

T&L MACHINE DETAIL for 06-04-2024 4:00 am to 06-05-2024 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 06-04-2024 4:00 am to 06-05-2024 5:00 am
(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown			****				
L04	0009	ROBBIE JOSEPH		NO TRV	4.5	200 D	.51	015160
		bore issues replace holder						
L06	0008	ROBBIE JOSEPH		NO TRV	9.0	414 D	.53	019000
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)					
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)					
L14	!!!!	NO DATA !!!!	(480121010 4144 782)					
L16	!!!!	NO DATA !!!!						
L17	0412	MICHAEL LAMB		1 trv	4.0	376 D	.07	020660 low Efficiency
		drop to do s/u						
	0747	MICHAEL LAMB		NO TRV	2.0	120 D	.11	017100 low Efficiency
		picked up after s/u comp.						
		HOANG HO		NO TRV	11.5	556 N	.09	low QUANTITY
		?	? 0					
Low EFF for Job 0412 rated 1285/hr for PRIM; Low EFF for Job 0747 rated 553/hr for PRIM								
L18	6720	MICHAEL LAMB		1 trv	4.0	411 D	1.71	020590
		picked up after s.u on L17						
		002110020 2033 1707						
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)					
L22	!!!!	NO DATA !!!!	(247013309 2424 56)					
L24	!!!!	NO DATA !!!!	(587123130 2029 1725 Closed No Tag)					
L26	!!!!	NO DATA !!!!	(811014040 2041 1893 Closed No Tag)					
L30	!!!!	NO DATA !!!!						
L32	!!!!	NO DATA !!!!						
L34	!!!!	NO DATA !!!!						
L36	0870	JOHN A LEE		1 trv	5.0	373 D	.09	007220 DEP 12 5.9 hr
								low QUANTITY
		603103280 1880 2294	** Closed No Tag					
Low EFF for Job 0870 rated 831/hr for PRIM								
L38	6520	JOHN A LEE		1 trv	7.0	304 D	.66	021020 DEP 12 5.9 hr
		HOANG HO		1 trv	10.0	344 N	.52	

	EFFICIENCY			HOURS		
C-N-C	.55 D	.29 N	.45 C	35.5 D	21.5 N	0.0 S

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JOB		RUN MACHINE					EFF	WORK					
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****							
C58	!!!!	NO DATA !!!!		(	904044102	1844	1859	* Closed No Tag)					
C60	!!!!	NO DATA !!!!		(	042123070	1740	3875	223% Closed No Tag)					
C62	!!!!	NO DATA !!!!		(	832034180	1642	2498	152% Closed No Tag)					
C64	0317	RICARDO PADILLA-GO					8 trv	9.5	7500	D	.61	009050 >> TRAINING <<	
					357054200	1393	1362						
C66	0005	RICARDO PADILLA-GO					9 trv	9.5	6200	D	.58	018320 >> TRAINING <<	
		ROBERT DURRANT					7 trv	7.0	5000	N	.63		
		conveyor broke dropped											
					476054280	2307	878						
C68	0442	ROBERT DURRANT					1 trv	2.0	700	N	.35	020840	
		ran as ALT											
					111083221	2371	3207	** Closed No Tag					
C70	!!!!	NO DATA !!!!		(	002093220	2569	2047	)					
C72	0253	ZACHARY FELMLEE					8 trv	8.5	4600	D	.54	019440 >> TRAINING <<	
		fic QA iss.											
		ROBERT DURRANT					9 trv	9.0	5250	N	.58		
					835064033	1657	362						
C74	0050	ZACHARY FELMLEE					10 trv	9.0	5600	D	1.14	021010 >> TRAINING <<	
		GERARDO NEGRON					11 trv	9.5	6180	N	1.19		
					360054282	340	542	159%					
C76	0433	ZACHARY FELMLEE					1 trv	1.0	500	D	.44	018860 >> TRAINING <<	
		picked up after rep.											
		GERARDO NEGRON					9 trv	8.5	5000	N	.52		
		chip build up											
					205054060	1371	3537	258% Closed No Tag					
C30	0200	JOEL ROSA					2 trv	2.0	1400	D	.54	012630 >> TRAINING <<	
		A-drill broke again wiped out job											
		GERALD D DAVIS					1 trv	1.0	600	N	.47		
		A-Drill wiped out job											
					357054201	1393	100						
C32	0056	JOEL ROSA					11 trv	9.5	8465	D	.64	014100 >> TRAINING <<	
		GERALD D DAVIS					7 trv	7.0	5400	N	.56		
					450054281	2077	1266						
C34	!!!!	NO DATA !!!!		(	056053010	2120	579	)					
					EFFICIENCY			HOURS					
CHARGING VALVE					.69 D	.69 N	.69 C	49.0 D	44.0 N	0.0 S			

