

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown					****			
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

--- per job in---										-suggested corrections			
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****	C-N-C - Attn to: Wayne Brown										****		
L04	0009	ROBBIE JOSEPH	4.3	361 D	.97	NO TRV	9.5	361 D	.44	015160			
		DENNIS COOPER	10.3	495 N	.56	NO TRV	10.0	495 N	.57				
L06	0012	ROBBIE JOSEPH	0.0	193 D	*. **	NO TRV	5.5	193 D	.40	015110			
	0014	ROBBIE JOSEPH	4.3	110 D	.30	NO TRV	4.5	110 D	.28	015130			
		DENNIS COOPER	10.3	411 N	.46	NO TRV	10.0	411 N	.47				
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C									
L10	!!!!	NO DATA !!!!	(	680070174	3994	5769	*** Closed)						
L12	!!!!	NO DATA !!!!	(	615121013	3870	20109	520% Closed)						
L14	!!!!	NO DATA !!!!	(	480121010	4144	782	)						
L16	!!!!	NO DATA !!!!											
L17	6035	MICHAEL LAMB	10.0	548 D	1.10	3 trv	10.0	548 D	1.10	018640			
		HOANG HO	13.1	676 N	1.04	1 trv	12.5	676 N	1.08				
			416103300	2040	59								
L18	0020	MICHAEL LAMB	10.0	788 D	.14	6 trv	10.0	788 D	.14	015750	low Efficiency		
		HOANG HO	13.2	1101 N	.15	6 trv	13.0	1101 N	.15	low Efficiency			
			765033312	2196	628								
Low EFF for Job 0020 rated 562/hr for PRIM													
L20	!!!!	NO DATA !!!!	(	830032290	4000	3528	Closed No Tag)						
L22	!!!!	NO DATA !!!!	(	247013302	2424	2550	* Closed No Tag)						
L24	!!!!	NO DATA !!!!	(	691073170	2095	395	)						
L26	!!!!	NO DATA !!!!	(	417083170	1799	1341	Closed)						
L30	!!!!	NO DATA !!!!											
L32	!!!!	NO DATA !!!!											
L34	!!!!	NO DATA !!!!											
L36	!!!!	NO DATA !!!!	(	711112172	1154	372	)						
L38	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.51 D	.57 N	.54 C	39.5 D	45.5 N	0.0 S

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

JOB			--- per job in---				-suggested corrections						
			RUN MACHINE		EFF			RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci		****										
C58	0306	EDDIE BEVERLY	9.3	7955 N	.86	12 trv		10.0	7955 N	.80	019500	>> TRAINING	<<
			536113032	960	1105	*							
C60	!!!!	NO DATA !!!!	(	251093060	1690	537	)						
C62	0474	KYLE DIGIUGNO	7.2	5472 D	.82	11 trv		10.0	5472 D	.59	014540	>> TRAINING	<<
			595103170	2094	1444								
C64	0317	KYLE DIGIUGNO	7.2	5599 D	.61	6 trv		10.0	5599 D	.44	009050	>> TRAINING	<<
			255103300	2541	474								
C66	0302	EDDIE BEVERLY	9.2	7601 N	.73	11 trv		10.0	7601 N	.68	018620	>> TRAINING	<<
			418103230	2435	3223	** Closed No Tag							
C68	!!!!	NO DATA !!!!	(	111083220	1578	1192 Closed No Tag	)						
C70	!!!!	NO DATA !!!!	(	183103050	2270	244	)						
C72	0270	ZACHARY FELMLEE	10.3	4000 D	.35	7 trv		10.0	4000 D	.36	020550	>> TRAINING	<<
		GERARDO NEGRON	10.3	5730 N	.49	10 trv		10.0	5730 N	.51			
			873113071	2104	1385								
C74	0050	ZACHARY FELMLEE	10.3	5100 D	.91	9 trv		10.0	5100 D	.93	021010	>> TRAINING	<<
		GERARDO NEGRON	7.5	4530 N	1.10	8 trv		7.0	4530 N	1.18			
			536113030	1266	797								
C76	!!!!	NO DATA !!!!	(	873113030	1878	266	)						
C30	0036	BIROL BOZACI	2.5	800 D	.21	NO TRV		3.5	800 D	.15	018960	low Efficiency	
	0200	BIROL BOZACI	6.9S	D				6.5S	D		012630		
			?		?	0							
Low EFF for Job 0036 rated 1500/hr for PRIM													
C32	!!!!	NO DATA !!!!	(	277103052	1449	2160	*** Closed	)					
C34	0225	DAMON P HASTINGS	9.7	3300 D	.43	7 trv		10.0	3300 D	.42	020490		
			970102040	2360	2279								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.52 D	.76 N	.62 C	53.5 D	37.0 N	6.5 S

