

T&L MACHINE DETAIL for 12-27-2023 4:00 am to 12-28-2023 5:00 am

	JOB	--- per job in---	-suggested corrections
		RUN MACHINE EFF	RUN MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown	****	

H04	!!!!	NO DATA	!!!!
H06	!!!!	NO DATA	!!!!
H08	!!!!	NO DATA	!!!!
H10	!!!!	NO DATA	!!!!
H20	!!!!	NO DATA	!!!!
H12	!!!!	NO DATA	!!!!
H14	!!!!	NO DATA	!!!!
H22	!!!!	NO DATA	!!!!

T&L MACHINE DETAIL for 12-27-2023 4:00 am to 12-28-2023 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN	MACHINE	EFF			RUN	MACHINE	EFF	WORK
****	C-N-C - Attn to: Wayne Brown										****
L04	0014	DENNIS COOPER	10.2	441 D	.50	NO TRV		10.5	441 D	.48	015130
L06	0008	DENNIS COOPER	10.2	410 D	.46	NO TRV		10.5	410 D	.45	019000
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C								
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)								
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)								
L14	!!!!	NO DATA !!!!	(480121010 4144 782)								
L16	!!!!	NO DATA !!!!									
L17	!!!!	NO DATA !!!!	(556102162 1339 660)								
L18	0346	MICHAEL LAMB	9.6	475 D	1.42	1	trv	10.0	475 D	1.36	021840
			211113061	1255			717				
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)								
L22	!!!!	NO DATA !!!!	(247013309 2424 56)								
L24	!!!!	NO DATA !!!!	(967102310 1986 1883 Closed No Tag)								
L26	0328	MICHAEL LAMB	9.6	513 D	.08	2	trv	10.0	513 D	.07	021560 low QUANTITY
			417083170	1799		1999	* Closed				
Low EFF for Job 0328 rated 700/hr for PRIM											
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0420	GLENN DAVIS	9.5	356 D	.04	NO TRV		10.0	356 D	.04	013010 low QUANTITY
			406093140	1877		319					
Low EFF for Job 0420 rated 857/hr for PRIM											
L38	0541	GLENN DAVIS	9.5	220 D	.06	3	trv	10.0	220 D	.06	017140 >> TRAINING <<
			low QUANTITY								
Low EFF for Job 0541 rated 360/hr for SECO											

PROPOSED CORRECTIONS:

EFFICIENCY				HOURS			
C-N-C	.41 D	.00 N	.41 C	61.0 D	0.0 N	0.0 S	

T&L MACHINE DETAIL for 12-27-2023 4:00 am to 12-28-2023 5:00 am

			--- per job in---				-suggested corrections					
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci		****									
C58	0306	EDDIE BEVERLY	9.4	4395	N	.47	NO TRV				019500	>> TRAINING <<
			0.0	4395	N	*. **	NO TRV	10.0	4395	N	.44	COUNT CORRECT!
			199123060 862 1300 151% Closed No Tag									
C60	0318	EDDIE BEVERLY	9.4	4189	N	.30	6 trv				020450	>> TRAINING <<
			0.0	4189	N	*. **	6 trv	10.0	4189	N	.28	COUNT CORRECT!
			051013242 1193 629									
C62	!!!!	NO DATA !!!!	(534113141 2028 1193)									
C64	!!!!	NO DATA !!!!	(630073102 2864 448)									
C66	0005	LARRY P RODWELL	9.8	7100	N	.64	10 trv	10.0	7100	N	.63	018320
			004123182 2313 825									
C68	!!!!	NO DATA !!!!	(? ? 0)									
C70	!!!!	NO DATA !!!!	(406093141 1878 2474 ** Closed No Tag)									
C72	0064	KYLE DIGIUGNO GERARDO NEGRON	6.8	2047	D	.33	4 trv	8.5	2047	D	.26	019240 >> TRAINING <<
			2.1		N	-. --	5 TRV	2.0		N	-. --	
			004123184 1033 434									
C74	0050	KYLE DIGIUGNO GERARDO NEGRON	7.3	5779	D	1.45	9 trv	9.5	5779	D	1.11	021010 >> TRAINING <<
			10.3	4800	N	.85	9 trv	10.0	4800	N	.88	
			003123181 1645 1075									
C76	0433	GERARDO NEGRON	8.2	3100	N	.34	6 trv	7.5	3100	N	.37	018860
			004123181 1449 993									
C30	!!!!	NO DATA !!!!	(406093140 1877 319)									
C32	!!!!	NO DATA !!!!	(415113200 1345 1329 Closed No Tag)									
C34	!!!!	NO DATA !!!!	(646073171 1000 658)									

