

# T&L MACHINE DETAIL for 05-10-2024 4:00 am to 05-13-2024 5:00 am

|      | JOB                                     | ----- per job in--- | -suggested corrections |
|------|-----------------------------------------|---------------------|------------------------|
|      |                                         | c/i RUN MACHINE EFF | RUN MACHINE EFF WORK   |
| **** | Special Assembly - Attn to: Cline Brown | ****                |                        |

H04 !!!!! NO DATA !!!!!

H06 !!!!! NO DATA !!!!!

H08 !!!!! NO DATA !!!!!

H10 !!!!! NO DATA !!!!!

H20 !!!!! NO DATA !!!!!

H12 !!!!! NO DATA !!!!!

H14 !!!!! NO DATA !!!!!

H22 !!!!! NO DATA !!!!!

# T&L MACHINE DETAIL for 05-10-2024 4:00 am to 05-13-2024 5:00 am

|                              |      | ----- per job in--- |          |                        | -suggested corrections |     |         |
|------------------------------|------|---------------------|----------|------------------------|------------------------|-----|---------|
| JOB                          |      | c/i                 | RUN      | MACHINE                | EFF                    | RUN | MACHINE |
| C-N-C - Attn to: Wayne Brown |      |                     |          |                        |                        | EFF | WORK    |
| ****                         |      |                     |          |                        |                        |     |         |
| L04                          | !!!! | NO DATA             | !!!!     |                        |                        |     |         |
| L06                          | !!!! | NO DATA             | !!!!     |                        |                        |     |         |
| L08                          | DOWN | RP - Repair         | 72.0 hrs | BROWN,WAYNE C          |                        |     |         |
| L10                          | !!!! | NO DATA             | !!!!     | ( 680070174 3994 5769  | *** Closed )           |     |         |
| L12                          | !!!! | NO DATA             | !!!!     | ( 615121013 3870 20109 | 520% Closed )          |     |         |
| L14                          | !!!! | NO DATA             | !!!!     | ( 480121010 4144 782   | )                      |     |         |
| L16                          | !!!! | NO DATA             | !!!!     |                        |                        |     |         |
| L17                          | !!!! | NO DATA             | !!!!     | ( 985044010 1240 515   | )                      |     |         |
| L18                          | !!!! | NO DATA             | !!!!     | ( 111083221 2371 2002  | )                      |     |         |
| L20                          | !!!! | NO DATA             | !!!!     | ( 830032290 4000 3528  | Closed No Tag )        |     |         |
| L22                          | !!!! | NO DATA             | !!!!     | ( 247013309 2424 56    | )                      |     |         |
| L24                          | !!!! | NO DATA             | !!!!     | ( 587123130 2029 1725  | Closed No Tag )        |     |         |
| L26                          | !!!! | NO DATA             | !!!!     | ( 811014040 2041 1889  | Closed No Tag )        |     |         |
| L30                          | !!!! | NO DATA             | !!!!     |                        |                        |     |         |
| L32                          | !!!! | NO DATA             | !!!!     |                        |                        |     |         |
| L34                          | !!!! | NO DATA             | !!!!     |                        |                        |     |         |
| L36                          | !!!! | NO DATA             | !!!!     | ( 001071260 2004 1182  | )                      |     |         |
| L38                          | !!!! | NO DATA             | !!!!     |                        |                        |     |         |

# T&L MACHINE DETAIL for 05-10-2024 4:00 am to 05-13-2024 5:00 am

|      |                                                      | ----- per job in--- |             |      | -suggested corrections |     |      |
|------|------------------------------------------------------|---------------------|-------------|------|------------------------|-----|------|
| JOB  |                                                      | c/i                 | RUN MACHINE | EFF  | RUN MACHINE            | EFF | WORK |
| **** | CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci |                     |             |      | ****                   |     |      |
| C58  | !!!! NO DATA !!!!                                    | ( 904044105         | 891         | 954  | * Closed No Tag )      |     |      |
| C60  | !!!! NO DATA !!!!                                    | ( 042123070         | 1740        | 2737 | 157% Closed No Tag )   |     |      |
| C62  | !!!! NO DATA !!!!                                    | ( 832034180         | 1642        | 556  | )                      |     |      |
| C64  | !!!! NO DATA !!!!                                    | ( 067044150         | 1762        | 1587 | Closed No Tag )        |     |      |
| C66  | !!!! NO DATA !!!!                                    | ( 826014095         | 1429        | 1798 | ** Closed No Tag )     |     |      |
| C68  | !!!! NO DATA !!!!                                    | ( 111083221         | 2371        | 2002 | )                      |     |      |
| C70  | !!!! NO DATA !!!!                                    | ( 002093220         | 2569        | 205  | )                      |     |      |
| C72  | !!!! NO DATA !!!!                                    | ( 205054061         | 2000        | 1699 | )                      |     |      |
| C74  | !!!! NO DATA !!!!                                    | ( 675034251         | 1341        | 1275 | )                      |     |      |
| C76  | !!!! NO DATA !!!!                                    | ( 205054060         | 1371        | 75   | )                      |     |      |
| C30  | !!!! NO DATA !!!!                                    | ( 815014040         | 1754        | 1853 | * Closed No Tag )      |     |      |
| C32  | !!!! NO DATA !!!!                                    | ( 830044291         | 2055        | 1725 | )                      |     |      |
| C34  | !!!! NO DATA !!!!                                    | ( 340073100         | 1790        | 1526 | Closed No Tag )        |     |      |

