

T&L MACHINE DETAIL for 11-14-2024 4:00 am to 11-15-2024 5:00 am

(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 11-14-2024 4:00 am to 11-15-2024 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	!!!!	NO DATA !!!!					
L06	!!!!	NO DATA !!!!					
L08	DOWN	RP - Repair 24.0 hrs BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782)				
L16	0017	GLENN DAVIS		NO TRV	9.5	165 D	.35 015760
L17	6041	MICHAEL LAMB		NO TRV	9.5	393 D	.83 019740
			656073170 1760	1296			
L18	0020	MICHAEL LAMB		NO TRV	9.5	751 D	.14 015750 low Efficiency
			765033311 3252	2620			
	Low EFF for Job 0020 rated 562/hr for PRIM						
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)				
L22	!!!!	NO DATA !!!!	(247013309 2424 606)				
L24	!!!!	NO DATA !!!!	(587123130 2029 1725 Closed No Tag)				
L26	DOWN	MS - Material Shortage	24.0 hrs BROWN,WAYNE C				
			(684054200 2550 2049 Closed No Tag)				
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	!!!!	NO DATA !!!!	(800104230 121 0)				
L38	6515	JOHN A LEE		NO TRV	5.5	84 D	.46 021950
		OOM start 610 set up					

	EFFICIENCY			HOURS		
C-N-C	.44 D	.00 N	.44 C	34.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-14-2024 4:00 am to 11-15-2024 5:00 am												
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JOB							RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci							****				
C58	0306	COLBY KERRY-RHONE					11 trv	9.5	6900 D	.73	019500	>> TRAINING <<
					340114060	1149	1394	** Closed No Tag				
C60	!!!!	NO DATA !!!!				(	721064270	1720	867	)		
C62	!!!!	NO DATA !!!!				(	375104280	1949	1191	)		
C64	0317	COLBY KERRY-RHONE					11 trv	9.5	8500 D	.70	009050	>> TRAINING <<
		ROBERT DURRANT					7 trv	7.5	6100 N	.63		
		clean collets and change feed pads										
					374104281	1174	2056	175% Closed No Tag				
C66	0005	ROBERT DURRANT					8 trv	8.0	4900 N	.54	018320	
					730104281	1807	525					
C68	!!!!	NO DATA !!!!				(	621024290	2423	2481	* Closed No Tag)		
C70	!!!!	NO DATA !!!!				(	529054130	1769	553	)		
C72	!!!!	NO DATA !!!!				(	163094303	1479	178	)		
C74	0050	JOEL ROSA					10 trv	9.5	5880 D	1.13	021010	>> TRAINING <<
					376114042	1695	1110					
C76	0052	JOEL ROSA					1 trv	0.5	280 D	.50	018230	>> TRAINING <<
		ran as ALT										
					216064240	1762	1574					
C30	0036	PATRICK KELLY					5 trv	5.5	2000 N	.24	018960	
		ran as ALT										
					680044011	1137	1099	Closed No Tag				
C32	0381	JOEL ROSA					6 trv	6.5	5120 D	.61	011790	>> TRAINING <<
		PATRICK KELLY					8 trv	8.5	7000 N	.64		
		work on tooling										
					511114060	1103	639					
C34	!!!!	NO DATA !!!!				(	100080310	2264	3098	** Closed No Tag)		

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JOB				RUN		MACHINE	EFF	WORK				
****	MISC #2 - Attn to: Steve Sawdey											****
C40	0006	RICARDO PADILLA-GO		9	trv	9.0	5900 D	.66	018330	>>	TRAINING	<<
		B slide stuck 3x										
		LARRY P RODWELL		9	trv	9.5	6075 N	.64				
			340114061 1341	551								
C42	0247	RICARDO PADILLA-GO		10	trv	9.5	6600 D	.62	020940	>>	TRAINING	<<
		LARRY P RODWELL		10	trv	9.5	6550 N	.61				
			340114061 1341	551								
C44	0328	BRYANT MAHON		10	trv	5.5	2500 D	.65	021560			
		left early										
			423123130 2029	1193								
C46	!!!!	NO DATA !!!!	(512114040 1123	770	)							
C48	0126	BIROL BOZACI		6	trv	4.5	3700 D	.73	018480	DEP 9	6.9 hr	
		ran after coolant thru work										
			539104180 1864	1996	* Closed No Tag							
C50	0433	ZACHARY FELMLEE		8	trv	9.5	5200 D	.49	018860	>>	TRAINING	<<
		GERARDO NEGRON		13	trv	9.5	5845 N	.55				
			513114061 1764	1627								
C52	0069	ZACHARY FELMLEE		6	trv	6.5	4800 D	.49	015710	>>	TRAINING	<<
		repiar chute iss. and oil pump										
		GERARDO NEGRON		12	trv	9.5	9300 N	.65				
			001114060 881	828								
C54	!!!!	NO DATA !!!!	(216064240 1762	1574	)							
C56	!!!!	NO DATA !!!!	(512114040 1123	770	)							

