

T&L MACHINE DETAIL for 04-15-2024 4:00 am to 04-16-2024 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 04-15-2024 4:00 am to 04-16-2024 5:00 am
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JOB				RUN MACHINE				EFF	WORK
****	C-N-C - Attn to: Wayne Brown				****				
L04	0013	ROBBIE JOSEPH		NO TRV	10.0	520 D	.60	015120	
L06	0012	ROBBIE JOSEPH		NO TRV	9.5	438 D	.53	015110	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
L10	!!!!	NO DATA	!!!!	(680070174 3994 5769	*** Closed)				
L12	!!!!	NO DATA	!!!!	(615121013 3870 20109	520% Closed)				
L14	!!!!	NO DATA	!!!!	(480121010 4144	782)				
L16	!!!!	NO DATA	!!!!						
L17	6719	HOANG HO		1 trv	12.5	1151 N	1.00	020680	
			615090250 424	425 * Closed	No Tag				
L18	!!!!	NO DATA	!!!!	(772024090 1008	88)				
L20	!!!!	NO DATA	!!!!	(830032290 4000	3528 Closed No Tag)				
L22	!!!!	NO DATA	!!!!	(247013309 2424	56)				
L24	!!!!	NO DATA	!!!!	(587123130 2029	1725 Closed No Tag)				
L26	!!!!	NO DATA	!!!!	(811014040 2041	1672)				
L30	!!!!	NO DATA	!!!!						
L32	!!!!	NO DATA	!!!!						
L34	!!!!	NO DATA	!!!!						
L36	0420	JOHN A LEE		1 trv	9.0	243 D	.03	013010	DEP 12 1.0 hr
		HOANG HO		1 trv	9.5	236 N	.03		low QUANTITY
			815014040 1754	404					low QUANTITY
Low EFF for Job 0420 rated 857/hr for PRIM									
L38	0600	JOHN A LEE		2 trv	9.0	357 D	1.65	019760	DEP 12 1.0 hr

C-N-C EFFICIENCY HOURS
.70 D .58 N .65 C 37.5 D 22.0 N 0.0 S

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JOB		RUN MACHINE				EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****		
C58	0306	JOEL ROSA	8 trv	7.0	4150 D	.59	019500 >> TRAINING <<
		ground up all side tools, chip build up down					
		340024022 1220	166				
C60	!!!!	NO DATA !!!!	(042123070 1740 2469	*** Closed No Tag)			
C62	0474	EDDIE BEVERLY	6 trv	2.5	1293 N	.56	014540 >> TRAINING <<
		A-from undercut, tap stuck in part 2x drop					
		338024201 1310	390				
C64	0317	JOEL ROSA	10 trv	9.0	8000 D	.69	009050 >> TRAINING <<
		986044011 1302	198				
C66	0005	EDDIE BEVERLY	5 trv	1.0	632 N	.56	018320 >> TRAINING <<
		A drill broke + tap couldnt reset left early					
		826014091 1521	1033				
C68	!!!!	NO DATA !!!!	(870014240 1347 1422	*)			
C70	!!!!	NO DATA !!!!	(815014040 1754 404	)			
C72	0478	ZACHARY FELMLEE	11 trv	9.0	6000 D	.72	014590 >> TRAINING <<
		change A -drill					
		GERARDO NEGRON	10 trv	6.5	3800 N	.63	
		Adj. tools + fix loose turn buckles+ clean filters					
		870014240 1347	1422 *				
C74	0050	ZACHARY FELMLEE	14 trv	10.0	7700 D	1.41	021010 >> TRAINING <<
		GERARDO NEGRON	11 trv	9.0	6380 N	1.30	
		219024060 603	1652	274% Closed No Tag			
C76	!!!!	NO DATA !!!!	(826014091 1521 1033	)			
C30	0036	GERALD D DAVIS	10 trv	9.5	8500 N	.60	018960
		747113170 780	332				
C32	0381	BIROL BOZACI	3 trv	9.0S	150 D		011790
			3 trv	2.0	1600 D	.62	
		GERALD D DAVIS	10 trv	9.5	8450 N	.69	
		068044100 2010	255				
C34	0225	DAMON P HASTINGS	4 trv	2.5	1400 D	.72	020490
		340073100 1790	506				

