

T&L MACHINE DETAIL for 04-08-2024 4:00 am to 04-09-2024 5:00 am
(Corrected Report)

	JOB		RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****				
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	!!!!	NO DATA	!!!!			
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	!!!!	NO DATA	!!!!			

T&L MACHINE DETAIL for 04-08-2024 4:00 am to 04-09-2024 5:00 am
(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	!!!!	NO DATA !!!!					
L06	!!!!	NO DATA !!!!					
L08	DOWN	RP - Repair 24.0 hrs BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(	680070174	3994	5769	*** Closed)
L12	!!!!	NO DATA !!!!	(	615121013	3870	20109	520% Closed)
L14	!!!!	NO DATA !!!!	(	480121010	4144	782	)
L16	!!!!	NO DATA !!!!					
L17	6719	MICHAEL LAMB		1 trv	9.0	811 D	.98 020680
		HOANG HO		1 trv	12.5	1124 N	.98
			615090250	424	151		
L18	6023	MICHAEL LAMB		1 trv	9.0	697 D	.65 017440
		HOANG HO		1 trv	12.5	920 N	.61
			772024090	1008	55		
L20	!!!!	NO DATA !!!!	(	830032290	4000	3528	Closed No Tag)
L22	!!!!	NO DATA !!!!	(	247013309	2424	56	)
L24	!!!!	NO DATA !!!!	(	587123130	2029	1725	Closed No Tag)
L26	!!!!	NO DATA !!!!	(	057024122	1304	1709	** Closed No Tag)
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	0420	WAYNE C BROWN		1 trv	6.0	261 D	.05 013010 DEP 23 4.1 hr
							low QUANTITY
			815014040	1754	261		
Low EFF for Job 0420 rated 857/hr for PRIM							
L38	0600	JOHN A LEE		NO TRV	5.0	180 D	1.50 019760 DEP 12 0.6 hr
		WAYNE C BROWN		2 trv	3.5	114 D	1.36 DEP 23 4.1 hr
>> TRAINING <<							

	EFFICIENCY			HOURS		
C-N-C	.84 D	.80 N	.82 C	32.5 D	25.0 N	0.0 S

T&L MACHINE DETAIL for 04-08-2024 4:00 am to 04-09-2024 5:00 am													
(Corrected Report)													
JOB		RUN MACHINE					EFF	WORK					
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****							
C58	!!!!	NO DATA !!!!		(058024061 1954		1666)							
C60	0318	JOEL ROSA		5 trv		8.0	5420 D	.45	020450 >>		TRAINING <<		
		work on burr issue		042123070 1740		2211	** Closed No Tag						
C62	0474	JOEL ROSA		9 trv		8.5	5250 D	.67	014540 >>		TRAINING <<		
				595123130 2233		2469	*						
C64	0317	EDDIE BEVERLY		12 trv		9.5	8661 N	.71	009050 >>		TRAINING <<		
				525034040 2018		2044	* Closed						
C66	0005	EDDIE BEVERLY		11 trv		10.0	7470 N	.66	018320 >>		TRAINING <<		
				667034180 2485		2202							
C68	0479	ZACHARY FELMLEE		9 trv		9.0	6000 D	.67	016970 >>		TRAINING <<		
				362123080 2533		1580							
C70	0022	ZACHARY FELMLEE		8 trv		6.0	4500 D	.71	015240 >>		TRAINING <<		
		picked up as ALT		4 trv		3.5	2100 N	.57					
		GERALD D DAVIS		815014040 1754		261							
		picked up as ALT											
C72	0478	ZACHARY FELMLEE		8 trv		2.5	1850 D	.80	014590 >>		TRAINING <<		
		dropped to do base		362123080 2533		1580							
C74	0050	CAMERON BUDZISZEWS		10 trv		9.0	5800 D	1.18	021010				
		GERARDO NEGRON		11 trv		9.5	6450 N	1.24					
				058024061 1954		1666							
C76	0433	GERARDO NEGRON		7 trv		5.0	3230 N	.57	018860				
				588123080 1243		1806	*** Closed No Tag						
C30	0036	GERALD D DAVIS		NO TRV		6.0	4800 N	.53	018960				
				209113280 2165		2775	** Closed No Tag						
C32	0056	CAMERON BUDZISZEWS		9 trv		9.0	7600 D	.61	014100				
		GERALD D DAVIS		10 trv		9.5	8500 N	.65					
				811014090 2478		2932	*						
C34	0225	DAMON P HASTINGS		5 trv		4.0	2300 D	.74	020490				
		left early		339063230 1790		1431	Closed No Tag						
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T&L MACHINE DETAIL for 04-08-2024 4:00 am to 04-09-2024 5:00 am
(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey	****			
C40	!!!! NO DATA !!!!	(057024120 1508 1702	* Closed)		
C42	!!!! NO DATA !!!!	(675034252 1250 48	)		
C44	!!!! NO DATA !!!!	(907034180 1630 2064	**)		
C46	!!!! NO DATA !!!!	(644083290 1721 1534	Closed No Tag)		
C48	0126 BIROL BOZACI	676034252 1750 2060	* 8.5S D		018480
C50	!!!! NO DATA !!!!	(356014040 1941 1780	Closed No Tag)		
C52	!!!! NO DATA !!!!	(524024260 2258 1711	)		
C54	!!!! NO DATA !!!!	(831034181 1571 496	)		
C56	!!!! NO DATA !!!!	(595123130 2233 2469	*)		

