

T&L MACHINE DETAIL for 06-21-2024 4:00 am to 06-24-2024 5:00 am

		----- per job in---			-suggested corrections		
JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown						****
H04	!!!!	NO DATA					!!!!
H06	!!!!	NO DATA					!!!!
H08	!!!!	NO DATA					!!!!
H10	!!!!	NO DATA					!!!!
H20	!!!!	NO DATA					!!!!
H12	!!!!	NO DATA					!!!!
H14	!!!!	NO DATA					!!!!
H22	!!!!	NO DATA					!!!!

T&L MACHINE DETAIL for 06-21-2024 4:00 am to 06-24-2024 5:00 am																
JOB			----- per job in---					-suggested corrections								
C-N-C - Attn to: Wayne Brown			c/i	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK					
****	****															
L04	0014	ROBBIE JOSEPH	Fri	6.9	328 D	.55	NO TRV	7.5	328 D	.50	015130					
L06	0013	ROBBIE JOSEPH	Fri	6.9	265 D	.44	NO TRV	7.5	265 D	.41	015120					
L08	DOWN	RP - Repair	72.0 hrs BROWN,WAYNE C													
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)													
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)													
L14	!!!!	NO DATA !!!!	(480121010 4144 782)													
L16	!!!!	NO DATA !!!!														
L17	!!!!	NO DATA !!!!	(246013307 1432 2158 151% Closed No Tag)													
L18	!!!!	NO DATA !!!!	(002110020 2033 2061 * Closed No Tag)													
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)													
L22	!!!!	NO DATA !!!!	(247013309 2424 225)													
L24	!!!!	NO DATA !!!!	(587123130 2029 1725 Closed No Tag)													
L26	!!!!	NO DATA !!!!	(811014040 2041 1893 Closed No Tag)													
L30	!!!!	NO DATA !!!!														
L32	!!!!	NO DATA !!!!														
L34	!!!!	NO DATA !!!!														
L36	0746	WAYNE C BROWN	Fri	4.1	163 D	.06	1 trv	4.0	163 D	.06	017130	DEP 23 2.7 hr	low Efficiency			
			247013309 2424 225													
			Low EFF for Job 0746 rated 663/hr for PRIM													
L38	!!!!	NO DATA !!!!														

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
C-N-C			.37 D	.00 N	.37 C	19.0 D	0.0 N	0.0 S

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		----- per job in---				-suggested corrections			
JOB		c/i	RUN	MACHINE	EFF	RUN		MACHINE	EFF WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci	****							
C58	!!!! NO DATA !!!!	(	839064100	2117	1940	Closed	)		
C60	!!!! NO DATA !!!!	(	042123070	1740	4663	268%	)		
C62	!!!! NO DATA !!!!	(	989034271	1231	297		)		
C64	!!!! NO DATA !!!!	(	680054280	2055	1105		)		
C66	!!!! NO DATA !!!!	(	837034260	2000	324		)		
C68	!!!! NO DATA !!!!	(	621024291	766	1236	161% Closed	)		
C70	!!!! NO DATA !!!!	(	529054131	1614	463		)		
C72	0064 DAMON P HASTINGS	Fri	7.4	6200 D	.91	11 trv		7.5	6200 D .90 019240
			208064171	2200	237				
C74	!!!! NO DATA !!!!	(	839064101	1782	442		)		
C76	0433 DAMON P HASTINGS	Fri	7.4	6200 D	.74	11 trv		7.5	6200 D .73 018860
			835064032	1679	1599				
C30	!!!! NO DATA !!!!	(	529054131	1614	463		)		
C32	!!!! NO DATA !!!!	(	680064033	553	196		)		
C34	!!!! NO DATA !!!!	(	056053010	2120	579		)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
CHARGING VALVE		.82 D	.00 N	.82 C	15.0 D	0.0 N	0.0 S

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		----- per job in---				-suggested corrections			
JOB		c/i		RUN	MACHINE	EFF	RUN MACHINE		EFF WORK
****	MISC #2 - Attn to: Steve Sawdey	****							
C40	!!!! NO DATA !!!!	(	838064031	1781	279	)			
C42	!!!! NO DATA !!!!	(	360054280	2347	2048	Closed No Tag)			
C44	!!!! NO DATA !!!!	(	842054280	1425	38	)			
C46	!!!! NO DATA !!!!	(	358054060	2502	374	)			
C48	!!!! NO DATA !!!!	(	834054131	2279	2563	* Closed No Tag)			
C50	0433 CAMERON BUDZISZEWSFri	5.8	4600	D	.71	8 trv	7.5	4600	D .55 018860
		208064170	929		595				
C52	!!!! NO DATA !!!!	(	357054202	1393	1743	** Closed No Tag)			
C54	!!!! NO DATA !!!!	(	900034270	1459	2140	*** Closed No Tag)			
C56	!!!! NO DATA !!!!	(	989034270	1159	1965	170% Closed No Tag)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.55 D	.00 N	.55 C	7.5 D	0.0 N	0.0 S