# T&L MACHINE DETAIL for 05-10-2024 4:00 am to 05-13-2024 5:00 am

|                                             |      | ----- per job in--- |      |             | -suggested corrections |      |                     |
|---------------------------------------------|------|---------------------|------|-------------|------------------------|------|---------------------|
| JOB                                         |      | c/i                 | RUN  | MACHINE     | EFF                    | RUN  | MACHINE             |
| ***** MISC #2 - Attn to: Steve Sawdey ***** |      |                     |      |             |                        | EFF  | WORK                |
| C40                                         | !!!! | NO DATA             | !!!! | ( 333123210 | 1142                   | 377  | )                   |
| C42                                         | !!!! | NO DATA             | !!!! | ( 151044150 | 805                    | 83   | )                   |
| C44                                         | !!!! | NO DATA             | !!!! | ( 474054060 | 1811                   | 1528 | )                   |
| C46                                         | !!!! | NO DATA             | !!!! | ( 001113280 | 1942                   | 166  | )                   |
| C48                                         | !!!! | NO DATA             | !!!! | ( 361054060 | 2000                   | 464  | )                   |
| C50                                         | !!!! | NO DATA             | !!!! | ( 433044150 | 1811                   | 0    | )                   |
| C52                                         | !!!! | NO DATA             | !!!! | ( 049014240 | 2002                   | 2138 | * Closed No Tag )   |
| C54                                         | !!!! | NO DATA             | !!!! | ( 831034180 | 1420                   | 1998 | *** Closed No Tag ) |
| C56                                         | !!!! | NO DATA             | !!!! | ( 596113280 | 718                    | 532  | )                   |

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|      |                                 | ----- per job in--- |  |          |                | -suggested corrections |      |                    |
|------|---------------------------------|---------------------|--|----------|----------------|------------------------|------|--------------------|
| JOB  |                                 | c/i                 |  | RUN      | MACHINE        | EFF                    | RUN  | MACHINE            |
|      |                                 |                     |  |          |                | EFF                    | WORK |                    |
| **** | ACME NUT - Attn to: Kevin Rhone |                     |  |          |                | ****                   |      |                    |
| C02  | !!!!                            | NO DATA             |  | !!!!     | ( 131106191    | 666                    | 863  | ** Closed )        |
| C04  | !!!!                            | NO DATA             |  | !!!!     | ( 738113290    | 4008                   | 989  | )                  |
| C06  | !!!!                            | NO DATA             |  | !!!!     | ( 911113171    | 1207                   | 539  | )                  |
| C08  | DOWN                            | RP - Repair         |  | 72.0 hrs | WOLF,RAYMOND E |                        |      |                    |
|      |                                 |                     |  |          | ( 247013308    | 2424                   | 2604 | * Closed )         |
| C10  | !!!!                            | NO DATA             |  | !!!!     | ( 286044221    | 2295                   | 2901 | ** Closed No Tag ) |
| C12  | !!!!                            | NO DATA             |  | !!!!     | ( 286044221    | 2295                   | 2901 | ** Closed No Tag ) |
| C14  | !!!!                            | NO DATA             |  | !!!!     | ( 540103251    | 1509                   | 712  | Closed )           |
| C16  | !!!!                            | NO DATA             |  | !!!!     | ( 901034250    | 1967                   | 877  | )                  |

