

T&L MACHINE DETAIL for 01-23-2024 4:00 am to 01-24-2024 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 01-23-2024 4:00 am to 01-24-2024 5:00 am												
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JOB				RUN MACHINE				EFF	WORK			
****	C-N-C - Attn to: Wayne Brown											****
L04	0010	ROBBIE JOSEPH			NO TRV		9.5	478 D	.58	015150		
L06	0013	ROBBIE JOSEPH			NO TRV		9.5	511 D	.62	015120		
L08	DOWN	RP - Repair			24.0 hrs BROWN,WAYNE C							
L10	!!!!	NO DATA !!!!			(680070174 3994 5769 *** Closed)							
L12	!!!!	NO DATA !!!!			(615121013 3870 20109 520% Closed)							
L14	!!!!	NO DATA !!!!			(480121010 4144 782)							
L16	!!!!	NO DATA !!!!										
L17	6041	MICHAEL LAMB			1 trv	9.5	413 D	.87	019740			
		656073170 1760			165							
L18	6720	MICHAEL LAMB			2 trv	9.5	604 D	1.06	020590			
		HOANG HO			2 trv	12.5	804 N	1.07				
		002110020 2033			938							
L20	!!!!	NO DATA !!!!			(830032290 4000 3528 Closed No Tag)							
L22	!!!!	NO DATA !!!!			(247013309 2424 56)							
L24	!!!!	NO DATA !!!!			(587123130 2029 1725 Closed No Tag)							
L26	!!!!	NO DATA !!!!			(587123130 2029 1725 Closed No Tag)							
L30	!!!!	NO DATA !!!!										
L32	!!!!	NO DATA !!!!										
L34	!!!!	NO DATA !!!!										
L36	0130	GLENN DAVIS			1 trv	9.5	264 D	.02	007120 low QUANTITY			
		644083290 1721 1009										
Low EFF for Job 0130 rated 1200/hr for PRIM												
L38	0612	GLENN DAVIS			6 trv	9.5	288 D	.08	018670 >> TRAINING <<			
		HOANG HO			NO TRV	12.5	375 N	.08	low QUANTITY			
Low EFF for Job 0612 rated 360/hr for SECO												

	EFFICIENCY			HOURS		
C-N-C	.54 D	.58 N	.55 C	57.0 D	25.0 N	0.0 S

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JOB		RUN MACHINE					EFF	WORK					
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****							
C58	!!!!	NO DATA !!!!		(813123280 1417		1066)							
C60	!!!!	NO DATA !!!!		(051013242 1193		906 Closed No Tag)							
C62	0474	KYLE DIGIUGNO				11 trv	9.0	6642 D	.80	014540	>> TRAINING	<<	
				534113140 2082		1826 Closed							
C64	0317	KYLE DIGIUGNO				6 trv	8.0	6410 D	.62	009050	>> TRAINING	<<	
		added new plc											
				679014092 1404		559							
C66	!!!!	NO DATA !!!!		(826014043 1070		1015 Closed No Tag)							
C68	0235	ZACHARY FELMLEE				11 trv	9.5	6500 D	.53	014700	>> TRAINING	<<	
		EDDIE BEVERLY				6 trv	2.0	1308 N	.51		>> TRAINING	<<	
		machine kept shutting off c'bore arm stuck											
				712123101 1486		1528 * Closed No Tag							
C70	0404	EDDIE BEVERLY				6 trv	4.0	2570 N	.55	018530	>> TRAINING	<<	
				406093140 1877		1900 * Closed							
C72	0253	ZACHARY FELMLEE				9 trv	8.5	5000 D	.59	019440	>> TRAINING	<<	
		adjusting tools and conveyor issues											
		EDDIE BEVERLY				NO TRV	8.5	4455 N	.52		>> TRAINING	<<	
		down for C68 repair											
				826014041 1213		1955 161% Closed No Tag							
C74	!!!!	NO DATA !!!!		(813014040 2572		2298 Closed No Tag)							
C76	0433	KYLE DIGIUGNO				1 trv	1.5	915 D	.54	018860	>> TRAINING	<<	
		ran as ALT											
		GERARDO NEGRON				8 trv	5.0	3200 N	.57				
		ran as ALT., Adj. tools, chute issues											
				826014042 2360		2500 * Closed No Tag							
C30	0036	KEMAL TIRNOVA				7 trv	7.5	5970 D	.53	018960			
		A&B drill broke											
				815014041 1308		781							
C32	0381	KEMAL TIRNOVA				8 trv	9.0	7160 D	.62	011790			
		Grind up job											
		GERARDO NEGRON				10 trv	9.0	7365 N	.64				
				820014041 1352		655							
C34	0225	DAMON P HASTINGS				6 trv	2.0	1000 D	.64	020490			
				646073170 1463		763							

