

T&L MACHINE DETAIL for 04-04-2024 4:00 am to 04-05-2024 5:00 am
(Corrected Report)

JOB				RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown			****			
H04	!!!!	NO DATA	!!!!				
H06	!!!!	NO DATA	!!!!				
H08	!!!!	NO DATA	!!!!				
H10	!!!!	NO DATA	!!!!				
H20	!!!!	NO DATA	!!!!				
H12	!!!!	NO DATA	!!!!				
H14	!!!!	NO DATA	!!!!				
H22	!!!!	NO DATA	!!!!				

T&L MACHINE DETAIL for 04-04-2024 4:00 am to 04-05-2024 5:00 am
(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	0013	ROBBIE JOSEPH		NO TRV	9.5	516 D	.62 015120
L06	0012	ROBBIE JOSEPH		NO TRV	9.5	436 D	.53 015110
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782)				
L16	!!!!	NO DATA !!!!					
L17	6719	MICHAEL LAMB		3 trv	9.5	893 D	1.02 020680
			615090250 424	48			
L18	6023	MICHAEL LAMB		3 trv	9.5	674 D	.59 017440
			772024090 1008	16			
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)				
L22	!!!!	NO DATA !!!!	(247013309 2424 56)				
L24	!!!!	NO DATA !!!!	(587123130 2029 1725 Closed No Tag)				
L26	!!!!	NO DATA !!!!	(057024122 1304 1709 ** Closed No Tag)				
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	0979	JOHN A LEE		NO TRV	4.0	170 D	.43 020740
		dropped for 420 s/u					
			002110020 2033	1469			
L38	0600	JOHN A LEE		2 trv	9.5	330 D	1.45 019760

	EFFICIENCY			HOURS		
C-N-C	.81 D	.00 N	.81 C	51.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-04-2024 4:00 am to 04-05-2024 5:00 am
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JOB				RUN MACHINE		EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****		
C58	!!!!	NO DATA !!!!	(058024061 1954	1103)			
C60	0318	LARRY P RODWELL picked up as ALT		2 trv	3.5	2225 N	.42 020450
			042123070 1740	2038	* Closed No Tag		
C62	0474	JOEL ROSA		11 trv	9.5	6350 D	.72 014540 >> TRAINING <<
		LARRY P RODWELL		7 trv	3.5	1750 N	.54
		Adj size, adj drill, mach. wont index					
		595123130 2233	2186				
C64	0317	JOEL ROSA		11 trv	9.5	8250 D	.68 009050 >> TRAINING <<
			525034040 2018	1830 Closed			
C66	0005	LARRY P RODWELL		10 trv	9.5	6750 N	.63 018320
			667034180 2485	1761			
C68	0479	BIROL BOZACI		4 trv	8.0S	150 D	016970
				4 trv	1.5	1750 D	1.17
			362123080 2533	1195			
C70	!!!!	NO DATA !!!!	(209113280 2165	2772	** Closed No Tag)		
C72	0478	ZACHARY FELMLEE		11 trv	9.0	6000 D	.72 014590 >> TRAINING <<
		stock reel issue					
		EDDIE BEVERLY		11 trv	9.0	5181 N	.62 >> TRAINING <<
		Adj. for o/s face during x-check					
		362123080 2533	1195				
C74	0050	CAMERON BUDZISZEWS		9 trv	7.5	5200 D	1.27 021010
		worked on c32 + new d-pos insert and adj.					
		EDDIE BEVERLY		11 trv	9.0	5283 N	1.07 >> TRAINING <<
		o/s face during x-check adj.					
		058024061 1954	1103				
C76	0433	ZACHARY FELMLEE		9 trv	8.0	4800 D	.53 018860 >> TRAINING <<
		Ground skive, new dove, new plunger for sensor					
		GERARDO NEGRON		10 trv	9.0	5215 N	.52
			588123080 1243	1580	** Closed No Tag		
C30	!!!!	NO DATA !!!!	(209113280 2165	2772	** Closed No Tag)		
C32	0056	CAMERON BUDZISZEWS		8 trv	7.5	6800 D	.65 014100
		worked on size tool, burr collet jam repaired					
		GERARDO NEGRON		10 trv	9.5	8540 N	.65
			811014090 2478	2288			
C34	0225	DAMON PHASTINGS		10 trv	6.5	3400 D	.67 020490
			339063230 1790	1313	Closed No Tag		

