

T&L MACHINE DETAIL for 11-06-2023 4:00 am to 11-07-2023 5:00 am (Corrected Report)

JOB				RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown			****			
H04	!!!!	NO DATA	!!!!				
H06	!!!!	NO DATA	!!!!				
H08	!!!!	NO DATA	!!!!				
H10	!!!!	NO DATA	!!!!				
H20	!!!!	NO DATA	!!!!				
H12	!!!!	NO DATA	!!!!				
H14	!!!!	NO DATA	!!!!				
H22	!!!!	NO DATA	!!!!				

T&L MACHINE DETAIL for 11-06-2023 4:00 am to 11-07-2023 5:00 am

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JOB				RUN MACHINE				EFF	WORK
**** C-N-C - Attn to: Wayne Brown ****									
L04	0009	DENNIS COOPER		NO TRV	10.0	454 N	.52	015160	
L06	!!!!	NO DATA !!!!							
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C						
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)						
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)						
L14	!!!!	NO DATA !!!!	(480121010 4144 782)						
L16	0017	ROBBIE JOSEPH		NO TRV	1.5	47 D	.63	015760	>> TRAINING <<
	0020	ROBBIE JOSEPH		NO TRV	7.5	158 D	.42	015750	>> TRAINING <<
L17	6719	MICHAEL LAMB		1 trv	9.5	864 D	.99	020680	
		HOANG HO		1 trv	13.0	1083 N	.91		
			834090250 1052 1252 *						
L18	6720	MICHAEL LAMB		2 trv	9.5	526 D	.92	020590	
		HOANG HO		1 trv	13.0	877 N	1.12		
			002110020 2033 539						
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)						
L22	!!!!	NO DATA !!!!	(247013302 2424 2452 * Closed No Tag)						
L24	!!!!	NO DATA !!!!	(691073170 2095 395)						
L26	!!!!	NO DATA !!!!	(417083170 1799 1341 Closed)						
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	0400	GLENN DAVIS		NO TRV	10.0	264 D	.02	012090	low QUANTITY
			711112172 1154 336						
Low EFF for Job 0400 rated 1058/hr for PRIM									
L38	0610	GLENN DAVIS		NO TRV	7.5	268 D	.18	020220	>> TRAINING << low Efficiency

C-N-C

EFFICIENCY **HOURS**

.52 D .88 N .68 C 45.5 D 36.0 N 0.0 S

T&L MACHINE DETAIL for 11-06-2023 4:00 am to 11-07-2023 5:00 am (Corrected Report)

JOB		RUN MACHINE				EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****		
C58	0306	KEMAL TIRNOVA grind ejector face	7 trv	9.0	5180 D	.58	019500
		186103090 1039	1148 * Closed No Tag				
C60	!!!!	NO DATA !!!!	(251093060 1690	329)			
C62	0474	KEMAL TIRNOVA tool marks on face adjust tools	6 trv	7.5	3100 D	.45	014540
		595103170 2094	631				
C64	0317	KYLE DIGIUGNO swap all tools	12 trv	8.0	6355 D	.62	009050 >> TRAINING <<
		EDDIE BEVERLY	12 trv	9.5	6047 N	.50	>> TRAINING <<
		097083110 2002	1823 Closed				
C66	0302	KYLE DIGIUGNO EDDIE BEVERLY	12 trv	7.0	6659 D	.85	018620 >> TRAINING <<
			11 trv	9.5	7035 N	.66	>> TRAINING <<
		418103230 2435	2061				
C68	!!!!	NO DATA !!!!	(111083220 1578	1062)			
C70	!!!!	NO DATA !!!!	(115103050 1502	1806 ** Closed No Tag)			
C72	0270	BIROL BOZACI	1 trv	10.0S	150 D		020550
		537103250 2770	2264				
C74	0050	GERARDO NEGRON	12 trv	10.0	7000 N	1.28	021010
		186103171 781	1132 ***				
C76	0433	GERARDO NEGRON	13 trv	10.0	7000 N	.62	018860
		418103231 1865	2087 * Closed				
C30	!!!!	NO DATA !!!!	(115103050 1502	1806 ** Closed No Tag)			
C32	!!!!	NO DATA !!!!	(277103052 1449	2160 *** Closed)			
C34	0225	DAMON P HASTINGS	6 trv	8.5	3300 D	.50	020490
		970102040 2360	1672				

CHARGING VALVE

EFFICIENCY **HOURS**

.59 D .77 N .68 C 40.0 D 39.0 N 10.0 S

T&L MACHINE DETAIL for 11-06-2023 4:00 am to 11-07-2023 5:00 am

(Corrected Report)

