B10 451	----- 10200		D (150m)		D wo=013650					
			*		*					
			*		*					
016950 B12 100	----- 8738			D wo=016950		D wo=016950				
020150 B14 300	----- 7650	1		D wo=020150	D wo=020150					
				*	*					
				*	*					
014720 B16 465	----- 11118		D (90m)	D wo=014720	D Setup 573 wo=021220 (60m)	D wo=021220				
			*	*	*	*				
			*	End wo=014720	*	*				
020130 B18 496	----- 6276	2			D wo=020130					

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC #1 (Part 2) STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
015370 B20 060	----- 3352		D ^(50m)	D ^{wo=015370}		D ^{wo=015370}	D ^{wo=015370}	D ^{wo=015370}	D ^{wo=015370}	
019610 A50 467	----- 5828		D ^(15m)	D ^{wo=019610}		D ^{wo=019610}				
013540 A52 448	----- 3448	2			D ^{wo=013540}	D ^{wo=013540}		D ^{wo=013540}	D ^{wo=013540}	
015160 A54 009	----- (0)		D ^{Setup 009 (20m)}							
020090 A56 152	----- 10200		D ^(30m)		D ^{wo=020090}	D ^{wo=020090}				
020380 A58 463	----- 6276			D ^{wo=020380}	D ^{wo=020380}	D ^{wo=020380}				
021120 A60 424	----- 6120									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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ACME NUT CELL STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
.????. C02	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
020370 C04	-----		D (25m)		D wo=020370	D wo=020370				
847	1898									
018570 C06	-----			D wo=018570						
825	4447									
018220 C08	-----	2	D (45m)		D wo=018220					
700	4443									
.????. C10	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
020020 C12	-----	2	D (40m)	D wo=020020	D wo=020020	D wo=020020				
757	3600									
.????. C14	-----		D			D wo=????.				
020340 C16	-----	2								
758	3579									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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ACME FITTING CELL STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
.???? C18	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.???? C20	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
014170 C22 960	(1500)	1								End WO=014170 WEDNESDAY
020770 C24 837	3600		D (40m)	D wo=020770		D wo=020770				
020770 C26 837	3600	1		D wo=020770		D wo=020770				

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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MISC ACME STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
.????. A40			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A42			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A44			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A46			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

.????. A48			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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BLOCKS PT 1 STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
018080 I26 627	----- (0)			D wo=018080						End WO=018080 WEDNESDAY SetUp = 644 WO=017740 THURSDAY
016390 I27 534	----- (0)		D (30m)	D wo=016390	D wo=016390			D wo=016390	D wo=016390	
017660 I40 503	----- 1840			D wo=017660	D wo=017660			D wo=017660	D wo=017660	
018160 I41 622	----- (0)		D (25m)		D wo=018160			D wo=018160	D wo=018160	
.????. I42	-----		D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
019060 I43 660	----- 3100			D wo=019060	D wo=019060	D wo=019060	D wo=019060			End WO=019060 WEDNESDAY
				* *	* *	* *	* *			
020920 I44 588	----- (0)		D Setup 588 (50m)							Setup = 556 WO=021070 FRIDAY
			N End wo=020920							

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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BLOCKS PT 2 STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
021390 I45 690	----- 5750						D wo=021390 N End wo=021390	D Setup 691 wo=021340 (45m)	D Setup 691 wo=021340 (45m)	SetUp = 583 WO=020440 SATURDAY
019840 I46 689	----- (0)									
021080 I47 536	----- (0)		D * *		D wo=021080 * * End wo=021080	D Setup 539 wo=021090 * *	D wo=021090 * *			
019550 I48 686	----- 4500			D wo=019550 N	D wo=019550 N					End WO=019550 WEDNESDAY SetUp = 607 WO=020470 SATURDAY
019680 I49 673	----- 5750	1	D (55m) * *	D wo=019680 * *	D wo=019680 * *		D wo=019680 * * End wo=019680			SetUp = 697 WO=019560 TUESDAY
.????. I50	-----		D N	D wo=????. N	D wo=????. N	D wo=????. N	D wo=????. N	D wo=????. 	D wo=????. 	
.????. A87	-----		D N	D wo=????. N	D wo=????. N	D wo=????. N	D wo=????. N	D wo=????. 	D wo=????. 	
.????. A88	-----		D 	D wo=????. 	D wo=????. 	D wo=????. 	D wo=????. 	D wo=????. 	D wo=????. 	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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HYDROMAT CELL STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
019650 A10 540	----- (0)		D ^(40m)	D Setup 560 wo=019970						
			N End wo=019650							
020890 A12 522	----- (0)		D ^(40m)	D Setup 528 wo=018870 (35m)						
			End wo=020890							
018220 A14 700	----- 4443		D ^(50m)		D wo=018220			D wo=018220	D wo=018220	End WO=018220 SATURDAY

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CNC CELL PT 1 STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
015140 L04				D Setup 2011 wo=015140				D Setup 2009 wo=015160 (5m)	D Setup 2009 wo=015160 (5m)	
2011	(0)			* * End wo=015140						
015120 L06				D wo=015120	D wo=015120					SetUp = 2008 WO=019000 WEDNESDAY SetUp = 2014 WO=015130 THURSDAY
2013	(330)			* * End wo=015120	* *					
.????. L08			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	
	-----		N	N	N	N	N			
.????. L10			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

015590 L12					D wo=015590	D wo=015590		D wo=015590	D wo=015590	End WO=015590 THURSDAY
6007	(540)									
.????. L14			D	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	D wo=.????.	

015740 L16				D wo=015740	D Setup 2020 wo=015750 (1m)		D wo=015750			
2015	(0)			End wo=015740						
019750 L17				D Setup 6042 wo=019750						
6042	(0)			End wo=019750						
015750 L18										End WO=015750 THURSDAY SetUp = 6720 WO=020590 FRIDAY
020	(0)									

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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CNC CELL PT 2 STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
018980 L20 6028	----- (558)			D wo=018980	D wo=018980	D wo=018980		D wo=018980	D wo=018980	
018650 L22 755	----- 3579			D Setup 755 wo=018650	D wo=018650					
016260 L24 6010	----- (420)	1								End WO=016260 FRIDAY
019080 L26 132	----- (4800)									
.???? L30	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.???? L32	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
018980 L34 6028	----- (0)		D (30m)	D wo=018980	D wo=018980	D wo=018980	D wo=018980	D wo=018980	D wo=018980	
012020 L36 267	----- (4800)				D wo=012020		D wo=			
					End wo=012020					
020220 L38 610	----- (0)		D	D wo=020220		D wo=020220	D wo=020220	D wo=020220	D wo=020220	

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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SPEC ASSEMBLY STRATEGY - 3/27/23

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	S/U SHIFT	PRTY WkQty	MONDAY 3/27/23	TUESDAY 3/28/23	WEDNESDAY 3/29/23	THURSDAY 3/30/23	FRIDAY 3/31/23	SATURDAY 4/1/23	SUNDAY 4/2/23	NEXT WEEK
.????. H04	-----		D		D wo=????.	D wo=????.	D wo=????.			
.????. H06	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H08	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
			N	N	N	N	N			
015590 H10 6007	(0)		D (30m)	D wo=015590		D wo=015590		D wo=015590	D wo=015590	
017660 H20 2503	(0)			D wo=017660	D wo=017660	D wo=017660				
.????. H12	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
.????. H14	-----		D	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	D wo=????.	
017800 H22 2558	(0)		D (50m)		D wo=017800		D wo=017800			

Priority Codes: 1 - Past Due; 2 - Shipping This Week; 3 - Sufficient On Hand for This Week

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