

NO TIME OUT: 017810 11-10-23 04:54 am PRIM C54 5381 GORDON CURLEY
NO TIME OUT: 011790 11-10-23 04:54 am PRIM C56 5381 GORDON CURLEY
NO TIME OUT: 021560 11-10-23 04:57 am SECO A24 4989 HERMAN LEWIS

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--- per job in---
JOB          RUN MACHINE  EFF          -suggested corrections
          RUN MACHINE  EFF  WORK
**** Special Assembly - Attn to: Cline Brown ****

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H04	!!!!	NO DATA	!!!!
H06	!!!!	NO DATA	!!!!
H08	!!!!	NO DATA	!!!!
H10	!!!!	NO DATA	!!!!
H20	!!!!	NO DATA	!!!!
H12	!!!!	NO DATA	!!!!
H14	!!!!	NO DATA	!!!!
H22	!!!!	NO DATA	!!!!

T&L MACHINE DETAIL for 11-09-2023 4:00 am to 11-10-2023 5:00 am

		--- per job in---					-suggested corrections						
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	C-N-C - Attn to: Wayne Brown											****	
L04	0009	DENNIS COOPER hand load parts	6.2	225 N	.41	NO TRV	5.5	225 N	.47	015160			
L06	0012	DENNIS COOPER bar loader issues	9.0	391 N	.50	NO TRV	8.5	391 N	.53	015110			
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C										
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)										
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)										
L14	!!!!	NO DATA !!!!	(480121010 4144 782)										
L16	0020	ROBBIE JOSEPH	10.5	210 D	.40	NO TRV	10.0	210 D	.42	015750	>> TRAINING	<<	
L17	6035	MICHAEL LAMB ran after s/u HOANG HO	10.3	160 D	.31	NO TRV	10.0	160 D	.32	018640			
			14.1	706 N	1.00	NO TRV	13.5	706 N	1.05				
			?		?	0							
L18	0020	MICHAEL LAMB HOANG HO	2.7	245 D	.16	NO TRV	10.0	245 D	.04	015750	low QUANTITY		
			14.4	1150 N	.14	5 trv	14.0	1150 N	.15		low Efficiency		
			765033312 2196 95										
	Low EFF for Job 0020 rated 562/hr for PRIM												
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)										
L22	!!!!	NO DATA !!!!	(247013302 2424 2550 * Closed No Tag)										
L24	!!!!	NO DATA !!!!	(691073170 2095 395)										
L26	!!!!	NO DATA !!!!	(417083170 1799 1341 Closed)										
L30	!!!!	NO DATA !!!!											
L32	!!!!	NO DATA !!!!											
L34	!!!!	NO DATA !!!!											
L36	0400	GLENN DAVIS	10.1	257 D	.02	1 trv	10.0	257 D	.02	012090	low QUANTITY		
			711112172 1154 371										
	Low EFF for Job 0400 rated 1058/hr for PRIM												
L38	0562	GLENN DAVIS	10.1	620 D	?.??	3 trv	10.0	620 D	?.??	020350	>> TRAINING	<<	
	Missing Efficiency Rating for Job 0562 for SECO on L38												

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.20 D	.56 N	.38 C	40.0 D	41.5 N	0.0 S

T&L MACHINE DETAIL for 11-09-2023 4:00 am to 11-10-2023 5:00 am												
JOB			--- per job in---				-suggested corrections					
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK		
C58	0306	KYLE DIGIUGNO	5.4	3815 D	.71	5 trv	5.5	3815 D	.69	019500	>>	TRAINING <<
		GERALD D DAVIS	10.1	5450 N	.54	10 trv	10.0	5450 N	.55			
			536113032	960		723						
C60	0318	GERALD D DAVIS	10.1	6500 N	.43	6 trv	10.0	6500 N	.43	020450		
			251093060	1690		537						
C62	0474	KYLE DIGIUGNO	1.1	1770 D	1.72	6 trv	4.5	1770 D	.43	014540	>>	TRAINING <<
		EDDIE BEVERLY	0.1	N	-.--	6 TRV					>>	TRAINING <<
			595103170	2094		1057						
C64	0317	KYLE DIGIUGNO	7.0	6646 D	.74	6 trv	9.5	6646 D	.54	009050	>>	TRAINING <<
		EDDIE BEVERLY	10.1	7434 N	.57	10 trv	9.5	7434 N	.61		>>	TRAINING <<
			255103300	2541		184						
C66	0302	EDDIE BEVERLY	8.8	6125 N	.62	11 trv	9.5	6125 N	.57	018620	>>	TRAINING <<
			418103230	2435		2782	* Closed No Tag					
C68	0442	EDDIE BEVERLY	0.1	N	-.--	6 TRV				020840	>>	TRAINING <<
			111083220	1578		1192	Closed No Tag					
C70	0404	ZACHARY FELMLEE	0.3	600 D	1.72	NO TRV	0.5	600 D	1.03	018530	>>	TRAINING <<
		GERARDO NEGRON	10.2	6600 N	.56	21 trv	10.0	6600 N	.57			
			183103050	2270		244						
C72	0270	ZACHARY FELMLEE	6.0	2700 D	.40	6 trv	9.5	2700 D	.25	020550	>>	TRAINING <<
		GERARDO NEGRON	10.2	3100 N	.27	6 trv	10.0	3100 N	.28			
			873113071	2104		418						
C74	0050	ZACHARY FELMLEE	6.3	3400 D	.99	6 trv	10.0	3400 D	.62	021010	>>	TRAINING <<
			536113030	1266		156						
C76	!!!!	NO DATA !!!!	(	873113030	1878	266)						
C30	!!!!	NO DATA !!!!	(	115103050	1502	1806	** Closed No Tag)					
C32	!!!!	NO DATA !!!!	(	277103052	1449	2160	*** Closed)					
C34	!!!!	NO DATA !!!!	(	970102040	2360	2004)						

