

T&L MACHINE DETAIL for 04-02-2024 4:00 am to 04-03-2024 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 04-02-2024 4:00 am to 04-03-2024 5:00 am
(Corrected Report)

JOB				RUN MACHINE				EFF	WORK
****	C-N-C - Attn to: Wayne Brown				****				
L04	0013	ROBBIE JOSEPH		NO TRV	9.5	457 D	.55	015120	
L06	0012	ROBBIE JOSEPH		NO TRV	9.5	438 D	.53	015110	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(680070174	3994 5769	*** Closed)				
L12	!!!!	NO DATA !!!!	(615121013	3870 20109	520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010	4144 782	)				
L16	!!!!	NO DATA !!!!							
L17	0562	MICHAEL LAMB		NO TRV	9.0	285 D	?.??	020350	
			?	?	0				
	Missing Efficiency Rating for Job 0562 for PRIM on L17								
L18	6023	MICHAEL LAMB		NO TRV	9.5	694 D	.61	017440	
		HOANG HO		NO TRV	12.5	960 N	.64		
			?	?	0				
L20	!!!!	NO DATA !!!!	(830032290	4000 3528	Closed No Tag)				
L22	!!!!	NO DATA !!!!	(247013309	2424 56	)				
L24	!!!!	NO DATA !!!!	(587123130	2029 1725	Closed No Tag)				
L26	!!!!	NO DATA !!!!	(057024122	1304 1709	** Closed No Tag)				
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	0979	JOHN A LEE		2 trv	3.5	281 D	.80	020740	DEP 12 7.1 hr
		picked up after s/u comp. L38							
		002110020 2033	1427						
L38	0600	JOHN A LEE		NO TRV	3.5	237 D	2.82	019760	DEP 12 7.1 hr
		picked up after s/u comp. L36							HI Efficiency
		HOANG HO		2 trv	12.5	480 N	1.60		

C-N-C EFFICIENCY HOURS
 .81 D 1.12 N .94 C 35.5 D 25.0 N 0.0 S

T&L MACHINE DETAIL for 04-02-2024 4:00 am to 04-03-2024 5:00 am

(Corrected Report)

JOB		RUN MACHINE				EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci	****					
C58	!!!! NO DATA !!!!	(058024061 1954	296)				
C60	!!!! NO DATA !!!!	(042123070 1740	1966 * Closed No Tag)				
C62	0474 ZACHARY FELMLEE cleaning chips every half stock up	595123130 2233	1401 10 trv	8.0	4300 D	.58	014540 >> TRAINING <<
C64	0317 ZACHARY FELMLEE	525034040 2018	1508 Closed 9 trv	9.0	6500 D	.56	009050 >> TRAINING <<
C66	!!!! NO DATA !!!!	(667034180 2485	893)				
C68	!!!! NO DATA !!!!	(870113280 1167	1346 * Closed No Tag)				
C70	!!!! NO DATA !!!!	(209113280 2165	2140 Closed No Tag)				
C72	0478 BIROL BOZACI	? ?	0	9.5S	D		014590
C74	!!!! NO DATA !!!!	(058024061 1954	296)				
C76	0433 GORDON CURLEY fix Air line, conv. jam	588123080 1243	117 11 trv	9.0	6110 D	.60	018860
C30	!!!! NO DATA !!!!	(209113280 2165	2140 Closed No Tag)				
C32	0056 GORDON CURLEY	811014090 2478	1005 10 trv	9.5	7950 D	.60	014100
C34	!!!! NO DATA !!!!	(339063230 1790	931 Closed No Tag)				

CHARGING VALVE

EFFICIENCY .59 D .00 N .59 C HOURS 35.5 D 0.0 N 9.5 S

T&L MACHINE DETAIL for 04-02-2024 4:00 am to 04-03-2024 5:00 am
(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey	****			
C40	!!!! NO DATA !!!! (057024120 1508	1702	* Closed)		
C42	!!!! NO DATA !!!! (673034041 1341	1098	Closed No Tag)		
C44	0328 BRYANT MAHON adj. form wait on mat. 907034180 1630	17 trv 647	9.0 4200 D	.67	021560
C46	!!!! NO DATA !!!! (644083290 1721	1534	Closed No Tag)		
C48	0105 LARRY P RODWELL part stuck on burr collet dropped 676034252 1750	5 trv 716	5.0 2850 N	.57	017880
C50	0085 LARRY P RODWELL picked up as ALT 356014040 1941	5 trv 1780	4.5 3000 N	.59	016480 Closed No Tag
C52	0069 JOEL ROSA Tools broke adj. oil line 524024260 2258	11 trv 1711	9.0 7820 D	.58	015710 >> TRAINING <<
C54	0037 JOEL ROSA LARRY P RODWELL 831034181 1571	11 trv 9 trv 514	9.5 7250 D 9.5 7300 N	.61 .62	015250 >> TRAINING <<
C56	!!!! NO DATA !!!! (595123130 2233	1401	)		

