

T&L MACHINE DETAIL for 03-18-2024 4:00 am to 03-19-2024 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 03-18-2024 4:00 am to 03-19-2024 5:00 am
(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	DOWN	MA - Maintenance	24.0 hrs	BROWN,WAYNE C			
L06	0013	ROBBIE JOSEPH picked up did s/u ran after comp.		NO TRV	3.0	159 D .61	015120
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C			
L10	!!!!	NO DATA !!!!	(680070174 3994 5769	*** Closed)			
L12	!!!!	NO DATA !!!!	(615121013 3870 20109	520% Closed)			
L14	!!!!	NO DATA !!!!	(480121010 4144 782	)			
L16	0015	ROBBIE JOSEPH dropped to work on L06		NO TRV	2.0	64 D .64	015740 >> TRAINING <<
L17	6035	MICHAEL LAMB HOANG HO		2 trv 1 trv 473024290 1702 1358 Closed	9.5 12.0	535 D 1.13 651 N 1.09	018640
L18	0346	MICHAEL LAMB HOANG HO		2 trv 1 trv 611024121 1310 495	9.5 12.5	502 D 1.51 709 N 1.62	021840
L20	!!!!	NO DATA !!!!	(830032290 4000 3528	Closed No Tag)			
L22	!!!!	NO DATA !!!!	(247013309 2424 56	)			
L24	!!!!	NO DATA !!!!	(587123130 2029 1725	Closed No Tag)			
L26	0432	WAYNE C BROWN		2 trv	10.0	516 D .05	018780 >> TRAINING << low QUANTITY
			057024122 1304 346				
	Low EFF for Job 0432 rated 1000/hr for PRIM						
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	6037	JOHN A LEE WAYNE C BROWN picked up later		NO TRV 1 trv 811053180 2022 387	3.0 5.0	124 D .55 275 D .73	019720
L38	6520	JOHN A LEE DAYSHIFT, CNC		NO TRV NO TRV	3.0 4.0	100 D .51 132 D .50	021020 >> TRAINING <<

	EFFICIENCY	HOURS
C-N-C	.77 D 1.36 N .96 C	49.0 D 24.5 N 0.0 S

T&L MACHINE DETAIL for 03-18-2024 4:00 am to 03-19-2024 5:00 am
(Corrected Report)

JOB		RUN MACHINE				EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****		
C58	!!!!	NO DATA	!!!!	(057024122 1304	346)		
C60	!!!!	NO DATA	!!!!	(042123070 1740	1544 Closed No Tag)		
C62	0474	GORDON CURLEY worked on knurl		9 trv	9.5 5430 D	.62	014540
			595123130 2233	991			
C64	0317	LARRY P RODWELL picked up as ALT		8 trv	7.5 6000 N	.62	009050
			049014242 1506	1362 Closed No Tag			
C66	0302	LARRY P RODWELL spitting oil adj. tools		5 trv	2.0 800 N	.36	018620
			350024152 2215	945			
C68	0470	GORDON CURLEY		10 trv	9.5 6235 D	.66	014450
		LARRY P RODWELL		5 trv	1.0 300 N	.30	
		swap tools out of spec dropped					
			870113280 1167	346			
C70	0022	JOEL ROSA		11 trv	9.5 6300 D	.63	015240 >> TRAINING <<
			209113280 2165	403			
C72	0253	JOEL ROSA		11 trv	9.5 6050 D	.64	019440 >> TRAINING <<
			350024260 2000	2296 * Closed No Tag			
C74	0050	ZACHARY FELMLEE clean collet plus filters		8 trv	6.0 4400 D	1.34	021010 >> TRAINING <<
		GERARDO NEGRON		9 trv	8.0 4875 N	1.11	
		change wedge chuck					
			673024291 1844	427			
C76	0433	ZACHARY FELMLEE worked on C74		19 trv	9.0 5000 D	.49	018860 >> TRAINING <<
			826014093 1600	1463			
C30	0036	BIROL BOZACI reset sixe tool plus new reamer		7 trv	7.5 6065 D	.54	018960
			209113280 2165	403			
C32	0381	BIROL BOZACI worked on c30		7 trv	7.5 6000 D	.62	011790
		GERARDO NEGRON		10 trv	10.0 8565 N	.67	
			525034113 1321	364			
C34	!!!!	NO DATA	!!!!	(339063230 1790	214)		

	EFFICIENCY			HOURS		
CHARGING VALVE	.67 D	.75 N	.69 C	68.0 D	28.5 N	0.0 S

T&L MACHINE DETAIL for 03-18-2024 4:00 am to 03-19-2024 5:00 am
(Corrected Report)