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.51 D	.50 N	.50 C	39.5 D	59.0 N	0.0 S

T&L MACHINE DETAIL for 11-09-2023 4:00 am to 11-10-2023 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
**** MISC #2 - Attn to: Steve Sawdey ****									
C40	0146	BIROL BOZACI	4.4S	150 D	5 trv	6.0S	150 D		019290
			3.8	2300 D	.54	5 trv	4.0	2300 D	.51
		PATRICK KELLY	9.0	7000 N	.69	11 trv	10.0	7000 N	.62
			276113030	2744	397				
C42	!!!!	NO DATA !!!!	(	186103170	2423	2454	* Closed)		
C44	0328	BRYANT MAHON	10.1	4400 D	.62	19 trv	10.0	4400 D	.63
			891103230	1310	989				021560
C46	0075	PATRICK KELLY	9.0	7000 N	.91	7 trv	10.0	7000 N	.82
			399083211	2261	2275	* Closed	No Tag		019200
C48	0126	GORDON CURLEY	10.5	5700 D	.48	10 trv	10.0	5700 D	.51
			873113031	2001	1123				018480
C50	!!!!	NO DATA !!!!	(	595103170	2094	1057	)		
C52	0069	GORDON CURLEY	10.5	5775 D	.37	7 trv	10.0	5775 D	.39
			273103171	2144	1867				015710
C54	0016	KEMAL TIRNOVA	9.6	7300 D	.82	9 trv	10.0	7300 D	.79
		LARRY P RODWELL	9.9	7500 N	.82	10 trv	10.0	7500 N	.81
			195103050	1924	1688				
C56	0381	KEMAL TIRNOVA	9.4	7390 D	.61	9 trv	10.0	7390 D	.58
		LARRY P RODWELL	9.9	7700 N	.61	9 trv	10.0	7700 N	.60
			724093050	1614	254				

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.57 D	.71 N	.63 C	54.0 D	40.0 N	6.0 S

T&L MACHINE DETAIL for 11-09-2023 4:00 am to 11-10-2023 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT	- Attn to: Kevin Rhone				****			
C02	!!!!	NO DATA	!!!!	(	131106191	666	863	** Closed	)
C04	!!!!	NO DATA	!!!!	(	261080102	2046	1265	)	
C06	!!!!	NO DATA	!!!!	(	247013302	2424	2550	* Closed No Tag)	
C08	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E					
				(	247013308	2424	2604	* Closed)	
C10	!!!!	NO DATA	!!!!	(	001115170	1953305657	15651%	)	
C12	0757	RAYMOND E WOLF	10.2	2046 D	.33	6 trv	11.5	2046 D	.30 020020
				190103020	2333	1424			
C14	!!!!	NO DATA	!!!!	(	473063120	2444	1907	)	
C16	!!!!	NO DATA	!!!!	(	278103090	1923	2044	* Closed No Tag)	