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

			--- per job in---				-suggested corrections				
JOB			RUN MACHINE		EFF	RUN MACHINE			EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey				****						
C40	0146	GORDON CURLEY	10.5	6200 D	.53	10	trv	10.0	6200 D	.55	019290
		PATRICK KELLY	9.3	7000 N	.67	11	trv	10.0	7000 N	.62	
			276113030	2744	951						
C42	0138	GORDON CURLEY	10.5	7050 D	.58	11	trv	10.0	7050 D	.61	019340
			186103170	2423	2743	* Closed					
C44	0328	BRYANT MAHON	10.2	2400 D	.34	12	trv	10.0	2400 D	.34	021560
			193103300	1159	37						
C46	!!!!	NO DATA !!!!	(	399083211	2261	2275	* Closed No Tag)				
C48	0126	PATRICK KELLY	9.3	6000 N	.57	12	trv	10.0	6000 N	.53	018480
			873113031	2001	1495						
C50	!!!!	NO DATA !!!!	(	595103170	2094	1444	)				
C52	!!!!	NO DATA !!!!	(	273103171	2144	1867	)				
C54	0016	KEMAL TIRNOVA	9.2	6810 D	.80	10	trv	10.0	6810 D	.74	017810
		GERALD D DAVIS	9.7	7400 N	.83	9	trv	10.0	7400 N	.80	
			745113070	1020	25						
C56	0381	KEMAL TIRNOVA	9.5	7760 D	.64	10	trv	10.0	7760 D	.60	011790
		GERALD D DAVIS	9.7	7950 N	.64	9	trv	10.0	7950 N	.62	
			724093050	1614	830						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.57 D	.64 N	.60 C	50.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone					****					
C02	!!!!	NO DATA		!!!!	(131106191	666	863	** Closed)			
C04		DOWN	RP - Repair		19.3 hrs WOLF,RAYMOND E (261080102 2046 1466)						
C06	0962	ERIC D STANEK		2.3S	200	D	7 trv	2.5S	200 D	014210	DEP 4 1.5 hr
				6.0	2600	D	.47 7 trv	5.5	2600 D	.51	DEP 4 1.5 hr
				261080102 2046		1466					
C08	DOWN	RP - Repair		24.0 hrs WOLF,RAYMOND E (247013308 2424 2604					* Closed)		
C10	!!!!	NO DATA		!!!!	(001115170	1953305657		15651%)			
C12	0757	RAYMOND E WOLF		8.1	3595	D	.74 7 trv	11.0	3595 D	.54	020020
				190103020 2333		1934					
C14	!!!!	NO DATA		!!!!	(473063120	2444	1907	)			
C16	!!!!	NO DATA		!!!!	(278103090	1923	2044	* Closed No Tag)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.53 D	.00 N	.53 C	16.5 D	0.0 N	2.5 S

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

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          --- per job in---          -suggested corrections
JOB          RUN MACHINE  EFF          RUN MACHINE  EFF  WORK
**** ACME FITTING - Attn to: Kevin Rhone ****

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C18 !!!! NO DATA !!!! (611100210 2191 3148 *** Closed No Tag)

C20 !!!! NO DATA !!!! (700031189 2424 4225 174% Closed)

C22 !!!! NO DATA !!!! (751103250 1750 552)

