

T&L MACHINE DETAIL for 11-08-2023 4:00 am to 11-09-2023 5:00 am

(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 11-08-2023 4:00 am to 11-09-2023 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	0009	DENNIS COOPER hand load		NO TRV	6.0	256 N	.49 015160
L06	0012	ROBBIE JOSEPH DENNIS COOPER		NO TRV NO TRV	10.0 10.0	470 D 461 N	.54 .53 015110
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C			
L10	!!!!	NO DATA !!!!	(680070174 3994 5769	*** Closed)			
L12	!!!!	NO DATA !!!!	(615121013 3870 20109	520% Closed)			
L14	!!!!	NO DATA !!!!	(480121010 4144 782	)			
L16	!!!!	NO DATA !!!!					
L17	6719	HOANG HO		2 trv	13.0	1133 N	.95 020680
			834090250 1052	1422 **	Closed No Tag		
L18	0020	MICHAEL LAMB ran after s/u complete HOANG HO part chute issues dropped mach. 765033312 2196		NO TRV 9 trv	3.0 4.5	252 D 347 N	.15 .14 015750 low Efficiency
				95			
		Low EFF for Job 0020 rated 562/hr for PRIM					
L20	!!!!	NO DATA !!!!	(830032290 4000 3528	Closed No Tag)			
L22	0755	HOANG HO ran as ALT		1 trv	8.0	560 N	.11 018650 low Efficiency
			247013302 2424 2550	* Closed No Tag			
		Low EFF for Job 0755 rated 617/hr for PRIM					
L24	!!!!	NO DATA !!!!	(691073170 2095 395	)			
L26	!!!!	NO DATA !!!!	(417083170 1799 1341	Closed)			
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	0400	GLENN DAVIS		1 trv	10.0	256 D	.02 012090 low QUANTITY
			711112172 1154 353				
		Low EFF for Job 0400 rated 1058/hr for PRIM					
L38	!!!!	NO DATA !!!!					

EFFICIENCY **HOURS**
C-N-C **.26 D .53 N .44 C 23.0 D 41.5 N 0.0 S**

T&L MACHINE DETAIL for 11-08-2023 4:00 am to 11-09-2023 5:00 am (Corrected Report)

JOB					RUN MACHINE		EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****			
C58	0306	LARRY P RODWELL		11 trv	10.0	7100 N	.71	019500
			536113032 960	352				
C60	!!!!	NO DATA !!!!	(251093060 1690	329)				
C62	0474	KYLE DIGIUGNO		12 trv	10.0	6119 D	.66	014540 >> TRAINING <<
			595103170 2094	962				
C64	0317	KYLE DIGIUGNO		12 trv	10.0	8802 D	.68	009050 >> TRAINING <<
		EDDIE BEVERLY		7 trv	8.5	6246 N	.57	>> TRAINING <<
		B Drill broke replaced						
			097083110 2002	2521 ** Closed				
C66	0302	EDDIE BEVERLY		9 trv	9.5	6304 N	.59	018620 >> TRAINING <<
		picked up as ALT						
			418103230 2435	2427 Closed No Tag				
C68	!!!!	NO DATA !!!!	(111083220 1578	1192 Closed No Tag)				
C70	0404	GERARDO NEGRON		NO TRV	10.0	6045 N	.52	018530
			115103050 1502	1806 ** Closed No Tag				
C72	0270	GERARDO NEGRON		10 trv	8.5	4225 N	.44	020550
		oil pressure dropped plus oil fliter rep						
			537103250 2770	2964 * Closed No Tag				
C74	!!!!	NO DATA !!!!	(186103171 781	1589 203% Closed No Tag)				
C76	!!!!	NO DATA !!!!	(873113030 1878	266)				
C30	!!!!	NO DATA !!!!	(115103050 1502	1806 ** Closed No Tag)				
C32	!!!!	NO DATA !!!!	(277103052 1449	2160 *** Closed)				
C34	0225	DAMON P HASTINGS		9 trv	8.5	4500 D	.68	020490
			970102040 2360	2004				