	EFFICIENCY			HOURS		
CHARGING VALVE	.86 D	.79 N	.83 C	39.5 D	38.0 N	9.0 S

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JOB				RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey			****				
C40	!!!!	NO DATA	!!!! (? ? 0)					
C42	!!!!	NO DATA	!!!! (675034252 1250 48)					
C44	0328	CAMERON BUDZISZEWS	18 trv 8.5 4680 D .79 021560 907034181 1268 80					
C46	!!!!	NO DATA	!!!! (644083290 1721 1534 Closed No Tag)					
C48	0126	GORDON CURLEY repair mach. swap bad encoder LARRY P RODWELL remove long bars	8 trv 5.0 3400 D .60 018480 DEP 9 2.3 hr 10 trv 9.0 5650 N .56 153044050 1857 1733					
C50	0316	GORDON CURLEY rep. ejector tube + p/u collet LARRY P RODWELL	9 trv 8.5 4910 D .58 019630 DEP 9 2.3 hr 8 trv 9.0 4250 N .47 063014240 1800 1063					
C52	!!!!	NO DATA	!!!! (524024260 2258 2380 * Closed No Tag)					
C54	!!!!	NO DATA	!!!! (831034181 1571 910)					
C56	!!!!	NO DATA	!!!! (595123130 2233 2938 ** Closed No Tag)					

	EFFICIENCY			HOURS		
MISC #2	.66 D	.52 N	.60 C	22.0 D	18.0 N	0.0 S

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JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863 ** Closed)			
C04	0847 MATTHEW T HARRINGT work on C12	4 trv	8.0 1570 D .49	020370 >> TRAINING <<	
		024013271 4024 8625 214% Closed			
C06	!!!! NO DATA !!!!	(911113171 1207 539)			
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604 * Closed)			
C10	0757 ERIC D STANEK repair c'bore arm + rolling pins	8 trv	7.0 2400 D .57	020020 DEP 4 0.4 hr	
		679044100 2218 1914			
C12	0757 MATTHEW T HARRINGT reapir p/u pins 2x move sensor plus adj c/o	9 trv	7.5 3000 D .67	020020 >> TRAINING <<	
		679044100 2218 1914			
C14	!!!! NO DATA !!!!	(540103251 1509 363 Closed)			
C16	0758 ERIC D STANEK work on C10	6 trv	6.0 1600 D .44	020340 DEP 4 0.4 hr	
		061014261 1196 592			

	EFFICIENCY			HOURS		
ACME NUT	.55 D	.00 N	.55 C	28.5 D	0.0 N	0.0 S

****	JOB ACME	FITTING - Attn to: Kevin Rhone	****	RUN MACHINE	EFF	WORK
C18	!!!!	NO DATA !!!!	(911113170 1955 489)			
C20	!!!!	NO DATA !!!!	(700031189 2424 4225 174% Closed)			
C22	!!!!	NO DATA !!!!	(070044100 1810 230)			
C24	DOWN	RP - Repair 24.0 hrs	WOLF,RAYMOND E (755043180 2595 1798 Closed)			
C26	!!!!	NO DATA !!!!	(874014240 2263 1235)			

	EFFICIENCY			HOURS		
MISC #1	.63 D	.70 N	.66 C	35.0 D	18.0 N	0.0 S

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

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JOB				RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone			****			
A86	!!!!	NO DATA	!!!!	(674014260 1744 1211)			
A74	!!!!	NO DATA	!!!!	(631073100 2298 130)			
A76	!!!!	NO DATA	!!!!	(611024120 1738 1650 Closed No Tag)			
A24	0328	HERMAN LEWIS		23 trv	10.0	5910 D .84	021560
A25	!!!!	NO DATA	!!!!				
A26	0036	GLENN DAVIS		4 trv	9.0	6700 D .52	018960
A27	!!!!	NO DATA	!!!!				

	EFFICIENCY			HOURS		
FITTING	.69 D	.00 N	.69 C	19.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-15-2024 4:00 am to 04-16-2024 5:00 am
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JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 KOSTA TILA	18 trv	6.5	3200 D	1.09 019970
	ran slow due to mat issue + chatter				
	731044041 1847	1902 *			
A12	!!!! NO DATA !!!! (051024021 2032	722)			
A14	0518 KOSTA TILA	NO TRV	6.0	2360 D	.66 020900
	watching A10				
	752113170 814	1113 ** Closed No Tag			

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.88 D	.00 N	.88 C	12.5 D	0.0 N	0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	.90 D	.87 N	.88 C	52.0 D	55.0 N	0.0 S