

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

			--- per job in---	-suggested corrections		
JOB			RUN MACHINE	EFF	RUN MACHINE	EFF WORK
****	Special Assembly - Attn to: Cline Brown			****		
H04	!!!!	NO DATA		!!!!		
H06	!!!!	NO DATA		!!!!		
H08	!!!!	NO DATA		!!!!		
H10	!!!!	NO DATA		!!!!		
H20	!!!!	NO DATA		!!!!		
H12	!!!!	NO DATA		!!!!		
H14	!!!!	NO DATA		!!!!		
H22	!!!!	NO DATA		!!!!		

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		--- per job in---						-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK			
****	C-N-C - Attn to: Wayne Brown ****											
L04	0009	ROBBIE JOSEPH	8.2	516 D	.72	NO TRV	10.0	516 D	.59	015160		
		DENNIS COOPER	5.7	278 N	.56	NO TRV	5.5	278 N	.58			
L06	0014	ROBBIE JOSEPH	8.2	397 D	.55	NO TRV	10.0	397 D	.46	015130		
		DENNIS COOPER	5.7	221 N	.44	NO TRV	5.5	221 N	.46			
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C								
L10	!!!!	NO DATA !!!!	(680070174	3994	5769	*** Closed)						
L12	!!!!	NO DATA !!!!	(615121013	3870	20109	520% Closed)						
L14	!!!!	NO DATA !!!!	(480121010	4144	782							
L16	!!!!	NO DATA !!!!										
L17	6035	HOANG HO	13.7	725 N	1.06	1 trv	13.0	725 N	1.12	018640		
	DOWN	RP - Repair	9.3 hrs	BROWN,WAYNE C		416103300	2040	191				
L18	0020	WAYNE C BROWN	0.0	D -	---						015750	DEP 23 2.9 hr
			765033312	2196	2833	** Closed No Tag						
L20	!!!!	NO DATA !!!!	(830032290	4000	3528	Closed No Tag)						
L22	!!!!	NO DATA !!!!	(247013309	2424	56							
L24	6010	HOANG HO	13.9	914 N	.94	3 trv	13.5	914 N	.97	016260		
			967102310	1986	908							
L26	!!!!	NO DATA !!!!	(417083170	1799	1447	Closed)						
L30	!!!!	NO DATA !!!!										
L32	!!!!	NO DATA !!!!										
L34	!!!!	NO DATA !!!!										
L36	0870	GLENN DAVIS	1.7	66 D	.05	1 trv	2.5	66 D	.03	007220 low Efficiency		
			603103280	1880	2028	*						
Low EFF for Job 0870 rated 831/hr for PRIM												
L38	0600	MICHAEL LAMB	8.1	402 D	2.06	NO TRV	10.0	402 D	1.68	019760 >> TRAINING <<		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.84 D	.89 N	.87 C	32.5 D	37.5 N	0.0 S

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

		--- per job in---				-suggested corrections						
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK				
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci											****
C58	!!!!	NO DATA	!!!!	(	028113141	1722	2152	**	)			
C60	!!!!	NO DATA	!!!!	(	251093060	1690	815	)				
C62	!!!!	NO DATA	!!!!	(	595103170	2094	2391	*	Closed No Tag	)		
C64	0317	KYLE DIGIUGNO EDDIE BEVERLY	2.4	4385 D	1.43	6 trv	10.0	4385 D	.34	009050	>> TRAINING <<	
			5.9	4518 N	.60	6 trv	6.0	4518 N	.59	>> TRAINING <<		
			273103170	2143	821							
C66	0302	KYLE DIGIUGNO EDDIE BEVERLY	7.0	7608 D	.97	12 trv	10.0	7608 D	.68	018620	>> TRAINING <<	
			9.9	7558 N	.68	11 trv	10.0	7558 N	.67	>> TRAINING <<		
			873113070	2104	2586	**						
C68	0442	BIROL BOZACI	10.6	5000 D	.47	6 trv	10.0	5000 D	.50	020840		
			111083221	2371	295							
C70	0022	BIROL BOZACI EDDIE BEVERLY	9.9	5450 D	.52	9 trv	10.0	5450 D	.52	015240		
			4.1	3032 N	.70	5 trv	4.0	3032 N	.72	>> TRAINING <<		
			183103050	2270	2224							
C72	0478	GERARDO NEGRON	10.2	5900 N	.63	10 trv	10.0	5900 N	.64	014590		
			870113070	1347	1956	***	Closed No Tag					
C74	0050	ZACHARY FELMLEE GERARDO NEGRON	9.8	3500 D	.66	6 trv	10.0	3500 D	.64	021010	>> TRAINING <<	
			10.2	5295 N	.95	11 trv	10.0	5295 N	.97			
			630113080	198	0							
C76	0433	ZACHARY FELMLEE	9.8	500 D	.05	4 trv	10.0	500 D	.04	018860	>> TRAINING <<	
										low QUANTITY		
			034113141	950	592							
Low EFF for Job 0433 rated 1125/hr for PRIM												
C30	!!!!	NO DATA	!!!!	(	255103300	2541	1480	Closed	)			
C32	!!!!	NO DATA	!!!!	(	873113030	1878	2150	*	Closed	)		
C34	!!!!	NO DATA	!!!!	(	970102040	2360	2496	*	Closed	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
CHARGING VALVE		.45 D	.73 N	.56 C	60.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

