

T&L MACHINE DETAIL for 04-17-2024 4:00 am to 04-18-2024 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 04-17-2024 4:00 am to 04-18-2024 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** C-N-C - Attn to: Wayne Brown ****							
L04	0013	ROBBIE JOSEPH		NO TRV	9.5	515 D	.62 015120
L06	0012	ROBBIE JOSEPH		NO TRV	9.5	406 D	.49 015110
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782)				
L16	!!!!	NO DATA !!!!					
L17	0747	MICHAEL LAMB		NO TRV	3.5	79 D	.04 017100 low Efficiency
		ran after s/u comp.					
		HOANG HO		2 trv	11.5	510 N	.08 low QUANTITY
			246013307 1432 105				
Low EFF for Job 0747 rated 553/hr for PRIM							
L18	0704	MICHAEL LAMB		NO TRV	5.0	223 D	.07 020830 low QUANTITY
		ran after s/u comp.					
		HOANG HO		3 trv	12.5	737 N	.10 low QUANTITY
			750113030 2815 82				
Low EFF for Job 0704 rated 618/hr for PRIM							
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)				
L22	!!!!	NO DATA !!!!	(247013309 2424 56)				
L24	!!!!	NO DATA !!!!	(587123130 2029 1725 Closed No Tag)				
L26	!!!!	NO DATA !!!!	(811014040 2041 1701)				
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	0420	JOHN A LEE		2 trv	9.0	308 D	.04 013010 low QUANTITY
			815014040 1754 678				
Low EFF for Job 0420 rated 857/hr for PRIM							
L38	0600	JOHN A LEE		NO TRV	9.0	375 D	1.74 019760

EFFICIENCY **HOURS**
C-N-C **.60 D .09 N .42 C 45.5 D 24.0 N 0.0 S**

T&L MACHINE DETAIL for 04-17-2024 4:00 am to 04-18-2024 5:00 am												
(Corrected Report)												
		JOB				RUN MACHINE				EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci											****
C58	!!!!	NO DATA !!!!				(340024022 1220		382)				
C60	!!!!	NO DATA !!!!				(042123070 1740		2472		*** Closed No Tag)		
C62	!!!!	NO DATA !!!!				(338024201 1310		503)				
C64	!!!!	NO DATA !!!!				(986044011 1302		198)				
C66	!!!!	NO DATA !!!!				(826014091 1521		1963		**)		
C68	0479	ZACHARY FELMLEE ran as ALT						9 trv		7.0	5353 D	.76 016970 >> TRAINING <<
						870014240 1347		1668		** Closed No Tag		
C70	0022	GERARDO NEGRON						11 trv		9.5	6600 N	.66 015240
						815014040 1754		678				
C72	0251	BIROL BOZACI						2 trv		1.5S	150 D	019670
								2 trv		0.5	540 D	.96
		ZACHARY FELMLEE reground c/o						8 trv		6.5	4100 D	.56 >> TRAINING <<
						826014091 1521		1963		**		
C74	0050	JOEL ROSA						18 trv		9.0	6000 D	1.22 021010 >> TRAINING <<
		work on C32										
		GERARDO NEGRON						11 trv		9.5	6465 N	1.24
						151044152 1844		1042				
C76	0433	ZACHARY FELMLEE						3 trv		2.0	1400 D	.62 018860 >> TRAINING <<
		machine tools smash chip build up										
						826014091 1521		1963		**		
C30	0036	GERALD D DAVIS						10 trv		9.0	7500 N	.56 018960
		work on size tool chatter										
						747113170 780		721				
C32	0381	JOEL ROSA						13 trv		7.0	4820 D	.54 011790 >> TRAINING <<
		repalce all end tools										
		GERALD D DAVIS						11 trv		9.5	7600 N	.62
						068044100 2010		966				
C34	0225	DAMON P HASTINGS						6 trv		5.0	2400 D	.61 020490
						340073100 1790		710				
						EFFICIENCY			HOURS			
CHARGING VALVE						.77 D .77 N .77 C			37.0 D 37.5 N 1.5 S			

