

T&L MACHINE DETAIL for 07-08-2024 4:00 am to 07-09-2024 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

T&L MACHINE DETAIL for 07-08-2024 4:00 am to 07-09-2024 5:00 am

JOB			--- per job in---				-suggested corrections				
****	C-N-C	- Attn to: Wayne Brown	****	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
L04	0013	ROBBIE JOSEPH		9.8	361 D	.42	NO TRV	9.5	361 D	.44	015120
		HOANG HO		11.5	317 N	.32	NO TRV	11.0	317 N	.33	
L06	0013	ROBBIE JOSEPH		9.8	380 D	.45	NO TRV	9.5	380 D	.46	015120
		HOANG HO		4.2	165 N	.45	NO TRV				
				0.0	160 N	*. **	NO TRV	4.5	325 N	.83	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C							
L10	!!!!	NO DATA !!!!		(	680070174	3994	5769	*** Closed)			
L12	!!!!	NO DATA !!!!		(	615121013	3870	20109	520% Closed)			
L14	!!!!	NO DATA !!!!		(	480121010	4144	782	)			
L16	!!!!	NO DATA !!!!									
L17	6035	MICHAEL LAMB		9.9	534 D	1.08	1 trv	10.0	534 D	1.07	018640
				985044010	1240		1015				
L18	6720	MICHAEL LAMB		9.9	627 D	1.06	2 trv	10.0	627 D	1.05	020590
				002110020	2033		2244	* Closed No Tag			
L20	!!!!	NO DATA !!!!		(	830032290	4000	3528	Closed No Tag)			
L22	!!!!	NO DATA !!!!		(	247013309	2424	225	)			
L24	!!!!	NO DATA !!!!		(	587123130	2029	1725	Closed No Tag)			
L26	!!!!	NO DATA !!!!		(	854033130	1417	1856	**)			
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0516	JOHN A LEE		4.8	337 D	1.46	1 trv	5.0	337 D	1.40	017590 DEP 12 6.2 hr
				001071260	2004		1485				
L38	0698	JOHN A LEE		4.8	320 D	1.42	1 trv	5.0	320 D	1.36	020670 DEP 12 6.2 hr

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.89 D	.48 N	.79 C	49.0 D	15.5 N	0.0 S

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		--- per job in---					-suggested corrections					
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci											****
C58	!!!!	NO DATA !!!!		(284044220		2069	1985 Closed		No Tag)			
C60	0318	ROBERT DURRANT		1.0	285 N	.19	1 trv	3.0	285 N	.06	020450 low Efficiency	
				042123071	993	971 Closed		No Tag				
Low EFF for Job 0318 rated 1500/hr for PRIM												
C62	!!!!	NO DATA !!!!		(989034271		1231	770)					
C64	0317	RICARDO PADILLA-GO		9.2	8700 D	.74	9 trv	9.5	8700 D	.71	009050 >> TRAINING <<	
		ROBERT DURRANT		9.6	7925 N	.64	8 trv	10.0	7925 N	.62		
				845064170	1479	197						
C66	0302	CAMERON BUDZISZEWS		0.0	200 D	*.**	1 trv	9.5	200 D	.02	018620 low QUANTITY	
				209064241	1450	12						
Low EFF for Job 0302 rated 1125/hr for PRIM												
C68	0442	ROBERT DURRANT		6.7	4300 N	.64	6 trv	7.0	4300 N	.61	020840	
				621024290	2423	254						
C70	0022	COLBY KERRY-RHONE		0.2	6600 D	31.19	11 trv	10.0	6600 D	.62	015240 >> TRAINING <<	
		GERALD D DAVIS		10.0	6300 N	.60	11 trv	10.0	6300 N	.60		
				529054131	1614	3683	228%	Closed No Tag				
C72	0270	COLBY KERRY-RHONE		0.2	3300 D	14.67	6 trv	10.0	3300 D	.29	020550 >> TRAINING <<	
				208064240	1857	839						
C74	0050	GERALD D DAVIS		10.0	7000 N	1.28	12 trv	10.0	7000 N	1.28	021010	
				274074011	991	161						
C76	!!!!	NO DATA !!!!		(835064032		1679	1599 Closed		)			
C30	!!!!	NO DATA !!!!		(529054131		1614	3683	228% Closed No Tag)				
C32	!!!!	NO DATA !!!!		(680064032		1908	1056)					
C34	!!!!	NO DATA !!!!		(056053010		2120	579)					