JOB		--- per job in---						-suggested corrections					
		RUN MACHINE EFF						RUN MACHINE EFF WORK					
**** MISC #2 - Attn to: Steve Sawdey ****													
C40	0146	GORDON CURLEY	10.6	5810	D	.49	10 trv	10.0	5810	D	.52	019290	DEP 9 0.4 hr
		PATRICK KELLY	8.5	6000	N	.63	11 trv	10.0	6000	N	.53		
			028113140	1209			2124	176%					
C42	0247	GORDON CURLEY	9.8	5200	D	.47	8 trv					020940	
			0.0		D	-.--	8 TRV	9.5	5200	D	.49		DEP 9 0.4 hr
			030113140	1173			799						
C44	0328	BRYANT MAHON	10.0	2300	D	.33	9 trv	10.0	2300	D	.33	021560	
			032113200	1516			1920 **						
C46	0075	PATRICK KELLY	0.3		N	-.--	4 TRV	2.5		N	-.--	019200	
			644083290	1721			231						
C48	!!!!	NO DATA !!!!	(034113142 1300 2011 155% Closed No Tag)										
C50	0459	LARRY P RODWELL	10.1	5400	N	.58	10 trv	10.0	5400	N	.59	014520	
			595103170	2094			2391	* Closed No Tag					
C52	0069	KEMAL TIRNOVA	5.9	3560	D	.40	4 trv	10.0	3560	D	.24	015710	
		LARRY P RODWELL	10.1	8200	N	.54	10 trv	10.0	8200	N	.55		
			748113070	1355			560 Closed						
C54	0016	KEMAL TIRNOVA	3.6	2350	D	.71	3 trv	4.0	2350	D	.64	017810	
			869113140	1860			226						
C56	0381	KEMAL TIRNOVA	3.6		D	-.--	6 TRV	4.5		D	-.--	011790	
		PATRICK KELLY	0.2		N	-.--	4 TRV						
			8.0	6000	N	.58	10 trv	7.5	6000	N	.62		
			005093141	2002			657						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.37	D	.53	N	.45	C 48.0 D 40.0 N 0.0 S

