

T&L MACHINE DETAIL for 05-20-2025 4:00 am to 05-21-2025 5:00 am

--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****			
H04	!!!!	NO DATA		!!!!				
H06	!!!!	NO DATA		!!!!				
H08	!!!!	NO DATA		!!!!				
H10	!!!!	NO DATA		!!!!				
H20	!!!!	NO DATA		!!!!				
H12	!!!!	NO DATA		!!!!				
H14	!!!!	NO DATA		!!!!				
H22	!!!!	NO DATA		!!!!				

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JOB			--- per job in---					-suggested corrections				
			RUN MACHINE		EFF			RUN MACHINE		EFF		WORK
****	C-N-C - Attn to: CNC Operators ****											
L04	0003	ROBBIE JOSEPH	10.9	534 D	.56	NO TRV	11.0	534 D	.56	015440		
L06	0008	ROBBIE JOSEPH	10.9	425 D	.45	NO TRV	11.0	425 D	.44	019000		
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C								
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)									
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)									
L14	!!!!	NO DATA !!!!	(480121010 4144 782)									
L16	!!!!	NO DATA !!!!										
L17	0747	GLENN DAVIS	0.0	350 D	*.**	NO TRV	0.0	350 D	*.**	017100		
			?		?	0						
L18	DOWN	RP - Repair	24.0 hrs	LAMB,MICHAEL								
				(631073100 2298 1180 Closed)								
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)									
L22	!!!!	NO DATA !!!!	(247013309 2424 561 Closed)									
L24	!!!!	NO DATA !!!!	(656073170 1760 2664 151%)									
L26	!!!!	NO DATA !!!!	(957045142 1497 2190 *** Closed No Tag)									
L30	!!!!	NO DATA !!!!										
L32	!!!!	NO DATA !!!!										
L34	!!!!	NO DATA !!!!										
L36	6037	GLENN DAVIS	8.3	350 D	.56	NO TRV	10.0	350 D	.47	019720		
			?		?	0						
L38	0610	KYLE DIGIUGNO	0.0	376 D	*.**	NO TRV	10.0	376 D	.19	020220	>> TRAINING <<	
		ANTHONY BEARD	4.3	392 N	.47	NO TRV	9.5	392 N	.21		low Efficiency	
											>> TRAINING <<	

PROPOSED CORRECTIONS:

			EFFICIENCY			H O U R S		
C-N-C			.43 D	.21 N	.39 C	42.0 D	9.5 N	0.0 S

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		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****											
C58	0306	RICARDO PADILLA-GO	3.8	5100 D	1.76	8 trv	9.5	5100 D	.70	019500	>> TRAINING <<
			176055132		345	459	**	Closed			
C60	0318	RICARDO PADILLA-GO	3.8	7100 D	2.09	8 trv	9.5	7100 D	.83	020450	>> TRAINING <<
			612124230		1724	2113	**	Closed No Tag			
C62	!!!!	NO DATA !!!!	(	229124094	1176	1116	Closed	No Tag	)		
C64	0317	COLBY KERRY-RHONE	10.3	7900 D	.82	10 trv	10.0	7900 D	.84	009050	>> TRAINING <<
			752015274		1468	1341					
C66	0005	COLBY KERRY-RHONE	10.3	7300 D	.98	11 trv	10.0	7300 D	1.01	018320	>> TRAINING <<
		GERALD D DAVIS	10.3	5750 N	.77	8 trv	10.0	5750 N	.79		
			056055080		1921	1103					
C68	0470	BIROL BOZACI	0.6	500 D	.81	1 trv	0.5	500 D	1.00	014450	DEP 19 3.6 hr
			813015270		1490	1735	*				
C70	!!!!	NO DATA !!!!	(	184014040	1059	1011	)				
C72	0251	BRYANT MAHON	10.0	4000 D	.57	7 trv	10.0	4000 D	.57	019670	
		GERALD D DAVIS	10.3	4400 N	.61	9 trv	10.0	4400 N	.63		
			178055192		1121	791					
C74	0050	BRYANT MAHON	10.0	5300 D	.73	9 trv	10.0	5300 D	.73	021010	
			176055130		2011	264					
C76	0119	DAMON P HASTINGS	1.9	1500 D	1.07	4 trv	9.5	1500 D	.22	021270	
			105114180		1871	1619	Closed				
C30	!!!!	NO DATA !!!!	(	227124092	1327	1922	***	)			
C32	0381	BIROL BOZACI	6.0	5200 D	.88	6 trv	5.5	5200 D	.97	011790	DEP 19 3.6 hr
			752015272		2055	2382	*				
C34	!!!!	NO DATA !!!!	(	910114180	2005	428	)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.72 D	.71 N	.72 C	74.5 D	20.0 N	0.0 S

