

T&L MACHINE DETAIL for 06-20-2024 4:00 am to 06-21-2024 5:00 am

			--- per job in---		-suggested corrections		
JOB			RUN MACHINE		EFF	RUN MACHINE	
						EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****		
H04	!!!!	NO DATA		!!!!			
H06	!!!!	NO DATA		!!!!			
H08	!!!!	NO DATA		!!!!			
H10	!!!!	NO DATA		!!!!			
H20	!!!!	NO DATA		!!!!			
H12	!!!!	NO DATA		!!!!			
H14	!!!!	NO DATA		!!!!			
H22	!!!!	NO DATA		!!!!			

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JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown		****								
L04	0014	ROBBIE JOSEPH	11.1	402 D	.42	NO TRV	11.0	402 D	.42	015130	
L06	0008	ROBBIE JOSEPH	11.1	400 D	.42	NO TRV	11.0	400 D	.42	019000	
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C								
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)								
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)								
L14	!!!!	NO DATA !!!!	(480121010 4144 782)								
L16	0017	GLENN DAVIS	0.0	227 D	*.**	NO TRV	10.5	227 D	.43	015760	
L17	0747	MICHAEL LAMB	10.0	459 D	.08	2 trv	10.0	459 D	.08	017100	low QUANTITY
			246013307 1432 2158 151% Closed No Tag								
			Low EFF for Job 0747 rated 553/hr for PRIM								
L18	6720	MICHAEL LAMB	8.8	490 D	.93	2 trv	10.0	490 D	.82	020590	
			002110020 2033 2061 * Closed No Tag								
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)								
L22	!!!!	NO DATA !!!!	(247013309 2424 213)								
L24	!!!!	NO DATA !!!!	(587123130 2029 1725 Closed No Tag)								
L26	!!!!	NO DATA !!!!	(811014040 2041 1893 Closed No Tag)								
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0746	JOHN A LEE	0.1	268 D	*.**	NO TRV	0.0	268 D	*.**	017130	DEP 12 10.9 hr
			247013309 2424 213								
L38	0610	JOHN A LEE	0.1S	328 D		1 trv	0.0S	328 D		020220	DEP 12 10.9 hr

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
C-N-C			.44 D	.00 N	.44 C	52.5 D	0.0 N	0.0 S

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JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK			
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci										****
C58	!!!!	NO DATA		!!!!	(	839064100	2117	1940	Closed)		
C60	0318	RICARDO PADILLA-GO	10.1	6900 D	.46	6 trv	9.5	6900 D	.48	020450	>> TRAINING <<
		ROBERT DURRANT	9.8	6900 N	.47	5 trv	10.0	6900 N	.46		
			042123070	1740	4663	268%					
C62	0474	RICARDO PADILLA-GO	10.1	6000 D	.65	11 trv	9.5	6000 D	.68	014540	>> TRAINING <<
		ROBERT DURRANT	9.8	5500 N	.61	9 trv	10.0	5500 N	.60		
			989034271	1231	297						
C64	!!!!	NO DATA		!!!!	(	680054280	2055	1105	)		
C66	!!!!	NO DATA		!!!!	(	837034260	2000	324	)		
C68	!!!!	NO DATA		!!!!	(	621024291	766	1236	161% Closed)		
C70	0022	CAMERON BUDZISZEWS	6.1	5000 D	.77	8 trv	9.5	5000 D	.50	015240	
			529054131	1614	463						
C72	0064	CAMERON BUDZISZEWS	6.1	4900 D	.87	9 trv	9.5	4900 D	.56	019240	
		GERARDO NEGRON	10.2	4800 N	.51	10 trv	10.0	4800 N	.52		
			208064172	993	780						
C74	0050	JOEL ROSA	10.3	5500 D	.98	9 trv	10.0	5500 D	1.01	021010	>> TRAINING <<
			839064101	1782	442						
C76	0433	DAMON P HASTINGS	5.3	5100 D	.86	9 trv	10.0	5100 D	.45	018860	
		GERARDO NEGRON	10.2	4600 N	.40	10 trv	10.0	4600 N	.41		
			835064032	1679	1165						
C30	0036	JOEL ROSA	10.3	6700 D	.43	9 trv	10.0	6700 D	.45	018960	>> TRAINING <<
		GERALD D DAVIS	10.4	5450 N	.35	6 trv	10.0	5450 N	.36		
			529054131	1614	463						
C32	0381	BIROL BOZACI	6.0S	150 D		2 trv	5.5S	150 D		011790	
			1.1	1200 D	.88	2 trv	1.0	1200 D	.93		
		GERALD D DAVIS	10.4	6500 N	.49	10 trv	10.0	6500 N	.51		
			680064033	553	196						
C34	!!!!	NO DATA		!!!!	(	056053010	2120	579	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.60 D	.48 N	.54 C	69.0 D	60.0 N	5.5 S