T&L MACHINE DETAIL for 04-17-2024 4:00 am to 04-18-2024 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0146	GORDON CURLEY	11 trv	10.0	6400 D	.57	019290
		LARRY P RODWELL	9 trv	9.0	5400 N	.53	
		adjusting size tool 2x					
		675034252 1250	700				
C42	0138	BIROL BOZACI	1 trv	7.5S	200 D		019340
		LARRY P RODWELL	10 trv	9.5	6130 N	.56	
		904044106 1340	260				
C44	0328	BRYANT MAHON	19 trv	10.0	4700 D	.67	021560
		472034181 1371	114				
C46	!!!!	NO DATA !!!!	(644083290 1721	1534	Closed No Tag)		
C48	0126	GORDON CURLEY	11 trv	9.5	6170 D	.58	018480
		837044150 1450	383				
C50	!!!!	NO DATA !!!!	(063014240 1800	1063	)		
C52	!!!!	NO DATA !!!!	(524024260 2258	2401	* Closed No Tag)		
C54	!!!!	NO DATA !!!!	(831034181 1571	910	Closed)		
C56	!!!!	NO DATA !!!!	(595123130 2233	2938	** Closed No Tag)		

	EFFICIENCY			HOURS		
MISC #2	.61 D	.54 N	.58 C	29.5 D	18.5 N	7.5 S

T&L MACHINE DETAIL for 04-17-2024 4:00 am to 04-18-2024 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863 ** Closed)			
C04	0847 MATTHEW T HARRINGT	5 trv 9.0 2000 D .56 020370 >> TRAINING <<			
		024013271 4024 9085 226% Closed			
C06	!!!! NO DATA !!!!	(911113171 1207 539)			
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604 * Closed)			
C10	0757 ERIC D STANEK replace pins 2x	9 trv 9.5 3200 D .56 020020			
		679044100 2218 3762 170% Closed No Tag			
C12	0757 MATTHEW T HARRINGT	10 trv 10.0 3810 D .64 020020 >> TRAINING <<			
		679044100 2218 3762 170% Closed No Tag			
C14	!!!! NO DATA !!!!	(540103251 1509 363 Closed)			
C16	0758 ERIC D STANEK	8 trv 10.0 2900 D .48 020340			
		061014261 1196 1311 *			

	EFFICIENCY			HOURS		
ACME NUT	.56 D	.00 N	.56 C	38.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-17-2024 4:00 am to 04-18-2024 5:00 am
(Corrected Report)

JOB				RUN MACHINE				EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone								****
C18	!!!!	NO DATA	!!!!	(911113170 1955	489	)			
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174% Closed)			
C22	0837	RAYMOND E WOLF			2 trv	2.0	824 D	.67 020770	
		tools all broke		070044100 1810	495				
C24	DOWN	RP - Repair	24.0 hrs	WOLF, RAYMOND E					
				(755043180 2595	1798	Closed)			
C26	0837	RAYMOND E WOLF			4 trv	4.0	1036 D	.42 020770	
		work on C22		874014240 2263	1555				

	EFFICIENCY			HOURS		
ACME FITTING	.50 D	.00 N	.50 C	6.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-17-2024 4:00 am to 04-18-2024 5:00 am													
(Corrected Report)													
JOB						RUN MACHINE		EFF	WORK				
**** MISC #1 - Attn to: Kevin Rhone ****													
B02	0460	EMANUEL LOPEZ RAMO				6 trv	9.0	4860 D	.42	014030	>>	TRAINING	<<
						525034041	1848	2086	*	Closed No Tag			
B04	!!!!	NO DATA !!!!				(058024062	1211	1317	*	Closed No Tag)			
B06	!!!!	NO DATA !!!!				(467034180	1008	64					
B08	!!!!	NO DATA !!!!				(826034081	4095	4375	*	)			
B10	!!!!	NO DATA !!!!				(511034211	1001	263					
B12	!!!!	NO DATA !!!!				(673024290	1844	2095	*	Closed No Tag)			
B14	!!!!	NO DATA !!!!				(986044010	719	793	*	Closed No Tag)			
B16	0573	COLBY KERRY-RHONE				10 trv	7.0	4400 D	.63	021220	>>	TRAINING	<<
						8 trv	9.5	6300 N	.66	>> TRAINING <<			
						833034250	2321	1134					
B18	0496	COLBY KERRY-RHONE				6 trv	7.0	1400 D	.22	020130	>>	TRAINING	<<
						8 trv	9.5	4000 N	.46	>> TRAINING <<			
						988044011	810	707					
B20	!!!!	NO DATA !!!!				(603024120	2002	2162	*	Closed)			
A50	!!!!	NO DATA !!!!				(182123210	1972	2397	**	Closed No Tag)			
A52	!!!!	NO DATA !!!!				(720113080	2170	2114	Closed No Tag)				
A54	0011	JAMIE FELMLEE				1 trv	1.5	450 D	.42	015140			
						6 trv	5.5S	200 D		015120			
						6 trv	3.0	1300 D	.70				
						441033313	3252	2155					
A56	!!!!	NO DATA !!!!				(274103300	2279	482					
A58	!!!!	NO DATA !!!!				(346024130	2044	2081	*	Closed)			
A60	!!!!	NO DATA !!!!				(721112230	1391	551					