	EFFICIENCY			HOURS		
CHARGING VALVE	.76 D	.67 N	.71 C	59.0 D	53.0 N	8.0 S

T&L MACHINE DETAIL for 04-04-2024 4:00 am to 04-05-2024 5:00 am
(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey	****			
C40	!!!! NO DATA !!!!	(057024120 1508 1702	* Closed)		
C42	0247 GORDON CURLEY	10 trv	8.5 6020 D .63	020940	
	cam servo alarm clear head, new m6 tap, chip build	675034252 1250 48			
C44	0328 BRYANT MAHON	20 trv	10.0 5000 D .71	021560	
		907034180 1630 2064 **			
C46	!!!! NO DATA !!!!	(644083290 1721 1534	Closed No Tag)		
C48	0105 GORDON CURLEY	14 trv	9.0 6900 D .77	017880	
	oil pressure low added oil worked on c42	676034252 1750 2060	* Closed No Tag		
C50	!!!! NO DATA !!!!	(356014040 1941 1780	Closed No Tag)		
C52	!!!! NO DATA !!!!	(524024260 2258 1711	)		
C54	!!!! NO DATA !!!!	(831034181 1571 496	)		
C56	!!!! NO DATA !!!!	(595123130 2233 2186	)		

	EFFICIENCY		HOURS		
MISC #2	.71 D	.00 N	.71 C	27.5 D	0.0 N 0.0 S

T&L MACHINE DETAIL for 04-04-2024 4:00 am to 04-05-2024 5:00 am
(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	0847 MATTHEW T HARRINGT 1st post fom (3x), 6th drill + 4th from new	5 trv	9.5 2105 D	.55	020370 >> TRAINING <<
		024013271 4024 7854	195% Closed		
C06	!!!! NO DATA !!!!	(911113171 1207 539	)		
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604	* Closed)		
C10	0757 ERIC D STANEK new 1st pos form, Adj. c'sink (3X), Adj. c/o (2X)	11 trv	11.0 4000 D	.61	020020
		278103231 1370 1892	** Closed No Tag		
C12	0757 MATTHEW T HARRINGT p/u pins (2X)	10 trv	10.0 3900 D	.65	020020 >> TRAINING <<
		901044011 1311 1026			
C14	!!!! NO DATA !!!!	(540103251 1509 363	Closed)		
C16	0758 ERIC D STANEK work on C10	8 trv	10.0 2700 D	.45	020340
		901044010 926 1105	* Closed No Tag		

	EFFICIENCY			HOURS		
ACME NUT	.57 D	.00 N	.57 C	40.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-04-2024 4:00 am to 04-05-2024 5:00 am
(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****			
C18	!!!! NO DATA !!!!	(911113170 1955	489)		
C20	!!!! NO DATA !!!!	(700031189 2424	4225 174% Closed)		
C22	0837 RAYMOND E WOLF put mach back together down again	NO TRV	3.0 862 D	.46	020770
	653034180 1901	1721 Closed			
C24	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E				
	(755043180 2595	1798 Closed)			
C26	0837 RAYMOND E WOLF work on C22	6 trv	9.0 2526 D	.45	020770
	874014240 2263	215			