	JOB								
****	MISC	#2	-	Attn	to:	Steve	Sawdey	****	
C40	!!!!			NO	DATA	!!!!	(	057024120	1508 943)
C42	!!!!			NO	DATA	!!!!	(	673034040	1844 771)
C44	!!!!			NO	DATA	!!!!	(	472024200	1715 345)
C46	!!!!			NO	DATA	!!!!	(	644083290	1721 1197)
C48	!!!!			NO	DATA	!!!!	(	826014161	1049 233)
C50	!!!!			NO	DATA	!!!!	(	356014040	1941 823)
C52	!!!!			NO	DATA	!!!!	(	524024260	2258 889)
C54	!!!!			NO	DATA	!!!!	(	218024120	2040 1922)
C56	!!!!			NO	DATA	!!!!	(	595123130	2233 991)

T&L MACHINE DETAIL for 03-18-2024 4:00 am to 03-19-2024 5:00 am
(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	0971 MATTHEW T HARRINGT ground up 1st pos form	746020060 4016 3521	10 trv 8.5 1905 D .47	014780 >> TRAINING <<	
C06	!!!! NO DATA !!!!	(911113171 1207 539	)		
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604	* Closed)		
C10	0757 ERIC D STANEK left early	062024021 1408 854	13 trv 6.5 1500 D .38	020020	
C12	!!!! NO DATA !!!!	(680034040 1851 0	)		
C14	!!!! NO DATA !!!!	(540103251 1509 363	Closed No Tag)		
C16	!!!! NO DATA !!!!	(062024020 1967 1903	Closed No Tag)		

ACME NUT	EFFICIENCY	HOURS
	.43 D .00 N .43 C	15.0 D 0.0 N 0.0 S

T&L MACHINE DETAIL for 03-18-2024 4:00 am to 03-19-2024 5:00 am
(Corrected Report)

	JOB					RUN	MACHINE	EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****							
C18	!!!!	NO DATA !!!!	(911113170 1955	489)					
C20	!!!!	NO DATA !!!!	(700031189 2424	4225 174% Closed)					
C22	0837	RAYMOND E WOLF	005123181 1358	6 trv 1512 *	10.0	2641	D	.43	020770
C24	DOWN	RP - Repair 24.0 hrs	WOLF, RAYMOND E (755043180 2595	1798 Closed)					
C26	0837	RAYMOND E WOLF	653034110 588	6 trv 227	9.5	2820	D	.48	020770

	EFFICIENCY			HOURS		
ACME FITTING	.45 D	.00 N	.45 C	19.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-18-2024 4:00 am to 03-19-2024 5:00 am												
(Corrected Report)												
JOB					RUN		MACHINE	EFF	WORK			
****	MISC #1 - Attn to: Kevin Rhone					****						
B02	0460	EMANUEL LOPEZ RAMO			1	trv	1.5	840	D	.44	014030	>> TRAINING <<
		ran as ALT										
			525034041	1848	722							
B04	0378	EMANUEL LOPEZ RAMO			4	trv	6.5	2600	D	.36	019020	>> TRAINING <<
		dropped smashed up										
		ROBERT DURRANT			1	trv	1.0	330	N	.29		
		rep. smash up										
			058024060	1361	197							
B06	0066	RICARDO PADILLA-GO			1	trv	2.0	600	D	.71	015940	>> TRAINING <<
		fiting chatter plus lining up tools										
			066024201	1529	2079	** Closed	No Tag					
B08	0325	COLBY KERRY-RHONE			9	trv	9.5	2800	D	.87	021820	>> TRAINING <<
		work on c/o										
		GERALD D DAVIS			6	trv	9.5	3000	N	.93		
			826113290	4036	4916	**						
B10	0451	COLBY KERRY-RHONE			13	trv	4.5	3200	D	.47	013650	>> TRAINING <<
		rep. thread rolol + work on B08										
		GERALD D DAVIS			7	trv	9.5	8000	N	.56		
			111024021	1162	1146							
B12	0100	ROBERT DURRANT			5	trv	6.0	3550	N	.46	016950	
		picked up as ALT										
			673024290	1844	217							
B14	!!!!	NO DATA !!!!		(182123210	1972	860	)					
B16	0465	JAMIE FELMLEE			7	trv	9.5	7200	D	.46	014720	
		put oil back in mach.										
		PAUL GALLIPEAU			7	trv	10.0	7300	N	.45		>> TRAINING <<
			982034111	1911	391							
B18	0496	PAUL GALLIPEAU			7	trv	10.0	4200	N	.46	020130	>> TRAINING <<
			346024130	2044	1165							
B20	!!!!	NO DATA !!!!		(603024120	2002	2174	* Closed	No Tag	)			
A50	!!!!	NO DATA !!!!		(182123210	1972	860	)					
A52	!!!!	NO DATA !!!!		(720113080	2170	1805	)					
A54	0009	JAMIE FELMLEE			19	trv	9.5	4400	D	.64	015160	
			441033316	3252	2148							
A56	!!!!	NO DATA !!!!		(274103300	2279	482	)					
A58	!!!!	NO DATA !!!!		(346024130	2044	1165	)					
A60	!!!!	NO DATA !!!!		(511024061	1155	854	)					