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 04-17-2024 4:00 am to 04-18-2024 5:00 am
(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone	****			
A86	!!!! NO DATA !!!!	(674014260 1744 1214)			
A74	!!!! NO DATA !!!!	(631073100 2298 130)			
A76	!!!! NO DATA !!!!	(611024120 1738 1650 Closed No Tag)			
A24	!!!! NO DATA !!!!				
A25	!!!! NO DATA !!!!				
A26	0036 GLENN DAVIS	7 trv	9.5 5975 D	.44	018960
A27	!!!! NO DATA !!!!				

	EFFICIENCY			HOURS		
FITTING	.44 D	.00 N	.44 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-17-2024 4:00 am to 04-18-2024 5:00 am
(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 KOSTA TILA	42 trv	7.5	3500 D	1.04 019970
	sorting for chatter, mat. issue				
	731044041 1847	2402	**	Closed	No Tag
A12	0522 KOSTA TILA	7 trv	8.0	2800 D	.58 020890
	051024021 2032	985			
A14	!!!! NO DATA !!!!	(752113170 814	1113	**	Closed No Tag)

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.80 D	.00 N	.80 C	15.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-17-2024 4:00 am to 04-18-2024 5:00 am											
(Corrected Report)											
JOB				RUN MACHINE		EFF	WORK				
****	BLOCK CELL - Attn to: Chad Sommerfeldt								****		
I26	!!!!	NO DATA !!!!									
I27	!!!!	NO DATA !!!!									
I40	0651	GERSON JAMES		7 trv	9.5	2523 D	1.02	018790			
		MUNAWAR QADRI		5 trv	9.5	2550 N	1.03		>> TRAINING <<		
I41	!!!!	NO DATA !!!!									
I42	!!!!	NO DATA !!!!									
I43	0643	MIGUEL ANDREAS DE-		3 trv	9.5	3204 D	1.12	018110	>> TRAINING <<		
		MARQUIS BREEDLOVE		3 trv	9.5	3252 N	1.14		>> TRAINING <<		
I44	!!!!	NO DATA !!!!									
I45	0583	JUAN BRAVO		6 trv	6.5	1340 D	.86	020440			
		repair tool change cyl.									
		FNU HASSAN		8 trv	9.5	2200 N	.96		DEP 17 10.3 hr		
									>> TRAINING <<		
I46	0689	REINALDO PACHECO		8 trv	5.5	2936 D	1.07	019840	>> TRAINING <<		
I47	0539	JUAN BRAVO		NO TRV	2.5	1232 D	.70	021090			
		ran as ALT									
		TYRON YAWN		6 trv	9.5	5600 N	.84		>> TRAINING <<		
I48	0686	YOEL ARTEAGA-AGUIL		9 trv	9.5	4456 D	1.04	019550	>> TRAINING <<		
I49	0697	REINALDO PACHECO		3 trv	4.5	3000 D	.95	019560	>> TRAINING <<		
		ran as ALT									
		VICTOR CONTRERAS		7 trv	10.0	7064 N	1.01		>> TRAINING <<		
I50	!!!!	NO DATA !!!!									
A87	0551	DAMION HAMILTON		45 trv	9.5	10008 D	.75	021490			
		DAYNE AINA		20 trv	7.5	7801 N	.74				
			821014091 2745	1053 Closed							
A88	0651	DAMION HAMILTON		50 trv	9.0	6903 D	.35	018790			
		DAYNE AINA		15 trv	9.0	6970 N	.35				
			079044150 1811	1967 * Closed							
				EFFICIENCY		HOURS					
BLOCK CELL				.88 D	.88 N	.88 C	66.0 D	64.5 N	0.0 S		