

T&L MACHINE DETAIL for 10-23-2023 4:00 am to 10-24-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 10-23-2023 4:00 am to 10-24-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	!!!!	NO DATA !!!!					
L06	!!!!	NO DATA !!!!					
L08	DOWN	RP - Repair 24.0 hrs BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(680070174 3994 5769	*** Closed)			
L12	!!!!	NO DATA !!!!	(615121013 3870 20109	520% Closed)			
L14	!!!!	NO DATA !!!!	(480121010 4144	782)			
L16	0015	ROBBIE JOSEPH		NO TRV	10.0	187 D	.37 015740 >> TRAINING <<
L17	0747	MICHAEL LAMB		1 trv	6.5	279 D	.08 017100 low QUANTITY
		ran after s/u approval					
		HOANG HO		3 trv	13.0	591 N	.08 low QUANTITY
			246013305 1432 427				
	Low EFF for Job 0747 rated 553/hr for PRIM						
L18	!!!!	NO DATA !!!!	(191103050 2005	977)			
L20	!!!!	NO DATA !!!!	(830032290 4000	3528 Closed No Tag)			
L22	0755	MICHAEL LAMB		1 trv	5.5	234 D	.07 018650 low QUANTITY
		ran as ALT					
		HOANG HO		1 trv	13.0	911 N	.11 low Efficiency
			247013302 2424 2084				
	Low EFF for Job 0755 rated 617/hr for PRIM						
L24	!!!!	NO DATA !!!!	(691073170 2095	395)			
L26	!!!!	NO DATA !!!!	(417083170 1799	1372 Closed)			
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	!!!!	NO DATA !!!!	(711112172 1154	255)			
L38	0610	GLENN DAVIS		1 trv	10.0	496 D	.25 020220 >> TRAINING <<

EFFICIENCY **HOURS**
C-N-C **.22 D .10 N .17 C 32.0 D 26.0 N 0.0 S**

T&L MACHINE DETAIL for 10-23-2023 4:00 am to 10-24-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE				EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****		
C58	!!!!	NO DATA	!!!!	(186103090 1039	262)		
C60	0318	ZACHARY FELMLEE picked up as ALT		251093061 1408	1574 *	6 trv	5.5 3700 D .45 020450 >> TRAINING <<
C62	!!!!	NO DATA	!!!!	(400083170 3295	2489 Closed)		
C64	0317	EDDIE BEVERLY ran as ALT		097083110 2002	201	6 trv	4.5 3032 N .52 009050 >> TRAINING <<
C66	0302	KEMAL TIRNOVA repair machine /knurl EDDIE BEVERLY		126063232 2286	1343	9 trv	8.0 5600 D .62 018620
C68	!!!!	NO DATA	!!!!	(334073170 1260	1242)	12 trv	10.0 8183 N .73 >> TRAINING <<
C70	0404	EDDIE BEVERLY ran as ALT		115103050 1502	491	3 trv	3.0 1871 N .54 018530 >> TRAINING <<
C72	0478	KEMAL TIRNOVA ran after ground up job GERARDO NEGRON		?	?	9 trv	8.5 5770 D .74 014590
C74	0050	GERARDO NEGRON machine smashed up dropped		185103090 2112	1986	10 trv	10.0 6185 N .67
C76	0433	GERARDO NEGRON ran as ALT				NO TRV	6.5 3520 N .99 021010
				189103092 2091	3639	174% Closed No Tag	3.5 1635 N .42 018860
C30	!!!!	NO DATA	!!!!	(115103050 1502	491)		
C32	!!!!	NO DATA	!!!!	(189103092 2091	3639	174% Closed No Tag)	
C34	!!!!	NO DATA	!!!!	(970102040 2360	1427)		

