

T&L MACHINE DETAIL for 12-14-2023 4:00 am to 12-15-2023 5:00 am

(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 12-14-2023 4:00 am to 12-15-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	0014	DENNIS COOPER		NO TRV	8.5	242 D	.33 015130
L06	0013	DENNIS COOPER		NO TRV	8.5	333 D	.45 015120
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782)				
L16	0020	ROBBIE JOSEPH		NO TRV	1.5	42 D	.56 015750 >> TRAINING <<
L17	6035	MICHAEL LAMB		NO TRV	7.5	424 D	1.13 018640
			416103300 2040 1094				
L18	!!!!	NO DATA !!!!	(540103300 1599 1845 * Closed)				
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)				
L22	!!!!	NO DATA !!!!	(247013309 2424 56)				
L24	!!!!	NO DATA !!!!	(967102310 1986 1842 Closed No Tag)				
L26	!!!!	NO DATA !!!!	(417083170 1799 1565 Closed)				
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	!!!!	NO DATA !!!!	(603103280 1880 2232 * Closed No Tag)				
L38	0541	ROBBIE JOSEPH		1 trv	6.5	158 D	.07 017140 >> TRAINING <<
							low QUANTITY
Low EFF for Job 0541 rated 360/hr for SECO							

	EFFICIENCY			HOURS		
C-N-C	.50 D	.00 N	.50 C	32.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 12-14-2023 4:00 am to 12-15-2023 5:00 am

(Corrected Report)

JOB					RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****				
C58	0306	ZACHARY FELMLEE		6 trv	5.0	3500 D	.70	019500	>> TRAINING <<	
		EDDIE BEVERLY		10 trv	7.0	6049 N	.86		>> TRAINING <<	
			199123060 862	531						
C60	!!!!	NO DATA !!!!	(251093060 1690	1889	* Closed No Tag)					
C62	0474	KYLE DIGIUGNO		6 trv	5.0	3022 D	.65	014540	>> TRAINING <<	
		face diamtete chatter dropped	534113141 2028	1030						
C64	0317	KYLE DIGIUGNO		5 trv	5.0	4335 D	.67	009050	>> TRAINING <<	
		cleaning collets								
		EDDIE BEVERLY		6 trv	2.0	800 N	.31		>> TRAINING <<	
		machine kept stopping dropped	744123131 986	127						
C66	0005	EDDIE BEVERLY		11 trv	10.0	7703 N	.68	018320	>> TRAINING <<	
			125073240 2175	1650						
C68	!!!!	NO DATA !!!!	(111083221 2371	1348	)					
C70	0404	KEMAL TIRNOVA		5 trv	10.0	6560 D	.57	018530		
		LARRY P RODWELL		5 trv	2.5	1500 N	.52			
		started to shut off every index	406093141 1878	1646						
C72	0064	KEMAL TIRNOVA		6 trv	10.0	6330 D	.69	019240		
		LARRY P RODWELL		10 trv	10.0	5100 N	.55			
			125073240 2175	1650						
C74	!!!!	NO DATA !!!!	(030123061 1173	866	)					
C76	0433	LARRY P RODWELL		NO TRV		6.5	1700 N	.23	018860	
		ran as ALT part jammed in pick off cleaned collet	200123060 2221	2755	** Closed No Tag					
C30	0036	BIROL BOZACI		2 trv	1.5	1550 D	.69	018960	DEP 19 3.9 hr	
		put in new size tool							DEP 19 1.5 hr	
			406093141 1878	1646						
C32	0381	BIROL BOZACI		3 trv	3.5	2700 D	.60	011790	DEP 19 3.9 hr	
		reset open and close dogs	415113200 1345	511					DEP 19 1.5 hr	
C34	!!!!	NO DATA !!!!	(646073171 1000	658	)					

