

T&L MACHINE DETAIL for 12-21-2023 4:00 am to 12-22-2023 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

T&L MACHINE DETAIL for 12-21-2023 4:00 am to 12-22-2023 5:00 am

JOB				--- per job in---				-suggested corrections			
				RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
***** C-N-C - Attn to: Wayne Brown *****											
L04	0014	DENNIS COOPER	9.1	355 D	.45	NO TRV	8.5	355 D	.48	015130	
L06	0008	DENNIS COOPER	9.1	259 D	.33	NO TRV	8.5	259 D	.35	019000	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C							
L10	!!!!	NO DATA !!!!	(	680070174	3994	5769	*** Closed)				
L12	!!!!	NO DATA !!!!	(	615121013	3870	20109	520% Closed)				
L14	!!!!	NO DATA !!!!	(	480121010	4144	782	)				
L16	!!!!	NO DATA !!!!									
L17	0747	MICHAEL LAMB	10.3	446 D	.08	2 trv	10.0	446 D	.08	017100	low QUANTITY
		HOANG HO	12.5	561 N	.08	2 trv	12.0	561 N	.08		low QUANTITY
			556102162	1339	544						
Low EFF for Job 0747 rated 553/hr for PRIM											
L18	!!!!	NO DATA !!!!	(	211113061	1255	695	)				
L20	!!!!	NO DATA !!!!	(	830032290	4000	3528	Closed No Tag)				
L22	!!!!	NO DATA !!!!	(	247013309	2424	56	)				
L24	!!!!	NO DATA !!!!	(	967102310	1986	1883	Closed No Tag)				
L26	0328	MICHAEL LAMB	10.4	586 D	.08	1 trv	10.0	586 D	.08	021560	low QUANTITY
		HOANG HO	12.5	732 N	.08	3 trv	12.0	732 N	.09		low QUANTITY
			417083170	1799	1836	* Closed					
Low EFF for Job 0328 rated 700/hr for PRIM											
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0420	GLENN DAVIS	9.9	340 D	.04	1 trv	10.0	340 D	.04	013010	low QUANTITY
			406093140	1877	319						
Low EFF for Job 0420 rated 857/hr for PRIM											
L38	0541	GLENN DAVIS	9.9	236 D	.07	NO TRV	10.0	236 D	.07	017140	>> TRAINING << low QUANTITY
Low EFF for Job 0541 rated 360/hr for SECO											

PROPOSED CORRECTIONS:

EFFICIENCY				HOURS			
C-N-C	.17 D	.09 N	.15 C	57.0 D	24.0 N	0.0 S	

T&L MACHINE DETAIL for 12-21-2023 4:00 am to 12-22-2023 5:00 am

--- per job in---													
JOB			RUN MACHINE		EFF	-suggested corrections							
****	***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****												
C58	!!!!	NO DATA !!!!	(199123060 862 1300 151% Closed No Tag)										
C60	0318	ZACHARY FELMLEE	8.9	7000	D	.52	7	trv	10.0	7000	D	.47	020450 >> TRAINING <<
		EDDIE BEVERLY	9.4	5624	N	.40	6	trv	9.5	5624	N	.39	>> TRAINING <<
			051013242	1193			629						
C62	!!!!	NO DATA !!!!	(534113141 2028 1193)										
C64	0317	KYLE DIGIUGNO	6.2	3600	D	.46	9	trv	10.0	3600	D	.28	009050 >> TRAINING <<
		EDDIE BEVERLY	9.4	7761	N	.64	11	trv	10.0	7761	N	.60	>> TRAINING <<
			630073102	2864			282						
C66	0005	KYLE DIGIUGNO	0.7	2391	D	3.04	4	trv	10.0	2391	D	.21	018320 >> TRAINING <<
		PATRICK KELLY	8.7	7000	N	.72	11	trv	10.0	7000	N	.62	
			004123182	2313			554						
C68	0235	BIROL BOZACI	10.2S		D				10.0S		D		014700
			?			?	0						
C70	0404	PATRICK KELLY	8.7	6400	N	.64	NO TRV		10.0	6400	N	.55	018530
			406093141	1878			2474	** Closed No Tag					
C72	!!!!	NO DATA !!!!	(004123184 1033 434)										
C74	!!!!	NO DATA !!!!	(003123181 1645 1075)										
C76	0433	KEMAL TIRNOVA	2.4	950	D	.35	4	trv	6.5	950	D	.13	018860 low Efficiency
		GERARDO NEGRON	1.9	1190	N	.56	3	trv	2.0	1190	N	.53	
			004123181	1449			993						
Low EFF for Job 0433 rated 1125/hr for PRIM													
C30	0036	KEMAL TIRNOVA	6.1	3760	D	.41	5	trv	10.0	3760	D	.25	018960
		GERARDO NEGRON	8.2	1200	N	.10	5	trv	8.0	1200	N	.10	low Efficiency
			406093140	1877			319						
Low EFF for Job 0036 rated 1500/hr for PRIM													
C32	0381	KEMAL TIRNOVA	3.5	2500	D	.56	3	trv	3.5	2500	D	.56	011790
		GERARDO NEGRON	10.1	7340	N	.56	10	trv	10.0	7340	N	.57	
			415113200	1345			1329	Closed No Tag					
C34	!!!!	NO DATA !!!!	(646073171 1000 658)										

