

T&L MACHINE DETAIL for 12-18-2023 4:00 am to 12-19-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 12-18-2023 4:00 am to 12-19-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK		
****	C-N-C - Attn to: Wayne Brown				****				
L04	0014	ROBBIE JOSEPH		NO TRV	4.0	97 D	.28	015130	
		DENNIS COOPER		NO TRV	11.0	339 N	.35		
L06	0013	DENNIS COOPER		NO TRV	11.0	340 N	.36	015120	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(680070174	3994 5769	*** Closed)				
L12	!!!!	NO DATA !!!!	(615121013	3870 20109	520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010	4144 782	)				
L16	0020	ROBBIE JOSEPH		NO TRV	6.0	141 D	.47	015750	>> TRAINING <<
L17	0747	MICHAEL LAMB		NO TRV	4.0	190 D	.09	017100	low Efficiency
		HOANG HO		3 trv	13.0	584 N	.08		low QUANTITY
			556102162	1339 120					
	Low EFF for Job 0747 rated 553/hr for PRIM								
L18	0346	MICHAEL LAMB		NO TRV	9.0	442 D	?.??	021840	
		HOANG HO		NO TRV	13.0	704 N	?.??		
			?	?	0				
	Missing Efficiency Rating for Job 0346 for PRIM on L18								
L20	!!!!	NO DATA !!!!	(830032290	4000 3528	Closed No Tag)				
L22	!!!!	NO DATA !!!!	(247013309	2424 56	)				
L24	!!!!	NO DATA !!!!	(967102310	1986 1842	Closed No Tag)				
L26	!!!!	NO DATA !!!!	(417083170	1799 1565	Closed)				
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	!!!!	NO DATA !!!!	(603103280	1880 2232	* Closed No Tag)				
L38	0541	GLENN DAVIS		NO TRV	10.0	274 D	.08	017140	>> TRAINING <<
									low QUANTITY
	Low EFF for Job 0541 rated 360/hr for SECO								

	EFFICIENCY			HOURS		
C-N-C	.21 D	.25 N	.24 C	24.0 D	35.0 N	0.0 S

T&L MACHINE DETAIL for 12-18-2023 4:00 am to 12-19-2023 5:00 am

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JOB				RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****			
C58	!!!!	NO DATA !!!!	(199123060 862 531)					
C60	0318	KYLE DIGIUGNO	051013242 1193	6 trv 225	10.0 7030 D	.47	020450 >>	TRAINING <<
C62	!!!!	NO DATA !!!!	(534113141 2028 1193)					
C64	0317	KYLE DIGIUGNO		6 trv	8.0 4842 D	.47	009050 >>	TRAINING <<
		EDDIE BEVERLY		4 trv	3.5 3181 N	.71	>>	TRAINING <<
		ran as ALT	744123131 986 366					
C66	0005	ZACHARY FELMLEE	125073240 2175	8 trv 3058 ***	10.0 5400 D	.48	018320 >>	TRAINING <<
C68	!!!!	NO DATA !!!!	(111083221 2371 1348)					
C70	0404	EDDIE BEVERLY	406093141 1878	13 trv 2186	10.0 8024 N	.69	018530 >>	TRAINING <<
				* Closed No Tag				
C72	0064	ZACHARY FELMLEE		4 trv	6.0 2200 D	.40	019240 >>	TRAINING <<
		EDDIE BEVERLY		11 trv	6.5 2815 N	.47	>>	TRAINING <<
		machine kept shutting off	125073240 2175 3058 ***					
C74	!!!!	NO DATA !!!!	(003123181 1645 0)					
C76	!!!!	NO DATA !!!!	(004123181 1449 0)					
C30	0036	KEMAL TIRNOVA		6 trv	7.5 5000 D	.44	018960	
		new drills adjust size						
		GERARDO NEGRON		8 trv	9.5 6355 N	.45		
		fix oil line	406093140 1877 64					
C32	0381	KEMAL TIRNOVA		7 trv	8.0 5940 D	.58	011790	
		Adjust stem length 2x & c'sink						
		GERARDO NEGRON		6 trv	8.0 5100 N	.50		
		c/bore broke	415113200 1345 787					
C34	!!!!	NO DATA !!!!	(646073171 1000 658)					