CHARGING VALVE

EFFICIENCY	HOURS
.67 D .57 N .61 C	28.5 D 46.5 N 0.0 S

T&L MACHINE DETAIL for 11-08-2023 4:00 am to 11-09-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey			****				
C40	0121	GORDON CURLEY		10 trv	10.0	5400 D	.48	019260
		PATRICK KELLY		12 trv	10.0	8000 N	.71	
			?	?	0			
C42	0138	GORDON CURLEY		11 trv	10.0	7625 D	.66	019340
		PATRICK KELLY		11 trv	10.0	7000 N	.60	
			186103170 2423	2454	* Closed			
C44	0328	BRYANT MAHON		16 trv	8.5	4100 D	.69	021560
		swap drills and adjust depth						
			891103230 1310	312				
C46	!!!!	NO DATA !!!!	(399083211 2261	2065	Closed No Tag)			
C48	0126	KEMAL TIRNOVA		10 trv	9.5	6020 D	.56	018480
			873113031 2001	770				
C50	!!!!	NO DATA !!!!	(595103170 2094	962	)			
C52	!!!!	NO DATA !!!!	(273103171 2144	1723	)			
C54	0016	BIROL BOZACI		5 trv	6.0S	150 D		017810
				5 trv	4.0	3100 D	.84	
			195103050 1924	1245				
C56	0381	KEMAL TIRNOVA		8 trv	10.0	7000 D	.54	011790
		LARRY P RODWELL		10 trv	10.0	7100 N	.55	
			890093120 1626	2082	** Closed No Tag			

MISC #2
EFFICIENCY
HOURS
.60 D .62 N .61 C 52.0 D 30.0 N 6.0 S

T&L MACHINE DETAIL for 11-08-2023 4:00 am to 11-09-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	0962 ERIC D STANEK	6 trv 3.5S 200 D	014210		
		6 trv 6.0 1600 D .29			
	down key way jack shaft broke				
		261080102 2046 1265			
C06	!!!! NO DATA !!!!	(247013302 2424 2550	* Closed No Tag)		
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604	* Closed)		
C10	!!!! NO DATA !!!!	(001115170 1953305657 15651%	)		
C12	0757 ERIC D STANEK	2 trv 2.5 550 D .37 020020			
		190103020 2333 1133			
C14	!!!! NO DATA !!!!	(473063120 2444 1907	)		
C16	!!!! NO DATA !!!!	(278103090 1923 2069	* Closed No Tag)		

	EFFICIENCY			HOURS		
ACME NUT	.31 D	.00 N	.31 C	8.5 D	0.0 N	3.5 S

T&L MACHINE DETAIL for 11-08-2023 4:00 am to 11-09-2023 5:00 am
(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****			
C18	0960 RAYMOND E WOLF help Eric on C04	3 trv	6.5	1087 D	.20 014170 low Efficiency
	611100210 2191 3148 *** Closed No Tag				
	Low EFF for Job 0960 rated 842/hr for PRIM				
C20	!!!! NO DATA !!!! (700031189 2424 4225 174% Closed)				
C22	!!!! NO DATA !!!! (751103250 1750 552)				
C24	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E (755043180 2595 1798 Closed)				
C26	0837 RAYMOND E WOLF Help Eric on C04	6 trv	6.5	2180 D	.54 020770
	540103250 1508 0				

	EFFICIENCY			HOURS		
ACME FITTING	.37 D	.00 N	.37 C	13.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-08-2023 4:00 am to 11-09-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	MISC #1 - Attn to: Kevin Rhone			****				
B02	!!!!	NO DATA	!!!!	(138103171 1933 1264)				
B04	0378	RICARDO PADILLA-GO		4 trv	7.5	2400 D	.28	019020 >> TRAINING <<
		GERALD D DAVIS		5 trv	5.5	2300 N	.37	
		bearing went bad replaced						
		536113031 1171		183				
B06	0066	RICARDO PADILLA-GO		8 trv	8.5	3300 D	.92	015940 >> TRAINING <<
		GERALD D DAVIS		8 trv	7.5	3000 N	.95	
		replaced number 3 feeder						
		414103250 1971		2344 *				
B08	0045	COLBY KERRY-RHONE		4 trv	8.0	1100 D	.34	015280 >> TRAINING <<
		picked up late						
		ROBERT DURRANT		4 trv	9.0	1450 N	.39	
		420103131 2020		2645 **				
B10	!!!!	NO DATA	!!!!	(711093251 1379 1614 * Closed No Tag)				
B12	!!!!	NO DATA	!!!!	(004093140 1226 962 Closed)				
B14	0300	COLBY KERRY-RHONE		10 trv	10.0	8500 D	.66	020150 >> TRAINING <<
		PAUL GALLIPEAU		12 trv	10.0	9900 N	.77	>> TRAINING <<
		253103300 813		86				
B16	0465	JAMIE FELMLEE		2 trv	0.0S	200 D		014720
				2 trv	3.0	1000 D	.20	
		544113030 395		32				
B18	0496	PAUL GALLIPEAU		6 trv	10.0	3900 N	.42	020130 >> TRAINING <<
		197103050 2205		521				
B20	!!!!	NO DATA	!!!!	(620073280 3306 3217 Closed No Tag)				
A50	!!!!	NO DATA	!!!!	(008093220 2369 3467 *** Closed)				
A52	!!!!	NO DATA	!!!!	(002033200 2007 2015 * Closed No Tag)				
A54	!!!!	NO DATA	!!!!	(441092287 3252 2966)				
A56	!!!!	NO DATA	!!!!	(274103300 2279 181)				
A58	!!!!	NO DATA	!!!!	(007093220 917 89)				
A60	!!!!	NO DATA	!!!!	(511103071 1399 984)				

