

T&L MACHINE DETAIL for 11-20-2023 4:00 am to 11-21-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 11-20-2023 4:00 am to 11-21-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown	****			
L04	0009 DENNIS COOPER sensor and wrie bad dropped	1.5	D	-.--	015160
L06	0014 DENNIS COOPER	NO TRV	13.0	462 D	.41 015130
L08	DOWN RP - Repair 24.0 hrs BROWN,WAYNE C				
L10	!!!! NO DATA !!!! (680070174 3994 5769 *** Closed)				
L12	!!!! NO DATA !!!! (615121013 3870 20109 520% Closed)				
L14	!!!! NO DATA !!!! (480121010 4144 782)				
L16	!!!! NO DATA !!!!				
L17	DOWN RP - Repair 24.0 hrs BROWN,WAYNE C (416103300 2040 191)				
L18	0020 MICHAEL LAMB 765033312 2196 2202 *	6 trv 10.0	694 D	.12	015750 low Efficiency
Low EFF for Job 0020 rated 562/hr for PRIM					
L20	!!!! NO DATA !!!! (830032290 4000 3528 Closed No Tag)				
L22	!!!! NO DATA !!!! (247013302 2424 2553 * Closed No Tag)				
L24	6010 MICHAEL LAMB 967102310 1986	2 trv 640	10.0	685 D	.98 016260
L26	!!!! NO DATA !!!! (417083170 1799 1447 Closed)				
L30	!!!! NO DATA !!!!				
L32	!!!! NO DATA !!!!				
L34	!!!! NO DATA !!!!				
L36	!!!! NO DATA !!!! (711112172 1154 362)				
L38	0562 GLENN DAVIS ran OOM	1 trv	4.5	256 D	?.?? 020350 >> TRAINING <<
Missing Efficiency Rating for Job 0562 for SECO on L38					

EFFICIENCY **HOURS**
C-N-C **.47 D .00 N .47 C 34.5 D 0.0 N 0.0 S**

T&L MACHINE DETAIL for 11-20-2023 4:00 am to 11-21-2023 5:00 am

(Corrected Report)

JOB			RUN MACHINE			EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****	
C58	0306	EDDIE BEVERLY Picked up as ALT	9 trv	7.5	4783 N	.64	019500 >> TRAINING <<
		028113141 1722	635				
C60	!!!!	NO DATA !!!!	(251093060 1690	811)			
C62	!!!!	NO DATA !!!!	(595103170 2094	1649 Closed No Tag)			
C64	0317	KYLE DIGIUGNO Stock reel came loose	6 trv	5.5	4562 D	.65	009050 >> TRAINING <<
		273103170 2143	430				
C66	!!!!	NO DATA !!!!	(873113070 2104	508)			
C68	0442	BIROL BOZACI	7 trv	10.0	5300 D	.53	020840
		111083220 1578	1823 * Closed No Tag				
C70	!!!!	NO DATA !!!!	(183103050 2270	1464)			
C72	0478	BIROL BOZACI	9 trv	10.0	5600 D	.61	014590
		EDDIE BEVERLY	8 trv	9.0	4353 N	.52	>> TRAINING <<
		Adjusted tool					
		870113070 1347	626				
C74	!!!!	NO DATA !!!!	(028113141 1722	635)			
C76	0433	KEMAL TIRNOVA	8 trv	10.0	4450 D	.40	018860
		GERARDO NEGRON	9 trv	10.0	4480 N	.40	
		873113030 1878	2150 *				
C30	0200	KEMAL TIRNOVA	7 trv	9.0	5600 D	.48	012630
		GERARDO NEGRON	9 trv	10.0	6000 N	.47	
		255103300 2541	1480 Closed				
C32	!!!!	NO DATA !!!!	(873113030 1878	2150 *)			
C34	!!!!	NO DATA !!!!	(970102040 2360	2496 * Closed No Tag)			