****	JOB	ACME	MISC	- Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!		NO DATA	!!!!					
A42	!!!!		NO DATA	!!!!	(641080261	920	2779	302%	Closed No Tag)
A44	!!!!		NO DATA	!!!!	(650100050	1082	431	Closed	No Tag)
A46	!!!!		NO DATA	!!!!	(961053091	1824	1699	Closed	No Tag)
A48	!!!!		NO DATA	!!!!	(578112070	801	150		)

T&L MACHINE DETAIL for 03-18-2024 4:00 am to 03-19-2024 5:00 am
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JOB			RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone					****
A86	!!!!	NO DATA !!!!	(674014260 1744 1214)			
A74	!!!!	NO DATA !!!!	(001093220 2119 2214 *)			
A76	!!!!	NO DATA !!!!	(611024120 1738 0)			
A24	0328	GLENN DAVIS ran as ALT	1 trv	0.5 260 D	.74	021560
A25	0253	DENNIS COOPER	14 trv	10.0 7157 D	.56	019440 >> TRAINING <<
A26	0036	GLENN DAVIS adj oil pressure and clean tubes	9 trv	9.0 6230 D	.48	018960
A27	!!!!	NO DATA !!!!				

	EFFICIENCY			HOURS		
FITTING	.53 D	.00 N	.53 C	19.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-18-2024 4:00 am to 03-19-2024 5:00 am
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JOB				RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****		
A10	0560	CHAD M SOMMERFELDT		NO TRV	3.5S	50 D	019970
		531024081 1449	7				
A12	0522	KOSTA TILA	4 trv	8.0	3000 D	.62	020890
		MARQUIS BREEDLOVE	3 trv	8.0	2631 N	.54	>> TRAINING <<
		fighting bar size					
		052024261 1087	1697 156%				
A14	0518	KOSTA TILA	4 trv	8.0	2800 D	.58	020900
		MARQUIS BREEDLOVE	3 trv	7.5	2330 N	.52	>> TRAINING <<
		054014260 2062	1479				

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.60 D	.53 N	.57 C	16.0 D	15.5 N	3.5 S

T&L MACHINE DETAIL for 03-18-2024 4:00 am to 03-19-2024 5:00 am											
(Corrected Report)											
JOB				RUN MACHINE		EFF	WORK				
****	BLOCK CELL - Attn to: Chad Sommerfeldt								****		
I26	!!!!	NO DATA !!!!									
I27	!!!!	NO DATA !!!!									
I40	0625	JUAN BRAVO		6	trv	8.0	3140 D	1.25	018760		
		ran after s/u complete									
I41	!!!!	NO DATA !!!!									
I42	!!!!	NO DATA !!!!									
I43	0642	GERSON JAMES		3	trv	7.0	1869 D	1.11	018120		
		picked up later in shift									
		FNU HASSAN		2	trv	5.0	1218 N	1.02	DEP 17 5.1 hr		
									>> TRAINING <<		
		MUNAWAR QADRI		NO	TRV	1.0	216 N	.90	>> TRAINING <<		
		ran as ALT									
I44	!!!!	NO DATA !!!!									
I45	0691	MIGUEL ANDREAS DE-		25	trv	10.0	5312 D	.89	021340	>>	TRAINING <<
		TYRON YAWN		11	trv	9.0	4608 N	.85		>>	TRAINING <<
I46	0685	REINALDO PACHECO		12	trv	10.0	4600 D	.92	019730	>>	TRAINING <<
		MUNAWAR QADRI		4	trv	8.0	3512 N	.88		>>	TRAINING <<
		servo alarm									
I47	!!!!	NO DATA !!!!									
I48	0607	YOEL ARTEAGA-AGUIL		23	trv	9.5	1752 D	1.12	020470	>>	TRAINING <<
		VICTOR CONTRERAS		7	trv	9.5	1704 N	1.09		>>	TRAINING <<
I49	0673	GERSON JAMES		NO	TRV	1.5	1056 D	1.01	019680	>>	TRAINING <<
		ran as ALT									
I50	!!!!	NO DATA !!!!									
A87	0673	DAMION HAMILTON		30	trv	8.5	8198 D	.69	019680		
	6606	DAYNE AINA		20	trv	7.5	6252 N	?.??	021860		
	0562	DAYNE AINA		NO	TRV	1.0S	920 N		020350		
			?	?	0						
Missing Efficiency Rating for Job 6606 for PRIM on A87											
A88	0691	DAMION HAMILTON		105	trv	4.0	7095 D	.81	021340		
	0534	DAMION HAMILTON		15	trv	4.0	7260 D	.57	016390		
		DAYNE AINA		50	trv	9.5	20127 N	.66			
	0685	DAYNE AINA		NO	TRV	0.5S	368 N		019730		
			?	?	0						
BLOCK CELL				EFFICIENCY		HOURS					
				.95 D .89 N .92 C		62.5 D 42.0 N 1.5 S					