

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE				EFF	WORK
****	C-N-C - Attn to: Wayne Brown				****				
L04	0009	ROBBIE JOSEPH		NO TRV	10.0	516 D	.59	015160	
		DENNIS COOPER		NO TRV	5.5	278 N	.58		
L06	0014	ROBBIE JOSEPH		NO TRV	10.0	397 D	.46	015130	
		DENNIS COOPER		NO TRV	5.5	221 N	.46		
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(680070174	3994	5769	*** Closed)			
L12	!!!!	NO DATA !!!!	(615121013	3870	20109	520% Closed)			
L14	!!!!	NO DATA !!!!	(480121010	4144	782	)			
L16	!!!!	NO DATA !!!!							
L17	6035	HOANG HO		1 trv	13.0	725 N	1.12	018640	
	DOWN	RP - Repair	9.3 hrs	BROWN,WAYNE C					
			416103300	2040	268				
L18	!!!!	NO DATA !!!!	(765033312	2196	2833	** Closed No Tag)			
L20	!!!!	NO DATA !!!!	(830032290	4000	3528	Closed No Tag)			
L22	!!!!	NO DATA !!!!	(247013309	2424	56	)			
L24	6010	HOANG HO		3 trv	13.5	914 N	.97	016260	
			967102310	1986	1028				
L26	!!!!	NO DATA !!!!	(417083170	1799	1447	Closed)			
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	0870	GLENN DAVIS		1 trv	2.5	66 D	.03	007220 low Efficiency	
		picked up after s/u complete							
			603103280	1880	2028	*			
Low EFF for Job 0870 rated 831/hr for PRIM									
L38	0600	MICHAEL LAMB		NO TRV	10.0	402 D	1.68	019760 >> TRAINING <<	

EFFICIENCY **HOURS**
C-N-C **.84 D .89 N .87 C 32.5 D 37.5 N 0.0 S**

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE					EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****			
C58	!!!!	NO DATA	!!!!	(028113141	1722	2152	**	)	
C60	!!!!	NO DATA	!!!!	(251093060	1690	815	)		
C62	!!!!	NO DATA	!!!!	(595103170	2094	2391	* Closed	No Tag	)
C64	0317	KYLE DIGIUGNO				6 trv	6.5	4385 D	.52
		Repair linkage pin							009050 >> TRAINING <<
		EDDIE BEVERLY				6 trv	6.0	4518 N	.59
		dropped for o/s knurl							>> TRAINING <<
				273103170	2143	821			
C66	0302	KYLE DIGIUGNO				12 trv	10.0	7608 D	.68
		EDDIE BEVERLY				11 trv	10.0	7558 N	.67
				873113070	2104	2586 **			>> TRAINING <<
C68	0442	BIROL BOZACI				6 trv	10.0	5000 D	.50
				111083221	2371	295			020840
C70	0022	BIROL BOZACI				9 trv	10.0	5450 D	.52
		EDDIE BEVERLY				5 trv	4.0	3032 N	.72
		ran as ALT							>> TRAINING <<
				183103050	2270	2224			
C72	0478	GERARDO NEGRON				10 trv	10.0	5900 N	.64
				870113070	1347	1956 ***	Closed	No Tag	
C74	0050	ZACHARY FELMLEE				6 trv	10.0	3500 D	.64
		ground up job							021010 >> TRAINING <<
		GERARDO NEGRON				11 trv	10.0	5295 N	.97
				630113080	198	0			
C76	0433	ZACHARY FELMLEE				4 trv	1.5	500 D	.30
		issues with holding dimensions							018860 >> TRAINING <<
				034113141	950	592			
C30	!!!!	NO DATA	!!!!	(255103300	2541	1480	Closed	)	
C32	!!!!	NO DATA	!!!!	(873113030	1878	2150	* Closed	)	
C34	!!!!	NO DATA	!!!!	(970102040	2360	2496	* Closed	)	