CHARGING VALVE

EFFICIENCY **HOURS**

.48 D .55 N .51 C 49.5 D 37.5 N 0.0 S

T&L MACHINE DETAIL for 12-18-2023 4:00 am to 12-19-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0006	PATRICK KELLY	003123180 962	11 trv 305	10.0	7100 N	.71 018330
C42	0247	PATRICK KELLY	003123182 1277	11 trv 284	10.0	7100 N	.63 020940
C44	!!!!	NO DATA !!!!	(587123132 2264	432)			
C46	!!!!	NO DATA !!!!	(644083290 1721	786)			
C48	0126	GORDON CURLEY cleaned collets LARRY P RODWELL	125073240 2175	9 trv 10 trv 3058 ***	8.5 10.0	5160 D 6750 N	.54 018480 .60
C50	!!!!	NO DATA !!!!	(274103230 1421	0)			
C52	0069	GORDON CURLEY	744123131 986	8 trv 366	10.0	6380 D	.43 015710
C54	0037	LARRY P RODWELL	869113140 1860	10 trv 1848 Closed No Tag	10.0	7350 N	.59 015250
C56	!!!!	NO DATA !!!!	(722093051 2161	33)			

MISC #2
EFFICIENCY
HOURS
.48 D .63 N .58 C 18.5 D 40.0 N 0.0 S

T&L MACHINE DETAIL for 12-18-2023 4:00 am to 12-19-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(261080102 2046 1538	Closed)		
C06	!!!! NO DATA !!!!	(911113171 1207 539	)		
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604	* Closed)		
C10	0755 ERIC D STANEK	?	?	0	9.0S D 018650
C12	0757 RAYMOND E WOLF left early	574113140 2082 2306	* Closed No Tag	4 trv 7.5 1825 D .41	020020
C14	0855 RAYMOND E WOLF left early	540103251 1509 159	4 trv 7.5 1327 D .29	020270 >> TRAINING <<	
C16	!!!! NO DATA !!!!	(202113280 2295 309	)		

ACME NUT

EFFICIENCY .35 D .00 N .35 C HOURS 15.0 D 0.0 N 9.0 S

****	JOB ACME	FITTING - Attn to: Kevin Rhone	****	RUN MACHINE	EFF	WORK
C18	!!!!	NO DATA !!!!	(911113170 1955 489)			
C20	!!!!	NO DATA !!!!	(700031189 2424 4225 174% Closed)			
C22	!!!!	NO DATA !!!!	(005123180 2716 0)			
C24	DOWN	RP - Repair 24.0 hrs WOLF,RAYMOND E	(755043180 2595 1798 Closed)			
C26	!!!!	NO DATA !!!!	(540123060 2806 222)			

T&L MACHINE DETAIL for 12-18-2023 4:00 am to 12-19-2023 5:00 am											
(Corrected Report)											
JOB				RUN MACHINE				EFF	WORK		
****	MISC #1 - Attn to: Kevin Rhone				****						
B02	!!!!	NO DATA !!!!		(695103060	695	534 Closed No Tag)					
B04	!!!!	NO DATA !!!!		(536113031	1171	2110 180% Closed)					
B06	0066	RICARDO PADILLA-GO adjust c/bore arm GERALD D DAVIS				7 trv	8.5	2900 D	.81	015940 >> TRAINING <<	
		413103251 2135				9 trv 799	10.0	3600 N	.86		
B08	!!!!	NO DATA !!!!		(117113080	299	206)					
B10	0451	RICARDO PADILLA-GO GERALD D DAVIS				5 trv 6 trv	8.0 9.5	5300 D 7300 N	.44 .51	013650 >> TRAINING <<	
		811103171 1197				1120					
B12	!!!!	NO DATA !!!!		(199123060	862	531)					
B14	!!!!	NO DATA !!!!		(003093182	2216	450)					
B16	0465	COLBY KERRY-RHONE PAUL GALLIPEAU				10 trv 6 trv	9.5 10.0	8000 D 8000 N	.52 .49	014720 >> TRAINING << >> TRAINING <<	
		880113200 2085				2082					
B18	0496	COLBY KERRY-RHONE PAUL GALLIPEAU				5 trv 6 trv	9.5 10.0	3000 D 4050 N	.34 .44	020130 >> TRAINING << >> TRAINING <<	
		197103050 2205				1701					
B20	0060	JAMIE FELMLEE				6 trv 1595	10.0	2000 D	.41	015370	
		620073282 3118									
A50	0467	JAMIE FELMLEE				6 trv 450	10.0	3900 D	.46	019610	
		003093182 2216									
A52	!!!!	NO DATA !!!!		(720113080	2170	166)					
A54	!!!!	NO DATA !!!!		(441033311	3252	511)					
A56	!!!!	NO DATA !!!!		(274103300	2279	352)					
A58	!!!!	NO DATA !!!!		(254103020	1326	622)					
A60	!!!!	NO DATA !!!!		(511103070	1399	986 Closed No Tag)					
				EFFICIENCY				HOURS			
MISC #1				.49 D .58 N .53 C				55.5 D 39.5 N 0.0 S			