CHARGING VALVE
EFFICIENCY
.64 D .57 N .61 C
HOURS
40.0 D 38.0 N 0.0 S

T&L MACHINE DETAIL for 12-14-2023 4:00 am to 12-15-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey			****				
C40	!!!!	NO DATA !!!!	(536113031 1171 2110 180% Closed)					
C42	!!!!	NO DATA !!!!	(030123060 1173 1352 * Closed No Tag)					
C44	0328	BRYANT MAHON	10 trv	9.0	4600 D	.73	021560	
		ROBERT DURRANT	1 trv	8.5	250 N	.04		low QUANTITY
		failed on stock up jammed drills						
		587123132 2264	432					
	Low EFF for Job 0328 rated 700/hr for PRIM							
C46	!!!!	NO DATA !!!!	(644083290 1721 786)					
C48	0126	GORDON CURLEY	6 trv	10.0	7100 D	.63	018480	
		PATRICK KELLY	12 trv	9.0	6400 N	.63		
		c'bore broke						
		125073240 2175	1650					
C50	0316	GORDON CURLEY	6 trv	10.0	6300 D	.63	019630	
		363123060 1082	1450 ** Closed No Tag					
C52	0069	ZACHARY FELMLEE	2 trv	2.0	1050 D	.35	015710 >> TRAINING <<	
		picked up as ALT						
		PATRICK KELLY	6 trv	6.0	4000 N	.44		
		picked up as ALT						
		744113171 734	836 * Closed No Tag					
C54	0037	ZACHARY FELMLEE	4 trv	2.0	1500 D	.60	015250 >> TRAINING <<	
		clean collets						
		869113140 1860	1628 Closed No Tag					
C56	!!!!	NO DATA !!!!	(722093051 2161 33)					

	EFFICIENCY	HOURS			
MISC #2	.64 D .37 N .53 C	33.0 D 23.5 N	0.0 S		

	EFFICIENCY			HOURS		
ACME NUT	.51 D	.00 N	.51 C	23.0 D	0.0 N	10.5 S

****	JOB ACME	FITTING - Attn to: Kevin Rhone	****	RUN MACHINE	EFF	WORK
C18	!!!!	NO DATA !!!!	(911113170 1955 489)			
C20	!!!!	NO DATA !!!!	(700031189 2424 4225 174% Closed)			
C22	!!!!	NO DATA !!!!	(540113140 1509 1302 Closed)			
C24	DOWN	RP - Repair 24.0 hrs	WOLF,RAYMOND E (755043180 2595 1798 Closed)			
C26	!!!!	NO DATA !!!!	(540123060 2806 222)			

T&L MACHINE DETAIL for 12-14-2023 4:00 am to 12-15-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE				EFF	WORK	
****	MISC #1 - Attn to: Kevin Rhone			****						
B02	!!!!	NO DATA	!!!!	(695103060	695	534	Closed	No Tag		
B04	!!!!	NO DATA	!!!!	(536113031	1171	2110	180%	Closed		
B06	0066	RICARDO PADILLA-GO				8 trv	9.5	3250 D	.81	015940 >> TRAINING <<
		GERALD D DAVIS				9 trv	10.0	3650 N	.87	
				413103250	2135	2218	*			
B08	!!!!	NO DATA	!!!!	(117113080	299	206				
B10	0451	RICARDO PADILLA-GO				3 trv	8.5	3600 D	.28	013650 >> TRAINING <<
		GERALD D DAVIS				5 trv	10.0	5600 N	.37	
				811103171	1197	679				
B12	!!!!	NO DATA	!!!!	(199123060	862	531				
B14	0300	PAUL GALLIPEAU				9 trv	7.5	7100 N	.74	020150 >> TRAINING <<
		out of round stock had to reset machine								
				003093182	2216	317				
B16	0465	COLBY KERRY-RHONE				10 trv	10.0	7500 D	.46	014720 >> TRAINING <<
		PAUL GALLIPEAU				8 trv	10.0	7600 N	.46	>> TRAINING <<
				880113200	2085	1629				
B18	!!!!	NO DATA	!!!!	(197103050	2205	1521				
B20	0060	COLBY KERRY-RHONE				3 trv	8.0	1600 D	.41	015370 >> TRAINING <<
		new drills gorund size								
				620073282	3118	1147				
A50	!!!!	NO DATA	!!!!	(008093220	2369	3467	***	Closed		
A52	!!!!	NO DATA	!!!!	(720113080	2170	166				
A54	!!!!	NO DATA	!!!!	(441033311	3252	511				
A56	0002	JAMIE FELMLEE				8 trv	10.0	11400 D	.57	016850
				274103300	2279	352				
A58	0463	JAMIE FELMLEE				8 trv	10.0	5000 D	.54	020380 >> TRAINING <<
				254103020	1326	622				
A60	!!!!	NO DATA	!!!!	(511103070	1399	986	Closed	No Tag		

