

T&L MACHINE DETAIL for 11-20-2024 4:00 am to 11-21-2024 5:00 am

(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA !!!!			
H06	!!!!	NO DATA !!!!			
H08	!!!!	NO DATA !!!!			
H10	!!!!	NO DATA !!!!			
H20	0503 THOM NGUYEN				017660
H12	!!!!	NO DATA !!!!			
H14	!!!!	NO DATA !!!!			
H22	!!!!	NO DATA !!!!			

T&L MACHINE DETAIL for 11-20-2024 4:00 am to 11-21-2024 5:00 am
(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	0009	ROBBIE JOSEPH		NO TRV	9.5	531 D	.64 015160
L06	0014	ROBBIE JOSEPH		NO TRV	9.0S	420 D	015130
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782)				
L16	!!!!	NO DATA !!!!					
L17	6042	MICHAEL LAMB	? ?	NO TRV 0	6.5	145 D	.45 019750
L18	0020	MICHAEL LAMB	765033311 3252 2815	NO TRV	6.5	565 D	.15 015750 low Efficiency
Low EFF for Job 0020 rated 562/hr for PRIM							
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)				
L22	!!!!	NO DATA !!!!	(247013309 2424 606)				
L24	!!!!	NO DATA !!!!	(587123130 2029 1725 Closed No Tag)				
L26	DOWN	MS - Material Shortage	24.0 hrs BROWN,WAYNE C (684054200 2550 2049 Closed No Tag)				
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	6220	GLENN DAVIS	511024060 1393	2 trv 430	9.0	230 D	.61 021350
L38	0610	JOHN A LEE		NO TRV	7.5	280 D	.19 020220 DEP 12 2.3 hr low Efficiency

	EFFICIENCY			HOURS		
C-N-C	.43 D	.00 N	.43 C	39.0 D	0.0 N	9.0 S

T&L MACHINE DETAIL for 11-20-2024 4:00 am to 11-21-2024 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****		
C58	!!!!	NO DATA	!!!!	(340114060	1149	1394	** Closed	)
C60	!!!!	NO DATA	!!!!	(721064270	1720	867	)	
C62	0075	COLBY KERRY-RHONE			5 trv	5.0	2300 D	.54 019200 >> TRAINING <<
		ran as ALT		375104280	1949	1260		
C64	0317	COLBY KERRY-RHONE			5 trv	8.0	4600 D	.45 009050 >> TRAINING <<
		worked on C66 and c/o		374104281 1174 2884 246% Closed				
C66	0005	COLBY KERRY-RHONE			4 trv	5.5	2400 D	.39 018320 >> TRAINING <<
		ROBERT DURRANT			4 trv	8.5	2450 N	.26
		clean collets and change feeders in 1&3		730104281	1807	2325	**	
C68	0048	BIROL BOZACI			2 trv	9.5S	150 D	015320
					2 trv	1.0	600 D	.53
		ROBERT DURRANT			8 trv	9.0	5200 N	.51
				009064140	2080	274		
C70	!!!!	NO DATA	!!!!	(529054130	1769	688	)	
C72	0251	GERALD D DAVIS			11 trv	9.5	6350 N	.59 019670
				?	?	0		
C74	0050	JOEL ROSA			10 trv	9.5	5800 D	1.12 021010 >> TRAINING <<
		GERALD D DAVIS			11 trv	10.0	6550 N	1.20
				376114042	1695	2073	** Closed	
C76	0052	PATRICK KELLY			9 trv	9.5	6000 N	.56 018230
				216064240	1762	2496	***	
C30	!!!!	NO DATA	!!!!	(680044011	1137	1563	** Closed No Tag)	
C32	0381	JOEL ROSA			9 trv	9.0	6670 D	.58 011790 >> TRAINING <<
		PATRICK KELLY			8 trv	9.0	7000 N	.61
				511114060	1103	1573	*** Closed	
C34	!!!!	NO DATA	!!!!	(100080310	2264	3111	** Closed No Tag)	

	EFFICIENCY			HOURS		
CHARGING VALVE	.65 D	.63 N	.64 C	38.0 D	55.5 N	9.5 S

T&L MACHINE DETAIL for 11-20-2024 4:00 am to 11-21-2024 5:00 am
(Corrected Report)