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		--- per job in---				-suggested corrections					
JOB		RUN MACHINE EFF				RUN MACHINE EFF				WORK	
**** MISC #2 - Attn to: Steve Sawdey ****											
C40	0146	CAMERON BUDZISZEWS	4.4	5800 D	1.86	9 trv	10.0	5800 D	.83	019290	
			176055131	2011		735 Closed					
C42	!!!!	NO DATA !!!!	(	784045081	1341	909)					
C44	!!!!	NO DATA !!!!	(	479045081	863	570)					
C46	0408	CAMERON BUDZISZEWS	4.2	3600 D	1.19	8 trv	9.5	3600 D	.52	021960	
			957045142	1497		2190 *** Closed No Tag					
C48	0126	GERARDO NEGRON	10.1	4000 N	.55	7 trv	10.0	4000 N	.55	018480	
			056055081	1821		1396					
C50	0433	ZACHARY FELMLEE	9.0	6700 D	1.06	12 trv	10.0	6700 D	.95	018860	>> TRAINING <<
		GERARDO NEGRON	10.1	5850 N	.82	10 trv	10.0	5850 N	.83		
			178055190	2000		1089					
C52	!!!!	NO DATA !!!!	(	752015271	1957	1468)					
C54	0037	ZACHARY FELMLEE	7.5	4300 D	.69	6 trv	10.0	4300 D	.52	015250	>> TRAINING <<
			830055130	538		291					
C56	!!!!	NO DATA !!!!	(	957045140	1056	1415 ** Closed No Tag)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.71 D	.69 N	.70 C	39.5 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 05-20-2025 4:00 am to 05-21-2025 5:00 am

		--- per job in---				-suggested corrections		
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK
****	ACME NUT	- Attn to: Kevin Rhone				****		
C02	!!!!	NO DATA	!!!!	(131106191	666	863	** Closed)	
C04	!!!!	NO DATA	!!!!	(000064270	4000	5720	*** Closed No Tag)	
C06	!!!!	NO DATA	!!!!	(001100191	1924	2807	*** Closed No Tag)	
C08	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E				
				(247013308	2424	2604	* Closed)	
C10	!!!!	NO DATA	!!!!	(511045031	1514	3968	262% Closed No Tag)	
C12	!!!!	NO DATA	!!!!	(511045031	1514	3968	262% Closed No Tag)	
C14	!!!!	NO DATA	!!!!	(302064030	724	909	** Closed)	
C16	!!!!	NO DATA	!!!!	(911045221	1514	1209	Closed No Tag)	

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JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	ACME FITTING - Attn to: Kevin Rhone								****
C18	!!!!	NO DATA !!!!		(911113170 1955		1431 Closed No Tag)			
C20	0847	MATTHEW T HARRINGT	6.9	1200 D	.43	4 trv	9.0	1200 D .33 020370 >> TRAINING <<	
			239124120	4022	2020				
C22	!!!!	NO DATA !!!!		(054055021 1207		682)			
C24	0815	ERIC D STANEK	10.5S	D			10.0S	D 020500	
			?		?	0			
C26	0837	MATTHEW T HARRINGT	6.9	3155 D	.74	8 trv	9.0	3155 D .57 020770 >> TRAINING <<	
			054055020	1207	392				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.45 D	.00 N	.45 C	18.0 D	0.0 N	10.0 S

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JOB		--- per job in---						-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
**** MISC #1 - Attn to: Kevin Rhone ****													
B02	0460	EMANUEL LOPEZ RAMO	0.0	350	D	*.**	1	trv	8.0	350	D	.05	014030 >> TRAINING << low QUANTITY
		ROBERT DURRANT	10.7	8575	N	.89	10	trv	11.0	8575	N	.87	
			752015270	1762		1058							
Low EFF for Job 0460 rated 900/hr for PRIM													
B04	0378	ROBERT DURRANT	10.7	5200	N	.72	8	trv	11.0	5200	N	.70	019020
			784045081	1341		909							
B06	0066	EMANUEL LOPEZ RAMO	9.0	830	D	.22	8	trv	9.0	830	D	.22	015940 >> TRAINING <<
			960055130	1910		2230	*						
B08	!!!!	NO DATA !!!!	(206025050 2006 4844 241% Closed No Tag)										
B10	0451	EMANUEL LOPEZ RAMO	0.7	1150	D	1.78	1	trv	0.5	1150	D	2.56	013650 >> TRAINING <<
			411045180	1724		368							
B12	!!!!	NO DATA !!!!	(912124191 1456 1396 Closed No Tag)										
B14	0300	JAMIE FELMLEE	9.5	8800	D	.86	12	trv	9.5	8800	D	.86	020150
			752015270	1762		1058							
B16	0573	JAMIE FELMLEE	9.5	7400	D	.72	8	trv	9.5	7400	D	.72	021220
			786045080	1516		385							
B18	!!!!	NO DATA !!!!	(263104141 1767 261)										
B20	!!!!	NO DATA !!!!	(785084050 525 800 152% Closed No Tag)										
A50	!!!!	NO DATA !!!!	(337025040 1504 1784 * Closed No Tag)										
A52	!!!!	NO DATA !!!!	(827025050 2202 2152 Closed No Tag)										
A54	!!!!	NO DATA !!!!	(663104083 3252 2366 Closed No Tag)										
A56	!!!!	NO DATA !!!!	(599104180 2181 445)										
A58	!!!!	NO DATA !!!!	(912124191 1456 1396 Closed No Tag)										
A60	!!!!	NO DATA !!!!	(827025050 2202 2152 Closed No Tag)										

