

T&L MACHINE DETAIL for 05-22-2024 4:00 am to 05-23-2024 5:00 am
(Corrected Report)

	JOB		RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****				
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	!!!!	NO DATA	!!!!			
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	!!!!	NO DATA	!!!!			

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JOB				RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	0012	ROBBIE JOSEPH		NO TRV	9.5	555 D	.67 015110
L06	0014	ROBBIE JOSEPH		NO TRV	9.0	395 D	.50 015130
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782)				
L16	0015	GLENN DAVIS		NO TRV	9.5	165 D	.35 015740
L17	0412	HOANG HO		2 trv	4.5	346 N	.06 020660 low Efficiency
		dropped B-axis alarm	615090250 424 492 *				
	Low EFF for Job 0412 rated 1285/hr for PRIM						
L18	!!!!	NO DATA !!!!	(111083221 2371 2686 * Closed No Tag)				
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)				
L22	!!!!	NO DATA !!!!	(247013309 2424 56)				
L24	!!!!	NO DATA !!!!	(587123130 2029 1725 Closed No Tag)				
L26	!!!!	NO DATA !!!!	(811014040 2041 1893 Closed No Tag)				
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	0130	HOANG HO		1 trv	7.0	278 N	.03 007120 low QUANTITY
		ran as ALT	001113280 1942 672				
	Low EFF for Job 0130 rated 1200/hr for PRIM						
L38	6520	JOHN A LEE		NO TRV	2.0	88 D	.67 021020 DEP 12 10.2 hr
		wait for blanks					
		HOANG HO		1 trv	10.5	332 N	.48

	EFFICIENCY			HOURS		
C-N-C	.52 D	.25 N	.41 C	30.0 D	22.0 N	0.0 S

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JOB						RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****					
C58	0306	JOEL ROSA				11 trv	9.5	7200 D	.76	019500	>> TRAINING <<
				904044102	1844	724					
C60	!!!!	NO DATA !!!!			(042123070	1740	2998	172% Closed No Tag)			
C62	0474	JOEL ROSA				11 trv	9.0	5930 D	.71	014540	>> TRAINING <<
				832034180	1642	1341					
C64	0317	RICARDO PADILLA-GO				9 trv	9.5	8200 D	.67	009050	>> TRAINING <<
		LARRY P RODWELL				15 trv	9.5	7750 N	.63		
				475054061	1054	1386	** Closed No Tag				
C66	0302	LARRY P RODWELL				15 trv	8.5	5225 N	.55	018620	
		A-Drill chipped out C-from ground									
				361054061	1243	1591	** Closed No Tag				
C68	0442	RICARDO PADILLA-GO				4 trv	7.0	2800 D	.40	020840	>> TRAINING <<
		Adj. Tools									
		GERALD D DAVIS				5 trv	3.5	1400 N	.40		
		Drills broke dropped									
				111083221	2371	2686	* Closed No Tag				
C70	0022	GERALD D DAVIS				4 trv	3.5	2400 N	.65	015240	
		picked up as ALT									
				002093220	2569	1576					
C72	0064	ZACHARY FELMLEE				11 trv	8.5	5400 D	.69	019240	>> TRAINING <<
		Adjust settings double check parts									
		GERALD D DAVIS				11 trv	9.5	6000 N	.68		
				476054060	2071	1523					
C74	0050	GERARDO NEGRON				10 trv	9.5	5870 N	1.13	021010	
				284044221	2371	2434	* Closed No Tag				
C76	0433	ZACHARY FELMLEE				9 trv	7.0	4200 D	.53	018860	>> TRAINING <<
		Work on Burr collet									
		GERARDO NEGRON				8 trv	5.5	2900 N	.47		
		parts kept falling in chip cart and oil lines									
				205054060	1371	2025	*** Closed No Tag				
C30	!!!!	NO DATA !!!!			(475054061	1054	1386	** Closed No Tag)			
C32	!!!!	NO DATA !!!!			(357054130	1427	950	)			
C34	0225	DAMON P HASTINGS				9 trv	5.5	3300 D	.77	020490	
				056053010	2120	331					

T&L MACHINE DETAIL for 05-22-2024 4:00 am to 05-23-2024 5:00 am
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JOB		RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey	****			
C40	!!!! NO DATA !!!!	(151044150 805 953	* Closed No Tag)		
C42	!!!! NO DATA !!!!	(151044150 805 953	* Closed No Tag)		
C44	!!!! NO DATA !!!!	(472034180 1401 1047	)		
C46	0101 BRYANT MAHON adj tools fix C48	5 trv	8.5 5000 D .59	021940	
		? ? 0			
C48	0126 BRYANT MAHON fix feeder	10 trv	8.0 5200 D .58	018480	
		834054130 2071 107			
C50	0119 BIROL BOZACI adj. job and run	8 trv	4.5 2900 D .73	021270 DEP 9 5.1 hr	
		433044150 1811 1209			
C52	!!!! NO DATA !!!!	(357054202 1393 0	)		
C54	!!!! NO DATA !!!!	(526034110 1263 1296	* Closed No Tag)		
C56	!!!! NO DATA !!!!	(433044150 1811 1209	)		