	EFFICIENCY			HOURS		
MISC #1	.52 D	.60 N	.55 C	56.0 D	37.5 N	0.0 S

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 12-14-2023 4:00 am to 12-15-2023 5:00 am

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JOB				RUN MACHINE				EFF	WORK
****	FITTING - Attn to: Kevin Rhone				****				
A86	!!!!	NO DATA	!!!!	(176083170 2030	1770 Closed No Tag)				
A74	!!!!	NO DATA	!!!!	(001093220 2119	1195)				
A76	0447	CAMERON BUDZISZEWS		211113061 1255	7 trv 695	9.5	9000 D	.63 013560	
A24	0328	GLENN DAVIS			16 trv	10.0	4075 D	.58 021560	
A25	!!!!	NO DATA	!!!!						
A26	!!!!	NO DATA	!!!!						
A27	!!!!	NO DATA	!!!!						

	EFFICIENCY			HOURS		
FITTING	.61 D	.00 N	.61 C	19.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 12-14-2023 4:00 am to 12-15-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 KOSTA TILA	28 trv	7.5	4600 D	1.36 019970
	MARQUIS BREEDLOVE	22 trv	7.0	3466 N	1.10 >> TRAINING <<
	training				
		731123072 1428	1153		
A12	0522 KOSTA TILA	NO TRV	7.5	3000 D	.66 020890
		071083110 1533	2078	** Closed No Tag	
A14	!!!! NO DATA !!!!	(001115170 1953305657	15651%	)	

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	1.01 D 1.10 N 1.04 C	15.0 D 7.0 N 0.0 S

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JOB				RUN MACHINE		EFF	WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****				
I26	!!!!	NO DATA !!!!						
I27	0534	GERSON JAMES		NO TRV	9.5	1800 D	.42	016390
I40	!!!!	NO DATA !!!!						
I41	0536	JUAN BRAVO		10 trv	10.0	5600 D	.80	021080
		FNU HASSAN		8 trv	9.5	5744 N	.86	DEP 17 6.8 hr
I42	!!!!	NO DATA !!!!						
I43	!!!!	NO DATA !!!!						
I44	0587	YOEL ARTEAGA-AGUIL		14 trv	10.0	5310 D	1.53	020910 >> TRAINING <<
		MUNAWAR QADRI		8 trv	8.0	4002 N	1.44	>> TRAINING <<
		belt broke and repaired						
I45	0690	REINALDO PACHECO		14 trv	9.5	4920 D	.86	021390 >> TRAINING <<
		TYRON YAWN		10 trv	9.5	5600 N	.98	>> TRAINING <<
I46	0689	MUNAWAR QADRI		2 trv	1.0	600 N	1.20	019840 >> TRAINING <<
		ran as ALT						
I47	0551	MALKIEL CANTERO-AG		7 trv	10.0	5000 D	.83	021490 >> TRAINING <<
		VON MCGEE		4 trv	5.0	2704 N	.90	>> TRAINING <<
		dropped saddle issues						
I48	0686	VON MCGEE		3 trv	4.0	1400 N	.78	019550 >> TRAINING <<
		picked up as ALT						
I49	0696	MIGUEL ANDREAS DE-		6 trv	9.5	5624 D	.85	020080 >> TRAINING <<
		VICTOR CONTRERAS		6 trv	9.5	6952 N	1.05	>> TRAINING <<
I50	!!!!	NO DATA !!!!						
A87	0659	DAMION HAMILTON		20 trv	11.5	9209 D	.57	019050
	0551	DAYNE AINA		63 trv	12.0	13291 N	.79	021490
			861093070 1365	1794 **				
A88	0587	DAMION HAMILTON		10 trv	7.5	1422 D	.09	020910 low QUANTITY
	0689	DAMION HAMILTON		55 trv	8.0	10000 D	.57	019840
		DAYNE AINA		94 trv	12.0	19340 N	.73	
			031113272 1755	691				

	EFFICIENCY			HOURS		
BLOCK CELL	.74 D	.94 N	.83 C	85.5 D	70.5 N	0.0 S