# T&L MACHINE DETAIL for 05-10-2024 4:00 am to 05-13-2024 5:00 am

|      |                                     | ----- per job in--- |                |      | -suggested corrections |     |      |
|------|-------------------------------------|---------------------|----------------|------|------------------------|-----|------|
| JOB  |                                     | c/i                 | RUN MACHINE    | EFF  | RUN MACHINE            | EFF | WORK |
| **** | ACME FITTING - Attn to: Kevin Rhone | ****                |                |      |                        |     |      |
| C18  | !!!! NO DATA !!!!                   | (                   | 911113170 1955 | 489  | )                      |     |      |
| C20  | !!!! NO DATA !!!!                   | (                   | 700031189 2424 | 4225 | 174% Closed )          |     |      |
| C22  | !!!! NO DATA !!!!                   | (                   | 358014090 1162 | 601  | )                      |     |      |
| C24  | DOWN RP - Repair                    | 72.0 hrs            | WOLF,RAYMOND E |      |                        |     |      |
|      |                                     | (                   | 755043180 2595 | 1798 | Closed )               |     |      |
| C26  | !!!! NO DATA !!!!                   | (                   | 070044101 1810 | 1080 | )                      |     |      |

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|       |         |            |             | ----- per job in--- |           |      | -suggested corrections |                  |          |
|-------|---------|------------|-------------|---------------------|-----------|------|------------------------|------------------|----------|
| JOB   | c/i     |            |             | RUN                 | MACHINE   | EFF  | RUN                    | MACHINE          | EFF WORK |
| ***** | MISC #1 | - Attn to: | Kevin Rhone | *****               |           |      |                        |                  |          |
| B02   | !!!!    | NO DATA    | !!!!        | (                   | 201044221 | 1743 | 397                    | )                |          |
| B04   | !!!!    | NO DATA    | !!!!        | (                   | 058024060 | 1361 | 887                    | )                |          |
| B06   | !!!!    | NO DATA    | !!!!        | (                   | 414103251 | 1972 | 625                    | )                |          |
| B08   | !!!!    | NO DATA    | !!!!        | (                   | 826034081 | 4095 | 7317                   | 179% Closed      | )        |
| B10   | !!!!    | NO DATA    | !!!!        | (                   | 741044182 | 1377 | 1652                   | * Closed No Tag  | )        |
| B12   | !!!!    | NO DATA    | !!!!        | (                   | 360054060 | 1509 | 139                    | )                |          |
| B14   | !!!!    | NO DATA    | !!!!        | (                   | 475054060 | 1204 | 981                    | )                |          |
| B16   | !!!!    | NO DATA    | !!!!        | (                   | 982034110 | 1737 | 864                    | )                |          |
| B18   | !!!!    | NO DATA    | !!!!        | (                   | 986044050 | 1222 | 428                    | )                |          |
| B20   | !!!!    | NO DATA    | !!!!        | (                   | 603024120 | 2002 | 2162                   | * Closed         | )        |
| A50   | !!!!    | NO DATA    | !!!!        | (                   | 182123210 | 1972 | 2397                   | ** Closed No Tag | )        |
| A52   | !!!!    | NO DATA    | !!!!        | (                   | 720113080 | 2170 | 2157                   | Closed No Tag    | )        |
| A54   | !!!!    | NO DATA    | !!!!        | (                   | 441033312 | 3252 | 2745                   | )                |          |
| A56   | !!!!    | NO DATA    | !!!!        | (                   | 274103300 | 2279 | 482                    | )                |          |
| A58   | !!!!    | NO DATA    | !!!!        | (                   | 986044052 | 1038 | 632                    | )                |          |
| A60   | !!!!    | NO DATA    | !!!!        | (                   | 721112230 | 1391 | 551                    | )                |          |

# T&L MACHINE DETAIL for 05-10-2024 4:00 am to 05-13-2024 5:00 am

|                                           |      | ----- per job in--- |      |             | -suggested corrections |      |                      |
|-------------------------------------------|------|---------------------|------|-------------|------------------------|------|----------------------|
| JOB                                       |      | c/i                 | RUN  | MACHINE     | EFF                    | RUN  | MACHINE              |
| ***** ACME MISC - Attn to: Ray Wolf ***** |      |                     |      |             |                        | EFF  | WORK                 |
| A40                                       | !!!! | NO DATA             | !!!! |             |                        |      |                      |
| A42                                       | !!!! | NO DATA             | !!!! | ( 641080261 | 920                    | 2779 | 302% Closed No Tag ) |
| A44                                       | !!!! | NO DATA             | !!!! | ( 650100050 | 1082                   | 431  | Closed No Tag )      |
| A46                                       | !!!! | NO DATA             | !!!! | ( 961053091 | 1824                   | 1699 | Closed No Tag )      |
| A48                                       | !!!! | NO DATA             | !!!! | ( 578112070 | 801                    | 150  | )                    |