JOB					RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****								
C40	0146	RICARDO PADILLA-GO	340114061 1341	8 trv 774	9.0	5100 D	.50	019290 >> TRAINING <<
C42	0247	RICARDO PADILLA-GO	911114181 1322	11 trv 240	9.5	6000 D	.56	020940 >> TRAINING <<
C44	0328	BRYANT MAHON tap mars and form	344114120 1540	12 trv 1189	6.0	3000 D	.71	021560
C46	!!!!	NO DATA !!!!	(512114040 1123	1050)				
C48	!!!!	NO DATA !!!!	(539104180 1864	1996 * Closed)				
C50	0433	CAMERON BUDZISZEWS clean collets GERARDO NEGRON	513114061 1764	12 trv 10 trv 3561 202% Closed	8.0 9.5	5200 D 5535 N	.58 .52	018860
C52	0069	CAMERON BUDZISZEWS GERARDO NEGRON	001114060 881	12 trv 11 trv 1525 173%	10.0 9.5	9700 D 8900 N	.65 .62	015710
C54	0037	LARRY P RODWELL	766114041 947	9 trv 71	9.5	7100 N	.60	015250
C56	0320	LARRY P RODWELL	512114040 1123	9 trv 1050	9.0	6350 N	.47	020240

	EFFICIENCY			HOURS		
MISC #2	.59 D	.55 N	.58 C	42.5 D	37.5 N	0.0 S

	EFFICIENCY			HOURS		
ACME NUT	.28 D	.00 N	.28 C	5.0 D	0.0 N	0.0 S

****	JOB ACME	FITTING	- Attn to: Kevin Rhone	****	RUN	MACHINE	EFF	WORK
C18	!!!!	NO DATA	!!!!	(911113170 1955 1431	Closed	No Tag	)	
C20	!!!!	NO DATA	!!!!	(039074100 4018 4596	* Closed	)		
C22	!!!!	NO DATA	!!!!	(541104140 2007 1541	)			
C24	DOWN	RP - Repair	24.0 hrs	WOLF, RAYMOND E	(755043180 2595 1798	Closed	)	
C26	!!!!	NO DATA	!!!!	(541104140 2007 1541	)			

T&L MACHINE DETAIL for 11-20-2024 4:00 am to 11-21-2024 5:00 am												
(Corrected Report)												
JOB				RUN MACHINE				EFF	WORK			
****	MISC #1 - Attn to: Kevin Rhone				****							
B02	!!!!	NO DATA !!!!		(665094030	1957	2483	** Closed)					
B04	!!!!	NO DATA !!!!		(376114041	1398	1457	*)					
B06	!!!!	NO DATA !!!!		(585014240	575	1775	309% Closed No Tag)					
B08	0325	EMANUEL LOPEZ RAMO				3 trv	8.0	2160 D	.79	021820	>> TRAINING <<	
				826074102	2014	4267	212%	Closed No Tag				
B10	0451	EMANUEL LOPEZ RAMO				5 trv	9.5	5960 D	.42	013650	>> TRAINING <<	
				PAUL GALLIPEAU	18 trv	9.0	6800 N	.50	>> TRAINING <<			
				321104182	560	1379	246%					
B12	!!!!	NO DATA !!!!		(621074300	1633	2130	** Closed No Tag)					
B14	!!!!	NO DATA !!!!		(511114061	1314	931	)					
B16	0465	PAUL GALLIPEAU				9 trv	9.5	6400 N	.41	014720	>> TRAINING <<	
				886084261	1216	1198						
B18	!!!!	NO DATA !!!!		(001094030	1067	218	Closed)					
B20	!!!!	NO DATA !!!!		(785084050	525	825	157% Closed No Tag)					
A50	!!!!	NO DATA !!!!		(818074080	2036	242	Closed)					
A52	!!!!	NO DATA !!!!		(289074090	1945	1107	)					
A54	!!!!	NO DATA !!!!		(663104082	3480	2454	)					
A56	!!!!	NO DATA !!!!		(599104180	2181	2	)					
A58	!!!!	NO DATA !!!!		(001094031	735	1048	*** Closed)					
A60	!!!!	NO DATA !!!!		(721112230	1391	551	)					

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(001028260	2035	5003	246% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(?	?	0	)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 11-20-2024 4:00 am to 11-21-2024 5:00 am
(Corrected Report)