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
CHARGING VALVE		.41 D	.74 N	.58 C	39.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 07-08-2024 4:00 am to 07-09-2024 5:00 am

JOB			--- per job in---			-suggested corrections					
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	MISC #2 - Attn to: Steve Sawdey					****					
C40	0146	JOEL ROSA	10.2	6050 D	.53	10 trv	9.5	6050 D	.57	019290 >> TRAINING <<	
			838064031	1781		1808	* Closed				
C42	0138	JOEL ROSA	10.2	6600 D	.56	11 trv	9.5	6600 D	.60	019340 >> TRAINING <<	
			284044220	2069		1985	Closed No Tag				
C44	0328	BRYANT MAHON	8.9	2700 D	.43	14 trv	9.5	2700 D	.41	021560	
			842054280	1425		1686	* Closed No Tag				
C46	!!!!	NO DATA !!!!	(	534123060	664	560 Closed No Tag)					
C48	!!!!	NO DATA !!!!	(	275074010	2071	374)					
C50	0433	ZACHARY FELMLEE	8.9	6950 D	.70	12 trv	10.0	6950 D	.62	018860 >> TRAINING <<	
		GERARDO NEGRON	10.2	7020 N	.61	13 trv	9.5	7020 N	.66		
			497074080	1557		491					
C52	0069	ZACHARY FELMLEE	8.9	9100 D	.69	11 trv	10.0	9100 D	.61	015710 >> TRAINING <<	
		GERARDO NEGRON	10.2	6700 N	.44	8 trv	9.5	6700 N	.47		
			008064142	1238		230					
C54	!!!!	NO DATA !!!!	(	450054282	1229	75)					
C56	!!!!	NO DATA !!!!	(	989034271	1231	770)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.56 D	.56 N	.56 C	48.5 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 07-08-2024 4:00 am to 07-09-2024 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone				****					
C02	!!!!	NO DATA	!!!!	(131106191	666	863	** Closed)			
C04	!!!!	NO DATA	!!!!	(?	?	0	)			
C06	!!!!	NO DATA	!!!!	(911113171	1207	539	)			
C08	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E						
				(247013308	2424	2604	* Closed)			
C10	0757	MATTHEW T HARRINGT	8.9	3635 D	.68	11 trv	9.0	3635 D	.67	020020 >> TRAINING <<
				211074010	2237	1077				
C12	0757	MATTHEW T HARRINGT	8.9	2915 D	.55	9 trv	9.0	2915 D	.54	020020 >> TRAINING <<
				679054280	1851	1273				
C14	!!!!	NO DATA	!!!!	(540103251	1509	1464	Closed)			
C16	!!!!	NO DATA	!!!!	(531054130	2430	1879	Closed No Tag)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.61 D	.00 N	.61 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-08-2024 4:00 am to 07-09-2024 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!! NO DATA !!!!	(	911113170	1955	489	)	
C20	!!!! NO DATA !!!!	(	738113290	4008	4704	* Closed)	
C22	0837 ERIC D STANEK	2.3	2400 D	1.73	7 trv	2.5	2400 D 1.55 020770 DEP 4 7.4 hr
		684064240	241		230 Closed		
C24	DOWN RP - Repair	24.0 hrs	WOLF,RAYMOND	E			
		(	755043180	2595	1798	Closed)	
C26	!!!! NO DATA !!!!	(	013064100	1207	890	Closed No Tag)	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	1.55 D	.00 N	1.55 C	2.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-08-2024 4:00 am to 07-09-2024 5:00 am													
JOB			--- per job in---				-suggested corrections						
			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
***** MISC #1 - Attn to: Kevin Rhone *****													
B02	0460	EMANUEL LOPEZ RAMO	4.2	3000 D	.56	4 trv	4.0	3000 D	.58	014030	>>	TRAINING	<<
			201044221		1743	475							
B04	!!!!	NO DATA !!!!	(	904044104	1552	2218	***	Closed	)				
B06	!!!!	NO DATA !!!!	(	015064141	1671	1951	*	Closed	No Tag	)			
B08	!!!!	NO DATA !!!!	(	826034082	3436	3752	*	Closed	No Tag	)			
B10	0451	EMANUEL LOPEZ RAMO	0.2	D -.--			3.5	D -.--		013650	>>	TRAINING	<<
			621054310		1736	2065	*	Closed	No Tag				
B12	!!!!	NO DATA !!!!	(	284044220	2069	1985	Closed	No Tag	)				
B14	0300	PAUL GALLIPEAU	5.8	4500 N	.61	8 trv	5.5	4500 N	.64	020150	>>	TRAINING	<<
			207064240		1095	1551	***	Closed	No Tag				
B16	0573	PAUL GALLIPEAU	0.0	N -.--		7 TRV				021220	>>	TRAINING	<<
			5.4	2900 N	.54	7 trv	5.5	2900 N	.53				
	DOWN	MS - Material Shortage	12.3 hrs	FELMLEE, JAMIE									
			785074080		1137	151							
B18	!!!!	NO DATA !!!!	(	986044050	1222	885	Closed	No Tag	)				
B20	!!!!	NO DATA !!!!	(	603024120	2002	2162	*	Closed	)				
A50	!!!!	NO DATA !!!!	(	182123210	1972	2397	**	Closed	No Tag	)			
A52	!!!!	NO DATA !!!!	(	720113080	2170	2780	**	Closed	No Tag	)			
A54	DOWN	MS - Material Shortage	24.0 hrs	FELMLEE, JAMIE									
			(	441033310	3252	4197	**	Closed	No Tag	)			
A56	!!!!	NO DATA !!!!	(	274103300	2279	482	)						
A58	!!!!	NO DATA !!!!	(	986044051	1168	50	)						
A60	!!!!	NO DATA !!!!	(	721112230	1391	551	)						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.31 D	.58 N	.47 C	7.5 D	11.0 N	0.0 S