	EFFICIENCY			HOURS		
MISC #2	.62 D	.60 N	.61 C	27.5 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 04-02-2024 4:00 am to 04-03-2024 5:00 am
(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863 ** Closed)			
C04	0847 MATTHEW T HARRINGT	5 trv 9.5 1760 D .46 020370 >> TRAINING <<			
		024013271 4024 7329 182% Closed			
C06	!!!! NO DATA !!!!	(911113171 1207 539)			
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604 * Closed)			
C10	!!!! NO DATA !!!!	(278103231 1370 926)			
C12	0757 MATTHEW T HARRINGT	8 trv 9.5 3355 D .59 020020 >> TRAINING <<			
		901044011 1311 0			
C14	!!!! NO DATA !!!!	(540103251 1509 363 Closed)			
C16	0758 ERIC D STANEK	8 trv 8.5 2700 D .53 020340			
		901044010 926 359			

	EFFICIENCY			HOURS		
ACME NUT	.53 D	.00 N	.53 C	27.5 D	0.0 N	0.0 S

****	JOB ACME	FITTING - Attn to: Kevin Rhone	****	RUN MACHINE	EFF	WORK
C18	!!!!	NO DATA	!!!!	(911113170 1955 489)		
C20	!!!!	NO DATA	!!!!	(700031189 2424 4225 174% Closed)		
C22	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E (653034180 1901 1436)		
C24	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E (755043180 2595 1798 Closed)		
C26	!!!!	NO DATA	!!!!	(653034180 1901 1436)		

T&L MACHINE DETAIL for 04-02-2024 4:00 am to 04-03-2024 5:00 am
(Corrected Report)

JOB					RUN MACHINE		EFF	WORK	
**** MISC #1 - Attn to: Kevin Rhone ****									
B02	0460	EMANUEL LOPEZ RAMO	525034041 1848	7 trv 1231	8.5	5800 D	.53	014030 >>	TRAINING <<
B04	0378	ROBERT DURRANT size tool pushed bac	058024062 1211	4 trv 695	8.5	2850 N	.30	019020	
B06	0066	RICARDO PADILLA-GO mill broke twice chip piled up		6 trv	7.0	2500 D	.85	015940 >>	TRAINING <<
		ROBERT DURRANT clean #2 collet	001034281 1697	7 trv 1316	8.5	2800 N	.78		
B08	0325	COLBY KERRY-RHONE adjust tools		NO TRV	6.5	2100 D	.95	021820 >>	TRAINING <<
		GERALD D DAVIS	826034080 2408	NO TRV 3996 166% Closed	9.5	3200 N	.99		
B10	!!!!	NO DATA !!!!	(611024290 1710	780)					
B12	0100	COLBY KERRY-RHONE work on B08		4 trv	6.5	2200 D	.26	016950 >>	TRAINING <<
		GERALD D DAVIS	673024290 1844	6 trv 1773 Closed	9.5	4700 N	.39		
B14	0300	PAUL GALLIPEAU	182123210 1972	8 trv 1546	9.5	7100 N	.58	020150 >>	TRAINING <<
B16	0465	PAUL GALLIPEAU worked on dry cut		7 trv	9.0	6000 N	.41	014720 >>	TRAINING <<
			982034111 1911	1930 * Closed					
B18	!!!!	NO DATA !!!!	(346024130 2044	1873 Closed)					
B20	!!!!	NO DATA !!!!	(603024120 2002	2198 * Closed)					
A50	!!!!	NO DATA !!!!	(182123210 1972	1546)					
A52	!!!!	NO DATA !!!!	(720113080 2170	1925)					
A54	0011	JAMIE FELMLEE	441033315 3252	6 trv 810	9.5	3400 D	.50	015140	
A56	!!!!	NO DATA !!!!	(274103300 2279	482)					
A58	!!!!	NO DATA !!!!	(346024130 2044	1873 Closed)					
A60	0424	JAMIE FELMLEE fixed hand wheel		10 trv	9.0	5500 D	.68	021120 >>	TRAINING <<
			721112230 1391	490					

