

T&L MACHINE DETAIL for 05-23-2024 4:00 am to 05-24-2024 5:00 am
(Corrected Report)

JOB				RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown			****			
H04	!!!!	NO DATA		!!!!			
H06	!!!!	NO DATA		!!!!			
H08	!!!!	NO DATA		!!!!			
H10	!!!!	NO DATA		!!!!			
H20	!!!!	NO DATA		!!!!			
H12	!!!!	NO DATA		!!!!			
H14	!!!!	NO DATA		!!!!			
H22	!!!!	NO DATA		!!!!			

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JOB				RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	0012	ROBBIE JOSEPH		NO TRV	9.5	548 D	.66 015110
L06	0014	ROBBIE JOSEPH		NO TRV	8.5	384 D	.52 015130
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782)				
L16	0015	GLENN DAVIS		NO TRV	9.5	133 D	.28 015740
L17	0412	MICHAEL LAMB		3 trv	8.5	836 D	.08 020660 low QUANTITY
		fix B-axis fault in program					
		615090250 424 513 ** Closed No Tag					
Low EFF for Job 0412 rated 1285/hr for PRIM							
L18	6200	MICHAEL LAMB		1 trv	7.5	330 D	.59 020460
		111083221 2371 2718 * Closed No Tag					
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)				
L22	!!!!	NO DATA !!!!	(247013309 2424 56)				
L24	!!!!	NO DATA !!!!	(587123130 2029 1725 Closed No Tag)				
L26	!!!!	NO DATA !!!!	(811014040 2041 1893 Closed No Tag)				
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	0130	JOHN A LEE		NO TRV	8.5	352 D	.03 007120 low QUANTITY
		001113280 1942 672					
Low EFF for Job 0130 rated 1200/hr for PRIM							
L38	6520	JOHN A LEE		NO TRV	8.5	308 D	.55 021020

	EFFICIENCY			HOURS		
C-N-C	.39 D	.00 N	.39 C	60.5 D	0.0 N	0.0 S

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JOB				RUN MACHINE		EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****		
C58	!!!!	NO DATA	!!!!	(904044102 1844	724)		
C60	0318	JOEL ROSA		7 trv	9.5 6800 D	.48	020450 >> TRAINING <<
			042123070 1740	3215 185% Closed	No Tag		
C62	0474	JOEL ROSA		10 trv	8.5 5280 D	.67	014540 >> TRAINING <<
			832034180 1642	1626			
C64	0317	RICARDO PADILLA-GO		6 trv	8.0 4900 D	.48	009050 >> TRAINING <<
		work on knurl and and B06					
		GERALD D DAVIS		10 trv	9.5 8700 N	.71	
			357054200 1393	216			
C66	0302	RICARDO PADILLA-GO		9 trv	8.5 6000 D	.63	018620 >> TRAINING <<
		Picked up as ALT work on B06					
		GERALD D DAVIS		11 trv	9.5 7300 N	.68	
			476054060 2071	2128 *			
C68	!!!!	NO DATA	!!!!	(111083221 2371	2718 * Closed	No Tag)	
C70	0022	GERARDO NEGRON		7 trv	6.5 3985 N	.58	015240
		ran as ALT					
			002093220 2569	1727			
C72	0064	ZACHARY FELMLEE		8 trv	4.5 2600 D	.63	019240 >> TRAINING <<
		work on tape and tap faults					
			476054060 2071	2128 *			
C74	0050	ZACHARY FELMLEE		10 trv	9.0 5600 D	1.14	021010 >> TRAINING <<
		worked on C72					
		GERARDO NEGRON		10 trv	9.0 5450 N	1.11	
			284044221 2371	2943 ** Closed	No Tag		
C76	0433	ZACHARY FELMLEE		NO TRV	0.5 300 D	.53	018860 >> TRAINING <<
		parts still falling in chip cart dropped					
			205054060 1371	2025 *** Closed	No Tag		
C30	!!!!	NO DATA	!!!!	(475054061 1054	1507 *** Closed	No Tag)	
C32	!!!!	NO DATA	!!!!	(357054130 1427	950)		
C34	!!!!	NO DATA	!!!!	(056053010 2120	331)		

	EFFICIENCY			HOURS		
CHARGING VALVE	.67 D	.78 N	.72 C	48.5 D	34.5 N	0.0 S

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JOB			RUN MACHINE			EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0006	BRYANT MAHON	151044150	805	16 trv	9.5	7200 D .76 018330
			1481 184% Closed No Tag				
C42	0138	BRYANT MAHON			12 trv	9.5	7300 D .66 019340
					11 trv	9.5	6600 N .60
			675034254	1236	352		
C44	!!!!	NO DATA !!!!	(472034180	1401	1047)		
C46	0075	BIROL BOZACI	?	?	0	9.5S D	019200
C48	0126	LARRY P RODWELL	834054130	2071	11 trv	9.5	6800 N .64 018480
					529		
C50	0119	KYLE DIGIUGNO	433044150	1811	26 trv	9.5	6600 D .79 021270 >> TRAINING <<
					1605		
C52	0069	KYLE DIGIUGNO	357054202	1393	11 trv	8.5	8805 D .69 015710 >> TRAINING <<
					220		
C54	!!!!	NO DATA !!!!	(526034110	1263	1296	* Closed No Tag)	
C56	!!!!	NO DATA !!!!	(433044150	1811	1605)		

