

T&L MACHINE DETAIL for 05-15-2025 4:00 am to 05-16-2025 5:00 am

			--- per job in---	-suggested corrections		
JOB			RUN MACHINE	EFF	RUN MACHINE	EFF WORK
****	Special Assembly - Attn to: Cline Brown			****		
H04	!!!!	NO DATA		!!!!		
H06	!!!!	NO DATA		!!!!		
H08	!!!!	NO DATA		!!!!		
H10	!!!!	NO DATA		!!!!		
H20	!!!!	NO DATA		!!!!		
H12	!!!!	NO DATA		!!!!		
H14	!!!!	NO DATA		!!!!		
H22	!!!!	NO DATA		!!!!		

--- per job in---							-suggested corrections				
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: CNC Operators					****					
L04	0009	ROBBIE JOSEPH	11.2	520 D	.54	NO TRV	11.0	520 D	.54	015160	
L06	0008	ROBBIE JOSEPH	11.2	400 D	.41	NO TRV	11.0	400 D	.42	019000	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C							
L10	!!!!	NO DATA !!!!	(680070174 3994		5769	*** Closed)					
L12	!!!!	NO DATA !!!!	(615121013 3870		20109	520% Closed)					
L14	!!!!	NO DATA !!!!	(480121010 4144		782	)					
L16	!!!!	NO DATA !!!!									
L17	0747	MICHAEL LAMB	3.5	172 D	.09	NO TRV	10.0	172 D	.03	017100 low QUANTITY	
			?		?	0					
Low EFF for Job 0747 rated 553/hr for PRIM											
L18	DOWN	RP - Repair	24.0 hrs	LAMB,MICHAEL							
			(631073100 2298		1180	Closed)					
L20	!!!!	NO DATA !!!!	(830032290 4000		3528	Closed No Tag)					
L22	!!!!	NO DATA !!!!	(247013309 2424		561	Closed)					
L24	!!!!	NO DATA !!!!	(656073170 1760		2664	151%)					
L26	!!!!	NO DATA !!!!	(957045142 1497		1646	* Closed No Tag)					
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	6037	MICHAEL LAMB	2.3	112 D	.65	NO TRV	9.5	112 D	.16	019720 low Efficiency	
			?		?	0					
Low EFF for Job 6037 rated 75/hr for PRIM											
L38	0610	JOHN A LEE	3.5S	D		1 TRV	3.5S	D		020220 DEP 12 1.0 hr	
		ANTHONY BEARD	3.0	344 N	.59	NO TRV	10.0	344 N	.18	>> TRAINING <<	
										low Efficiency	

PROPOSED CORRECTIONS:

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JOB				RUN MACHINE				EFF				RUN MACHINE				EFF				WORK			
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****																							
C58	!!!!	NO DATA !!!!		(176055132 345 255 Closed)																			
C60	0318	RICARDO PADILLA-GO		4.0	5100 D	1.43	8 trv	9.5	5100 D	.60	020450 >> TRAINING <<												
				612124230	1724	1885	* Closed No Tag																
C62	0075	GERARDO NEGRON		10.0	4045 N	.57	7 trv	10.0	4045 N	.58	019200												
				229124094	1176	1116	Closed No Tag																
C64	0317	RICARDO PADILLA-GO		4.0	8000 D	2.14	9 trv	9.5	8000 D	.90	009050 >> TRAINING <<												
		ROBERT DURRANT		9.8	6500 N	.71	8 trv	10.0	6500 N	.69													
				752015274	1468	969																	
C66	!!!!	NO DATA !!!!		(056055080 1921 333)																			
C68	0470	BIROL BOZACI		3.0	800 D	.27	NO TRV	3.0	800 D	.27	014450												
				813015270	1490	1300																	
C70	0022	DAMON P HASTINGS		5.3	4000 D	.72	7 trv	9.5	4000 D	.40	015240												
		ROBERT DURRANT		9.8	5300 N	.51	9 trv	10.0	5300 N	.50													
				184014040	1059	695																	
C72	!!!!	NO DATA !!!!		(056055080 1921 333)																			
C74	0050	ZACHARY FELMLEE		8.5	6600 D	1.07	12 trv	10.0	6600 D	.91	021010 >> TRAINING <<												
				176055080	1418	1219																	
C76	!!!!	NO DATA !!!!		(105114180 1871 1529 Closed)																			
C30	!!!!	NO DATA !!!!		(227124092 1327 1725 ** Closed No Tag)																			
C32	0381	ZACHARY FELMLEE		8.5	6200 D	.75	8 trv	10.0	6200 D	.64	011790 >> TRAINING <<												
				752015272	2055	1997																	
C34	!!!!	NO DATA !!!!		(910114180 2005 428)																			