CHARGING VALVE
EFFICIENCY
.52 D .50 N .51 C
HOURS
44.5 D 36.5 N 0.0 S

T&L MACHINE DETAIL for 11-20-2023 4:00 am to 11-21-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0146	GORDON CURLEY New A&B Drills and clean collets	7 trv	8.0	5055 D	.56	019290
		028113140 1209	477				
C42	!!!!	NO DATA !!!!	(186103170 2423	3056	** Closed)		
C44	0328	BRYANT MAHON	17 trv	10.0	4200 D	.60	021560
		032113200 1516	190				
C46	!!!!	NO DATA !!!!	(644083290 1721	0	)		
C48	0126	GORDON CURLEY Worked on C40	11 trv	9.5	6745 D	.63	018480
		034113142 1300	971				
C50	!!!!	NO DATA !!!!	(595103170 2094	1649	Closed No Tag)		
C52	!!!!	NO DATA !!!!	(273103171 2144	2244	* Closed No Tag)		
C54	0016	LARRY P RODWELL	9 trv	10.0	7000 N	.76	017810
		745113070 1020	853				
C56	0381	KYLE DIGIUGNO Picked up as ALT	6 trv	5.5	3827 D	.54	011790 >> TRAINING <<
		LARRY P RODWELL	8 trv	8.5	6000 N	.55	
		worked on c'bore					
		724093050 1614	1841	* Closed			

	EFFICIENCY	HOURS
MISC #2	.59 D .66 N .62 C	33.0 D 18.5 N 0.0 S

T&L MACHINE DETAIL for 11-20-2023 4:00 am to 11-21-2023 5:00 am
(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(261080102 2046 1538	Closed)		
C06	0962 ERIC D STANEK	001100191 1924 1116	6 trv 9.5 3100 D .35	014210	
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604	* Closed)		
C10	!!!! NO DATA !!!!	(001115170 1953305657	15651%)		
C12	0757 ERIC D STANEK	538103250 2083 1605	9 trv 9.5 3000 D .53	020020	
C14	!!!! NO DATA !!!!	(473063120 2444 1907	)		
C16	!!!! NO DATA !!!!	(278103090 1923 2053	* Closed No Tag)		

	EFFICIENCY			HOURS		
ACME NUT	.44 D	.00 N	.44 C	19.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-20-2023 4:00 am to 11-21-2023 5:00 am

(Corrected Report)

	JOB						RUN MACHINE	EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****							
C18	!!!!	NO DATA !!!!	(611100210 2191	3186	*** Closed)				
C20	!!!!	NO DATA !!!!	(700031189 2424	4225	174% Closed)				
C22	0837	RAYMOND E WOLF	540113140 1509	5 trv 466	11.5	3279 D	.46	020770	
C24	DOWN	RP - Repair 24.0 hrs	WOLF, RAYMOND E (755043180 2595	1798	Closed)				
C26	0837	RAYMOND E WOLF	540103300 1599	5 trv 500	11.5	3562 D	.50	020770	

	EFFICIENCY			HOURS		
ACME FITTING	.48 D	.00 N	.48 C	23.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-20-2023 4:00 am to 11-21-2023 5:00 am													
(Corrected Report)													
JOB						RUN MACHINE		EFF	WORK				
****	MISC #1 - Attn to: Kevin Rhone						****						
B02	0460	RICARDO PADILLA-GO				3 trv	6.5	2900 D	.35	014030 >> TRAINING <<			
		GERALD D DAVIS				6 trv	10.0	5100 N	.40				
			138103171	1933	1747								
B04	!!!!	NO DATA !!!!		(536113031	1171	183)							
B06	0066	RICARDO PADILLA-GO				8 trv	9.0	3200 D	.85	015940 >> TRAINING <<			
		GERALD D DAVIS				8 trv	10.0	3250 N	.77				
			753113070	2122	1039								
B08	!!!!	NO DATA !!!!		(420103132	2018	455)							
B10	0451	PAUL GALLIPEAU				6 trv	10.0	7000 N	.47	013650 >> TRAINING <<			
			721103030	1720	1500								
B12	!!!!	NO DATA !!!!		(004093140	1226	978 Closed)							
B14	0300	PAUL GALLIPEAU				8 trv	7.0	5200 N	.58	020150 >> TRAINING <<			
		worked on step dropped											
			181103020	2216	480								
B16	!!!!	NO DATA !!!!		(056063140	1998	582)							
B18	!!!!	NO DATA !!!!		(197103050	2205	941)							
B20	!!!!	NO DATA !!!!		(620073280	3306	3948 * Closed No Tag)							
A50	!!!!	NO DATA !!!!		(008093220	2369	3467 *** Closed)							
A52	0448	COLBY KERRY-RHONE				5 trv	9.5	2500 D	.52	013540 >> TRAINING <<			
			002033200	2007	2474 **								
A54	!!!!	NO DATA !!!!		(441062093	3252	745)							
A56	!!!!	NO DATA !!!!		(274103300	2279	181)							
A58	0463	COLBY KERRY-RHONE				5 trv	9.5	3400 D	.39	020380 >> TRAINING <<			
			007093220	917	255								
A60	!!!!	NO DATA !!!!		(511103071	1399	984)							