JOB					RUN MACHINE		EFF	WORK	
**** MISC #2 - Attn to: Steve Sawdey ****									
C40	0121	JOEL ROSA		13 trv	10.0	8000 D	.71	019260 >>	TRAINING <<
		PATRICK KELLY		12 trv	10.0	7800 N	.69		
			001093283 2581	1834					
C42	!!!!	NO DATA !!!!	(186103170 2423	1855)					
C44	!!!!	NO DATA !!!!	(892103230 996	395)					
C46	!!!!	NO DATA !!!!	(399083211 2261	2065 Closed No Tag)					
C48	0126	JOEL ROSA		12 trv	10.0	7000 D	.62	018480 >>	TRAINING <<
		PATRICK KELLY		11 trv	9.0	6400 N	.63		
			277103050 1035	1829 177%					
C50	!!!!	NO DATA !!!!	(595103170 2094	631)					
C52	!!!!	NO DATA !!!!	(273103171 2144	1628)					
C54	0037	ZACHARY FELMLEE		9 trv	10.0	7100 D	.57	015250 >>	TRAINING <<
		LARRY P RODWELL		9 trv	10.0	7160 N	.58		
			195103050 1924	1148					
C56	0381	ZACHARY FELMLEE		9 trv	10.0	7100 D	.55	011790 >>	TRAINING <<
		LARRY P RODWELL		10 trv	10.0	7600 N	.59		
			890093120 1626	1402					

EFFICIENCY **HOURS**
MISC #2 **.61 D .62 N .62 C 40.0 D 39.0 N 0.0 S**

	EFFICIENCY			HOURS		
ACME NUT	.00 D	.00 N	.00 C	0.0 D	0.0 N	5.0 S

T&L MACHINE DETAIL for 11-06-2023 4:00 am to 11-07-2023 5:00 am (Corrected Report)

JOB				RUN MACHINE				EFF	WORK	
****	ACME FITTING - Attn to: Kevin Rhone								****	
C18	0960	RAYMOND E WOLF		611100210	2191	8 trv	9.5	2977 D	.37	014170
				2796 ** Closed No Tag						
C20	!!!!	NO DATA !!!!		(700031189 2424 4225 174% Closed)						
C22	0837	RAYMOND E WOLF		751103250	1750	6 trv	9.5	3862 D	.66	020770
				552						
C24	DOWN	RP - Repair		24.0	hrs WOLF,RAYMOND E					
				(755043180 2595 1798 Closed)						
C26	!!!!	NO DATA !!!!		(933103230 1432 1404 Closed No Tag)						

	EFFICIENCY			HOURS		
ACME FITTING	.51 D	.00 N	.51 C	19.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-06-2023 4:00 am to 11-07-2023 5:00 am												
(Corrected Report)												
JOB					RUN		MACHINE	EFF	WORK			
****	MISC #1 - Attn to: Kevin Rhone					****						
B02	0460	RICARDO PADILLA-GO			2	trv	6.0	1700	D	.22	014030	>> TRAINING <<
		left early										
		GERALD D DAVIS			6	trv	5.0	3400	N	.53		
		machine down for chuck slide										
			138103171	1933	1264							
B04	!!!!	NO DATA !!!!			(	050063140	2112	164	)			
B06	0066	RICARDO PADILLA-GO			5	trv	6.0	2000	D	.79	015940	>> TRAINING <<
		left early										
		GERALD D DAVIS			8	trv	10.0	3400	N	.81		
			414103250	1971	714							
B08	0045	ROBERT DURRANT			4	trv	8.5	1250	N	.36	015280	
			420103131	2020	1738							
B10	!!!!	NO DATA !!!!			(	711093251	1379	1441	*	)		
B12	!!!!	NO DATA !!!!			(	004093140	1226	962	Closed	)		
B14	0300	PAUL GALLIPEAU			11	trv	10.0	8700	N	.68	020150	>> TRAINING <<
			138103170	1932	1773							
B16	0573	JAMIE FELMLEE			6	trv	9.0	6000	D	.67	021220	
		down for shortage of oil										
		PAUL GALLIPEAU			6	trv	10.0	6500	N	.65		>> TRAINING <<
			404093120	1848	2006	*						
B18	!!!!	NO DATA !!!!			(	197103050	2205	293	)			
B20	0060	JAMIE FELMLEE			4	trv	10.0	1800	D	.37	015370	
			620073280	3306	3217							
A50	!!!!	NO DATA !!!!			(	008093220	2369	3467	*** Closed	)		
A52	!!!!	NO DATA !!!!			(	002033200	2007	2015	* Closed No Tag	)		
A54	!!!!	NO DATA !!!!			(	441092287	3252	2966	)			
A56	0002	KEVIN RHONE			2	trv	0.0S	500	D		016850	DEP 6 4.2 hr
		COLBY KERRY-RHONE			3	trv	5.5	4100	D	.37		>> TRAINING <<
			274103300	2279	69							
A58	0463	COLBY KERRY-RHONE			3	trv	5.0	1100	D	.24	020380	>> TRAINING <<
		ground up job fix brake										
			007093220	917	89							
A60	!!!!	NO DATA !!!!			(	511103071	1399	831	)			
				EFFICIENCY				HOURS				
MISC #1				.46 D .62 N .54 C				41.5 D 43.5 N 0.0 S				