T&L MACHINE DETAIL for 06-04-2024 4:00 am to 06-05-2024 5:00 am
(Corrected Report)

JOB					RUN	MACHINE	EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****								
C40	0006	BRYANT MAHON	360054281	1781	10 trv 970	9.0 6300 D	.70	018330
C42	0247	BRYANT MAHON	360054281	1781	8 trv 970	9.0 5500 D	.54	020940
C44	!!!!	NO DATA !!!!	(842054281	1606	190)			
C46	0478	BIROL BOZACI	?	?	0	8.5S D		014590
C48	!!!!	NO DATA !!!!	(834054130	2071	845)			
C50	!!!!	NO DATA !!!!	(433044150	1811	1778 Closed No Tag)			
C52	0069	KYLE DIGIUGNO			14 trv	9.5 8870 D	.62	015710 >> TRAINING <<
		LARRY P RODWELL	357054202	1393	8 trv 608	9.5 6650 N	.47	
C54	0037	KYLE DIGIUGNO			3 trv	4.0 2000 D	.40	015250 >> TRAINING <<
		Knurl issues dropped						
		LARRY P RODWELL			6 trv	7.0 4000 N	.46	
		fix knurl iss.	900034270	1459	676			
C56	!!!!	NO DATA !!!!	(433044150	1811	1778 Closed No Tag)			

	EFFICIENCY	HOURS
MISC #2	.59 D .46 N .55 C	31.5 D 16.5 N 8.5 S

****	JOB ACME	NUT	- Attn to: Kevin Rhone	****	RUN	MACHINE	EFF	WORK
C02	!!!!	NO DATA	!!!!	(131106191 666 863 ** Closed)				
C04	!!!!	NO DATA	!!!!	(738113290 4008 3022 Closed)				
C06	!!!!	NO DATA	!!!!	(911113171 1207 539)				
C08	DOWN	RP - Repair	24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604 * Closed)				
C10	!!!!	NO DATA	!!!!	(531054130 2430 1879)				
C12	!!!!	NO DATA	!!!!	(286044220 2083 2945 *** Closed)				
C14	!!!!	NO DATA	!!!!	(540103251 1509 1464 Closed)				
C16	!!!!	NO DATA	!!!!	(531054130 2430 1879)				

C18	!!!!	NO DATA	!!!!	(911113170 1955 489)
C20	!!!!	NO DATA	!!!!	(738113290 4008 3022 Closed)
C22	!!!!	NO DATA	!!!!	(358014090 1162 1040 Closed)
C24	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E (755043180 2595 1798 Closed)
C26	!!!!	NO DATA	!!!!	(070044101 1810 1523 Closed No Tag)

T&L MACHINE DETAIL for 06-04-2024 4:00 am to 06-05-2024 5:00 am													
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JOB					RUN MACHINE			EFF	WORK				
****	MISC #1 - Attn to: Kevin Rhone					****							
B02	!!!!	NO DATA		!!!!	(	201044221	1743	397	)				
B04	!!!!	NO DATA		!!!!	(	058024060	1361	1814	** Closed No Tag)				
B06	0066	EMANUEL LOPEZ RAMO					7 trv	8.5	2800 D	.78	015940	>> TRAINING <<	
						819024061	1061	2258	213% Closed No Tag				
B08	!!!!	NO DATA		!!!!	(	826034082	3436	1614	)				
B10	!!!!	NO DATA		!!!!	(	511044111	1394	462	)				
B12	!!!!	NO DATA		!!!!	(	284044220	2069	53	)				
B14	0300	COLBY KERRY-RHONE					8 trv	8.0	6400 D	.62	020150	>> TRAINING <<	
		fix oil line on d-form with steel line					10 trv	9.5	8000 N	.66		>> TRAINING <<	
						830044290	1506	1906	** Closed No Tag				
B16	0573	COLBY KERRY-RHONE					11 trv	8.0	5400 D	.68	021220	>> TRAINING <<	
		fix cam key and chute for chips					8 trv	9.5	5300 N	.56		>> TRAINING <<	
						474024200	1816	556					
B18	!!!!	NO DATA		!!!!	(	986044050	1222	885	)				
B20	!!!!	NO DATA		!!!!	(	603024120	2002	2162	* Closed)				
A50	!!!!	NO DATA		!!!!	(	182123210	1972	2397	** Closed No Tag)				
A52	!!!!	NO DATA		!!!!	(	720113080	2170	2312	* Closed No Tag)				
A54	0010	JAMIE FELMLEE					6 TRV	7.0S	10 D		015150		
							6 trv	2.5	1300 D	.72			
						441033315	3252	1067					
A56	!!!!	NO DATA		!!!!	(	274103300	2279	482	)				
A58	!!!!	NO DATA		!!!!	(	986044051	1168	50	)				
A60	!!!!	NO DATA		!!!!	(	721112230	1391	551	)				
					EFFICIENCY				HOURS				
MISC #1					.70 D	.61 N	.66 C	27.0 D	19.0 N	7.0 S			