****	JOB ACME	MISC	- Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed	No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed	No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed	No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150		)

T&L MACHINE DETAIL for 11-20-2023 4:00 am to 11-21-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE				EFF	WORK		
****	FITTING - Attn to: Kevin Rhone				****						
A86	0056	JOEL ROSA		10 trv	10.0	8480 D	.61	014100	>>	TRAINING <<	
		ROBERT DURRANT		6 trv	7.0	4250 N	.44		>>	TRAINING <<	
			275113140 1316	745							
A74	0403	JOEL ROSA		7 trv	10.0	5350 D	.58	020600	>>	TRAINING <<	
			000083110 1913	2165	* Closed No Tag						
A76	!!!!	NO DATA !!!!	(211113060 1751	1131)							
A24	!!!!	NO DATA !!!!									
A25	!!!!	NO DATA !!!!									
A26	!!!!	NO DATA !!!!									
A27	!!!!	NO DATA !!!!									

	EFFICIENCY	HOURS
FITTING	.60 D .44 N .56 C	20.0 D 7.0 N 0.0 S

T&L MACHINE DETAIL for 11-20-2023 4:00 am to 11-21-2023 5:00 am
(Corrected Report)

	JOB	RUN MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****		
A10	!!!! NO DATA !!!! (011103170 1431 1794 ** Closed No Tag)			
A12	!!!! NO DATA !!!! (071083110 1533 254)			
A14	!!!! NO DATA !!!! (0011115170 1953305657 15651%)			

T&L MACHINE DETAIL for 11-20-2023 4:00 am to 11-21-2023 5:00 am											
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JOB				RUN		MACHINE	EFF	WORK			
****	BLOCK CELL - Attn to: Chad Sommerfeldt						****				
I26	0644	JUAN BRAVO		NO	TRV	8.5	2344 D	.88	017740	>>	TRAINING <<
		Picked up as ALT									
I27	0534	GERSON JAMES		5	trv	9.5	2328 D	.54	016390		
I40	!!!!	NO DATA !!!!									
I41	0536	MALKIEL CANTERO-AG		NO	TRV	1.0	664 D	.95	021080	>>	TRAINING <<
		Picked up as ALT									
I42	!!!!	NO DATA !!!!									
I43	0642	MIGUEL ANDREAS DE-		4	trv	9.5	2484 D	1.09	018120	>>	TRAINING <<
		FNU HASSAN		3	trv	10.0	2640 N	1.10		DEP 17 6.8 hr	
										>>	TRAINING <<
I44	0588	YOEL ARTEAGA-AGUIL		9	trv	7.0	4398 D	1.05	020920	>>	TRAINING <<
		Wire replaced y-axis unit 1									
		MUNAWAR QADRI		9	trv	9.5	5052 N	.89		>>	TRAINING <<
I45	0691	PACHECO, REINALDO		12	trv	10.0	5808 D	.97	021340	>>	TRAINING <<
		MARQUIS BREEDLOVE		12	trv	9.5	5752 N	1.01		>>	TRAINING <<
I46	0685	JAYSON NACCO		10	trv	4.5	2120 N	.94	019730	>>	TRAINING <<
		coupling broke machine down									
I47	!!!!	NO DATA !!!!									
I48	0686	VICTOR CONTRERAS		8	trv	9.0	3736 N	.92	019550	>>	TRAINING <<
I49	0673	MALKIEL CANTERO-AG		NO	TRV	8.5	4440 D	.75	019680	>>	TRAINING <<
		Repaired tooling issue									
I50	!!!!	NO DATA !!!!									
A87	0536	DAMION HAMILTON		35	trv	10.0	10550 D	.96	021080		
		DAYNE AINA		22	trv	9.5	9066 N	.87			
			051103242 1155	1857	161%						
A88	0588	DAMION HAMILTON		40	trv	10.0	13600 D	.62	020920		
		DAYNE AINA		10	trv	3.0	2216 N	.34			
	0642	DAYNE AINA		20	trv	7.0	7990 N	.52	018120		
			511083221 1661	1023							
				EFFICIENCY		HOURS					
BLOCK CELL				.85	D	.88	N	.86	C	74.0	D 62.0 N 0.0 S