

T&L MACHINE DETAIL for 10-30-2023 4:00 am to 10-31-2023 5:00 am

(Corrected Report)

	JOB		RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****				
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	!!!!	NO DATA	!!!!			
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	!!!!	NO DATA	!!!!			

T&L MACHINE DETAIL for 10-30-2023 4:00 am to 10-31-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown			****				
L04	0009	ROBBIE JOSEPH		NO TRV	5.0	248 D	.57	015160
		DENNIS COOPER		NO TRV	8.0	295 N	.42	
L06	0014	ROBBIE JOSEPH		NO TRV	5.0	203 D	.47	015130
		DENNIS COOPER		NO TRV	8.0	255 N	.37	
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)					
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)					
L14	!!!!	NO DATA !!!!	(480121010 4144 782)					
L16	!!!!	NO DATA !!!!						
L17	0747	MICHAEL LAMB		3 trv	9.5	442 D	.08	017100 low QUANTITY
		HOANG HO		2 trv	13.0	593 N	.08	low QUANTITY
			246013305 1432 1078					
	Low EFF for Job 0747 rated 553/hr for PRIM							
L18	0815	MICHAEL LAMB		2 trv	9.5	643 D	1.13	020500
		HOANG HO		3 trv	12.5	879 N	1.17	
			191103050 2005 1451					
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)					
L22	!!!!	NO DATA !!!!	(247013302 2424 2344 Closed No Tag)					
L24	!!!!	NO DATA !!!!	(691073170 2095 395)					
L26	!!!!	NO DATA !!!!	(417083170 1799 1341 Closed)					
L30	!!!!	NO DATA !!!!						
L32	!!!!	NO DATA !!!!						
L34	!!!!	NO DATA !!!!						
L36	0400	GLENN DAVIS		1 trv	4.0	78 D	.02	012090 low Efficiency
		WAYNE C BROWN		1 trv	2.0	150 D	.07	DEP 23 9.1 hr
			711112172 1154 302					
	Low EFF for Job 0400 rated 1058/hr for PRIM							
L38	!!!!	NO DATA !!!!						

EFFICIENCY **HOURS**
C-N-C **.48 D .53 N .51 C 35.0 D 41.5 N 0.0 S**

T&L MACHINE DETAIL for 10-30-2023 4:00 am to 10-31-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE			EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****					
C58	!!!!	NO DATA	!!!!	(186103090 1039	386)					
C60	0318	ZACHARY FELMLEE		251093060 1690	5 trv 329	10.0	5800 D	.39	020450 >>	TRAINING <<
C62	!!!!	NO DATA	!!!!	(400083170 3295	3552 * Closed)					
C64	0317	EDDIE BEVERLY tools wiped out		097083110 2002	12 trv 446	8.0	5271 N	.51	009050 >>	TRAINING <<
C66	0302	EDDIE BEVERLY servo fault		277103052 1449	2 trv 1278	3.0	1571 N	.47	018620 >>	TRAINING <<
C68	0442	BIROL BOZACI		? ?	0	10.0S	D		020840	
C70	!!!!	NO DATA	!!!!	(115103050 1502	1309)					
C72	0145	JOEL ROSA EDDIE BEVERLY shut down finding short parts		537103250 2770	13 trv 6 trv 954	9.5 5.5	6100 D 2266 N	.57 .37	019810 >>	TRAINING << >> TRAINING <<
C74	0050	JOEL ROSA		185103090 2112	13 trv 2923 ** Closed No Tag	9.5	7170 D	1.38	021010 >>	TRAINING <<
C76	!!!!	NO DATA	!!!!	(418103231 1865	928)					
C30	0036	GERARDO NEGRON		115103050 1502	9 trv 1309	9.0	7000 N	.52	018960	
C32	0253	GERARDO NEGRON help ed		277103052 1449	8 trv 1278	8.0	4795 N	.60	019440	
C34	!!!!	NO DATA	!!!!	(970102040 2360	1427)					

CHARGING VALVE

EFFICIENCY **HOURS**

.77 D .51 N .63 C 29.0 D 33.5 N 10.0 S

T&L MACHINE DETAIL for 10-30-2023 4:00 am to 10-31-2023 5:00 am

(Corrected Report)

