

T&L MACHINE DETAIL for 04-23-2024 4:00 am to 04-24-2024 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 04-23-2024 4:00 am to 04-24-2024 5:00 am
(Corrected Report)

JOB				RUN MACHINE				EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****					
L04	0013	ROBBIE JOSEPH		NO TRV	9.5	490 D	.59	015120	
L06	0013	ROBBIE JOSEPH		NO TRV	9.0	410 D	.52	015120	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(680070174 3994 5769	*** Closed)					
L12	!!!!	NO DATA !!!!	(615121013 3870 20109	520% Closed)					
L14	!!!!	NO DATA !!!!	(480121010 4144	782)					
L16	!!!!	NO DATA !!!!							
L17	0747	MICHAEL LAMB		2 trv	9.5	439 D	.08	017100	low QUANTITY
		HOANG HO		2 trv	12.5	586 N	.08		low QUANTITY
			246013307 1432	560					
	Low EFF for Job 0747 rated 553/hr for PRIM								
L18	0704	MICHAEL LAMB		2 trv	9.5	601 D	.10	020830	low Efficiency
			750113030 2815	257					
	Low EFF for Job 0704 rated 618/hr for PRIM								
L20	!!!!	NO DATA !!!!	(830032290 4000	3528 Closed No Tag)					
L22	!!!!	NO DATA !!!!	(247013309 2424	56)					
L24	!!!!	NO DATA !!!!	(587123130 2029	1725 Closed No Tag)					
L26	!!!!	NO DATA !!!!	(811014040 2041	1701)					
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	0516	HOANG HO		1 trv	12.0	431 N	.75	017590	
			001071260 2004	1032					
L38	!!!!	NO DATA !!!!							

	EFFICIENCY			HOURS		
C-N-C	.32 D	.41 N	.36 C	37.5 D	24.5 N	0.0 S

T&L MACHINE DETAIL for 04-23-2024 4:00 am to 04-24-2024 5:00 am

(Corrected Report)

JOB		RUN MACHINE				EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****		
C58	!!!!	NO DATA	!!!!	(340024022 1220 1085)			
C60	!!!!	NO DATA	!!!!	(042123070 1740 2472	*** Closed No Tag	)	
C62	0474	ZACHARY FELMLEE		10 trv 978	9.5 5700 D	.65	014540 >> TRAINING <<
			338024201 1310				
C64	0317	ZACHARY FELMLEE		8 trv			009050 >> TRAINING <<
		c/o taper issues dropped		8 trv	8.5 3300 D	.30	
			986044011 1302	489			
C66	!!!!	NO DATA	!!!!	(826014095 1429 116)			
C68	0479	ZACHARY FELMLEE		NO TRV	2.5 1300 D	.52	016970 >> TRAINING <<
		ran as ALT					
			870014240 1347	1668	** Closed No Tag		
C70	!!!!	NO DATA	!!!!	(815014040 1754 1089)			
C72	0251	BIROL BOZACI		9 trv	8.0 4750 D	.53	019670
		work on skive tool					
		GERARDO NEGRON		9 trv	9.5 4375 N	.41	
			837044152 1114	2190	197% Closed No Tag		
C74	0050	JOEL ROSA		11 trv	9.5 6100 D	1.17	021010 >> TRAINING <<
		GERALD D DAVIS		9 trv	9.0 5450 N	1.11	
			340024022 1220	1085			
C76	0433	BIROL BOZACI		8 trv	9.0 4600 D	.45	018860
		GERARDO NEGRON		9 trv	9.5 5190 N	.49	
			837044152 1114	2190	197% Closed No Tag		
C30	0036	GERALD D DAVIS		5 trv	5.5 4250 N	.52	018960
		ran as ALT					
			747113170 780	835	* Closed No Tag		
C32	0381	JOEL ROSA		11 trv	9.5 9150 D	.75	011790 >> TRAINING <<
		GERALD D DAVIS		6 trv	3.5 2000 N	.44	
		machine smashed A pos over cut					
			068044100 2010	2070	* Closed No Tag		
C34	0225	DAMON P HASTINGS		4 trv	3.0 1100 D	.47	020490
			340073100 1790	965			

	EFFICIENCY			HOURS		
CHARGING VALVE	.64 D	.62 N	.63 C	59.5 D	37.0 N	0.0 S

T&L MACHINE DETAIL for 04-23-2024 4:00 am to 04-24-2024 5:00 am
(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0146	GORDON CURLEY	675034252 1250	10 trv 1272 *	9.5	5910 D	.55 019290
C42	0138	GORDON CURLEY	904044106 1340	10 trv 1231	10.0	6410 D	.55 019340
C44	0328	BRYANT MAHON	472034181 1371	19 trv 1500 *	9.5	4700 D	.71 021560
C46	!!!!	NO DATA !!!!	(644083290 1721	1534 Closed No Tag)			
C48	!!!!	NO DATA !!!!	(837044150 1450	680)			
C50	!!!!	NO DATA !!!!	(063014240 1800	1490 Closed No Tag)			
C52	!!!!	NO DATA !!!!	(049014240 2002	987)			
C54	0037	KYLE DIGIUGNO ROBERT DURRANT work on C56	831034181 1571	22 trv 7 trv 1692 * Closed	9.5 8.5	7550 D 5300 N	.64 .50 015250 >> TRAINING <<
C56	0320	KYLE DIGIUGNO Damon Adj. tools and oil ROBERT DURRANT Adj. collets, knurl and thread rolls	596113280 718	NO TRV 4 trv 130	5.5 5.0	3555 D 2950 N	.43 .39 020240 >> TRAINING <<