	EFFICIENCY			HOURS		
MISC #2	.00 D	.00 N	.00 C	0.0 D	0.0 N	8.5 S

T&L MACHINE DETAIL for 04-08-2024 4:00 am to 04-09-2024 5:00 am
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JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	0847 MATTHEW T HARRINGT worked on C12	4 trv 6.0 1220 D .51	020370 >> TRAINING <<		
		024013271 4024 8024	199% Closed		
C06	!!!! NO DATA !!!!	(911113171 1207 539	)		
C08	DOWN RP - Repair 24.0 hrs	WOLF,RAYMOND E (247013308 2424 2604	* Closed)		
C10	!!!! NO DATA !!!!	(278103231 1370 1892	** Closed No Tag)		
C12	0757 MATTHEW T HARRINGT worked on chute and pick up pins	7 trv 7.5 2770 D .62	020020 >> TRAINING <<		
		901044011 1311 1419	*		
C14	!!!! NO DATA !!!!	(540103251 1509 363	Closed)		
C16	!!!! NO DATA !!!!	(061014261 1196 0	)		

	EFFICIENCY			HOURS		
ACME NUT	.57 D	.00 N	.57 C	13.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-08-2024 4:00 am to 04-09-2024 5:00 am
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JOB		RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****			
C18	!!!! NO DATA !!!!	(911113170 1955 489)			
C20	!!!! NO DATA !!!!	(700031189 2424 4225 174% Closed)			
C22	0837 RAYMOND E WOLF fixed tapered pin	5 trv 9.0 2845 D .51 020770 653034180 1901 1962 * Closed			
C24	DOWN RP - Repair 24.0 hrs WOLF, RAYMOND E	(755043180 2595 1798 Closed)			
C26	0837 RAYMOND E WOLF	874014240 2263 5 trv 10.0 2936 D .48 020770 441			

	EFFICIENCY			HOURS		
ACME FITTING	.49 D	.00 N	.49 C	19.0 D	0.0 N	0.0 S

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JOB						RUN MACHINE		EFF	WORK				
****	MISC #1 - Attn to: Kevin Rhone					****							
B02	!!!!	NO DATA !!!!		(	525034041 1848	1408	)						
B04	0378	EMANUEL LOPEZ RAMO				2 trv	2.5	1350 D	.48	019020 >> TRAINING <<			
		picked up after size tool repair				6 trv	9.5	3900 N	.36				
		ROBERT DURRANT				900							
		058024062 1211											
B06	0066	RICARDO PADILLA-GO				6 trv	7.0	2500 D	.85	015940 >> TRAINING <<			
		ROBERT DURRANT				8 trv	9.5	3250 N	.81				
		001034281 1697				3339	197%						
B08	0325	COLBY KERRY-RHONE				4 trv	7.0	2497 D	1.05	021820 >> TRAINING <<			
		826034081 4095				1114							
B10	!!!!	NO DATA !!!!		(	611024290 1710	850	)						
B12	!!!!	NO DATA !!!!		(	673024290 1844	2095	* Closed No Tag)						
B14	0300	COLBY KERRY-RHONE				6 trv	7.5	5300 D	.55	020150 >> TRAINING <<			
		left early											
		182123210 1972				2403	** Closed No Tag						
B16	0465	JAMIE FELMLEE				6 trv	8.5	7600 D	.55	014720			
		873014260 1826				489							
B18	0496	JAMIE FELMLEE				7 trv	8.5	4200 D	.54	020130			
		988044011 810				75							
B20	!!!!	NO DATA !!!!		(	603024120 2002	2151	* Closed)						
A50	!!!!	NO DATA !!!!		(	182123210 1972	2403	** Closed No Tag)						
A52	!!!!	NO DATA !!!!		(	720113080 2170	1925	)						
A54	!!!!	NO DATA !!!!		(	441033315 3252	810	)						
A56	!!!!	NO DATA !!!!		(	274103300 2279	482	)						
A58	!!!!	NO DATA !!!!		(	346024130 2044	1918	Closed)						
A60	!!!!	NO DATA !!!!		(	721112230 1391	551	)						
					EFFICIENCY			HOURS					
MISC #1					.68 D	.59 N	.65 C	41.0 D	19.0 N	0.0 S			