T&L MACHINE DETAIL for 06-20-2024 4:00 am to 06-21-2024 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE			EFF		RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey										****
C40	0146	BRYANT MAHON	2.7	1400 D	.46	4 trv	9.5	1400 D	.13	019290 low Efficiency	
		LARRY P RODWELL	9.9	6650 N	.60	11 trv	10.0	6650 N	.59		
			838064031	1781	279						
Low EFF for Job 0146 rated 1125/hr for PRIM											
C42	!!!!	NO DATA !!!!	(	360054280	2347	2048 Closed No Tag)					
C44	!!!!	NO DATA !!!!	(	842054280	1425	38)					
C46	0478	LARRY P RODWELL	9.9	6420 N	.70	10 trv	10.0	6420 N	.70	014590	
			358054060	2502	374						
C48	0126	ZACHARY FELMLEE	1.9	1400 D	.65	5 trv	3.0	1400 D	.41	018480 >> TRAINING <<	
			834054131	2279	2563	* Closed No Tag					
C50	0433	BIROL BOZACI	3.5S	500 D		2 trv	3.5S	500 D		018860	
		ZACHARY FELMLEE	7.4	3400 D	.41	6 trv	7.0	3400 D	.43	>> TRAINING <<	
			208064170	929	273						
C52	!!!!	NO DATA !!!!	(	357054202	1393	1743 ** Closed No Tag)					
C54	0037	ZACHARY FELMLEE	10.0	5900 D	.47	8 trv	10.0	5900 D	.48	015250 >> TRAINING <<	
			900034270	1459	2140	*** Closed No Tag					
C56	!!!!	NO DATA !!!!	(	989034270	1159	1965 170% Closed No Tag)					

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.35 D	.64 N	.47 C	29.5 D	20.0 N	3.5 S

T&L MACHINE DETAIL for 06-20-2024 4:00 am to 06-21-2024 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT	- Attn to: Kevin Rhone				****			
C02	!!!!	NO DATA	!!!!	(	131106191	666	863	**	Closed)
C04	!!!!	NO DATA	!!!!	(	738113290	4008	4709	*	Closed)
C06	!!!!	NO DATA	!!!!	(	911113171	1207	539	)	
C08	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E					
				(	247013308	2424	2604	*	Closed)
C10	0757	ERIC D STANEK	9.1	3000 D	.55	8 trv	8.5	3000 D	.59 020020
				683064100	2622	1537			
C12	!!!!	NO DATA	!!!!	(	286044220	2083	2915	**	Closed)
C14	!!!!	NO DATA	!!!!	(	540103251	1509	1460	Closed)	
C16	!!!!	NO DATA	!!!!	(	531054130	2430	1875	Closed No Tag)	

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.59 D	.00 N	.59 C	8.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-20-2024 4:00 am to 06-21-2024 5:00 am

			--- per job in---		-suggested corrections		
JOB			RUN MACHINE		EFF	RUN MACHINE	
						EFF	WORK
****	ACME	FITTING - Attn to: Kevin Rhone	****				
C18	!!!!	NO DATA	!!!!	(911113170	1955	489	)
C20	!!!!	NO DATA	!!!!	(738113290	4008	4709	* Closed)
C22	!!!!	NO DATA	!!!!	(684064101	1207	277	)
C24	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E			
				(755043180	2595	1798	Closed)
C26	!!!!	NO DATA	!!!!	(013064101	1207	874	)

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												--- per job in---		-suggested corrections			
JOB				RUN MACHINE				EFF	RUN MACHINE				EFF	WORK			
****	MISC #1 - Attn to: Kevin Rhone											****					
B02	!!!!	NO DATA		!!!!	(201044221		1743	397)									
B04	0378	COLBY KERRY-RHONE		10.1	4300	D	.38	6	trv	9.5	4300	D	.40	019020	>>	TRAINING	<<
		PAUL GALLIPEAU		10.7	3000	N	.25	8	trv	10.0	3000	N	.27	>> TRAINING <<			
		904044104		1552	1125												
B06	0066	EMANUEL LOPEZ RAMO		0.4	2050	D	13.95	5	trv	10.0	2050	D	.49	015940	>>	TRAINING	<<
		015064141		1671	252												
B08	!!!!	NO DATA		!!!!	(826034082		3436	3748		* Closed No Tag)							
B10	0451	COLBY KERRY-RHONE		10.1	7200	D	.48	8	trv	9.5	7200	D	.51	013650	>>	TRAINING	<<
		PAUL GALLIPEAU		10.7	6600	N	.41	8	trv	10.0	6600	N	.44	>> TRAINING <<			
		511054201		1713	483												
B12	!!!!	NO DATA		!!!!	(284044220		2069	211)									
B14	0300	JAMIE FELMLEE		8.4	9600	D	.89	12	trv	8.0	9600	D	.93	020150			
		680064031		662	720		* Closed No Tag										
B16	0573	JAMIE FELMLEE		10.0	9500	D	.95	10	trv	10.0	9500	D	.95	021220			
		DOWN	MS - Material Shortage	12.2	hrs FELMLEE, JAMIE												
		873014300		1792	2657		*** Closed No Tag										
B18	!!!!	NO DATA		!!!!	(986044050		1222	885)									
B20	!!!!	NO DATA		!!!!	(603024120		2002	2162		* Closed)							
A50	!!!!	NO DATA		!!!!	(182123210		1972	2397		** Closed No Tag)							
A52	!!!!	NO DATA		!!!!	(720113080		2170	2568		* Closed No Tag)							
A54	0012	JAMIE FELMLEE		1.6	600	D	.62	NO TRV		2.0	600	D	.48	015110			
		DOWN	MS - Material Shortage	20.6	hrs FELMLEE, JAMIE												
		441033310		3252	4197		** Closed No Tag										
A56	!!!!	NO DATA		!!!!	(274103300		2279	482)									
A58	!!!!	NO DATA		!!!!	(986044051		1168	50)									
A60	!!!!	NO DATA		!!!!	(721112230		1391	551)									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.64	D	.35	N	.56	C 49.0 D 20.0 N 0.0 S

