

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown			****				
L04	0009	ROBBIE JOSEPH		NO TRV	6.5	361 D	.64	015160
		put in repaired loader						
		DENNIS COOPER		NO TRV	10.0	495 N	.57	
L06	0012	ROBBIE JOSEPH		NO TRV	5.5	193 D	.40	015110
	0014	ROBBIE JOSEPH		NO TRV	4.5	110 D	.28	015130
		DENNIS COOPER		NO TRV	10.0	411 N	.47	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769	*** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109	520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782					
L16	!!!!	NO DATA !!!!						
L17	6035	MICHAEL LAMB		3 trv	10.0	548 D	1.10	018640
		HOANG HO		1 trv	12.5	676 N	1.08	
		416103300 2040	131					
L18	0020	MICHAEL LAMB		6 trv	10.0	788 D	.14	015750 low Efficiency
		HOANG HO		6 trv	13.0	1101 N	.15	low Efficiency
		765033312 2196	931					
Low EFF for Job 0020 rated 562/hr for PRIM								
L20	!!!!	NO DATA !!!!	(830032290 4000 3528	Closed No Tag)				
L22	!!!!	NO DATA !!!!	(247013302 2424 2550	* Closed No Tag)				
L24	!!!!	NO DATA !!!!	(691073170 2095 395					
L26	!!!!	NO DATA !!!!	(417083170 1799 1341	Closed)				
L30	!!!!	NO DATA !!!!						
L32	!!!!	NO DATA !!!!						
L34	!!!!	NO DATA !!!!						
L36	!!!!	NO DATA !!!!	(711112172 1154 372					
L38	!!!!	NO DATA !!!!						

EFFICIENCY **HOURS**

C-N-C **.55 D .57 N .56 C 36.5 D 45.5 N 0.0 S**

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am (Corrected Report)

JOB					RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****			
C58	0306	EDDIE BEVERLY		12 trv	10.0	7955 N	.80	019500 >> TRAINING <<	
			536113032 960	1105 *					
C60	!!!!	NO DATA !!!!	(251093060 1690	537)					
C62	0474	KYLE DIGIUGNO		11 trv	8.5	5472 D	.70	014540 >> TRAINING <<	
			595103170 2094	1444					
C64	0317	KYLE DIGIUGNO		6 trv	8.5	5599 D	.51	009050 >> TRAINING <<	
		soft material ran 12' bars							
			255103300 2541	474					
C66	0302	EDDIE BEVERLY		11 trv	10.0	7601 N	.68	018620 >> TRAINING <<	
			418103230 2435	3223 ** Closed No Tag					
C68	!!!!	NO DATA !!!!	(111083220 1578	1192 Closed No Tag)					
C70	!!!!	NO DATA !!!!	(183103050 2270	244)					
C72	0270	ZACHARY FELMLEE		7 trv	10.0	4000 D	.36	020550 >> TRAINING <<	
		GERARDO NEGRON		10 trv	10.0	5730 N	.51		
			873113071 2104	1385					
C74	0050	ZACHARY FELMLEE		9 trv	10.0	5100 D	.93	021010 >> TRAINING <<	
		GERARDO NEGRON		8 trv	7.0	4530 N	1.18		
		cleaned collet and feeders							
			536113030 1266	797					
C76	!!!!	NO DATA !!!!	(873113030 1878	266)					
C30	0036	BIROL BOZACI		NO TRV	3.5	800 D	.15	018960 low Efficiency	
	0200	BIROL BOZACI			6.5S	D		012630	
			255103300 2541	474					
Low EFF for Job 0036 rated 1500/hr for PRIM									
C32	!!!!	NO DATA !!!!	(277103052 1449	2160 *** Closed)					
C34	0225	DAMON P HASTINGS		7 trv	5.5	3300 D	.77	020490	
			970102040 2360	2279					