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.30 D	.00 N	.30 C	11.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-09-2023 4:00 am to 11-10-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!! NO DATA !!!!	(611100210	2191	3148	*** Closed No Tag)		
C20	!!!! NO DATA !!!!	(700031189	2424	4225	174% Closed)		
C22	!!!! NO DATA !!!!	(751103250	1750	552			
C24	DOWN RP - Repair	24.0 hrs	WOLF,RAYMOND E				
		(755043180	2595	1798	Closed)		
C26	0837 RAYMOND E WOLF	10.2	2297 D	.36	6 trv	11.5	2297 D .32 020770
		540103250	1508	185			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.32 D	.00 N	.32 C	11.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-09-2023 4:00 am to 11-10-2023 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE EFF					RUN MACHINE EFF WORK				
****	MISC #1 - Attn to: Kevin Rhone ****										
B02	!!!!	NO DATA	!!!!	(	138103171	1933	1264	)			
B04	!!!!	NO DATA	!!!!	(	536113031	1171	183	)			
B06	!!!!	NO DATA	!!!!	(	414103250	1971	2344	* Closed No Tag)			
B08	0045	COLBY KERRY-RHONE	5.2	1400 D	.66	4 trv	5.0	1400 D	.68	015280	>> TRAINING <<
		ROBERT DURRANT	6.3	1500 N	.59	4 trv	11.0	1500 N	.33		
			420103132	2018	455						
B10	0451	COLBY KERRY-RHONE	5.2	6700 D	.86	6 trv	5.0	6700 D	.89	013650	>> TRAINING <<
			721103030	1720	235						
B12	!!!!	NO DATA	!!!!	(	004093140	1226	962	Closed)			
B14	0300	COLBY KERRY-RHONE	5.1	D	-.--		5.5	D	-.--	020150	>> TRAINING <<
		JOEL ROSA	4.9	6980 D	1.12	10 trv	5.0	6980 D	1.09		>> TRAINING <<
		PAUL GALLIPEAU	10.6	7000 N	.51	8 trv	10.0	7000 N	.54		>> TRAINING <<
			253103300	813	449						
B16	0465	COLBY KERRY-RHONE	5.1	D	-.--		5.5	D	-.--	014720	>> TRAINING <<
		JOEL ROSA	4.9	6245 D	.78	5 trv	5.0	6245 D	.76		>> TRAINING <<
		PAUL GALLIPEAU	10.6	7150 N	.41	6 trv	10.0	7150 N	.44		>> TRAINING <<
			544113030	395	394						
B18	!!!!	NO DATA	!!!!	(	197103050	2205	521				
B20	0060	JAMIE FELMLEE	10.3	1600 D	.31	4 trv	10.0	1600 D	.32	015370	
			620073280	3306	3379	* Closed No Tag					
A50	!!!!	NO DATA	!!!!	(	008093220	2369	3467	*** Closed)			
A52	0448	JAMIE FELMLEE	10.3	2400 D	.46	4 trv	10.0	2400 D	.47	013540	
			002033200	2007	2118	* Closed No Tag					
A54	!!!!	NO DATA	!!!!	(	441092287	3252	2966				
A56	!!!!	NO DATA	!!!!	(	274103300	2279	181				
A58	!!!!	NO DATA	!!!!	(	007093220	917	89				
A60	!!!!	NO DATA	!!!!	(	511103071	1399	984				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.49 D	.44 N	.47 C	51.0 D	31.0 N	0.0 S

T&L MACHINE DETAIL for 11-09-2023 4:00 am to 11-10-2023 5:00 am

	JOB	---	per job in---		-suggested corrections
	ACME	MISC	- Attn to: Ray Wolf	****	
A40	!!!!	NO DATA	!!!!		
A42	!!!!	NO DATA	!!!!	(641080261 920 2779 302% Closed No Tag)	
A44	!!!!	NO DATA	!!!!	(650100050 1082 431 Closed No Tag)	
A46	!!!!	NO DATA	!!!!	(961053091 1824 1699 Closed No Tag)	
A48	!!!!	NO DATA	!!!!	(578112070 801 150)	

T&L MACHINE DETAIL for 11-09-2023 4:00 am to 11-10-2023 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	FITTING - Attn to: Kevin Rhone					****				
A86	0056	CAMERON BUDZISZEWS	10.8	7600 D	.51	9 trv	11.0	7600 D	.50	014100
			176083171	1659		0				
A74	!!!!	NO DATA !!!!		(	000083110	1913	1713 Closed No Tag)			
A76	0142	CAMERON BUDZISZEWS	10.8	8300 D	.51	8 trv	11.0	8300 D	.50	018660
			211113060	1751		558				
A24	0328	HERMAN LEWIS	10.6	3000 D	.41	12 trv	10.0	3000 D	.43	021560
A25	!!!!	NO DATA !!!!								
A26	!!!!	NO DATA !!!!								
A27	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
FITTING	.48 D	.00 N	.48 C	32.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-09-2023 4:00 am to 11-10-2023 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt						****
A10	0560 TYRON YAWN	6.7	4466 N	1.48	26 trv	9.5	4466 N	1.04 019970 >> TRAINING <<
		011103170	1431	1775	**	Closed	No	Tag
A12	!!!! NO DATA !!!!	(	071083110	1533	19	)		
A14	!!!! NO DATA !!!!	(	001115170	1953305657	15651%	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.00 D	1.04 N	1.04 C	0.0 D	9.5 N	0.0 S