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT	- Attn to: Kevin Rhone				****			
C02	!!!!	NO DATA !!!!		(	131106191	666	863	** Closed)	
C04	DOWN	RP - Repair		24.0 hrs	WOLF,RAYMOND E				
				(	261080102	2046	1538	Closed)	
C06	!!!!	NO DATA !!!!		(	001100191	1924	1612	)	
C08	DOWN	RP - Repair		24.0 hrs	WOLF,RAYMOND E				
				(	247013308	2424	2604	* Closed)	
C10	!!!!	NO DATA !!!!		(	001115170	1953305657	15651%	)	
C12	0757	ERIC D STANEK		9.2	2900 D	.52	9 trv	8.5	2900 D .57 020020 DEP 4 0.4 hr
					754113070	1967	412		
C14	!!!!	NO DATA !!!!		(	473063120	2444	1907	)	
C16	0758	ERIC D STANEK		4.6	1500 D	.55	5 trv	8.5	1500 D .29 020340 DEP 4 0.4 hr
					538103251	2083	200		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.43 D	.00 N	.43 C	17.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME FITTING - Attn to: Kevin Rhone					****					
C18	!!!!	NO DATA !!!!		(	611100210 2191	3186	*** Closed)				
C20	!!!!	NO DATA !!!!		(	700031189 2424	4225	174% Closed)				
C22	0837	RAYMOND E WOLF		8.3	3136 D .61	5 trv	10.0	3136 D .51	020770		
					540113140 1509	1090					
C24	DOWN	RP - Repair		24.0 hrs WOLF,RAYMOND E							
				(	755043180 2595	1798	Closed)				
C26	0837	RAYMOND E WOLF		8.3	3475 D .68	5 trv	10.0	3475 D .56	020770		
					540103300 1599	1227					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.53 D	.00 N	.53 C	20.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am												
JOB		--- per job in---					-suggested corrections					
		RUN MACHINE EFF					RUN MACHINE EFF WORK					
****	MISC #1 - Attn to: Kevin Rhone ****											
B02	!!!!	NO DATA	!!!!	(	138103171	1933	1871	Closed	No Tag	)		
B04	!!!!	NO DATA	!!!!	(	536113031	1171	267	)				
B06	0066	RICARDO PADILLA-GO	1.5	11	D	.02	3	trv			015940	>> TRAINING <<
			0.0	1100	D	*. **	3	trv	9.5	1100	D	.28
		GERALD D DAVIS	10.0	2700	N	.64	7	trv	10.0	2700	N	.64
			875113170	1865			741					
B08	0325	KEVIN RHONE	0.0S	700	D		1	trv	0.0S	700	D	
			117113080	299			96					
B10	0451	JOEL ROSA	1.4	2600	D	1.27	3	trv	1.5	2600	D	1.16
		GERALD D DAVIS	10.0	5500	N	.37	5	trv	10.0	5500	N	.37
			711093250	1379			445					
B12	0100	PAUL GALLIPEAU	10.6	3000	N	.22	6	trv	10.0	3000	N	.23
			004093140	1226			1079	Closed				
B14	0300	JOEL ROSA	10.2	8400	D	.64	10	trv	10.0	8400	D	.65
			181103020	2216			932					
B16	0465	JOEL ROSA	8.5	2180	D	.16	6	trv			014720	>> TRAINING <<
			0.0		D	-. --	6	TRV	8.0	2180	D	.17
		PAUL GALLIPEAU	4.3	2350	N	.33	6	trv	4.5	2350	N	.32
			056063140	1998			704					
Low EFF for Job 0465 rated 1635/hr for PRIM												
B18	0496	PAUL GALLIPEAU	6.3	2000	N	.35	3	trv	6.0	2000	N	.36
			197103050	2205			1117					
B20	!!!!	NO DATA	!!!!	(	620073280	3306	3942	*	Closed	No Tag	)	
A50	!!!!	NO DATA	!!!!	(	008093220	2369	3467	***	Closed	)		
A52	!!!!	NO DATA	!!!!	(	720113080	2170	58	)				
A54	!!!!	NO DATA	!!!!	(	441062093	3252	745	)				
A56	!!!!	NO DATA	!!!!	(	274103300	2279	181	)				
A58	0463	JAMIE FELMLEE	9.5	4700	D	.54	8	trv	10.0	4700	D	.51
			007093220	917			503					
A60	0424	JAMIE FELMLEE	9.5	2500	D	.29	5	trv	10.0	2500	D	.28
			511103071	1399			1136					
PROPOSED CORRECTIONS:												
			EFFICIENCY				H O U R S					
MISC #1			.41	D	.40	N	.40	C	49.0	D	40.5	N
							0.0 S					

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

		--- per job in---		-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****				EFF	WORK	
A40	!!!!	NO DATA		!!!!		
A42	!!!!	NO DATA		!!!!	(641080261	920 2779 302% Closed No Tag)
A44	!!!!	NO DATA		!!!!	(650100050	1082 431 Closed No Tag)
A46	!!!!	NO DATA		!!!!	(961053091	1824 1699 Closed No Tag)
A48	!!!!	NO DATA		!!!!	(578112070	801 150)