EFFICIENCY	HOURS		
ACME FITTING	.46 D .00 N .46 C	12.0 D 0.0 N	0.0 S

T&L MACHINE DETAIL for 04-04-2024 4:00 am to 04-05-2024 5:00 am											
(Corrected Report)											
JOB						RUN MACHINE		EFF	WORK		
**** MISC #1 - Attn to: Kevin Rhone ****											
B02	0460	ROBERT DURRANT				8 trv	9.0	6800 N	.59	014030	
						525034041 1848	1408				
B04	!!!!	NO DATA !!!!				(058024062 1211 695)					
B06	0066	EMANUEL LOPEZ RAMO				7 trv	9.0	2800 D	.74	015940 >> TRAINING <<	
						ROBERT DURRANT	9 trv	9.0	3250 N	.86	
						001034281 1697	2632 155%				
B08	0325	RICARDO PADILLA-GO				4 trv	7.0	2200 D	.92	021820 >> TRAINING <<	
						picked up after repair					
						GERALD D DAVIS	7 trv	9.5	3400 N	1.05	
						826034081 4095	771				
B10	!!!!	NO DATA !!!!				(611024290 1710 850)					
B12	0100	GERALD D DAVIS				7 trv	9.5	5250 N	.43	016950	
						673024290 1844	2095	* Closed No Tag			
B14	0300	COLBY KERRY-RHONE				7 trv	9.5	9400 D	.77	020150 >> TRAINING <<	
						PAUL GALLIPEAU	8 trv	5.5	5575 N	.79	>> TRAINING <<
						left early					
						182123210 1972	2259	* Closed No Tag			
B16	0465	COLBY KERRY-RHONE				7 trv	9.0	6600 D	.45	014720 >> TRAINING <<	
						PAUL GALLIPEAU	8 trv	5.5	3900 N	.43	>> TRAINING <<
						left early					
						873014260 1826	283				
B18	!!!!	NO DATA !!!!				(346024130 2044 1888 Closed)					
B20	!!!!	NO DATA !!!!				(603024120 2002 2162	* Closed)				
A50	!!!!	NO DATA !!!!				(182123210 1972 2259	* Closed No Tag)				
A52	!!!!	NO DATA !!!!				(720113080 2170 1925)					
A54	!!!!	NO DATA !!!!				(441033315 3252 810)					
A56	!!!!	NO DATA !!!!				(274103300 2279 482)					
A58	!!!!	NO DATA !!!!				(346024130 2044 1888 Closed)					
A60	!!!!	NO DATA !!!!				(721112230 1391 551)					

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 04-04-2024 4:00 am to 04-05-2024 5:00 am
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JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 KOSTA TILA dropped material issue	8 trv	3.0 1370 D	1.01	019970
	921034270 1470	1536	* Closed No Tag		
A12	0522 KOSTA TILA Broach issues	3 trv	7.0 2600 D	.61	020890
	051024021 2032	229			
A14	!!!! NO DATA !!!!	(752113170 814	763 Closed No Tag)		

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.73 D	.00 N	.73 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-04-2024 4:00 am to 04-05-2024 5:00 am												
(Corrected Report)												
JOB				RUN MACHINE		EFF	WORK					
****	BLOCK CELL - Attn to: Chad Sommerfeldt											****
I26	!!!!	NO DATA !!!!										
I27	!!!!	NO DATA !!!!										
I40	0650	JUAN BRAVO		12	trv	10.0	4620	D	1.47	018390		
		FNU HASSAN		4	trv	3.0	1482	N	1.57		DEP 17 3.4 hr	
		ram material out									>> TRAINING <<	
I41	!!!!	NO DATA !!!!										
I42	!!!!	NO DATA !!!!										
I43	0643	FNU HASSAN		2	trv	6.5	2060	N	1.06	018110	DEP 17 3.4 hr	
		ran as ALT									>> TRAINING <<	
I44	0556	YOEL ARTEAGA-AGUIL		8	trv	9.5	2349	D	1.03	021070	>> TRAINING <<	
		VICTOR CONTRERAS		5	trv	6.0	1442	N	1.00		>> TRAINING <<	
		dropped z-axis ball screw unit 5 bad										
I45	0658	GERSON JAMES		13	trv	10.0	1768	D	1.01	020950		
		TYRON YAWN		11	trv	9.5	1472	N	.89		>> TRAINING <<	
I46	0689	VICTOR CONTRERAS		5	trv	3.0	1472	N	.98	019840	>> TRAINING <<	
		picked up as ALT										
I47	0539	REINALDO PACHECO		8	trv	10.0	6112	D	.87	021090	>> TRAINING <<	
		MARQUIS BREEDLOVE		7	trv	9.5	5720	N	.86		>> TRAINING <<	
I48	!!!!	NO DATA !!!!										
I49	0697	MIGUEL ANDREAS DE-		6	trv	10.0	5888	D	.84	019560	>> TRAINING <<	
		VON MCGEE		NO	TRV	9.0	5704	N	.91		>> TRAINING <<	
I50	!!!!	NO DATA !!!!										
A87	0539	DAMION HAMILTON		35	trv	8.0	6969	D	.79	021090		
		DAYNE AINA		12	trv	5.5	5724	N	.95			
	0658	DAYNE AINA		NO	TRV	3.5	2735	N	.71	020950		
			?		0							
A88	0686	DAMION HAMILTON		65	trv	9.5	15534	D	.74	019550		
		DAYNE AINA		64	trv	9.5	18000	N	.86			
			141014312	1751	2623	150%						