CHARGING VALVE

EFFICIENCY .62 D .69 N .66 C HOURS 22.0 D 37.5 N 0.0 S

T&L MACHINE DETAIL for 10-23-2023 4:00 am to 10-24-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey				****		
C40	0146	PATRICK KELLY	8 trv	10.0	5000 N	.44	019290
		machine kept shutting off					
		185103091 2112	717				
C42	!!!!	NO DATA !!!!	(186103170 2423	96	)		
C44	!!!!	NO DATA !!!!	(720103020 2500	2115	)		
C46	!!!!	NO DATA !!!!	(399083211 2261	1411	)		
C48	0105	PATRICK KELLY	6 trv	10.0	1000 N	.10	017880 low Efficiency
		smashed replace tools					
		277103051 862 1335 155%					
	Low EFF for Job 0105 rated 1000/hr for PRIM						
C50	0459	BIROL BOZACI	2 trv	8.5S	150 D		014520
			2 trv	0.5	750 D 1.63		
		ran after s/u					
		GERALD D DAVIS	6 trv	2.5	1600 N	.69	
		worked on C56					
		595103170 2094	158				
C52	!!!!	NO DATA !!!!	(273103171 2144	17	)		
C54	!!!!	NO DATA !!!!	(001093180 1545	1518	Closed No Tag)		
C56	0381	ZACHARY FELMLEE	10 trv	6.0	6200 D	.80	011790 >> TRAINING <<
		picked up after repair					
		GERALD D DAVIS	6 trv	9.5	2000 N	.16	low Efficiency
		A7B drills broke twice					
		653083290 2266 3044	** Closed				
	Low EFF for Job 0381 rated 1285/hr for PRIM						

EFFICIENCY **HOURS**
MISC #2 **.87 D .27 N .37 C 6.5 D 32.0 N 8.5 S**

****	JOB ACME	NUT	- Attn to: Kevin Rhone	****	RUN	MACHINE	EFF	WORK
C02	!!!!	NO DATA	!!!!	(131106191 666 863 ** Closed)				
C04	!!!!	NO DATA	!!!!	(077033210 2020 1859 Closed No Tag)				
C06	!!!!	NO DATA	!!!!	(247013302 2424 2084)				
C08	DOWN	RP - Repair	24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604 * Closed)				
C10	!!!!	NO DATA	!!!!	(001115170 1953 0 Closed)				
C12	!!!!	NO DATA	!!!!	(190103021 2333 1747)				
C14	!!!!	NO DATA	!!!!	(473063120 2444 1907)				
C16	!!!!	NO DATA	!!!!	(278103090 1923 1425)				

T&L MACHINE DETAIL for 10-23-2023 4:00 am to 10-24-2023 5:00 am

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JOB		RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****			
C18	!!!! NO DATA !!!!	(701031220 2009 4766 237% Closed No Tag)			
C20	!!!! NO DATA !!!!	(700031189 2424 4225 174% Closed)			
C22	0837 RAYMOND E WOLF ground up job	5 trv 933103231 755 231	9.5	2868 D .49	020770
C24	DOWN RP - Repair 24.0 hrs WOLF, RAYMOND E	(755043180 2595 1798 Closed)			
C26	0837 RAYMOND E WOLF	5 trv 933103230 1432 268	11.0	3320 D .49	020770

	EFFICIENCY			HOURS		
ACME FITTING	.49 D	.00 N	.49 C	20.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-23-2023 4:00 am to 10-24-2023 5:00 am													
(Corrected Report)													
JOB						RUN MACHINE		EFF	WORK				
****	MISC #1 - Attn to: Kevin Rhone						****						
B02	!!!!	NO DATA !!!!		(	411083210	2560	2604	*	Closed No Tag)				
B04	!!!!	NO DATA !!!!		(	050063140	2112	164	)					
B06	0066	ROBERT DURRANT			001093282	2109	9 trv 830	10.0	3400	N	.81	015940	
B08	0045	COLBY KERRY-RHONE			420103130	2020	5 trv 1162	7.5	1400	D	.46	015280 >> TRAINING <<	
B10	0451	COLBY KERRY-RHONE worked on B08			811083010	1712	5 trv 1424	8.0	5700	D	.48	013650 >> TRAINING <<	
B12	0100	PAUL GALLIPEAU			004093140	1226	8 trv 703	10.0	4500	N	.35	016950 >> TRAINING <<	
B14	0300	JOEL ROSA needed new drills repair					8 trv	8.0	7100	D	.69	020150 >> TRAINING <<	
		PAUL GALLIPEAU			181103021	1909	11 trv 2673	10.0	9000	N	.70	>> TRAINING <<	
							*** Closed No Tag						
B16	0573	JAMIE FELMLEE			003093220	2114	4 trv 1266	10.0	4200	D	.42	021220	
B18	0496	JOEL ROSA			228122130	1834	8 trv 2393	10.0	4000	D	.43	020130 >> TRAINING <<	
							** Closed No Tag						
B20	0060	JAMIE FELMLEE			620073280	3306	4 trv 2240	8.0	1400	D	.35	015370	
A50	!!!!	NO DATA !!!!		(	008093220	2369	3467	*** Closed)					
A52	!!!!	NO DATA !!!!		(	002033200	2007	1849	)					
A54	!!!!	NO DATA !!!!		(	441092287	3252	1767	)					
A56	!!!!	NO DATA !!!!		(	001058230	2086	2299	* Closed No Tag)					
A58	!!!!	NO DATA !!!!		(	258033160	2165	2537	* Closed No Tag)					
A60	!!!!	NO DATA !!!!		(	511103071	1399	145	)					
				EFFICIENCY				HOURS					
MISC #1				.47 D .62 N .52 C				51.5 D 30.0 N 0.0 S					