EFFICIENCY **HOURS**
CHARGING VALVE **.57 D .73 N .64 C 48.0 D 40.0 N 0.0 S**

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE			EFF	WORK				
****	MISC #2 - Attn to: Steve Sawdey				****							
C40	0146	GORDON CURLEY		10	trv	10.0	5810 D	.52	019290	DEP 9	0.4 hr	
		PATRICK KELLY		11	trv	10.0	6000 N	.53				
			?		0							
C42	0247	GORDON CURLEY		8	trv	8.0	5200 D	.58	020940	DEP 9	0.4 hr	
		Burr collet broke	030113140	1173	799							
C44	0328	BRYANT MAHON		9	trv	6.5	2300 D	.51	021560			
		ran OOM	032113200	1516	1920	**						
C46	!!!!	NO DATA !!!!	(	644083290	1721	231	)					
C48	!!!!	NO DATA !!!!	(	034113142	1300	2011	155% Closed No Tag)					
C50	0459	LARRY P RODWELL		10	trv	10.0	5400 N	.59	014520			
			595103170	2094	2391	* Closed No Tag						
C52	0069	KEMAL TIRNOVA		4	trv	5.5	3560 D	.43	015710			
		worked on C56										
		LARRY P RODWELL	748113070	1355	10 trv	10.0	8200 N	.55				
					560	Closed						
C54	0016	KEMAL TIRNOVA		3	trv	4.0	2350 D	.64	017810			
		ran as ALT	869113140	1860	226							
C56	0381	PATRICK KELLY		10	trv	7.5	6000 N	.62	011790			
			005093141	2002	657							

EFFICIENCY **HOURS**
MISC #2 **.53 D .57 N .55 C 34.0 D 37.5 N 0.0 S**

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	DOWN RP - Repair 24.0 hrs	WOLF,RAYMOND E			
		(261080102 2046 1538	Closed)		
C06	!!!! NO DATA !!!!	(001100191 1924 1612	)		
C08	DOWN RP - Repair 24.0 hrs	WOLF,RAYMOND E			
		(247013308 2424 2604	* Closed)		
C10	!!!! NO DATA !!!!	(001115170 1953305657	15651%)		
C12	0757 ERIC D STANEK	754113070 1967	9 trv 412	8.5 2900 D .57	020020 DEP 4 0.4 hr
C14	!!!! NO DATA !!!!	(473063120 2444 1907	)		
C16	0758 ERIC D STANEK	538103251 2083	5 trv 200	8.5 1500 D .29	020340 DEP 4 0.4 hr

ACME NUT

EFFICIENCY HOURS

.43 D .00 N .43 C 17.0 D 0.0 N 0.0 S

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

(Corrected Report)

	JOB						RUN MACHINE	EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****							
C18	!!!!	NO DATA !!!!	(611100210 2191	3186	*** Closed)				
C20	!!!!	NO DATA !!!!	(700031189 2424	4225	174% Closed)				
C22	0837	RAYMOND E WOLF	540113140 1509	5 trv 1090	10.0	3136 D	.51	020770	
C24	DOWN	RP - Repair 24.0 hrs	WOLF, RAYMOND E (755043180 2595	1798	Closed)				
C26	0837	RAYMOND E WOLF	540103300 1599	5 trv 1227	10.0	3475 D	.56	020770	

	EFFICIENCY			HOURS		
ACME FITTING	.53 D	.00 N	.53 C	20.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am												
(Corrected Report)												
JOB					RUN MACHINE		EFF	WORK				
****	MISC #1 - Attn to: Kevin Rhone					****						
B02	!!!!	NO DATA !!!!		(138103171	1933	1871 Closed No Tag)						
B04	!!!!	NO DATA !!!!		(536113031	1171	267)						
B06	0066	RICARDO PADILLA-GO GERALD D DAVIS				3 trv 7 trv	9.5 1100 D 8.0 2700 N	.28 .80	015940 >> TRAINING <<			
				875113170	1865	741						
B08	0325	KEVIN RHONE				1 trv 96	0.0S 700 D		021820 DEP 6 2.4 hr			
				117113080	299							
B10	0451	JOEL ROSA ran as ALT GERALD D DAVIS				3 trv	5.0 2600 D	.35	013650 >> TRAINING <<			
				711093250	1379	5 trv 445	10.0 5500 N	.37				
B12	0100	PAUL GALLIPEAU				6 trv 1079 Closed	10.0 3000 N	.23	016950 >> TRAINING <<			
				004093140	1226							
B14	0300	JOEL ROSA				10 trv 932	10.0 8400 D	.65	020150 >> TRAINING <<			
				181103020	2216							
B16	0465	JOEL ROSA Kevin repair PAUL GALLIPEAU				6 trv	4.0 2180 D	.33	014720 >> TRAINING <<			
				056063140	1998	6 trv 704	4.5 2350 N	.32	>> TRAINING <<			
B18	0496	PAUL GALLIPEAU ran as ALT				3 trv	6.0 2000 N	.36	020130 >> TRAINING <<			
				197103050	2205	1117						
B20	!!!!	NO DATA !!!!		(620073280	3306	3942 * Closed No Tag)						
A50	!!!!	NO DATA !!!!		(008093220	2369	3467 *** Closed)						
A52	!!!!	NO DATA !!!!		(720113080	2170	58)						
A54	!!!!	NO DATA !!!!		(441062093	3252	745)						
A56	!!!!	NO DATA !!!!		(274103300	2279	181)						
A58	0463	JAMIE FELMLEE				8 trv 503	10.0 4700 D	.51	020380 >> TRAINING <<			
				007093220	917							
A60	0424	JAMIE FELMLEE ground up tools				5 trv	5.0 2500 D	.56	021120 >> TRAINING <<			
				511103071	1399	1136						