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 06-04-2024 4:00 am to 06-05-2024 5:00 am
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JOB				RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone			****			
A86	!!!!	NO DATA !!!!		(674014260 1744 1214)			
A74	0403	CAMERON BUDZISZEWS		6 trv 048014300 1155 805	9.0 5000 D	.60	020600
A76	0142	CAMERON BUDZISZEWS		6 trv 511034210 1728 1299	9.0 8100 D	.60	018660
A24	!!!!	NO DATA !!!!					
A25	0253	GLENN DAVIS		11 trv	9.0 5760 D	.50	019440
A26	!!!!	NO DATA !!!!					
A27	!!!!	NO DATA !!!!					

	EFFICIENCY			HOURS		
FITTING	.57 D	.00 N	.57 C	27.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-04-2024 4:00 am to 06-05-2024 5:00 am

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JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0540 MARQUIS BREEDLOVE	28 trv	9.0	4480 N 1.11	019650 >> TRAINING <<
		721044040 1761 1505			
A12	!!!! NO DATA !!!!	(676014240 2122 1812 Closed No Tag)			
A14	!!!! NO DATA !!!!	(152044050 1144 1889 165% Closed No Tag)			

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	.00 D 1.11 N 1.11 C	0.0 D 9.0 N 0.0 S

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(Corrected Report)

JOB			RUN MACHINE		EFF	WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****			
I26	!!!!	NO DATA	!!!!				
I27	!!!!	NO DATA	!!!!				
I40	!!!!	NO DATA	!!!!				
I41	!!!!	NO DATA	!!!!				
I42	!!!!	NO DATA	!!!!				
I43	0643	GERSON JAMES ran as ALT	1 trv	4.0	1304 D	1.09	018110
I44	0587	MUNAWAR QADRI	10 trv	9.5	5010 N	1.52	020910 >> TRAINING <<
I45	0690	MIGUEL ANDREAS DE- TYRON YAWN	11 trv 10 trv	9.5 9.5	5208 D 5304 N	.91 .93	021740 >> TRAINING << >> TRAINING <<
I46	!!!!	NO DATA	!!!!				
I47	0536	JUAN BRAVO FNU HASSAN	2 trv 9 trv	10.0 9.5	6000 D 5960 N	.86 .90	021080 DEP 17 10.3 hr >> TRAINING <<
I48	0607	YOEL ARTEAGA-AGUIL VICTOR CONTRERAS	7 trv 6 trv	9.5 9.0	1734 D 1540 N	1.11 1.04	020470 >> TRAINING << >> TRAINING <<
I49	0697	REINALDO PACHECO	6 trv	10.0	6064 D	.87	019560 >> TRAINING <<
I50	!!!!	NO DATA	!!!!				
A87	0536 0607	DAMION HAMILTON DAYNE AINA	20 trv 62 trv	6.0 11.5	5916 D 8526 N	.90 1.24	021080 020470
			651064030 1935	3138	162%		
A88	0697	DAMION HAMILTON	20 trv	9.0	12612 D	.64	019560
		DAYNE AINA	14 trv	5.0	7774 N	.71	
	0587	DAYNE AINA	40 trv	6.0	7834 N	.59	020910
			641054281 1396	1300			

	EFFICIENCY	HOURS
BLOCK CELL	.89 D 1.04 N .97 C	58.0 D 60.0 N 0.0 S