T&L MACHINE DETAIL for 07-08-2024 4:00 am to 07-09-2024 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(	961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

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			--- per job in---				-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	FITTING - Attn to: Kevin Rhone					****				
A86	!!!!	NO DATA	!!!!	(674014260	1744	1899	* Closed)			
A74	!!!!	NO DATA	!!!!	(048014300	1155	1344	* Closed No Tag)			
A76	!!!!	NO DATA	!!!!	(821054280	1381	970	)			
A24	0328	GLENN DAVIS		5.7 3525 D	.89	12 trv	10.0 3525 D	.50	021560	
A25	!!!!	NO DATA	!!!!							
A26	0036	KYLE DIGIUGNO		0.0 6037 D	*.**	5 trv	10.0 6037 D	.42	018960 >> TRAINING <<	
A27	!!!!	NO DATA	!!!!							

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
FITTING			.46 D	.00 N	.46 C	20.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-08-2024 4:00 am to 07-09-2024 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt			****					
A10	!!!!	NO DATA	!!!!	(	522054230	1758	2948	168%	Closed No Tag)
A12	0546	KOSTA TILA		9.7	4020 D	.86	5 trv	10.0	4020 D .84 021150
				686054201	1771	1682			
A14	!!!!	NO DATA	!!!!	(	152044050	1144	1889	165%	Closed No Tag)

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL		.84 D	.00 N	.84 C	10.0 D	0.0 N	0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	.94 D	1.04 N	.98 C	70.0 D	52.5 N	0.0 S