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 11-27-2023 4:00 am to 11-28-2023 5:00 am

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JOB		RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone	****			
A86	0056 CAMERON BUDZISZEWS	8 trv	11.0	6400 D	.42 014100
	854033130 1417	192			
A74	!!!! NO DATA !!!!	(000083110 1913	2165	* Closed No Tag)	
A76	0447 CAMERON BUDZISZEWS	7 trv	11.0	9300 D	.56 013560
	211113060 1751	1823 *			
A24	0328 HERMAN LEWIS	18 trv	9.5	4375 D	.66 021560
A25	!!!! NO DATA !!!!				
A26	0036 GLENN DAVIS	4 trv	7.5	4180 D	.39 018960
	ran OOB				
A27	!!!! NO DATA !!!!				

	EFFICIENCY			HOURS		
FITTING	.51 D	.00 N	.51 C	39.0 D	0.0 N	0.0 S

A14 !!!! NO DATA !!!! (001115170 1953305657 15651%)

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(Corrected Report)

JOB			RUN MACHINE		EFF	WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****			
I26	!!!!	NO DATA !!!!					
I27	0534	GERSON JAMES	NO TRV	9.5	2104 D	.49	016390
I40	0660	PACHECO, REINALDO	4 trv	6.5	1695 D	.93	019060 >> TRAINING <<
		ran as ALT					
		FNU HASSAN	7 trv	10.0	2901 N	1.04	DEP 17 9.6 hr >> TRAINING <<
I41	!!!!	NO DATA !!!!					
I42	!!!!	NO DATA !!!!					
I43	0642	TYRON YAWN	3 trv	9.0	2214 N	1.03	018120 >> TRAINING <<
		ran as ALT					
I44	0588	YOEL ARTEAGA-AGUIL	17 trv	10.0	5604 D	.93	020920 >> TRAINING <<
		MUNAWAR QADRI	9 trv	9.5	5052 N	.89	>> TRAINING <<
I45	0691	MIGUEL ANDREAS DE-	54 trv	9.5	4856 D	.85	021340 >> TRAINING <<
I46	0685	JAYSON NACCO	13 trv	9.0	4320 N	.96	019730 >> TRAINING <<
		drill chiiped put					
I47	0539	MALKIEL CANTERO-AG	13 trv	10.0	5640 D	.81	021090 >> TRAINING <<
		VICTOR CONTRERAS	17 trv	9.5	6656 N	1.00	>> TRAINING <<
I48	0686	JUAN BRAVO	5 trv	9.0	3500 D	.86	019550
I49	0697	PACHECO, REINALDO	2 trv	3.0	1208 D	.58	019560 >> TRAINING <<
		Dropped coolant pump down					
I50	!!!!	NO DATA !!!!					
A87	0551	DAMION HAMILTON	35 trv	5.5	6826 D	.89	021490
	0536	DAMION HAMILTON	NO TRV	1.0S	811 D		021080
		DAYNE AINA	40 trv	12.5	14384 N	1.05	
			361113061 1146	1769	154%		
A88	0686	DAMION HAMILTON	55 trv	10.0	12900 D	.59	019550
		DAYNE AINA	94 trv	12.5	28245 N	1.03	
			341113062 1733	0			

BLOCK CELL

EFFICIENCY **HOURS**

.77 D 1.00 N .89 C 73.0 D 72.0 N 1.0 S