CHARGING VALVE EFFICIENCY HOURS
 .61 D .76 N .67 C 46.0 D 37.0 N 6.5 S

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0146	GORDON CURLEY		10 trv	10.0	6200 D	.55 019290
		PATRICK KELLY		11 trv	10.0	7000 N	.62
			276113030 2744	951			
C42	0138	GORDON CURLEY		11 trv	10.0	7050 D	.61 019340
			186103170 2423	2743 * Closed			
C44	0328	BRYANT MAHON		12 trv	5.0	2400 D	.69 021560
		worked on short parts					
			193103300 1159	37			
C46	!!!!	NO DATA !!!!	(399083211 2261	2275 * Closed No Tag)			
C48	0126	PATRICK KELLY		12 trv	9.0	6000 N	.59 018480
		servo alaram					
			873113031 2001	1495			
C50	!!!!	NO DATA !!!!	(595103170 2094	1444)			
C52	!!!!	NO DATA !!!!	(273103171 2144	1867)			
C54	0016	KEMAL TIRNOVA		10 trv	10.0	6810 D	.74 017810
		GERALD D DAVIS		9 trv	10.0	7400 N	.80
			745113070 1020	25			
C56	0381	KEMAL TIRNOVA		10 trv	10.0	7760 D	.60 011790
		GERALD D DAVIS		9 trv	10.0	7950 N	.62
			724093050 1614	830			

MISC #2	EFFICIENCY			HOURS		
	.63 D	.66 N	.65 C	45.0 D	39.0 N	0.0 S

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	DOWN RP - Repair	19.3 hrs WOLF, RAYMOND E	(261080102 2046 1538)		
C06	0962 ERIC D STANEK	7 trv	2.5S 200 D	014210	DEP 4 1.5 hr
		7 trv	5.5 2600 D .51		DEP 4 1.5 hr
		261080102 2046 1538			
C08	DOWN RP - Repair	24.0 hrs WOLF, RAYMOND E	(247013308 2424 2604	* Closed)	
C10	!!!! NO DATA !!!!	(001115170 1953305657	15651%)		
C12	0757 RAYMOND E WOLF	7 trv	8.0 3595 D .75	020020	
		190103020 2333 1934			
C14	!!!! NO DATA !!!!	(473063120 2444 1907	)		
C16	!!!! NO DATA !!!!	(278103090 1923 2044	* Closed No Tag)		

ACME NUT	EFFICIENCY	HOURS
	.65 D .00 N .65 C	13.5 D 0.0 N 2.5 S

****	JOB ACME	FITTING - Attn to: Kevin Rhone	****	RUN MACHINE	EFF	WORK
C18	!!!!	NO DATA !!!!	(611100210 2191 3148	*** Closed	No Tag	)
C20	!!!!	NO DATA !!!!	(700031189 2424 4225	174% Closed		)
C22	!!!!	NO DATA !!!!	(751103250 1750 552			)
C24	DOWN	RP - Repair 24.0 hrs	WOLF, RAYMOND E (755043180 2595 1798	Closed		)
C26	!!!!	NO DATA !!!!	(540103250 1508 185			)

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	MISC #1 - Attn to: Kevin Rhone			****			
B02	!!!!	NO DATA	!!!! (138103171 1933 1264)				
B04	!!!!	NO DATA	!!!! (536113031 1171 183)				
B06	0066	RICARDO PADILLA-GO	8 trv	10.0	3600 D	.86	015940 >> TRAINING <<
		ROBERT DURRANT	5 trv	6.0	2000 N	.79	
		picked up after working on B08					
		753113071 2308	689				
B08	!!!!	NO DATA	!!!! (420103132 2018 455)				
B10	0451	RICARDO PADILLA-GO	5 trv	10.0	2500 D	.17	013650 >> TRAINING <<
							low Efficiency
		721103030 1720	301				
	Low EFF for Job 0451 rated 1500/hr for PRIM						
B12	!!!!	NO DATA	!!!! (004093140 1226 962 Closed)				
B14	0300	COLBY KERRY-RHONE	5 trv	7.0	6800 D	.76	020150 >> TRAINING <<
			707				
B16	0465	COLBY KERRY-RHONE	5 trv	5.0	4100 D	.50	014720 >> TRAINING <<
		PAUL GALLIPEAU	7 trv	10.0	6900 N	.42	>> TRAINING <<
			544113030 395 899 228%				
B18	0496	PAUL GALLIPEAU	5 trv	10.0	3200 N	.35	020130 >> TRAINING <<
			601				
B20	0060	JAMIE FELMLEE	4 trv	9.0	1700 D	.38	015370
			3692 * Closed No Tag				
A50	!!!!	NO DATA	!!!! (008093220 2369 3467 *** Closed)				
A52	0448	JAMIE FELMLEE	4 trv	10.0	3000 D	.59	013540
			2247 * Closed No Tag				
A54	!!!!	NO DATA	!!!! (441062093 3252 0)				
A56	!!!!	NO DATA	!!!! (274103300 2279 181)				
A58	!!!!	NO DATA	!!!! (007093220 917 89)				
A60	!!!!	NO DATA	!!!! (511103071 1399 984)				