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 10-23-2023 4:00 am to 10-24-2023 5:00 am (Corrected Report)

JOB			RUN MACHINE			EFF	WORK
****	FITTING - Attn to: Kevin Rhone					****	
A86	!!!!	NO DATA !!!!	(177083110	1587	1537	)	
A74	!!!!	NO DATA !!!!	(000083110	1913	1719	)	
A76	!!!!	NO DATA !!!!	(011073141	1264	987	)	
A24	0328	HERMAN LEWIS picked up after repair	4	trv	2.0	800 D .57	021560
A25	!!!!	NO DATA !!!!					
A26	!!!!	NO DATA !!!!					
A27	!!!!	NO DATA !!!!					

	EFFICIENCY			HOURS		
FITTING	.57 D	.00 N	.57 C	2.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-23-2023 4:00 am to 10-24-2023 5:00 am

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JOB		RUN MACHINE		EFF	WORK	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****				
A10	0560 CAMERON BUDZISZEWS	12 trv	8.0	3100 D	.86	019970 >> TRAINING <<
	TYRON YAWN	34 trv	9.5	5511 N	1.29	>> TRAINING <<
		541103102 926 1204 **				
A12	!!!! NO DATA !!!!	(006093180 2305 2810	** Closed No Tag)			
A14	!!!! NO DATA !!!!	(108083170 1819 2790	153% Closed No Tag)			

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	.86 D 1.29 N 1.09 C	8.0 D 9.5 N 0.0 S

T&L MACHINE DETAIL for 10-23-2023 4:00 am to 10-24-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****				
I26	!!!!	NO DATA !!!!						
I27	0528	GERSON JAMES		4 trv	10.0	1396 D	.23	018870
I40	0660	JUAN BRAVO		6 trv	9.5	2874 D	1.08	019060
		FNU HASSAN		4 trv	10.0	3060 N	1.09	DEP 17 10.4 hr >> TRAINING <<
I41	!!!!	NO DATA !!!!						
I42	!!!!	NO DATA !!!!						
I43	0659	PACHECO, REINALDO		3 trv	10.0	3633 D	1.30	019050 >> TRAINING <<
		KEDRICK BROWN		4 trv	10.0	3612 N	1.29	>> TRAINING <<
I44	0556	YOEL ARTEAGA-AGUIL		7 trv	8.5	2142 D	1.05	021070 >> TRAINING <<
		down for table prox wire						
		MUNAWAR QADRI		7 trv	10.5	2562 N	1.02	>> TRAINING <<
		belt in 4 and 5 broke						
I45	0583	MALKIEL CANTERO-AG		5 trv	5.0	1200 D	1.00	020440 >> TRAINING <<
		picked up after repair						
		VICTOR CONTRERAS		9 trv	10.0	2400 N	1.00	>> TRAINING <<
I46	!!!!	NO DATA !!!!						
I47	0652	YOEL ARTEAGA-AGUIL		1 trv	1.5	142 D	.36	020330 >> TRAINING <<
		ran as ALT						
I48	0607	MIGUEL ANDREAS DE-		7 trv	9.5	1472 D	.94	020470 >> TRAINING <<
		MARQUIS BREEDLOVE		7 trv	9.5	1652 N	1.05	>> TRAINING <<
I49	0673	MALKIEL CANTERO-AG		3 trv	5.0	2784 D	.80	019680 >> TRAINING <<
		ran as ALT						
		JAYSON NACCO		6 trv	10.0	5000 N	.71	>> TRAINING <<
I50	!!!!	NO DATA !!!!						
A87	0659	DAMION HAMILTON		NO TRV	8.5	7704 D	.65	019050
		DAYNE AINA		32 trv	9.5	11893 N	.89	
		211093061	915	916 *				
A88	0697	DAMION HAMILTON		10 trv	6.0	5718 D	.43	019560
	0685	DAMION HAMILTON		NO TRV	2.0	1692 D	.38	019730
		DAYNE AINA		NO TRV	1.0	205 N	.09	
		921053090	1974	45				

BLOCK CELL

EFFICIENCY

HOURS

.82 D 1.00 N .90 C 75.5 D 70.5 N 0.0 S