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.71	D	.51	N	.56	C 18.0 D 49.5 N 0.0 S

T&L MACHINE DETAIL for 12-27-2023 4:00 am to 12-28-2023 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #2 - Attn to: Steve Sawdey ****									
C40	!!!!	NO DATA	!!!!	(	003123180	962	586	)		
C42	!!!!	NO DATA	!!!!	(	003123182	1277	565	)		
C44	0328	CAMERON BUDZISZEWS	6.7	1500 D	.32	6 trv	11.5	1500 D	.19 021560 low Efficiency	
				587123131		2029	0			
Low EFF for Job 0328 rated 700/hr for PRIM										
C46	!!!!	NO DATA	!!!!	(	644083290	1721	972	)		
C48	0126	GORDON CURLEY	0.9	610 D	.60	1 trv	1.0	610 D	.54 018480	
				004123180		2028	1347			
C50	0052	GORDON CURLEY	10.6	3680 D	.31	9 trv	10.0	3680 D	.33 018230	
				274103230		1421	304			
C52	0069	GORDON CURLEY	4.7	3930 D	.56	11 trv	015710			
				4.9		5430 D				.73
		PATRICK KELLY	9.5	6500 N	.45	7 trv	9.0	9360 D	.69	
				722093051		2161	98	10.0	6500 N .43	
C54	0037	PATRICK KELLY	9.5	6300 N	.53	8 trv	10.0	6300 N	.51 015250	
				274103230		1421	304			
C56	!!!!	NO DATA	!!!!	(	722093051	2161	98	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.39 D	.47 N	.42 C	31.5 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 12-27-2023 4:00 am to 12-28-2023 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT	- Attn to: Kevin Rhone				****			
C02	!!!!	NO DATA !!!!		(	131106191	666	863	** Closed)	
C04	DOWN	RP - Repair		24.0 hrs	WOLF,RAYMOND E				
				(	261080102	2046	1538	Closed)	
C06	!!!!	NO DATA !!!!		(	911113171	1207	539	)	
C08	DOWN	RP - Repair		24.0 hrs	WOLF,RAYMOND E				
				(	247013308	2424	2604	* Closed)	
C10	!!!!	NO DATA !!!!		(	?	?	0	)	
C12	0757	ERIC D STANEK		9.0	2800 D	.52	8 trv	8.5	2800 D .55 020020 DEP 4 0.6 hr
					202113280	2295	1556		
C14	!!!!	NO DATA !!!!		(	540103251	1509	363	)	
C16	0815	ERIC D STANEK		9.0	2100 D	.38	6 trv	8.5	2100 D .40 020500 DEP 4 0.6 hr
					202113280	2295	1556		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.47 D	.00 N	.47 C	17.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 12-27-2023 4:00 am to 12-28-2023 5:00 am