PROPOSED CORRECTIONS:

EFFICIENCY				H O U R S			
CHARGING VALVE				.66 D	.59 N	.64 C	51.5 D 30.0 N 0.0 S

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	!!!!	NO DATA !!!!		(176055131 2011		491 Closed)				
C42	0247	CAMERON BUDZISZEWS		3.0	D -.--	3 TRV				020940
		0.3	1900 D	9.54	3 trv	5.5	1900 D	.49		
		784045081	1341	631						
C44	0328	BRYANT MAHON		10.0	3700 D	.64	15 trv	9.5	3700 D	.67 021560
		479045081	863	570						
C46	0408	CAMERON BUDZISZEWS		5.2	3400 D	.90	6 trv	9.0	3400 D	.52 021960
		957045142	1497	1646	* Closed No Tag					
C48	!!!!	NO DATA !!!!		(056055081 1821		1079)				
C50	!!!!	NO DATA !!!!		(178055060 1657		4609 278% Closed)				
C52	!!!!	NO DATA !!!!		(752015271 1957		1126)				
C54	0037	BIROL BOZACI		5.7S	200 D	4 trv	5.5S	200 D	015250	
		1.6	2375 D	1.75	4 trv	1.5	2375 D	1.91		
		GERARDO NEGRON		10.0	7400 N	.89	10 trv	10.0	7400 N	.89
		272035031	350	111						
C56	!!!!	NO DATA !!!!		(957045140 1056		1415 ** Closed No Tag)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.65 D	.89 N	.72 C	25.5 D	10.0 N	5.5 S

T&L MACHINE DETAIL for 05-15-2025 4:00 am to 05-16-2025 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	ACME NUT - Attn to: Kevin Rhone										****		
C02	!!!!	NO DATA		!!!!	(	131106191	666	863	**	Closed)			
C04	!!!!	NO DATA		!!!!	(	000064270	4000	5720	***	Closed No Tag)			
C06	!!!!	NO DATA		!!!!	(	001100191	1924	2807	***	Closed No Tag)			
C08	DOWN	RP - Repair		24.0 hrs	WOLF,RAYMOND		E						
					(	247013308	2424	2604	*	Closed)			
C10	0757	MATTHEW T HARRINGT		3.6	2040 D	.94	5 trv	5.5	2040 D	.62	020020 >> TRAINING <<		
						511045031	1514	3968	262%	Closed No Tag			
C12	0757	MATTHEW T HARRINGT		3.6	2150 D	1.00	4 trv	5.5	2150 D	.65	020020 >> TRAINING <<		
						511045031	1514	3968	262%	Closed No Tag			
C14	!!!!	NO DATA		!!!!	(	302064030	724	909	**	Closed)			
C16	!!!!	NO DATA		!!!!	(	911045221	1514	1209	Closed No Tag)				

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
ACME NUT		.63 D	.00 N	.63 C	11.0 D	0.0 N	0.0 S