****	JOB ACME	MISC	- Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed	No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed	No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed	No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150		)

T&L MACHINE DETAIL for 11-06-2023 4:00 am to 11-07-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone				****		
A86	0056	CAMERON BUDZISZEWS		6 trv	4.0	2500 D	.45 014100
		brake repair and quality issue					
		275103231	354	894	253%		
A74	!!!!	NO DATA !!!!	(000083110 1913	1713 Closed No Tag)			
A76	0142	CAMERON BUDZISZEWS		4 trv	8.5	6900 D	.54 018660
		clean collets and feeders					
		721103031	1477	642			
A24	0328	HERMAN LEWIS		7 trv	6.0	2000 D	.48 021560
A25	!!!!	NO DATA !!!!					
A26	!!!!	NO DATA !!!!					
A27	!!!!	NO DATA !!!!					

FITTING

EFFICIENCY **HOURS**

.50 D .00 N .50 C 18.5 D 0.0 N 0.0 S

T&L MACHINE DETAIL for 11-06-2023 4:00 am to 11-07-2023 5:00 am

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JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 TYRON YAWN	30 trv	9.5	5200 N 1.22	019970 >> TRAINING <<
	011103170 1431	397			
A12	0522 CHAD M SOMMERFELDT	1 trv	5.5S	200 D	020890
	071083110 1533	19			
A14	!!!! NO DATA !!!!	(001115170 1953305657 15651%)			

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	.00 D 1.22 N 1.22 C	0.0 D 9.5 N 5.5 S

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JOB				RUN MACHINE		EFF	WORK
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****			
I26	!!!!	NO DATA !!!!					
I27	!!!!	NO DATA !!!!					
I40	0601	JUAN BRAVO	9 trv	9.5	4900 D	1.72	019030
		FNU HASSAN	8 trv	10.0	5004 N	1.67	DEP 17 10.4 hr
							>> TRAINING <<
I41	0536	MIGUEL ANDREAS DE-	NO TRV	10.0	5120 D	.73	021080 >> TRAINING <<
		KEDRICK BROWN	8 trv	9.5	4976 N	.75	>> TRAINING <<
I42	!!!!	NO DATA !!!!					
I43	0642	PACHECO, REINALDO	4 trv	9.5	2652 D	1.16	018120 >> TRAINING <<
I44	0556	YOEL ARTEAGA-AGUIL	7 trv	9.5	2316 D	1.02	021070 >> TRAINING <<
		MUNAWAR QADRI	6 trv	9.5	2136 N	.94	>> TRAINING <<
I45	0658	MALKIEL CANTERO-AG	15 trv	10.0	1920 D	1.10	020950 >> TRAINING <<
		VICTOR CONTRERAS	9 trv	7.0	1368 N	1.12	>> TRAINING <<
		OOM					
I46	0685	VON MCGEE	24 trv	9.5	4800 N	1.01	019730 >> TRAINING <<
I47	0539	GERSON JAMES	8 trv	10.0	5352 D	.76	021090
		MARQUIS BREEDLOVE	7 trv	9.5	5600 N	.84	>> TRAINING <<
I48	!!!!	NO DATA !!!!					
I49	0673	VICTOR CONTRERAS	2 trv	2.5	1272 N	.73	019680 >> TRAINING <<
		picked up as ALT					
I50	!!!!	NO DATA !!!!					
A87	0536	DAMION HAMILTON	15 trv	10.0	9791 D	.89	021080
		DAYNE AINA	32 trv	9.5	11618 N	1.11	
		051103241 1155	1429 **				
A88	0644	DAMION HAMILTON	35 trv	6.0	17529 D	.91	017740 chg S/U to RUN
		DAYNE AINA	32 trv	9.5	21795 N	.72	
		511103301 1502	2506 167%				

	EFFICIENCY	HOURS
BLOCK CELL	1.04 D 1.01 N 1.02 C	74.5 D 76.5 N 0.0 S