****	JOB ACME	MISC	- Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed	No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed	No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed	No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150		)

T&L MACHINE DETAIL for 12-18-2023 4:00 am to 12-19-2023 5:00 am

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JOB				RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone				****		
A86	0056	CAMERON BUDZISZEWS		6 trv	8.5	5100 D	.43 014100
		ROBERT DURRANT		8 trv	10.0	6500 N	.47 >> TRAINING <<
		176083170	2030	2234 *	Closed No Tag		
A74	0462	CAMERON BUDZISZEWS		6 trv	10.0	5100 D	.55 020560
		001093220	2119	1450			
A76	!!!!	NO DATA !!!!	(211113061	1255	695	)	
A24	!!!!	NO DATA !!!!					
A25	0316	HERMAN LEWIS		1 trv	2.5	350 D	.11 019630 low Efficiency
	Low EFF for Job 0316 rated 1285/hr for SECO						
A26	!!!!	NO DATA !!!!					
A27	!!!!	NO DATA !!!!					

FITTING

EFFICIENCY HOURS

.45 D .47 N .46 C 21.0 D 10.0 N 0.0 S

T&L MACHINE DETAIL for 12-18-2023 4:00 am to 12-19-2023 5:00 am

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JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 KOSTA TILA	26 trv	9.0	4440 D 1.10	019970
	MARQUIS BREEDLOVE	20 trv	5.0	2938 N 1.31	>> TRAINING <<
	Ran out of material				
	731123072 1428	2208	155%	Closed No Tag	
A12	0522 KOSTA TILA	NO TRV	7.5	3040 D .67	020890
	071083110 1533	2078	**	Closed No Tag	
A14	!!!! NO DATA !!!!	(001115170 1953305657	15651%	)	

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	.90 D 1.31 N 1.00 C	16.5 D 5.0 N 0.0 S

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JOB			RUN MACHINE		EFF	WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****			
I26	!!!!	NO DATA !!!!					
I27	0534	GERSON JAMES	NO TRV	5.5	832 D	.34	016390
I40	!!!!	NO DATA !!!!					
I41	0536	MIGUEL ANDREAS DE-ran as ALT	1 trv	1.0	408 D	.58	021080 >> TRAINING <<
		TYRON YAWN	8 trv	10.0	6104 N	.87	>> TRAINING <<
I42	!!!!	NO DATA !!!!					
I43	!!!!	NO DATA !!!!					
I44	0587	YOEL ARTEAGA-AGUIL MUNAWAR QADRI	11 trv 10 trv	9.5 9.5	5220 D 4920 N	1.58 1.49	020910 >> TRAINING << >> TRAINING <<
I45	0690	REINALDO PACHECO	15 trv	9.5	5680 D	1.00	021390 >> TRAINING <<
I46	0689	MIGUEL ANDREAS DE-ran as ALT	10 trv	7.5	3360 D	.90	019840 >> TRAINING <<
I47	0551	MALKIEL CANTERO-AG spindle & belt ubit 2 replaced	8 trv	8.5	4000 D	.78	021490 >> TRAINING <<
		FNU HASSAN	10 trv	9.5	5624 N	.99	DEP 17 9.8 hr >> TRAINING <<
I48	!!!!	NO DATA !!!!					
I49	0696	GERSON JAMES picked up as ALT	2 trv	4.5	2336 D	.74	020080 >> TRAINING <<
		VICTOR CONTRERAS	6 trv	9.5	6760 N	1.02	>> TRAINING <<
I50	!!!!	NO DATA !!!!					
A87	0551	DAMION HAMILTON DAYNE AINA	30 trv 35 trv	9.5 9.5	8400 D 10205 N	.63 .77	021490
			036113170 697	3095	444% Closed No Tag		
A88	0689	DAMION HAMILTON	25 trv	7.0	6438 D	.42	019840
	0696	DAMION HAMILTON	6 trv	3.0	2483 D	.38	020080
		DAYNE AINA	15 trv	9.5	15652 N	.75	
			731113272 1005	907			

EFFICIENCY **HOURS**
BLOCK CELL **.82 D .98 N .89 C 65.5 D 57.5 N 0.0 S**