EFFICIENCY				HOURS			
MISC #2	.59 D	.61 N	.60 C	44.5 D	38.0 N	0.0 S	

	EFFICIENCY			HOURS		
ACME NUT	.24 D	.00 N	.24 C	2.0 D	0.0 N	0.0 S

****	JOB ACME	FITTING - Attn to: Kevin Rhone	****	RUN MACHINE	EFF	WORK
C18	!!!!	NO DATA !!!!	(911113170 1955 1431 Closed No Tag)			
C20	!!!!	NO DATA !!!!	(039074100 4018 4596 * Closed)			
C22	!!!!	NO DATA !!!!	(541104140 2007 1541)			
C24	DOWN	RP - Repair 24.0 hrs	WOLF,RAYMOND E (755043180 2595 1798 Closed)			
C26	!!!!	NO DATA !!!!	(541104140 2007 1541)			

T&L MACHINE DETAIL for 11-14-2024 4:00 am to 11-15-2024 5:00 am

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JOB				RUN MACHINE		EFF	WORK	
****	MISC #1 - Attn to: Kevin Rhone			****				
B02	!!!!	NO DATA !!!!	(665094030 1957	2483	** Closed)			
B04	0378	GERALD D DAVIS	376114041 1398	13 trv 831	9.5 4900 N	.46	019020	
B06	0066	EMANUEL LOPEZ RAMO	585014240 575	8 trv 1775	8.5 2900 D	.81	015940 >> TRAINING <<	
B08	0325	JAMIE FELMLEE		3 trv	9.5 1800 D	.56	021820	
		GERALD D DAVIS	826074102 2014	6 trv 2429	9.5 2800 N	.87		
B10	0451	PAUL GALLIPEAU	321104182 560	8 trv 473	9.5 6500 N	.46	013650 >> TRAINING <<	
B12	!!!!	NO DATA !!!!	(621074300 1633	2130	** Closed No Tag)			
B14	0300	JAMIE FELMLEE		14 trv	9.5 7400 D	.61	020150	
		PAUL GALLIPEAU		8 trv	3.5 2400 N	.53	>> TRAINING <<	
		Collet broke, c'bore broke adj. tools	511114061 1314	841				
B16	!!!!	NO DATA !!!!	(886084261 1216	856)				
B18	!!!!	NO DATA !!!!	(001094030 1067	218	Closed)			
B20	!!!!	NO DATA !!!!	(785084050 525	825	157% Closed No Tag)			
A50	0056	CAMERON BUDZISZEWS		5 trv	4.5 3400 D	.55	014100 >> TRAINING <<	
		work on c'off issues Kevin	818074080 2036	178				
A52	!!!!	NO DATA !!!!	(289074090 1945	1107)				
A54	!!!!	NO DATA !!!!	(663104082 3480	2454)				
A56	!!!!	NO DATA !!!!	(599104180 2181	2)				
A58	!!!!	NO DATA !!!!	(001094031 735	1048	*** Closed)			
A60	!!!!	NO DATA !!!!	(721112230 1391	551)				

	EFFICIENCY			HOURS		
MISC #1	.64 D	.59 N	.61 C	32.0 D	32.0 N	0.0 S

****	JOB ACME	MISC	- Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(001028260 2035	5003	246%	Closed	No Tag)
A44	!!!!	NO DATA	!!!!	(650100050 1082	431	Closed	No Tag	)
A46	!!!!	NO DATA	!!!!	(?	?	0		)
A48	!!!!	NO DATA	!!!!	(578112070	801	150		)

T&L MACHINE DETAIL for 11-14-2024 4:00 am to 11-15-2024 5:00 am
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JOB		RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone	****			
A86	!!!! NO DATA !!!! (787104071 863 533)				
A74	DOWN RP - Repair 24.0 hrs DURRANT,ROBERT (631073100 2298 1185)				
A76	0447 CAMERON BUDZISZEWS 321104180 1722 1430	6 trv	9.5 6800 D	.48	013560
A24	0328 HERMAN LEWIS help in wash, chute repair	8 trv	3.0 2050 D	.98	021560
A25	!!!! NO DATA !!!!				
A26	!!!! NO DATA !!!!				
A27	!!!! NO DATA !!!!				

	EFFICIENCY			HOURS		
FITTING	.60 D	.00 N	.60 C	12.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-14-2024 4:00 am to 11-15-2024 5:00 am

(Corrected Report)

JOB				RUN MACHINE				EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt							****	
A10	0560	KOSTA TILA	26 trv	9.0	4000	D	.99	019970	
		MARQUIS BREEDLOVE	28 trv	9.0	4174	N	1.03		>> TRAINING <<
			441114142 465 171						
A12	0522	KOSTA TILA	7 trv	9.5	3040	D	.53	020890	
		MARQUIS BREEDLOVE	7 trv	9.5	3067	N	.53		>> TRAINING <<
			380104070 1227 1259 *						
A14	!!!!	NO DATA !!!!	(000094030 1910 2068	* Closed No Tag)					

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.75 D	.77 N	.76 C	18.5 D	18.5 N	0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	.92 D	.78 N	.83 C	39.5 D	67.0 N	0.0 S