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		----- per job in---				-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK
****	ACME NUT - Attn to: Kevin Rhone	****						
C02	!!!! NO DATA !!!!	(	131106191	666	863	**	Closed	)
C04	!!!! NO DATA !!!!	(	738113290	4008	4669	*	Closed	)
C06	!!!! NO DATA !!!!	(	911113171	1207	539			)
C08	DOWN RP - Repair	72.0	hrs	WOLF,RAYMOND	E			
		(	247013308	2424	2604	*	Closed	)
C10	!!!! NO DATA !!!!	(	683064100	2622	1537			)
C12	!!!! NO DATA !!!!	(	286044220	2083	2927	***	Closed	)
C14	!!!! NO DATA !!!!	(	540103251	1509	1460		Closed	)
C16	!!!! NO DATA !!!!	(	531054130	2430	1878		Closed No Tag	)

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****					
C18	!!!! NO DATA !!!!	(	911113170 1955	489	)		
C20	!!!! NO DATA !!!!	(	738113290 4008	4669	* Closed)		
C22	!!!! NO DATA !!!!	(	684064101 1207	277	)		
C24	DOWN RP - Repair	72.0 hrs	WOLF,RAYMOND E				
		(	755043180 2595	1798	Closed)		
C26	!!!! NO DATA !!!!	(	013064101 1207	874	)		

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE
*****	MISC #1 - Attn to: Kevin Rhone	*****				EFF	WORK
B02	!!!! NO DATA	!!!!	(201044221	1743	397	)	
B04	!!!! NO DATA	!!!!	(904044104	1552	1125	)	
B06	!!!! NO DATA	!!!!	(015064141	1671	252	)	
B08	!!!! NO DATA	!!!!	(826034082	3436	3748	* Closed No Tag)	
B10	!!!! NO DATA	!!!!	(511054201	1713	483	)	
B12	!!!! NO DATA	!!!!	(284044220	2069	211	)	
B14	!!!! NO DATA	!!!!	(680064031	662	720	* Closed No Tag)	
B16	DOWN	MS - Material Shortage	72.0 hrs	FELMLEE, JAMIE			
			(873014300	1792	2657	*** Closed No Tag)	
B18	!!!! NO DATA	!!!!	(986044050	1222	885	)	
B20	!!!! NO DATA	!!!!	(603024120	2002	2162	* Closed)	
A50	!!!! NO DATA	!!!!	(182123210	1972	2397	** Closed No Tag)	
A52	!!!! NO DATA	!!!!	(720113080	2170	2568	* Closed No Tag)	
A54	DOWN	MS - Material Shortage	72.0 hrs	FELMLEE, JAMIE			
			(441033310	3252	4197	** Closed No Tag)	
A56	!!!! NO DATA	!!!!	(274103300	2279	482	)	
A58	!!!! NO DATA	!!!!	(986044051	1168	50	)	
A60	!!!! NO DATA	!!!!	(721112230	1391	551	)	

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JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE
***** ACME MISC - Attn to: Ray Wolf *****						EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

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JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE EFF WORK
****	FITTING - Attn to: Kevin Rhone	****					
A86	!!!! NO DATA !!!!	(	674014260	1744	1214	)	
A74	!!!! NO DATA !!!!	(	048014300	1155	1350	* Closed No Tag)	
A76	!!!! NO DATA !!!!	(	511034210	1728	1844	* Closed No Tag)	
A24	!!!! NO DATA !!!!						
A25	!!!! NO DATA !!!!						
A26	!!!! NO DATA !!!!						
A27	!!!! NO DATA !!!!						

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JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt ****							
A10	!!!! NO DATA !!!!	(	522054230	1758	2948	168%	Closed	No	Tag)
A12	!!!! NO DATA !!!!	(	179064100	2072	1618	Closed	No	Tag	)
A14	!!!! NO DATA !!!!	(	152044050	1144	1817	159%	Closed	No	Tag)

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JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
*****	BLOCK CELL - Attn to: Chad Sommerfeldt	*****					
I26	!!!!	NO DATA	!!!!				
I27	!!!!	NO DATA	!!!!				
I40	!!!!	NO DATA	!!!!				
I41	!!!!	NO DATA	!!!!				
I42	!!!!	NO DATA	!!!!				
I43	!!!!	NO DATA	!!!!				
I44	!!!!	NO DATA	!!!!				
I45	!!!!	NO DATA	!!!!				
I46	!!!!	NO DATA	!!!!				
I47	!!!!	NO DATA	!!!!				
I48	!!!!	NO DATA	!!!!				
I49	!!!!	NO DATA	!!!!				
I50	!!!!	NO DATA	!!!!				
A87	!!!!	NO DATA	!!!!	(?	?	0	)
A88	!!!!	NO DATA	!!!!	(902064140	1960	305	)