C24 DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E
(755043180 2595 1798 Closed)

C26 !!!! NO DATA !!!! (540103250 1508 185)

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am														
		--- per job in---						-suggested corrections						
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK						
****	MISC #1 - Attn to: Kevin Rhone ****													
B02	!!!!	NO DATA	!!!!	(	138103171	1933	1264	)						
B04	!!!!	NO DATA	!!!!	(	536113031	1171	183	)						
B06	0066	RICARDO PADILLA-GO	6.5	3600	D	1.33	8	trv	10.0	3600	D	.86	015940 >> TRAINING <<	
		ROBERT DURRANT	6.7	2000	N	.72	5	trv	6.0	2000	N	.79		
			753113071	2308			689							
B08	0045	ROBERT DURRANT	0.0		N	-.--			5.0		N	-.--	015280	
			420103132	2018			455							
B10	0451	RICARDO PADILLA-GO	0.8	1800	D	1.44	5	trv					013650 >> TRAINING <<	
		COLBY KERRY-RHONE	0.0		D	-.--	8	TRV					>> TRAINING <<	
			0.0		D	-.--	8	TRV						
		RICARDO PADILLA-GO	1.1	700	D	.41	5	trv	7.0	2500	D	.24	>> TRAINING <<	
			721103030	1720			301							
B12	!!!!	NO DATA	!!!!	(	004093140	1226	962	Closed)						
B14	0300	COLBY KERRY-RHONE	7.8	2400	D	.24	5	trv					020150 >> TRAINING <<	
			2.0	6800	D	2.71	5	trv	9.5	9200	D	.75		
			253103300	813			707							
B16	0465	COLBY KERRY-RHONE	4.6	3000	D	.40	5	trv					014720 >> TRAINING <<	
			0.2		D	-.--	5	TRV						
			0.4		D	-.--	5	TRV						
			1.6	4100	D	1.62	5	trv	9.5	7100	D	.46		
		PAUL GALLIPEAU	10.6	6900	N	.40	7	trv	10.0	6900	N	.42	>> TRAINING <<	
			544113030	395			899	228%						
B18	0496	PAUL GALLIPEAU	10.6	3200	N	.33	5	trv	10.0	3200	N	.35	020130 >> TRAINING <<	
			197103050	2205			601							
B20	0060	JAMIE FELMLEE	10.0	1700	D	.34	4	trv	10.0	1700	D	.34	015370	
			620073280	3306			3692	* Closed No Tag						
A50	!!!!	NO DATA	!!!!	(	008093220	2369	3467	*** Closed)						
A52	0448	JAMIE FELMLEE	10.0	3000	D	.59	4	trv	10.0	3000	D	.59	013540	
			002033200	2007			2247	* Closed No Tag						
A54	!!!!	NO DATA	!!!!	(	441092287	3252	2966	)						
A56	!!!!	NO DATA	!!!!	(	274103300	2279	181	)						
A58	!!!!	NO DATA	!!!!	(	007093220	917	89	)						
A60	!!!!	NO DATA	!!!!	(	511103071	1399	984	)						
PROPOSED CORRECTIONS:														
			EFFICIENCY				H O U R S							
MISC #1			.56	D	.40	N	.50	C	56.0	D	31.0	N	0.0	S

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

	JOB	---	per job in---		-suggested corrections
	ACME	MISC	- Attn to: Ray Wolf	****	
A40	!!!!	NO DATA	!!!!		
A42	!!!!	NO DATA	!!!!	(641080261 920 2779 302% Closed No Tag)	
A44	!!!!	NO DATA	!!!!	(650100050 1082 431 Closed No Tag)	
A46	!!!!	NO DATA	!!!!	(961053091 1824 1699 Closed No Tag)	
A48	!!!!	NO DATA	!!!!	(578112070 801 150)	