	EFFICIENCY	HOURS
MISC #2	.62 D .00 N .62 C	21.0 D 0.0 N 0.0 S

****	JOB ACME	NUT	- Attn to: Kevin Rhone	****	RUN	MACHINE	EFF	WORK
C02	!!!!	NO DATA	!!!!	(131106191 666 863 ** Closed)				
C04	!!!!	NO DATA	!!!!	(738113290 4008 1781 Closed)				
C06	!!!!	NO DATA	!!!!	(911113171 1207 539)				
C08	DOWN	RP - Repair	24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604 * Closed)				
C10	0757	ERIC D STANEK		531054130 2430	10 trv 624	9.0 3500 D	.65	020020
C12	!!!!	NO DATA	!!!!	(286044220 2083 2945 *** Closed No Tag)				
C14	!!!!	NO DATA	!!!!	(540103251 1509 1464 Closed)				
C16	0815	MATTHEW T HARRINGT		531054130 2430	10 trv 624	10.0 3950 D	.64	020500 >> TRAINING <<

T&L MACHINE DETAIL for 05-22-2024 4:00 am to 05-23-2024 5:00 am
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JOB		RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****			
C18	!!!! NO DATA !!!!	(911113170 1955 489)			
C20	0847 MATTHEW T HARRINGT	5 trv 10.0 1925 D .48 020370 >> TRAINING <<			
		738113290 4008 1781 Closed			
C22	!!!! NO DATA !!!!	(358014090 1162 1040 Closed)			
C24	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(755043180 2595 1798 Closed)			
C26	!!!! NO DATA !!!!	(070044101 1810 1523 Closed No Tag)			

	EFFICIENCY		HOURS		
ACME FITTING	.48 D	.00 N	.48 C	10.0 D	0.0 N 0.0 S

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JOB					RUN MACHINE		EFF	WORK					
****	MISC #1 - Attn to: Kevin Rhone					****							
B02	!!!!	NO DATA		!!!!	(	201044221	1743	397		)			
B04	!!!!	NO DATA		!!!!	(	058024060	1361	1814	** Closed No Tag)				
B06	0066	EMANUEL LOPEZ RAMO					8 trv	9.0	3100	D	.82	015940 >> TRAINING <<	
					066024123	851	962	*					
B08	!!!!	NO DATA		!!!!	(	826034082	3436	1229		)			
B10	0451	PAUL GALLIPEAU					8 trv	9.5	7500	N	.53	013650 >> TRAINING <<	
					511044110	1601	1515						
B12	!!!!	NO DATA		!!!!	(	284044220	2069	53		)			
B14	0300	COLBY KERRY-RHONE					6 trv	7.5	6000	D	.62	020150 >> TRAINING <<	
		c'bore issues dropped											
					830044290	1506	716						
B16	0573	COLBY KERRY-RHONE					NO TRV	8.5	5000	D	.59	021220 >> TRAINING <<	
		PAUL GALLIPEAU					7 trv	9.0	5700	N	.63	>> TRAINING <<	
					080034270	2013	296						
B18	!!!!	NO DATA		!!!!	(	986044050	1222	885		)			
B20	!!!!	NO DATA		!!!!	(	603024120	2002	2162	* Closed)				
A50	!!!!	NO DATA		!!!!	(	182123210	1972	2397	** Closed No Tag)				
A52	!!!!	NO DATA		!!!!	(	720113080	2170	2312	* Closed No Tag)				
A54	0013	JAMIE FELMLEE					6 trv	4.0S	100	D		015120	
						6 trv	5.0	2300	D	.74			
					441033312	3252	3095						
A56	!!!!	NO DATA		!!!!	(	274103300	2279	482		)			
A58	0463	JAMIE FELMLEE					4 trv	5.0	1800	D	.39	020380 >> TRAINING <<	
					986044052	1038	845						
A60	!!!!	NO DATA		!!!!	(	721112230	1391	551		)			
					EFFICIENCY			HOURS					
MISC #1					.65	D	.58	N	.62	C	35.0	D 18.5 N 4.0 S	

****	JOB ACME	MISC	- Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed	No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed	No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed	No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150		)

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JOB			RUN MACHINE			EFF	WORK
****	FITTING - Attn to: Kevin Rhone						****
A86	!!!!	NO DATA !!!!	(674014260	1744	1214	)	
A74	!!!!	NO DATA !!!!	(048014301	985	1070	* Closed No Tag)	
A76	!!!!	NO DATA !!!!	(511034210	1728	312	)	
A24	0328	HERMAN LEWIS OOM		19 trv	8.5	4825 D .81	021560
A25	!!!!	NO DATA !!!!					
A26	!!!!	NO DATA !!!!					
A27	!!!!	NO DATA !!!!					

	EFFICIENCY			HOURS		
FITTING	.81 D	.00 N	.81 C	8.5 D	0.0 N	0.0 S

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JOB			RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt					****
A10	0560	KOSTA TILA mat. issues	66 trv	9.0	4400 D 1.09	019970
		231054200 1447	1258			
A12	0558	CHAD M SOMMERFELDT	1 trv 20	1.5S	100 D	017800
		676014240 2122				
A14	0518	KOSTA TILA	4 trv	8.5	3040 D .60	020900
		152044050 1144	1093			

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.85 D	.00 N	.85 C	17.5 D	0.0 N	1.5 S