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

		--- per job in---						-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****	FITTING - Attn to: Kevin Rhone											****
A86	0056	CAMERON BUDZISZEWS	8.4	6400 D	.55	8 trv	11.5	6400 D	.40	014100		
			854033130	1417	192							
A74	!!!!	NO DATA !!!!		(	000083110	1913	2165	* Closed No Tag)				
A76	0447	CAMERON BUDZISZEWS	8.4	9300 D	.74	7 trv	11.5	9300 D	.54	013560		
			211113060	1751	1823	*						
A24	0328	HERMAN LEWIS	10.0	4375 D	.63	18 trv	9.5	4375 D	.66	021560		
A25	!!!!	NO DATA !!!!										
A26	0036	GLENN DAVIS	7.5	4180 D	.39	4 trv	7.5	4180 D	.39	018960		
A27	!!!!	NO DATA !!!!										

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
FITTING		.50 D	.00 N	.50 C	40.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt						****
A10	!!!! NO DATA !!!!	(011103170	1431	1794	** Closed No Tag)		
A12	!!!! NO DATA !!!!	(071083110	1533	254	)		
A14	!!!! NO DATA !!!!	(001115170	1953305657	15651%	)		

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

JOB		--- per job in---					-suggested corrections				
BLOCK CELL - Attn to:		Chad Sommerfeldt	****	RUN	MACHINE	EFF	WORK	RUN	MACHINE	EFF	WORK
I26	!!!!	NO DATA !!!!									
I27	0534	GERSON JAMES	10.1	2104 D	.46	NO TRV		9.5	2104 D	.49	016390
I40	0660	PACHECO, REINALDO FNU HASSAN	7.1 0.8	1695 D 2901 N	.85 12.95	4 trv 7 trv		6.5 1.0	1695 D 2901 N	.93 10.36	019060 >> TRAINING << DEP 17 9.6 hr >> TRAINING <<
I41	0536	PACHECO, REINALDO SAMIL CANTERO	0.1 0.0	D D	-.-- -.--	3 TRV		1.0	D	-.--	021080 >> TRAINING <<
I42	!!!!	NO DATA !!!!									
I43	0642	TYRON YAWN	0.1	2214 N	79.07	3 trv		9.5	2214 N	.97	018120 >> TRAINING <<
I44	0588	YOEL ARTEAGA-AGUIL MUNAWAR QADRI	10.4 9.8	5604 D 5052 N	.90 .86	17 trv 9 trv		10.0 9.5	5604 D 5052 N	.93 .89	020920 >> TRAINING << >> TRAINING <<
I45	0691	MIGUEL ANDREAS DE-	10.2	4856 D	.79	54 trv		9.5	4856 D	.85	021340 >> TRAINING <<
I46	0685	JAYSON NACCO	10.5	4320 N	.82	13 trv		10.0	4320 N	.86	019730 >> TRAINING <<
I47	0539	MALKIEL CANTERO-AG VICTOR CONTRERAS	10.4 0.0	5640 D 6656 N	.78 *. **	13 trv 17 trv		10.0 9.5	5640 D 6656 N	.81 1.00	021090 >> TRAINING << >> TRAINING <<
I48	0686	JUAN BRAVO	6.6 3.3 0.0	2200 D 1300 D D	.74 .89 -.--	5 trv 5 trv 5 TRV		10.0	3500 D	.78	019550
I49	0697	PACHECO, REINALDO	3.1	1208 D	.56	2 trv		3.0	1208 D	.58	019560 >> TRAINING <<
I50	!!!!	NO DATA !!!!									
A87	0551 0536	DAMION HAMILTON DAMION HAMILTON DAYNE AINA	3.7 0.8S 11.4	6826 D 811 D 14384 N	1.33 1146 1.15	35 trv NO TRV 40 trv		9.5 1.0S 12.5	6826 D 811 D 14384 N	.51 1.05	021490 021080
A88	0686	DAMION HAMILTON DAYNE AINA	4.5S 11.4 0.0	12900 D 20000 N 8245 N	.59 .80 *. **	55 trv 94 trv 94 trv		10.0 12.5 0.0	12900 D 20000 N 8245 N	.59 .73 *. **	019550 chg S/U to RUN

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
BLOCK CELL	.71 D	1.12 N	.90 C	79.0 D	64.5 N	1.0 S