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	FITTING - Attn to: Kevin Rhone								****	
A86	0056	JOEL ROSA	10.3	4340 D	.30	6 trv	10.0	4340 D	.31	014100 >> TRAINING <<
			176083171	1659		446				
A74	!!!!	NO DATA !!!!	(	000083110	1913	1713 Closed No Tag)				
A76	0142	JOEL ROSA	10.3	10200 D	.66	8 trv	10.0	10200 D	.68	018660 >> TRAINING <<
			211113060	1751		1131				
A24	0328	HERMAN LEWIS	10.5	2400 D	.33	9 trv	10.0	2400 D	.34	021560
A25	!!!!	NO DATA !!!!								
A26	0036	GLENN DAVIS	8.7	5935 D	.48	7 trv	10.0	5935 D	.41	018960
A27	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
FITTING		.44 D	.00 N	.44 C	40.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

JOB		--- per job in---			-suggested corrections		
		RUN MACHINE	EFF		RUN MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****						
A10	!!!!	NO DATA	!!!!	(011103170 1431 1794	** Closed No Tag)		
A12	0522	CAMERON BUDZISZEWS	0.4 2500 D10.31 9 trv	10.0 2500 D .41 020890 >> TRAINING <<			
			071083110 1533 254				
A14	!!!!	NO DATA	!!!!	(001115170 1953305657 15651%	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.41 D	.00 N	.41 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

		--- per job in---					-suggested corrections						
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF			WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt											****	
I26	!!!!	NO DATA !!!!											
I27	!!!!	NO DATA !!!!											
I40	!!!!	NO DATA !!!!											
I41	0536	TYRON YAWN	0.0	4816	N	*.**	8	trv	9.5	4816	N	.72	021080 >> TRAINING <<
I42	!!!!	NO DATA !!!!											
I43	0642	PACHECO, REINALDO	0.1		D	-.--							018120 >> TRAINING <<
		MIGUEL ANDREAS DE-	10.2	2536	D	1.04	4	trv	9.5	2536	D	1.11	>> TRAINING <<
		FNU HASSAN	0.1	2643	N	*.**	3	trv	0.0	2643	N	*.**	DEP 17 10.3 hr >> TRAINING <<
I44	0556	YOEL ARTEAGA-AGUIL	10.2	2376	D	.97	7	trv	9.5	2376	D	1.04	021070 >> TRAINING <<
		MUNAWAR QADRI	10.4	2130	N	.86	6	trv	10.0	2130	N	.89	>> TRAINING <<
I45	0691	GERSON JAMES	9.5	4768	D	.83	12	trv	9.0	4768	D	.88	021340
		MARQUIS BREEDLOVE	0.0	5608	N	*.**	11	trv	9.5	5608	N	.98	>> TRAINING <<
I46	0685	PACHECO, REINALDO	10.2	4200	D	.83	12	trv	9.5	4200	D	.88	019730 >> TRAINING <<
		JAYSON NACCO	0.7	4704	N	14.11	12	trv	10.0	4704	N	.94	>> TRAINING <<
I47	!!!!	NO DATA !!!!											
I48	0686	MALKIEL CANTERO-AG	1.4	480	D	.75	NO	TRV					019550 >> TRAINING <<
			8.9	3024	D	.76	8	trv	10.0	3504	D	.78	
		VICTOR CONTRERAS	0.1	4000	N	*.**	10	trv	9.5	4000	N	.94	>> TRAINING <<
I49	0673	GERSON JAMES	0.8	352	D	.66	NO	TRV	1.0	352	D	.50	019680 >> TRAINING <<
		MALKIEL CANTERO-AG	0.3	104	D	.59	NO	TRV	0.5	104	D	.30	>> TRAINING <<
I50	!!!!	NO DATA !!!!											
A87	0539	DAMION HAMILTON	0.2	3166	D	12.34	5	trv	2.0	3166	D	1.44	021090
			271093060 1140 5096 447% Closed										
A88	0685	DAMION HAMILTON	1.8	9800	D	2.55	50	trv	3.5	9800	D	1.27	019730
			751103032 1980 3685 186%										

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		.96	D	1.12	N	1.04	C 54.5 D 48.5 N 0.0 S