EFFICIENCY **HOURS**
MISC #1 **.54 D .48 N .52 C 51.0 D 26.0 N 0.0 S**

****	JOB ACME	MISC	- Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302%	Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed	No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed	No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150		)

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am
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JOB		RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone	****			
A86	0056 JOEL ROSA	176083171 1659	6 trv 446	7.0 4340 D .45	014100 >> TRAINING <<
A74	!!!! NO DATA !!!!	(000083110 1913	1713 Closed No Tag)		
A76	0142 JOEL ROSA	211113060 1751	8 trv 1131	10.0 10200 D .68	018660 >> TRAINING <<
A24	0328 HERMAN LEWIS drill jam		9 trv	5.0 2400 D .69	021560
A25	!!!! NO DATA !!!!				
A26	0036 GLENN DAVIS stock stop issues		7 trv	7.5 5935 D .55	018960
A27	!!!! NO DATA !!!!				

	EFFICIENCY			HOURS		
FITTING	.59 D	.00 N	.59 C	29.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am

(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt		****		
A10	!!!! NO DATA !!!!	(011103170 1431 1794	** Closed No Tag)		
A12	0522 CAMERON BUDZISZEWS broach issues	9 trv	8.5 2500 D	.49	020890 >> TRAINING <<
		071083110 1533 254			
A14	!!!! NO DATA !!!!	(001115170 1953305657	15651%		)

	EFFICIENCY		HOURS		
HYDROMAT BLOCK CELL	.49 D .00 N .49 C		8.5 D 0.0 N 0.0 S		

T&L MACHINE DETAIL for 11-13-2023 4:00 am to 11-14-2023 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****				
I26	!!!!	NO DATA !!!!						
I27	!!!!	NO DATA !!!!						
I40	!!!!	NO DATA !!!!						
I41	0536	TYRON YAWN	8 trv	9.5	4816 N	.72	021080	>> TRAINING <<
I42	!!!!	NO DATA !!!!						
I43	0642	MIGUEL ANDREAS DE-FNU HASSAN	4 trv 3 trv	9.5 10.0	2536 D 2643 N	1.11 1.10	018120	>> TRAINING << DEP 17 10.3 hr >> TRAINING <<
I44	0556	YOEL ARTEAGA-AGUIL MUNAWAR QADRI	7 trv 6 trv	9.5 9.5	2376 D 2130 N	1.04 .93	021070	>> TRAINING << >> TRAINING <<
I45	0691	GERSON JAMES swapping to old hold down MARQUIS BREEDLOVE	12 trv 11 trv	9.0 9.5	4768 D 5608 N	.88 .98	021340	 >> TRAINING <<
I46	0685	PACHECO, REINALDO training JAYSON NACCO	12 trv 12 trv	9.5 9.5	4200 D 4704 N	.88 .99	019730	>> TRAINING << >> TRAINING <<
I47	!!!!	NO DATA !!!!						
I48	0686	MALKIEL CANTERO-AG VICTOR CONTRERAS	8 trv 10 trv	9.0 9.5	3504 D 4000 N	.87 .94	019550	>> TRAINING << >> TRAINING <<
I49	0673	GERSON JAMES ran as ALT MALKIEL CANTERO-AG ran as ALT	NO TRV NO TRV	1.0 0.5	352 D 104 D	.50 .30	019680	>> TRAINING << >> TRAINING <<
I50	!!!!	NO DATA !!!!						
A87	0539	DAMION HAMILTON	5 trv	2.0	3166 D	1.44	021090	
			271093060 1140	5096	447%	Closed		
A88	0685	DAMION HAMILTON	50 trv	3.5	9800 D	1.27	019730	
			751103032 1980	3685	186%			

BLOCK CELL **EFFICIENCY** **HOURS**
.98 D .95 N .96 C 53.5 D 57.5 N 0.0 S