		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone				****			
C18	!!!!	NO DATA	!!!!	(	911113170	1955	489	)
C20	!!!!	NO DATA	!!!!	(	700031189	2424	4225	174% Closed)
C22	0837	RAYMOND E WOLF	3.8	1687 D	.72	5 trv	8.5	1687 D .32 020770
			005123180	2716	630			
C24	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E				
			(	755043180	2595	1798	Closed)	
C26	0837	RAYMOND E WOLF	3.8	1958 D	.84	5 trv	8.5	1958 D .37 020770
			005123180	2716	630			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.35 D	.00 N	.35 C	17.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 12-27-2023 4:00 am to 12-28-2023 5:00 am														
JOB			--- per job in---			-suggested corrections								
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK					
***** MISC #1 - Attn to: Kevin Rhone *****														
B02	0460	RICARDO PADILLA-GO	0.0	3200 D	*.**	4	trv	6.0	3200 D	.42	014030	>>	TRAINING	<<
			723093050	1886		0								
B04	!!!!	NO DATA !!!!	(	536113031	1171	2110	180% Closed)							
B06	0066	RICARDO PADILLA-GO	3.4	2300 D	1.63	6	trv	9.5	2300 D	.58	015940	>>	TRAINING	<<
			199103020	2275		812								
B08	!!!!	NO DATA !!!!	(	117113080	299	206	)							
B10	0451	RICARDO PADILLA-GO	3.3	2700 D	.54	3	trv	3.5	2700 D	.51	013650	>>	TRAINING	<<
			811103170	1763		116								
B12	!!!!	NO DATA !!!!	(	199123060	862	1300	151% Closed No Tag)							
B14	0300	COLBY KERRY-RHONE	6.4	7100 D	.87	6	trv	6.0	7100 D	.92	020150	>>	TRAINING	<<
		PAUL GALLIPEAU	10.3	9700 N	.73	12	trv	10.0	9700 N	.75		>>	TRAINING	<<
			003093182	2216		1733	Closed No Tag							
B16	0465	COLBY KERRY-RHONE	10.5	8400 D	.49	7	trv	10.0	8400 D	.51	014720	>>	TRAINING	<<
		PAUL GALLIPEAU	10.3	8600 N	.51	7	trv	10.0	8600 N	.53		>>	TRAINING	<<
			544113070	1358		727								
B18	!!!!	NO DATA !!!!	(	197103050	2205	1701	)							
B20	0060	COLBY KERRY-RHONE	4.1	D -.--				4.0	D -.--		015370	>>	TRAINING	<<
			620073282	3118		2231								
A50	!!!!	NO DATA !!!!	(	003093182	2216	1733	Closed No Tag)							
A52	!!!!	NO DATA !!!!	(	720113080	2170	209	)							
A54	!!!!	NO DATA !!!!	(	441033311	3252	511	)							
A56	!!!!	NO DATA !!!!	(	274103300	2279	352	)							
A58	!!!!	NO DATA !!!!	(	254103020	1326	785	)							
A60	!!!!	NO DATA !!!!	(	511103070	1399	986	Closed No Tag)							

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.52 D	.64 N	.56 C	39.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 12-27-2023 4:00 am to 12-28-2023 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(	961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

T&L MACHINE DETAIL for 12-27-2023 4:00 am to 12-28-2023 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	FITTING - Attn to: Kevin Rhone ****									
A86	!!!!	NO DATA		!!!!	(176083170 2030	2382	* Closed No Tag)			
A74	!!!!	NO DATA		!!!!	(001093220 2119	1450	)			
A76	!!!!	NO DATA		!!!!	(211113061 1255	717	)			
A24	0328	HERMAN LEWIS			1.4 750 D .77	3 trv	1.5 750 D .71	021560		
A25	0316	HERMAN LEWIS			6.6 4700 D .56	12 trv		019630		
					2.4 1800 D .58	12 trv	8.5 6500 D .60			
A26	!!!!	NO DATA		!!!!						
A27	!!!!	NO DATA		!!!!						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.61 D	.00 N	.61 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 12-27-2023 4:00 am to 12-28-2023 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt						****			
A10	0560	KOSTA TILA	9.2	4400 D	1.06	27 trv	10.0	4400 D	.98	019970
			921113174	557	0					
A12	0522	KOSTA TILA	9.2	300 D	.05	4 trv	10.0	300 D	.05	020890 low QUANTITY
			193123060	2163	540					
A14	!!!!	NO DATA !!!!	(001115170 1953305657 15651%)							

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL			.51 D	.00 N	.51 C	20.0 D	0.0 N	0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	.93 D	1.00 N	.96 C	60.0 D	57.5 N	0.0 S