T&L MACHINE DETAIL for 06-20-2024 4:00 am to 06-21-2024 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(	961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

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		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	FITTING - Attn to: Kevin Rhone	****					
A86	!!!! NO DATA !!!!	(	674014260	1744	1214	)	
A74	!!!! NO DATA !!!!	(	048014300	1155	1350	* Closed No Tag)	
A76	!!!! NO DATA !!!!	(	511034210	1728	1844	* Closed No Tag)	
A24	!!!! NO DATA !!!!						
A25	!!!! NO DATA !!!!						
A26	0036 KYLE DIGIUGNO	0.0	4000 D	*.**	6 trv	7.0	4000 D .40 018960 >> TRAINING <<
A27	!!!! NO DATA !!!!						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.40 D	.00 N	.40 C	7.0 D	0.0 N	0.0 S

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JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****			
A10	0540 KOSTA TILA	5.8	3000 D	1.16	NO TRV	10.0	3000 D	.67 019650
		522054230	1758	2948	168% Closed No Tag			
A12	!!!! NO DATA !!!!	(	179064100	2072	1618 Closed No Tag)			
A14	!!!! NO DATA !!!!	(	152044050	1144	1817 159% Closed No Tag)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.67 D	.00 N	.67 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-20-2024 4:00 am to 06-21-2024 5:00 am

		--- per job in---						-suggested corrections					
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK					
****		BLOCK CELL - Attn to: Chad Sommerfeldt						****					
I26	!!!!	NO DATA !!!!											
I27	!!!!	NO DATA !!!!											
I40	0627	JUAN BRAVO	5.6	2540 D	1.30	2	trv	5.5	2540 D	1.32	018080		
		FNU HASSAN	0.0	4150 N	*.**	2	trv	0.0	4150 N	*.**		DEP 17 9.7 hr >> TRAINING <<	
I41	!!!!	NO DATA !!!!											
I42	0557	YOEL ARTEAGA-AGUIL	10.4	6032 D	.99	3	trv	10.0	6032 D	1.03	021100	>> TRAINING <<	
I43	!!!!	NO DATA !!!!											
I44	!!!!	NO DATA !!!!											
I45	0658	JUAN BRAVO	4.1	640 D	.89	6	trv	4.0	640 D	.91	020950		
		MARQUIS BREEDLOVE	10.2	1764 N	.99	12	trv	9.5	1764 N	1.06		>> TRAINING <<	
I46	0689	TYRON YAWN	0.6	375 N	1.29	13	trv				019840	>> TRAINING <<	
			0.0	3768 N	*.**	13	trv	10.0	3768 N	.75		COUNT CORRECT!	
I47	!!!!	NO DATA !!!!											
I48	0607	MIGUEL ANDREAS DE-	10.3	1606 D	.95	7	trv	10.0	1606 D	.97	020470	>> TRAINING <<	
		VICTOR CONTRERAS	0.0	1536 N	*.**	6	trv	9.5	1536 N	.98		>> TRAINING <<	
I49	0696	REINALDO PACHECO	10.3	6168 D	.86	5	trv	10.0	6168 D	.88	020080	>> TRAINING <<	
		MUNAWAR QADRI	0.0	6064 N	*.**	5	trv	9.5	6064 N	.91		>> TRAINING <<	
I50	!!!!	NO DATA !!!!											
A87	0643	DAYNE AINA	0.7	5100 N	5.46	NO	TRV	4.5	5100 N	.81	018110		
			?			?	0						
A88	0696 0557	DAYNE AINA	0.0S	2378 N		NO	TRV	4.0	2378 N	.27	020080		
		DAYNE AINA	0.6S	6100 N		6	trv	0.5	6100 N	5.55	021100		
			902064140 1960 305										

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		1.01 D	1.16 N	1.09 C	39.5 D	47.5 N	0.0 S