	EFFICIENCY			HOURS		
MISC #1	.62 D	.58 N	.60 C	47.0 D	54.5 N	0.0 S

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 04-02-2024 4:00 am to 04-03-2024 5:00 am
(Corrected Report)

JOB					RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone				****			
A86	!!!!	NO DATA !!!!		(674014260 1744 1214)				
A74	0462	CAMERON BUDZISZEWS cleaned collets new mat few bars soft			6 trv	4.5 2600 D	.63	020560
		631073100 2298		130				
A76	0447	CAMERON BUDZISZEWS			7 trv	9.5 8200 D	.58	013560
		611024120 1738		1650				
A24	0328	DENNIS COOPER left early			17 trv	8.5 3817 D	.64	021560 >> TRAINING <<
A25	0253	GLENN DAVIS			11 trv	9.5 5600 D	.46	019440
A26	!!!!	NO DATA !!!!						
A27	!!!!	NO DATA !!!!						

	EFFICIENCY			HOURS		
FITTING	.57 D	.00 N	.57 C	32.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-02-2024 4:00 am to 04-03-2024 5:00 am

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JOB		RUN MACHINE		EFF	WORK
***** HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt *****					
A10	0560	KOSTA TILA	26 trv	9.0	4440 D 1.10 019970
		MARQUIS BREEDLOVE	28 trv	9.5	4772 N 1.12 >> TRAINING <<
		921034270 1470	682		
A12	0522	KOSTA TILA	4 trv	8.5	3080 D .60 020890
		051024020 1596	1617 * Closed No Tag		
A14	!!!!	NO DATA !!!!	(752113170 814	763 Closed No Tag)	

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	.85 D 1.12 N .95 C	17.5 D 9.5 N 0.0 S

T&L MACHINE DETAIL for 04-02-2024 4:00 am to 04-03-2024 5:00 am												
(Corrected Report)												
JOB				RUN MACHINE		EFF	WORK					
****	BLOCK CELL - Attn to: Chad Sommerfeldt											****
I26	!!!!	NO DATA !!!!										
I27	!!!!	NO DATA !!!!										
I40	0650	JUAN BRAVO	11	trv	9.5	4350	D	1.45	018390			
		FNU HASSAN	11	trv	9.5	4500	N	1.50	DEP 17 10.1 hr >> TRAINING <<			
I41	!!!!	NO DATA !!!!										
I42	!!!!	NO DATA !!!!										
I43	0643	MIGUEL ANDREAS DE-ran as ALT	2	trv	5.5	1744	D	1.06	018110 >> TRAINING <<			
I44	!!!!	NO DATA !!!!										
I45	0658	GERSON JAMES	15	trv	10.0	1748	D	1.00	020950			
		TYRON YAWN	4	trv	6.5	1064	N	.94	>> TRAINING <<			
		dropped for tool change fault rep.										
I46	0689	REINALDO PACHECO	17	trv	9.5	4952	D	1.04	019840 >> TRAINING <<			
		VON MCGEE	15	trv	9.0	4704	N	1.05	>> TRAINING <<			
I47	!!!!	NO DATA !!!!										
I48	0607	YOEL ARTEAGA-AGUIL	7	trv	10.0	1770	D	1.07	020470 >> TRAINING <<			
		VICTOR CONTRERAS	6	trv	8.5	1540	N	1.10	>> TRAINING <<			
		ran OOM										
I49	0673	MIGUEL ANDREAS DE-dropped finish material	3	trv	3.5	2160	D	.88	019680 >> TRAINING <<			
I50	!!!!	NO DATA !!!!										
A87	0658	DAMION HAMILTON	15	trv	2.0	1621	D	.74	020950			
	6605	CLINE BROWN	30	trv	4.0	2937	D	?.??	021850 DEP 14 8.5 hr			
			>> TRAINING <<									
	0539	DAMION HAMILTON	10	trv	3.0	4415	D	1.34	021090			
		DAYNE AINA	20	trv	9.5	11320	N	1.08				
			151073263	1139	1177	*						
Missing Efficiency Rating for Job 6605 for PRIM on A87												
A88	0697	DAMION HAMILTON	30	trv	9.5	13270	D	.63	019560			
		DAYNE AINA	25	trv	9.5	15192	N	.73				
			521034110	1177	1094							