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		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	ACME FITTING - Attn to: Kevin Rhone										****
C18	!!!!	NO DATA !!!!		(911113170 1955		1431 Closed No Tag)					
C20	0847	MATTHEW T HARRINGT		5.0	560 D	.28	3 trv	5.0	560 D	.28	020370 >> TRAINING <<
				239124120	4022	1827					
C22	0837	MATTHEW T HARRINGT		5.0	2050 D	.67	4 trv	5.0	2050 D	.66	020770 >> TRAINING <<
				054055021	1207	399					
C24	0815	ERIC D STANEK		2.3S	D		2.5S		D	020500 DEP 4 7.5 hr	
	DOWN	RP - Repair		8.8 hrs	WOLF,RAYMOND E						
				?	?		0				
C26	!!!!	NO DATA !!!!		(783045140 2565		1499 Closed)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.47 D	.00 N	.47 C	10.0 D	0.0 N	2.5 S

T&L MACHINE DETAIL for 05-15-2025 4:00 am to 05-16-2025 5:00 am

JOB		--- per job in---						-suggested corrections					
****	MISC	#1 - Attn to: Kevin Rhone	****	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK		
B02	!!!!	NO DATA	!!!!	(	752015270	1762	673	)					
B04	!!!!	NO DATA	!!!!	(	784045081	1341	631	)					
B06	0066	EMANUEL LOPEZ RAMO	9.2	2880	D	.74	7	trv	10.0	2880	D	.69	015940 >> TRAINING <<
		GERALD D DAVIS	10.6	2850	N	.64	8	trv	10.0	2850	N	.68	
				960055130	1910		1459						
B08	!!!!	NO DATA	!!!!	(	206025050	2006	4844	241% Closed No Tag	)				
B10	!!!!	NO DATA	!!!!	(	411045180	1724	327	)					
B12	!!!!	NO DATA	!!!!	(	912124191	1456	1396	Closed No Tag	)				
B14	0300	COLBY KERRY-RHONE	8.6	9800	D	1.06	11	trv	10.0	9800	D	.91	020150 >> TRAINING <<
				810025171	1284		1314	* Closed No Tag					
B16	0573	COLBY KERRY-RHONE	8.6	7500	D	.81	14	trv	10.0	7500	D	.69	021220 >> TRAINING <<
				786045081	695		390						
B18	!!!!	NO DATA	!!!!	(	263104141	1767	261	)					
B20	!!!!	NO DATA	!!!!	(	785084050	525	800	152% Closed No Tag	)				
A50	!!!!	NO DATA	!!!!	(	337025040	1504	1784	* Closed No Tag	)				
A52	!!!!	NO DATA	!!!!	(	827025050	2202	2152	Closed No Tag	)				
A54	!!!!	NO DATA	!!!!	(	663104083	3252	2366	Closed No Tag	)				
A56	!!!!	NO DATA	!!!!	(	599104180	2181	445	)					
A58	!!!!	NO DATA	!!!!	(	912124191	1456	1396	Closed No Tag	)				
A60	!!!!	NO DATA	!!!!	(	827025050	2202	2152	Closed No Tag	)				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.76	D	.68	N	.74	C
		30.0	D	10.0	N	0.0	S

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	JOB	---	per job in---		-suggested corrections			
				RUN MACHINE	EFF		RUN MACHINE	EFF WORK
****	ACME MISC - Attn to: Acme Operators							****
A40	!!!!		NO DATA	!!!!				
A42	!!!!		NO DATA	!!!!	(001028260 2035 5016 246%	Closed No Tag)		
A44	!!!!		NO DATA	!!!!	(650100050 1082 431	Closed No Tag)		
A46	!!!!		NO DATA	!!!!	(? ? 0)			
A48	!!!!		NO DATA	!!!!	(578112070 801 150)			