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 04-08-2024 4:00 am to 04-09-2024 5:00 am
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JOB			RUN MACHINE			EFF	WORK
****	FITTING - Attn to: Kevin Rhone					****	
A86	!!!!	NO DATA !!!!	(674014260	1744	1214	)	
A74	!!!!	NO DATA !!!!	(631073100	2298	130	)	
A76	!!!!	NO DATA !!!!	(611024120	1738	1650	Closed No Tag)	
A24	0328	DENNIS COOPER out of primary	8	trv	5.5	2018 D	.52 021560 >> TRAINING <<
A25	!!!!	NO DATA !!!!					
A26	0036	DENNIS COOPER picked up as ALT	2	trv	3.5	1766 D	.35 018960 >> TRAINING <<
A27	!!!!	NO DATA !!!!					

	EFFICIENCY			HOURS		
FITTING	.46 D	.00 N	.46 C	9.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-08-2024 4:00 am to 04-09-2024 5:00 am
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JOB			RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt			****		
A10	0560	KOSTA TILA material issues	NO TRV	3.5	1800 D 1.14	019970
		921034270 1470	1536 * Closed No Tag			
A12	0522	KOSTA TILA ran as ALT	1 trv	3.5	1170 D .55	020890
		051024021 2032	339			
A14	0518	KOSTA TILA ran as ALT	1 trv	2.5	950 D .63	020900
		752113170 814	900 * Closed No Tag			

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.79 D	.00 N	.79 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-08-2024 4:00 am to 04-09-2024 5:00 am																
(Corrected Report)																
JOB				RUN MACHINE		EFF	WORK									
****	BLOCK CELL - Attn to: Chad Sommerfeldt											****				
I26	!!!!	NO DATA !!!!														
I27	!!!!	NO DATA !!!!														
I40	!!!!	NO DATA !!!!														
I41	!!!!	NO DATA !!!!														
I42	0536	FNU HASSAN		3 trv	4.5	2592 N	.82	021080	DEP 17	10.0 hr						
		tool change cyl. issue dropped														
I43	0643	FNU HASSAN		2 trv	5.0	1712 N	1.14	018110	DEP 17	10.0 hr						
		picked up as ALT														
I44	0556	YOEL ARTEAGA-AGUIL		7 trv	8.5	2079 D	1.02	021070	>> TRAINING	<<						
		worked on bore														
		VICTOR CONTRERAS		14 trv	9.5	2229 N	.98		>> TRAINING	<<						
I45	0658	JUAN BRAVO		13 trv	9.0	1600 D	1.02	020950	>> TRAINING <<							
		TYRON YAWN		11 trv	9.5	1600 N	.96									
I46	!!!!	NO DATA !!!!														
I47	!!!!	NO DATA !!!!														
I48	0686	MIGUEL ANDREAS DE-		9 trv	8.5	3944 D	1.03	019550	>> TRAINING	<<						
		MARQUIS BREEDLOVE		8 trv	9.5	4144 N	.97		>> TRAINING	<<						
I49	0697	REINALDO PACHECO		5 trv	8.5	5720 D	.96	019560	>> TRAINING	<<						
I50	!!!!	NO DATA !!!!														
A87	0658	DAMION HAMILTON		30 trv	3.5	2300 D	.60	020950								
			671034071 1912	1424												
A88	0686	DAMION HAMILTON		65 trv	6.0	11304 D	.86	019550								
			141014312 1751	3422 195%												