	EFFICIENCY			HOURS		
MISC #2	.73 D	.62 N	.69 C	37.0 D	19.0 N	9.5 S

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	!!!! NO DATA !!!!	(738113290 4008 2063	Closed)		
C06	!!!! NO DATA !!!!	(911113171 1207 539	)		
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604	* Closed)		
C10	0757 ERIC D STANEK worked 1/2 day	531054130 2430 1394	6 trv 5.5 2100 D .64 020020		
C12	!!!! NO DATA !!!!	(286044220 2083 2945	*** Closed)		
C14	!!!! NO DATA !!!!	(540103251 1509 1464	Closed)		
C16	0815 MATTHEW T HARRINGT	531054130 2430 1394	9 trv 9.0 3540 D .64 020500 >> TRAINING <<		

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JOB		RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****			
C18	!!!! NO DATA !!!!	(911113170 1955 489)			
C20	0847 MATTHEW T HARRINGT	4 trv 9.0 1730 D .48 020370 >> TRAINING <<			
		738113290 4008 2063 Closed			
C22	!!!! NO DATA !!!!	(358014090 1162 1040 Closed)			
C24	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(755043180 2595 1798 Closed)			
C26	!!!! NO DATA !!!!	(070044101 1810 1523 Closed No Tag)			

	EFFICIENCY			HOURS		
ACME FITTING	.48 D	.00 N	.48 C	9.0 D	0.0 N	0.0 S

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JOB				RUN		MACHINE		EFF	WORK				
****	MISC #1 - Attn to: Kevin Rhone				****								
B02	!!!!	NO DATA	!!!!	(	201044221	1743	397	)					
B04	!!!!	NO DATA	!!!!	(	058024060	1361	1814	** Closed No Tag	)				
B06	0066	EMANUEL LOPEZ RAMO			819024061	1061	8 trv 49	9.0 3300 D	.87	015940	>> TRAINING	<<	
B08	!!!!	NO DATA	!!!!	(	826034082	3436	1229	)					
B10	0451	COLBY KERRY-RHONE					8 trv	7.0 6500 D	.62	013650	>> TRAINING	<<	
		work on closing lever					7 trv	9.5 8000 N	.56		>> TRAINING	<<	
		PAUL GALLIPEAU			511044110	1601	2022 **						
B12	!!!!	NO DATA	!!!!	(	284044220	2069	53	)					
B14	!!!!	NO DATA	!!!!	(	830044290	1506	716	)					
B16	0573	COLBY KERRY-RHONE					12 trv	9.0 6400 D	.71	021220	>> TRAINING	<<	
		fix stock reel					8 trv	9.5 7400 N	.78		>> TRAINING	<<	
		PAUL GALLIPEAU			080034270	2013	1014						
B18	!!!!	NO DATA	!!!!	(	986044050	1222	885	)					
B20	!!!!	NO DATA	!!!!	(	603024120	2002	2162	* Closed	)				
A50	!!!!	NO DATA	!!!!	(	182123210	1972	2397	** Closed No Tag	)				
A52	!!!!	NO DATA	!!!!	(	720113080	2170	2312	* Closed No Tag	)				
A54	!!!!	NO DATA	!!!!	(	441033312	3252	3083	Closed No Tag	)				
A56	!!!!	NO DATA	!!!!	(	274103300	2279	482	)					
A58	!!!!	NO DATA	!!!!	(	986044052	1038	845	Closed No Tag	)				
A60	!!!!	NO DATA	!!!!	(	721112230	1391	551	)					
				EFFICIENCY			HOURS						
MISC #1				.74 D	.67 N	.71 C	25.0 D	19.0 N	0.0 S				

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

JOB		RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone	****			
A86	!!!! NO DATA !!!!	(674014260 1744 1214)			
A74	!!!! NO DATA !!!!	(048014301 985 1070	* Closed	No Tag	)
A76	!!!! NO DATA !!!!	(511034210 1728 312)			
A24	!!!! NO DATA !!!!				
A25	!!!! NO DATA !!!!				
A26	!!!! NO DATA !!!!				
A27	!!!! NO DATA !!!!				

T&L MACHINE DETAIL for 05-23-2024 4:00 am to 05-24-2024 5:00 am
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JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 KOSTA TILA finish mat.	20 trv	6.0 2900 D	1.07	019970
	822044281 2011	0			
A12	0558 KOSTA TILA picked up after s/u approval	5 trv	6.5 3000 D	1.42	017800
	676014240 2122	614			
A14	!!!! NO DATA !!!!	(152044050 1144	1093 Closed No Tag)		

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	1.25 D	.00 N	1.25 C	12.5 D	0.0 N	0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	.92 D	.91 N	.91 C	60.5 D	33.0 N	0.5 S