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	FITTING - Attn to: Kevin Rhone					****				
A86	!!!!	NO DATA !!!!		(957045141 1599		308)				
A74	DOWN	RP - Repair		24.0 hrs DURRANT,ROBERT		(631073100 2298		1180 Closed)		
A76	!!!!	NO DATA !!!!		(212015302 1466		284)				
A24	0328	HERMAN LEWIS		10.0	5550 D	.79	22 trv	9.5	5550 D .83 021560	
A25	!!!!	NO DATA !!!!								
A26	!!!!	NO DATA !!!!								
A27	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.83 D	.00 N	.83 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-15-2025 4:00 am to 05-16-2025 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****								
A10	!!!!	NO DATA !!!!		(711035262 1757 2640		150% Closed No Tag)			
A12	0546	KOSTA TILA	10.7	3900 D	.76	4 trv	10.0	3900 D .81 021150	
		MARQUIS BREEDLOVE	0.4	3500 N	18.23	4 trv	10.0	3500 N .73 >> TRAINING <<	
			483045080	1208	1767	***			
A14	!!!!	NO DATA !!!!		(910104230 1455 5208		358% Closed)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.81 D	.73 N	.77 C	10.0 D	10.0 N	0.0 S

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--- per job in---														-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK							
****	BLOCK CELL - Attn to: Chad Sommerfeldt													****			
I26	!!!!	NO DATA !!!!															
I27	!!!!	NO DATA !!!!															
I40	!!!!	NO DATA !!!!															
I41	!!!!	NO DATA !!!!															
I42	0536	REINALDO PACHECO	2.3	4264 D	2.63	4	trv	2.5	4264 D	2.44	021080	DEP 17 6.1 hr	>> TRAINING <<				
												HI Efficiency					
I43	!!!!	NO DATA !!!!															
I44	0556	YOEL ARTEAGA-AGUIL	10.3	2193 D	.89	8	trv	10.0	2193 D	.91	021070	>> TRAINING <<					
		MUNAWAR QADRI	7.1	720 N	.43	3	trv	6.5	720 N	.46		>> TRAINING <<					
I45	!!!!	NO DATA !!!!															
I46	0685	MIGUEL ANDREAS DE-	2.2	832 D	.75	3	trv	2.0	832 D	.83	019730	>> TRAINING <<					
		REINALDO PACHECO	0.0	672 D	*.**	2	trv	2.0	672 D	.67		DEP 17 6.1 hr					
		MUNAWAR QADRI	0.0	1032 N	*.**	3	trv	3.0	1032 N	.69		>> TRAINING <<					
I47	0652	JUAN BRAVO	3.9	1592 D	1.59	14	trv	9.5	1592 D	.64	020330						
I48	0686	MIGUEL ANDREAS DE-	5.3	1992 D	.83	7	trv				019550	>> TRAINING <<					
		VICTOR CONTRERAS	2.9	960 D	.74	7	trv	7.5	2952 D	.87							
			0.0	3904 N	*.**	9	trv	9.5	3904 N	.91		>> TRAINING <<					
I49	0696	JUAN DELOSRIOSARRA	5.3	2600 D	.71	3	trv	5.5	2600 D	.68	020080	>> TRAINING <<					
		MUNAWAR QADRI	10.4	112 N	.02	1	trv	10.0	112 N	.02		>> TRAINING <<					
												low QUANTITY					
I50	!!!!	NO DATA !!!!															
A87	0673	MAGDIEL CANTERO-GO	1.9	3269 D	1.26	NO TRV		2.0	3269 D	1.17	019680	>> TRAINING <<					
		DAYNE AINA	1.4	4597 D	2.29	15 trv		4.0	4597 D	.82							
				531084051	1336	1568	*										
A88	0668	MAGDIEL CANTERO-GO	1.9	3914 D	.96	NO TRV		2.0	3914 D	.89	021200	>> TRAINING <<					
		DAYNE AINA	1.4	4432 D	1.41	30 trv		4.0	4432 D	.50							
				631114211	1897	1693											

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
BLOCK CELL		.86 D	.48 N	.72 C	51.0 D	29.0 N	0.0 S