JOB			RUN MACHINE			EFF	WORK
****	FITTING - Attn to: Kevin Rhone						****
A86	!!!!	NO DATA !!!!	(787104071	863	533	)	
A74	DOWN	RP - Repair 24.0 hrs	DURRANT,ROBERT				
			(631073100	2298	1185	)	
A76	!!!!	NO DATA !!!!	(321104180	1722	1582	)	
A24	0328	HERMAN LEWIS		2 trv	0.5	475 D 1.36	021560
		cam issues dropped					
A25	!!!!	NO DATA !!!!					
A26	0036	HERMAN LEWIS		6 trv	8.5	6525 D .53	018960
		ran as ALT					
A27	!!!!	NO DATA !!!!					

	EFFICIENCY			HOURS		
FITTING	.58 D	.00 N	.58 C	9.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-20-2024 4:00 am to 11-21-2024 5:00 am
(Corrected Report)

JOB				RUN MACHINE		EFF	WORK		
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****				
A10	0560	KOSTA TILA		26 trv	8.0	3850 D	1.07	019970	
		MARQUIS BREEDLOVE		41 trv	9.0	4094 N	1.01		>> TRAINING <<
			441114140 1430	1136					
A12	!!!!	NO DATA !!!!	(380104070 1227	1456 *)					
A14	0634	KOSTA TILA		10 trv	8.0	3750 D	1.17	020160	
		MARQUIS BREEDLOVE		14 trv	9.0	3447 N	.96		>> TRAINING <<
			683034110 1061	248					

	EFFICIENCY	HOURS	
HYDROMAT BLOCK CELL	1.12 D .98 N 1.05 C	16.0 D 18.0 N	0.0 S

T&L MACHINE DETAIL for 11-20-2024 4:00 am to 11-21-2024 5:00 am
(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	BLOCK	CELL - Attn to: Chad Sommerfeldt	****				
I26	!!!!	NO DATA !!!!					
I27	!!!!	NO DATA !!!!					
I40	0503	JUAN BRAVO	4 trv	7.0	1900 D	1.18	017660
		VICTOR CONTRERAS	5 trv	9.5	2802 N	1.28	>> TRAINING <<
I41	!!!!	NO DATA !!!!					
I42	0536	JUAN BRAVO	2 trv	4.0	1100 D	.39	021080
		rep tool change cyl. unit 4					
		TYRON YAWN	5 trv	9.0	4072 N	.65	>> TRAINING <<
I43	0642	REINALDO PACHECO	3 trv	9.5	2481 D	1.09	018120 >> TRAINING <<
I44	0588	YOEL ARTEAGA-AGUIL	11 trv	9.5	5472 D	.96	020920 >> TRAINING <<
		MUNAWAR QADRI	5 trv	6.0	3096 N	.86	>> TRAINING <<
		Finished blanks					
I45	0691	MAGDIEL CANTERO-GO	NO TRV	9.5	5304 D	.93	021340 >> TRAINING <<
		JAVIER PEREZ	NO TRV	7.5	3760 N	.84	>> TRAINING <<
		convyor down					
I46	!!!!	NO DATA !!!!					
I47	0551	MUNAWAR QADRI	1 trv	1.0	520 N	.87	021490 >> TRAINING <<
		ran as ALT					
I48	0686	MIGUEL ANDREAS DE-	8 trv	9.5	4160 D	.97	019550 >> TRAINING <<
		FNU HASSAN	7 trv	9.0	3752 N	.93	DEP 17 10.8 hr
							>> TRAINING <<
I49	!!!!	NO DATA !!!!					
I50	!!!!	NO DATA !!!!					
A87	0536	DAMION HAMILTON	15 trv	9.5	9477 D	.91	021080
		DAYNE AINA	20 trv	10.0	10200 N	.93	
			151084130 1140	3385	297%		
A88	0503	DAMION HAMILTON	30 trv	6.0	6210 D	.49	017660
	0534	DAMION HAMILTON	20 trv	2.5	5906 D	.74	016390
		DAYNE AINA	52 trv	11.0	29722 N	.84	
			521114071 991	4667	471%		

	EFFICIENCY			HOURS		
BLOCK CELL	.91 D	.91 N	.91 C	67.0 D	63.0 N	0.0 S