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.30 D	.49 N	.40 C	50.0 D	59.5 N	10.0 S

T&L MACHINE DETAIL for 12-21-2023 4:00 am to 12-22-2023 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey ****										
C40	!!!!	NO DATA	!!!!	(	003123180	962	586	)			
C42	!!!!	NO DATA	!!!!	(	003123182	1277	565	)			
C44	0328	CAMERON BUDZISZEWS	9.0	4250 D	.67	18 trv	11.5	4250 D	.53	021560	
			687123130	664	436						
C46	!!!!	NO DATA	!!!!	(	644083290	1721	972	)			
C48	0126	GORDON CURLEY	10.5	5650 D	.48	10 trv	10.0	5650 D	.50	018480	
		LARRY P RODWELL	0.9	300 N	.31	5 trv	1.0	300 N	.27		
			004123180	2028	1347						
C50	0052	GORDON CURLEY	10.6	3500 D	.29	6 trv	10.0	3500 D	.31	018230	
		LARRY P RODWELL	4.6	2800 N	.55	5 trv	5.0	2800 N	.50		
			274103230	1421	304						
C52	0069	LARRY P RODWELL	9.3	2600 N	.19	8 trv	9.0	2600 N	.19	015710 low Efficiency	
			722093051	2161	98						
Low EFF for Job 0069 rated 1500/hr for PRIM											
C54	0037	ZACHARY FELMLEE	8.9	7500 D	.68	10 trv	10.0	7500 D	.60	015250 >> TRAINING <<	
		LARRY P RODWELL	5.6	4000 N	.58	5 trv	5.5	4000 N	.59		
			869113140	1860	2205	* Closed No Tag					
C56	!!!!	NO DATA	!!!!	(	722093051	2161	98	)			

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.49 D	.38 N	.45 C	41.5 D	20.5 N	0.0 S