T&L MACHINE DETAIL for 05-10-2024 4:00 am to 05-13-2024 5:00 am

|      |                                | ----- per job in--- |           |         | -suggested corrections |                   |                  |
|------|--------------------------------|---------------------|-----------|---------|------------------------|-------------------|------------------|
| JOB  |                                | c/i                 | RUN       | MACHINE | EFF                    | RUN               | MACHINE EFF WORK |
| **** | FITTING - Attn to: Kevin Rhone | ****                |           |         |                        |                   |                  |
| A86  | !!!! NO DATA !!!!              | (                   | 674014260 | 1744    | 1214                   | )                 |                  |
| A74  | !!!! NO DATA !!!!              | (                   | 048014301 | 985     | 1070                   | * Closed No Tag ) |                  |
| A76  | !!!! NO DATA !!!!              | (                   | 511034210 | 1728    | 312                    | )                 |                  |
| A24  | !!!! NO DATA !!!!              |                     |           |         |                        |                   |                  |
| A25  | !!!! NO DATA !!!!              |                     |           |         |                        |                   |                  |
| A26  | 0036 HERMAN LEWIS              | Fri                 | 0.2       | D       | -.--                   | 71.0              | D -.-- 018960    |
| A27  | !!!! NO DATA !!!!              |                     |           |         |                        |                   |                  |

PROPOSED CORRECTIONS:

|         |  | EFFICIENCY |       |       | HOURS  |       |       |
|---------|--|------------|-------|-------|--------|-------|-------|
| FITTING |  | .00 D      | .00 N | .00 C | 71.0 D | 0.0 N | 0.0 S |

# T&L MACHINE DETAIL for 05-10-2024 4:00 am to 05-13-2024 5:00 am

|      |                                                 | ----- per job in--- |             |      | -suggested corrections |               |      |
|------|-------------------------------------------------|---------------------|-------------|------|------------------------|---------------|------|
| JOB  |                                                 | c/i                 | RUN MACHINE | EFF  | RUN MACHINE            | EFF           | WORK |
| **** | HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt | ****                |             |      |                        |               |      |
| A10  | !!!! NO DATA !!!!                               | (                   | 531044110   | 1610 | 1257                   | )             |      |
| A12  | !!!! NO DATA !!!!                               | (                   | 288044291   | 981  | 851                    | Closed No Tag | )    |
| A14  | !!!! NO DATA !!!!                               | (                   | 210044150   | 2148 | 1253                   | )             |      |

T&L MACHINE DETAIL for 05-10-2024 4:00 am to 05-13-2024 5:00 am

|       |                                        | ----- per job in--- |             |                         | -suggested corrections |        |        |
|-------|----------------------------------------|---------------------|-------------|-------------------------|------------------------|--------|--------|
| JOB   |                                        | c/i                 | RUN MACHINE | EFF                     | RUN MACHINE            | EFF    | WORK   |
| ***** | BLOCK CELL - Attn to: Chad Sommerfeldt | *****               |             |                         |                        |        |        |
| I26   | !!!!                                   | NO DATA             | !!!!        |                         |                        |        |        |
| I27   | !!!!                                   | NO DATA             | !!!!        |                         |                        |        |        |
| I40   | !!!!                                   | NO DATA             | !!!!        |                         |                        |        |        |
| I41   | !!!!                                   | NO DATA             | !!!!        |                         |                        |        |        |
| I42   | !!!!                                   | NO DATA             | !!!!        |                         |                        |        |        |
| I43   | !!!!                                   | NO DATA             | !!!!        |                         |                        |        |        |
| I44   | !!!!                                   | NO DATA             | !!!!        |                         |                        |        |        |
| I45   | !!!!                                   | NO DATA             | !!!!        |                         |                        |        |        |
| I46   | !!!!                                   | NO DATA             | !!!!        |                         |                        |        |        |
| I47   | 0551 CHAD M SOMMERFELDTThu             | 0.0                 | D -.--      | 5 TRV                   | 8.0                    | D -.-- | 021490 |
| I48   | !!!!                                   | NO DATA             | !!!!        |                         |                        |        |        |
| I49   | !!!!                                   | NO DATA             | !!!!        |                         |                        |        |        |
| I50   | !!!!                                   | NO DATA             | !!!!        |                         |                        |        |        |
| A87   | !!!!                                   | NO DATA             | !!!!        | ( 231043200 1336 1579 * | )                      |        |        |
| A88   | !!!!                                   | NO DATA             | !!!!        | ( 751044112 1520 985    | )                      |        |        |

PROPOSED CORRECTIONS:

|            |  | EFFICIENCY |       |       | HOURS |       |       |
|------------|--|------------|-------|-------|-------|-------|-------|
| BLOCK CELL |  | .00 D      | .00 N | .00 C | 8.0 D | 0.0 N | 0.0 S |