	EFFICIENCY	HOURS
MISC #1	.54 D .59 N .56 C	37.0 D 42.0 N 0.0 S

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 11-08-2023 4:00 am to 11-09-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****							
A86	0056	CAMERON BUDZISZEWS		10 trv	11.5	8300 D	.52 014100
			275103230 1292	133			
A74	!!!!	NO DATA !!!!	(000083110 1913	1713 Closed No Tag)			
A76	0142	CAMERON BUDZISZEWS		7 trv	11.5	9700 D	.56 018660
			211113060 1751	301			
A24	0328	HERMAN LEWIS		16 trv	9.5	4000 D	.60 021560
A25	!!!!	NO DATA !!!!					
A26	!!!!	NO DATA !!!!					
A27	!!!!	NO DATA !!!!					

	EFFICIENCY		HOURS		
FITTING	.56 D	.00 N	.56 C	32.5 D	0.0 N 0.0 S

A14 !!!! NO DATA !!!! (001115170 1953305657 15651%)

T&L MACHINE DETAIL for 11-08-2023 4:00 am to 11-09-2023 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****							
I26	0644	GERSON JAMES down for multiple faults	5 trv	6.0	1616 D	.86	017740
I27	!!!!	NO DATA !!!!					
I40	!!!!	NO DATA !!!!					
I41	0536	MIGUEL ANDREAS DE- conveyor down plus coolant line KEDRICK BROWN	5 trv 8 trv	5.0 9.5	2512 D 5096 N	.72 .77	021080 >> TRAINING << >> TRAINING <<
I42	!!!!	NO DATA !!!!					
I43	0642	PACHECO, REINALDO FNU HASSAN	4 trv 3 trv	10.0 10.0	2640 D 2580 N	1.10 1.08	018120 >> TRAINING << DEP 17 4.4 hr >> TRAINING <<
I44	0556	YOEL ARTEAGA-AGUIL MUNAWAR QADRI	7 trv 6 trv	9.5 9.0	2370 D 2004 N	1.04 .93	021070 >> TRAINING << >> TRAINING <<
I45	!!!!	NO DATA !!!!					
I46	0685	MALKIEL CANTERO-AG MARQUIS BREEDLOVE	11 trv 18 trv	10.0 9.5	3264 D 4504 N	.65 .95	019730 >> TRAINING << >> TRAINING <<
I47	0539	MIGUEL ANDREAS DE- picked up as ALT VICTOR CONTRERAS ran as ALT plus Unit 3 belt broke	4 trv 4 trv	4.0 4.5	2368 D 2656 N	.85 .84	021090 >> TRAINING << >> TRAINING <<
I48	0686	JUAN BRAVO VICTOR CONTRERAS unit 3 insert broke	9 trv NO TRV	10.0 2.5	4128 D 848 N	.92 .75	019550 >> TRAINING <<
I49	0673	GERSON JAMES ran as ALT JAYSON NACCO	NO TRV 7 trv	3.0 10.0	1326 D 5000 N	.63 .71	019680 >> TRAINING << >> TRAINING <<
I50	!!!!	NO DATA !!!!					
A87	0539	DAMION HAMILTON DAYNE AINA cleaned out base of machine	20 trv 20 trv	9.0 5.5	9320 D 6262 N	.94 1.04	021090
271093060 1140				3702	325% Closed	No Tag	
A88	0685	DAYNE AINA DAMION HAMILTON DAYNE AINA cleaned out base of mach.	NO TRV 70 trv 52 trv	0.5S 9.0 5.5	428 N 12000 D 6292 N	.61 .52	019730
551103100 1974				1391			

BLOCK CELL **EFFICIENCY** **HOURS**
.85 D .86 N .86 C 75.5 D 66.0 N 0.5 S