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JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0146	GORDON CURLEY	11 trv	9.5	6450 D	.60	019290
		LARRY P RODWELL	10 trv	9.0	6600 N	.65	
		OOM					
		814014161 2562	3274 **				
C42	0138	GORDON CURLEY	10 trv	9.0	6760 D	.65	019340
		Adj. Stop					
		LARRY P RODWELL	10 trv	9.0	6700 N	.64	
		OOM					
		814014161 2562	3274 **				
C44	0328	BRYANT MAHON	23 trv	10.0	5700 D	.81	021560
		755014190 2946	1109				
C46	!!!!	NO DATA !!!!	(644083290 1721 1009)				
C48	!!!!	NO DATA !!!!	(826014090 1864 554)				
C50	!!!!	NO DATA !!!!	(326123280 1263 704)				
C52	!!!!	NO DATA !!!!	(722093051 2161 1594 Closed)				
C54	!!!!	NO DATA !!!!	(326123280 1263 704)				
C56	0320	BIROL BOZACI	1 TRV	8.5S	D		020240
		595123130 2233	7				

	EFFICIENCY	HOURS
MISC #2	.69 D .65 N .67 C	28.5 D 18.0 N 8.5 S

	EFFICIENCY			HOURS		
ACME NUT	.38 D	.00 N	.38 C	18.0 D	0.0 N	5.5 S

****	JOB ACME	FITTING	- Attn to: Kevin Rhone	****	RUN	MACHINE	EFF	WORK
C18	!!!!	NO DATA	!!!!	(911113170 1955 489)				
C20	!!!!	NO DATA	!!!!	(700031189 2424 4225 174% Closed)				
C22	0837	RAYMOND E WOLF		358123082 1765	5 trv 415	5.0 1641 D	.53	020770
C24	DOWN	RP - Repair	24.0 hrs WOLF, RAYMOND E	(755043180 2595 1798 Closed)				
C26	!!!!	NO DATA	!!!!	(554123080 1810 831)				

	EFFICIENCY			HOURS		
ACME FITTING	.53 D	.00 N	.53 C	5.0 D	0.0 N	0.0 S

	EFFICIENCY			HOURS		
MISC #1	.55 D	.71 N	.62 C	42.5 D	37.5 N	0.0 S

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

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JOB				RUN MACHINE		EFF	WORK		
****	FITTING - Attn to: Kevin Rhone						****		
A86	!!!!	NO DATA !!!!		(595123131 2233	955)				
A74	0462	ROBERT DURRANT			4 trv	6.5	3200 N	.53	020560 DEP 6 3.5 hr
		A&B turn buckle broke							
	DOWN	RP - Repair 5.2 hrs		DURRANT,ROBERT					
					001093220 2119	1890			
A76	0142	CAMERON BUDZISZEWS			6 trv	6.5	6700 D	.69	018660
		worked on A86							
		ROBERT DURRANT			6 trv	10.0	8300 N	.55	DEP 6 3.5 hr
					811014121 1233	879			
A24	0328	DENNIS COOPER			17 trv	8.5	4106 D	.69	021560 >> TRAINING <<
		replaced mill motor kept kicking off							
A25	0253	KEVIN RHONE			1 trv	0.0S	150 D		019440 DEP 6 2.1 hr
A26	!!!!	NO DATA !!!!							
A27	!!!!	NO DATA !!!!							

	EFFICIENCY			HOURS		
FITTING	.69 D	.55 N	.61 C	15.0 D	16.5 N	0.0 S

T&L MACHINE DETAIL for 01-23-2024 4:00 am to 01-24-2024 5:00 am
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JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	!!!! NO DATA !!!!	(731123073 417 1323 317% Closed No Tag)			
A12	0522 KOSTA TILA	192123060 2052 4 trv 1147	8.5 3100 D	.60	020890
A14	0518 KOSTA TILA	541113200 1421 3 trv 1332	8.5 3000 D	.59	020900

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.60 D	.00 N	.60 C	17.0 D	0.0 N	0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	.87 D	.90 N	.89 C	74.5 D	66.0 N	0.0 S