JOB						RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****									
C40	0146	KEMAL TIRNOVA		10	trv	9.5	6280 D	.59	019290
		adjsut tools		13	trv	10.0	8000 N	.71	
		PATRICK KELLY	?	0					
C42	0138	KEMAL TIRNOVA		10	trv	10.0	6850 D	.59	019340
		PATRICK KELLY		12	trv	10.0	8000 N	.69	
			186103170	2423	1855				
C44	!!!!	NO DATA !!!!	(719103020	1890	237)				
C46	!!!!	NO DATA !!!!	(399083211	2261	1471)				
C48	!!!!	NO DATA !!!!	(126063232	2286	3324	*** Closed No Tag)			
C50	!!!!	NO DATA !!!!	(595103170	2094	464)				
C52	!!!!	NO DATA !!!!	(273103171	2144	1359)				
C54	0037	LARRY P RODWELL		9	trv	10.0	6800 N	.55	015250
			195103050	1924	204				
C56	0381	ZACHARY FELMLEE		4	trv	1.5	1250 D	.65	011790 >> TRAINING <<
		main spindle motor repair flaky thread		19	trv	10.0	8000 N	.62	
		LARRY P RODWELL	890093120	1626	0				

MISC #2
EFFICIENCY
HOURS
.59 D .64 N .63 C 21.0 D 40.0 N 0.0 S

C16 !!!! NO DATA !!!! (278103090 1923 1425)

T&L MACHINE DETAIL for 10-30-2023 4:00 am to 10-31-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****			
C18	!!!! NO DATA !!!!	(? ? 0)			
C20	!!!! NO DATA !!!!	(700031189 2424 4225 174% Closed)			
C22	0837 RAYMOND E WOLF adjusting tools	5 trv	6.0	1927 D .52	020770
		751103250 1750	240		
C24	DOWN RP - Repair 24.0 hrs WOLF, RAYMOND E	(755043180 2595 1798 Closed)			
C26	0837 RAYMOND E WOLF adjusting tools C22	5 trv	8.5	2864 D .55	020770
		933103230 1432	1404		

	EFFICIENCY			HOURS		
ACME FITTING	.53 D	.00 N	.53 C	14.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-30-2023 4:00 am to 10-31-2023 5:00 am											
(Corrected Report)											
JOB						RUN MACHINE		EFF	WORK		
****	MISC #1 - Attn to: Kevin Rhone					****					
B02	0460	RICARDO PADILLA-GO			3 trv	6.0	3000	D	.39	014030	>> TRAINING <<
		GERALD D DAVIS			7 trv	8.5	5650	N	.52		
			138103171	1933	538						
B04	!!!!	NO DATA	!!!!	(050063140	2112	164	)				
B06	0066	RICARDO PADILLA-GO			9 trv	9.5	3700	D	.93	015940	>> TRAINING <<
		GERALD D DAVIS			8 trv	8.5	2800	N	.78		
		adjusting #4 feeder twice									
			001093280	2000	1525						
B08	0045	COLBY KERRY-RHONE			5 trv	8.5	1800	D	.52	015280	>> TRAINING <<
		ROBERT DURRANT			3 trv	8.0	1330	N	.41		
			420103130	2020	2501	** Closed No Tag					
B10	0451	COLBY KERRY-RHONE			10 trv	8.5	7800	D	.61	013650	>> TRAINING <<
		PAUL GALLIPEAU			8 trv	10.0	8200	N	.55		>> TRAINING <<
			711093251	1379	631						
B12	!!!!	NO DATA	!!!!	(004093140	1226	962	)				
B14	!!!!	NO DATA	!!!!	(138103170	1932	937	)				
B16	0573	PAUL GALLIPEAU			8 trv	10.0	6500	N	.65	021220	>> TRAINING <<
			003093220	2114	2598	**					
B18	!!!!	NO DATA	!!!!	(197103050	2205	95	)				
B20	!!!!	NO DATA	!!!!	(620073280	3306	2600	)				
A50	!!!!	NO DATA	!!!!	(008093220	2369	3467	*** Closed)				
A52	!!!!	NO DATA	!!!!	(002033200	2007	1965	Closed No Tag)				
A54	0010	JAMIE FELMLEE			8 trv	9.5	4000	D	.58	015150	
			441092287	3252	2776						
A56	!!!!	NO DATA	!!!!	(001058230	2086	2299	* Closed No Tag)				
A58	!!!!	NO DATA	!!!!	(007093220	917	59	)				
A60	0424	JAMIE FELMLEE			11 trv	9.5	7600	D	.89	021120	>> TRAINING <<
			511103071	1399	831						