T&L MACHINE DETAIL for 12-21-2023 4:00 am to 12-22-2023 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT - Attn to: Kevin Rhone					****			
C02	!!!!	NO DATA !!!!		(131106191 666		863		** Closed)	
C04	DOWN	RP - Repair		24.0 hrs WOLF,RAYMOND E		(261080102 2046		1538 Closed)	
C06	!!!!	NO DATA !!!!		(911113171 1207		539		)	
C08	DOWN	RP - Repair		24.0 hrs WOLF,RAYMOND E		(247013308 2424		2604 * Closed)	
C10	!!!!	NO DATA !!!!		(?		?		0)	
C12	0757	ERIC D STANEK		11.3 3200 D .47		9 trv 11.0 3200 D .48		020020 DEP 4 0.7 hr	
				202113280 2295		1556			
C14	!!!!	NO DATA !!!!		(540103251 1509		363		)	
C16	0815	ERIC D STANEK		11.3 2200 D .31		7 trv 11.0 2200 D .32		020500 DEP 4 0.7 hr	
				202113280 2295		1556			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.40 D	.00 N	.40 C	22.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 12-21-2023 4:00 am to 12-22-2023 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME FITTING - Attn to: Kevin Rhone				****					
C18	!!!!	NO DATA	!!!!	(	911113170	1955	489	)		
C20	!!!!	NO DATA	!!!!	(	700031189	2424	4225	174% Closed	)	
C22	0837	RAYMOND E WOLF	10.7	2964 D	.45	5 trv	12.0	2964 D	.40 020770	
			005123180	2716	630					
C24	DOWN	RP - Repair	24.0 hrs	WOLF, RAYMOND E						
			(	755043180	2595	1798	Closed	)		
C26	0837	RAYMOND E WOLF	10.7	3372 D	.51	5 trv	12.0	3372 D	.45 020770	
			540123060	2806	936					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.43 D	.00 N	.43 C	24.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 12-21-2023 4:00 am to 12-22-2023 5:00 am												
JOB		--- per job in---					-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
***** MISC #1 - Attn to: Kevin Rhone *****												
B02	0460	RICARDO PADILLA-GO	3.3	3420 D	.81	NO TRV	9.5	3420 D	.28	014030	>>	TRAINING <<
			695	103060	695	840	**	Closed	No Tag			
B04	0378	GERALD D DAVIS	10.2	2850 N	.25	NO TRV	10.0	2850 N	.25	019020		
			536	113031	1171	2110	180%	Closed				
B06	0066	RICARDO PADILLA-GO	3.3	3300 D	2.38	8 trv	9.5	3300 D	.83	015940	>>	TRAINING <<
		GERALD D DAVIS	10.2	3300 N	.77	8 trv	10.0	3300 N	.79			
			199	103020	2275	812						
B08	!!!!	NO DATA !!!!	(	117113080	299	206)						
B10	0451	PAUL GALLIPEAU	4.1	3300 N	.54	3 trv	4.0	3300 N	.55	013650	>>	TRAINING <<
			811	103170	1763	116						
B12	!!!!	NO DATA !!!!	(	199123060	862	1300	151%	Closed	No Tag	)		
B14	0300	PAUL GALLIPEAU	6.4	3700 N	.45	8 trv	6.0	3700 N	.48	020150	>>	TRAINING <<
			003	093182	2216	1733						
B16	0465	COLBY KERRY-RHONE	6.8	5700 D	.51	6 trv	6.5	5700 D	.54	014720	>>	TRAINING <<
		PAUL GALLIPEAU	10.4	6100 N	.36	4 trv	10.0	6100 N	.37		>>	TRAINING <<
			544	113070	1358	727						
B18	!!!!	NO DATA !!!!	(	197103050	2205	1701)						
B20	0060	COLBY KERRY-RHONE	6.8	1400 D	.42	5 trv	6.5	1400 D	.44	015370	>>	TRAINING <<
			620	073282	3118	2231						
A50	!!!!	NO DATA !!!!	(	003093182	2216	1733)						
A52	!!!!	NO DATA !!!!	(	720113080	2170	209)						
A54	!!!!	NO DATA !!!!	(	441033311	3252	511)						
A56	!!!!	NO DATA !!!!	(	274103300	2279	352)						
A58	0463	ROBERT DURRANT	3.6	2300 N	.69	4 trv	11.0	2300 N	.23	020380	>>	TRAINING <<
			254	103020	1326	785						
A60	!!!!	NO DATA !!!!	(	511103070	1399	986	Closed	No Tag	)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.53 D	.43 N	.46 C	32.0 D	51.0 N	0.0 S

T&L MACHINE DETAIL for 12-21-2023 4:00 am to 12-22-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME MISC - Attn to: Ray Wolf	****					
A40	!!!!	NO DATA		!!!!			
A42	!!!!	NO DATA		!!!!	(641080261 920 2779 302% Closed No Tag)		
A44	!!!!	NO DATA		!!!!	(650100050 1082 431 Closed No Tag)		
A46	!!!!	NO DATA		!!!!	(961053091 1824 1699 Closed No Tag)		
A48	!!!!	NO DATA		!!!!	(578112070 801 150)		

T&L MACHINE DETAIL for 12-21-2023 4:00 am to 12-22-2023 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	FITTING - Attn to: Kevin Rhone					****				
A86	!!!!	NO DATA		!!!!	(176083170 2030	2382	* Closed No Tag)			
A74	!!!!	NO DATA		!!!!	(001093220 2119	1450	)			
A76	!!!!	NO DATA		!!!!	(211113061 1255	695	)			
A24	0328	HERMAN LEWIS		7.1 3175 D .64	15 trv	6.5 3175 D .70	021560			
A25	0316	HERMAN LEWIS		3.0 1775 D .46	5 trv		019630			
				0.0 475 D *.**	5 trv	9.5 2250 D .18	low Efficiency			
Low EFF for Job 0316 rated 1285/hr for SECO										
A26	!!!!	NO DATA		!!!!						
A27	!!!!	NO DATA		!!!!						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.39 D	.00 N	.39 C	16.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 12-21-2023 4:00 am to 12-22-2023 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****									
A10	0560	KOSTA TILA	9.6	4800 D	1.11	32 trv	10.0	4800 D	1.07	019970
			731123074	1428	1330					
A12	0522	KOSTA TILA	9.6	3000 D	.52	16 trv	10.0	3000 D	.50	020890
			193123060	2163	540					
A14	!!!!	NO DATA !!!!	(001115170 1953305657 15651%)							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.78 D	.00 N	.78 C	20.0 D	0.0 N	0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	.82 D	1.15 N	.95 C	70.0 D	48.0 N	0.0 S