	EFFICIENCY			HOURS		
MISC #2	.59 D	.46 N	.56 C	44.0 D	13.5 N	0.0 S

T&L MACHINE DETAIL for 04-23-2024 4:00 am to 04-24-2024 5:00 am
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JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	0847 MATTHEW T HARRINGT tighten thread clutch 2x bad taps	738113290 4008 599	3 trv 8.5 1495 D .44 020370 >> TRAINING <<		
C06	!!!! NO DATA !!!!	(911113171 1207 539)			
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604	* Closed)		
C10	!!!! NO DATA !!!!	(680034041 1851 1556)			
C12	0757 MATTHEW T HARRINGT	680034041 1851 1556	8 trv 9.0 3375 D .63 020020 >> TRAINING <<		
C14	!!!! NO DATA !!!!	(540103251 1509 363	Closed)		
C16	0758 RAYMOND E WOLF	680034041 1851 1556	6 trv 9.0 3164 D .59 020340		

ACME NUT	EFFICIENCY			HOURS		
	.55 D	.00 N	.55 C	26.5 D	0.0 N	0.0 S

JOB				RUN MACHINE				EFF	WORK
****	ACME	FITTING	- Attn to: Kevin Rhone	****					
C18	!!!!	NO DATA	!!!!	(911113170 1955 489)					
C20	!!!!	NO DATA	!!!!	(700031189 2424 4225 174% Closed)					
C22	DOWN	RP - Repair	24.0 hrs WOLF,RAYMOND E	(070044100 1810 579)					
C24	DOWN	RP - Repair	24.0 hrs WOLF,RAYMOND E	(755043180 2595 1798 Closed)					
C26	0837	RAYMOND E WOLF		4 trv 9.0 3154 D .57 020770					
				874014240 2263 2337 * Closed No Tag					

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JOB					RUN MACHINE		EFF	WORK				
**** MISC #1 - Attn to: Kevin Rhone ****												
B02	0460	RICARDO PADILLA-GO Kevin adjust machine			5 trv	4.0	3100 D	.60	014030	>>	TRAINING	<<
					201044221	1743	81					
B04	0378	EMANUEL LOPEZ RAMO			8 trv	9.0	5440 D	.54	019020	>>	TRAINING	<<
					058024060	1361	477					
B06	!!!!	NO DATA !!!!			(467034180 1008 224)							
B08	!!!!	NO DATA !!!!			(826034081 4095 5091	** Closed No Tag)						
B10	0451	RICARDO PADILLA-GO			4 trv	9.0	5000 D	.37	013650	>>	TRAINING	<<
					511034211	1001	613					
B12	!!!!	NO DATA !!!!			(673024290 1844 2095	* Closed No Tag)						
B14	0300	COLBY KERRY-RHONE			9 trv	8.5	7800 D	.71	020150	>>	TRAINING	<<
					988044010	2055	599					
B16	0573	COLBY KERRY-RHONE PAUL GALLIPEAU			14 trv	9.5	7100 D	.75	021220	>>	TRAINING	<<
					7 trv	9.5	7200 N	.76		>>	TRAINING	<<
					833034250	2321	2801	** Closed No Tag				
B18	0496	PAUL GALLIPEAU			7 trv	9.5	4200 N	.48	020130	>>	TRAINING	<<
					988044011	810	987	** Closed No Tag				
B20	!!!!	NO DATA !!!!			(603024120 2002 2162	* Closed)						
A50	!!!!	NO DATA !!!!			(182123210 1972 2397	** Closed No Tag)						
A52	!!!!	NO DATA !!!!			(720113080 2170 2114	Closed No Tag)						
A54	0013	JAMIE FELMLEE			9 trv	10.0	4100 D	.66	015120			
					441033312	3252	0					
A56	!!!!	NO DATA !!!!			(274103300 2279 482)							
A58	!!!!	NO DATA !!!!			(986044052 1038 200)							
A60	!!!!	NO DATA !!!!			(721112230 1391 551)							
					EFFICIENCY			HOURS				
MISC #1					.61 D	.62 N	.61 C	50.0 D	19.0 N	0.0 S		

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 04-23-2024 4:00 am to 04-24-2024 5:00 am
(Corrected Report)

JOB					RUN	MACHINE	EFF	WORK
****	FITTING - Attn to: Kevin Rhone				****			
A86	!!!!	NO DATA !!!!			(	674014260 1744 1214	)	
A74	0403	CAMERON BUDZISZEWS			6	trv		
		Repair bushings on A76						
			048014301	985	425			
A76	0447	CAMERON BUDZISZEWS			7	trv		
		picked up after repair						
			611024120	1738	1859	*		
A24	0328	HERMAN LEWIS			10	trv		
		ran after repair complete						
A25	!!!!	NO DATA !!!!						
A26	!!!!	NO DATA !!!!						
A27	!!!!	NO DATA !!!!						

	EFFICIENCY			HOURS		
FITTING	.70 D	.00 N	.70 C	14.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-23-2024 4:00 am to 04-24-2024 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 KOSTA TILA	22 trv	7.5	3630 D	1.08 019970
	slowed down due to material				
	731044040 1728	1650			
A12	0522 KOSTA TILA	4 trv	8.0	2870 D	.59 020890
	051024021 2032	1811			
A14	!!!! NO DATA !!!!	(752113170 814 1113	** Closed No Tag)		

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.83 D	.00 N	.83 C	15.5 D	0.0 N	0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	.94 D	.86 N	.90 C	60.0 D	64.0 N	0.0 S