	EFFICIENCY			HOURS		
MISC #1	.67 D	.58 N	.63 C	51.5 D	45.0 N	0.0 S

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 10-30-2023 4:00 am to 10-31-2023 5:00 am

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JOB		RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****					
A86	0093	CAMERON BUDZISZEWS	1 trv	10.5S	800 D 016190
		177083110 1587	1869 *	Closed	No Tag
A74	!!!!	NO DATA !!!!	(000083110 1913	1719	Closed No Tag)
A76	!!!!	NO DATA !!!!	(011073141 1264	1288	*)
A24	0328	GLENN DAVIS	7 trv	6.0	1650 D .39 021560
		picked up after repair			
A25	!!!!	NO DATA !!!!			
A26	!!!!	NO DATA !!!!			
A27	!!!!	NO DATA !!!!			

	EFFICIENCY			HOURS		
FITTING	.39 D	.00 N	.39 C	6.0 D	0.0 N	10.5 S

T&L MACHINE DETAIL for 10-30-2023 4:00 am to 10-31-2023 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt						****
A10	0560	TYRON YAWN		32 trv	10.0	5231 N 1.16	019970 >> TRAINING <<
			821103171 1431	748			
A12	!!!!	NO DATA !!!!	(006093180 2305	2810	** Closed No Tag)		
A14	0825	CLINE BROWN		1 trv	0.0	400 D *.**	021720 DEP 14 4.0 hr
							>> TRAINING <<
			001115170 1953305512	15643%			

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	.00 D 1.16 N 1.23 C	0.0 D 10.0 N 0.0 S

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(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****			
I26	!!!!	NO DATA !!!!					
I27	!!!!	NO DATA !!!!					
I40	0601	JUAN BRAVO FNU HASSAN	10 trv 8 trv	10.0 10.0	4920 D 4932 N	1.64 1.64	019030 DEP 17 10.4 hr >> TRAINING <<
I41	0536	MARQUIS BREEDLOVE y-axis ball screw unit 7 broken	7 trv	7.5	4680 N	.89	021080 >> TRAINING <<
I42	!!!!	NO DATA !!!!					
I43	0642	KEDRICK BROWN	4 trv	9.5	2691 N	1.18	018120 >> TRAINING <<
I44	0556	YOEL ARTEAGA-AGUIL MUNAWAR QADRI	7 trv 6 trv	10.0 9.5	2478 D 2154 N	1.03 .94	021070 >> TRAINING << >> TRAINING <<
I45	0658	MALKIEL CANTERO-AG VICTOR CONTRERAS	33 trv 12 trv	10.0 9.5	1760 D 1852 N	1.01 1.11	020950 >> TRAINING << >> TRAINING <<
I46	!!!!	NO DATA !!!!					
I47	0652	MIGUEL ANDREAS DE-	NO TRV	9.5	900 D	.36	020330 >> TRAINING <<
I48	0607	GERSON JAMES	6 trv	9.5	1380 D	.88	020470
I49	0673	PACHECO, REINALDO JAYSON NACCO had meeting with Adel	NO TRV 5 trv	10.0 9.0	5403 D 4424 N	.77 .70	019680 >> TRAINING << >> TRAINING <<
I50	!!!!	NO DATA !!!!					
A87	0673	DAMION HAMILTON	15 trv 1670 **	10.0	5894 D	.42	019680
		231093061 1340					
A88	0686	DAMION HAMILTON DAYNE AINA	50 trv 84 trv	10.0 9.5	12600 D 21327 N	.57 1.02	019550
		541103303 1126	4521 402%				

BLOCK CELL

EFFICIENCY

.84 D 1.08 N .95 C

HOURS

79.0 D 64.5 N 0.0 S