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.51	D	.78	N	.61	C 36.5 D 22.0 N 0.0 S

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JOB		RUN MACHINE		EFF	RUN MACHINE	EFF	WORK
****	ACME MISC - Attn to: Acme Operators			****			
A40	!!!!	NO DATA		!!!!			
A42	!!!!	NO DATA		!!!!	(	001028260	2035 5016 246% Closed No Tag)
A44	!!!!	NO DATA		!!!!	(	650100050	1082 431 Closed No Tag)
A46	!!!!	NO DATA		!!!!	(	?	? 0)
A48	!!!!	NO DATA		!!!!	(	578112070	801 150)

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--- per job in---										-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK					
****	FITTING - Attn to: Kevin Rhone										****				
A86	!!!!	NO DATA		!!!!	(957045141		1599	308		)					
A74	DOWN	RP - Repair		24.0 hrs	DURRANT,ROBERT										
					(631073100		2298	1180		Closed)					
A76	!!!!	NO DATA		!!!!	(212015302		1466	284		)					
A24	!!!!	NO DATA		!!!!											
A25	!!!!	NO DATA		!!!!											
A26	0036	HERMAN LEWIS		7.1	5825 D	.92	6 trv					018960			
					1.7	1400 D	.92	1 trv	8.5	7225 D	.94				
A27	!!!!	NO DATA		!!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.94 D	.00 N	.94 C	8.5 D	0.0 N	0.0 S

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		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****								
A10	!!!!	NO DATA !!!!		(711035262 1757 2640		150% Closed No Tag)			
A12	0528	CHAD M SOMMERFELDT	4.8S	50 D	1 trv	7.5S	50 D	018870	
		KOSTA TILA	1.6	900 D 2.30	4 trv	4.0	900 D .90		
			411035130	1394	297				
A14	!!!!	NO DATA !!!!		(910104230 1455 5208		358% Closed)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.90 D	.00 N	.90 C	4.0 D	0.0 N	7.5 S

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		--- per job in---					-suggested corrections						
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK		
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****		
I26	!!!!	NO DATA !!!!											
I27	!!!!	NO DATA !!!!											
I40	!!!!	NO DATA !!!!											
I41	!!!!	NO DATA !!!!											
I42	!!!!	NO DATA !!!!											
I43	0642	JUAN BRAVO	10.3	2370	D	.96	4	trv	10.0	2370	D	.99	018120
I44	0556	YOEL ARTEAGA-AGUIL	10.2	2096	D	.86	8	trv	9.5	2096	D	.92	021070 >> TRAINING <<
I45	!!!!	NO DATA !!!!											
I46	0689	MIGUEL ANDREAS DE-	10.3	4600	D	.89	13	trv	10.0	4600	D	.92	019840 >> TRAINING <<
		MARQUIS BREEDLOVE	0.0	4232	N	*.**	14	trv	9.5	4232	N	.89	>> TRAINING <<
I47	0652	REINALDO PACHECO	4.2	1932	D	1.76	12	trv	4.0	1932	D	1.86	020330 DEP 17 6.1 hr
		MUNAWAR QADRI	0.0	960	N	*.**	7	trv	9.5	960	N	.39	>> TRAINING <<
I48	!!!!	NO DATA !!!!											
I49	0696	VICTOR CONTRERAS	0.0	6504	N	*.**	5	trv	9.5	6504	N	.98	020080 >> TRAINING <<
I50	!!!!	NO DATA !!!!											
A87	0673	DAYNE AINA	0.0	359	D	*.**	NO TRV		11.5	359	D	.02	019680 low QUANTITY
			0.0		D	-.--							
	0658	DAYNE AINA	0.7S	6194	D		NO TRV		0.5	6194	D	11.26	020950
			?			?	0						
A88	0697	DAYNE AINA	0.8	19398	D	11.76	25	trv	12.5	19398	D	.71	019560
			941094191	1174			1629	**					

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		.86 D	.75 N	.83 C	58.0 D	28.5 N	0.0 S