

T&L MACHINE DETAIL for 10-19-2023 4:00 am to 10-20-2023 5:00 am

(Corrected Report)

	JOB		RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****				
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	!!!!	NO DATA	!!!!			
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	!!!!	NO DATA	!!!!			

T&L MACHINE DETAIL for 10-19-2023 4:00 am to 10-20-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	!!!!	NO DATA !!!!					
L06	0014	DENNIS COOPER		NO TRV	5.5	126 N	.26 015130
		loader stopped working					
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C			
L10	!!!!	NO DATA !!!!	(680070174 3994 5769	*** Closed)			
L12	!!!!	NO DATA !!!!	(615121013 3870 20109	520% Closed)			
L14	!!!!	NO DATA !!!!	(480121010 4144 782	)			
L16	0015	ROBBIE JOSEPH		NO TRV	10.0	120 D	.24 015740 >> TRAINING <<
L17	!!!!	NO DATA !!!!	(302103160 502 540	* Closed No Tag)			
L18	0815	MICHAEL LAMB		2 trv	10.0	601 D	1.00 020500
		HOANG HO		NO TRV	5.0	276 N	.92
		part chute long delay					
			191103050 2005 977				
L20	!!!!	NO DATA !!!!	(830032290 4000 3528	Closed No Tag)			
L22	0755	MICHAEL LAMB		2 trv	10.0	700 D	.11 018650 low Efficiency
		HOANG HO		1 trv	5.0	341 N	.11 low Efficiency
		burr on face					
			247013302 2424 1982				
		Low EFF for Job 0755 rated 617/hr for PRIM					
L24	!!!!	NO DATA !!!!	(691073170 2095 395	)			
L26	!!!!	NO DATA !!!!	(417083170 1799 1447	Closed)			
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	6220	GLENN DAVIS		2 trv	10.0	250 D	.60 021350
			711112172 1154 255				
L38	0610	GLENN DAVIS		3 trv	6.0	280 D	.24 020220 >> TRAINING <<
		ran after adjustments made					

EFFICIENCY **HOURS**

C-N-C **.46 D .43 N .45 C 46.0 D 15.5 N 0.0 S**

T&L MACHINE DETAIL for 10-19-2023 4:00 am to 10-20-2023 5:00 am

(Corrected Report)

JOB					RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****				
C58	!!!!	NO DATA !!!!		(186103090 1039	262)					
C60	0318	ZACHARY FELMLEE			2 trv	3.0	1000 D	.22	020450 >> TRAINING <<	
		ran as ALT								
		LARRY P RODWELL			6 trv	10.0	7200 N	.48		
				251093061 1408	1289					
C62	!!!!	NO DATA !!!!		(400083170 3295	2489 Closed)					
C64	0317	KYLE DIGIUGNO			8 trv	3.5	3994 D	.89	009050 >> TRAINING <<	
		ran as ALT								
		EDDIE BEVERLY			2 trv	1.0	1091 N	.85	>> TRAINING <<	
		ran as ALT								
				097083110 2002	126					
C66	0302	KYLE DIGIUGNO			13 trv	10.0	8401 D	.75	018620 >> TRAINING <<	
		EDDIE BEVERLY			7 trv	6.5	5165 N	.71	>> TRAINING <<	
		knurl broke dropped mach.								
				126063232 2286	543					
C68	0479	KYLE DIGIUGNO			6 trv	8.0	4236 D	.53	016970 >> TRAINING <<	
		EDDIE BEVERLY			6 trv	2.0	230 N	.12	>> TRAINING <<	
		o/s part alarm dropped							low Efficiency	
				334073170 1260	536					
Low EFF for Job 0479 rated 1000/hr for PRIM										
C70	0404	KEMAL TIRNOVA			12 trv	9.0	5600 D	.54	018530	
		ground tools								
		EDDIE BEVERLY			10 trv	9.5	6292 N	.57	>> TRAINING <<	
		picked up as ALT								
				115103050 1502	422					
C72	!!!!	NO DATA !!!!		(334073170 1260	536)					
C74	0050	KEMAL TIRNOVA			12 trv	10.0	6970 D	1.27	021010	
				185103090 2112	1824					
C76	!!!!	NO DATA !!!!		(189103092 2091	3639 174% Closed No Tag)					
C30	0036	DAMON P HASTINGS			5 trv	4.5	2500 D	.37	018960	
		GERARDO NEGRON			10 trv	10.0	7015 N	.47		
				115103050 1502	422					
C32	0253	GERARDO NEGRON			NO TRV	5.5	3300 N	.60	019440	
		mach keeps shutting off								
				189103092 2091	3639 174% Closed No Tag					
C34	!!!!	NO DATA !!!!		(970102040 2360	1427)					

EFFICIENCY **HOURS**
CHARGING VALVE **.72 D .54 N .63 C 48.0 D 44.5 N 0.0 S**

T&L MACHINE DETAIL for 10-19-2023 4:00 am to 10-20-2023 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0146	BIROL BOZACI		3 trv	5.0S	150 D	019290
				3 trv	1.5	1200 D	.71
		PATRICK KELLY		9 trv	4.0	2000 N	.44
		taper issues skive & c/o					
		185103091	2112	465			
C42	0247	GORDON CURLEY		11 trv	10.0	6000 D	.53
			186103170	2423	96		020940
C44	0328	BRYANT MAHON		8 trv	5.0	2000 D	.57
		worked on feeder marks					021560
		720103020	2500	1445			
C46	0075	PATRICK KELLY		3 trv	6.0	3200 N	.62
		picked up as ALT					019200
		399083211	2261	1411			
C48	0105	GORDON CURLEY		11 trv	10.0	5770 D	.58
		PATRICK KELLY		12 trv	8.0	5000 N	.63
		277103051	862	1266 ***			
C50	!!!!	NO DATA !!!!	(007093180	2233	1058	Closed)	
C52	0069	ZACHARY FELMLEE		6 trv	7.5	4100 D	.36
			273103171	2144	17		015710 >> TRAINING <<
C54	!!!!	NO DATA !!!!	(001093180	1545	1518	Closed No Tag)	
C56	0381	ZACHARY FELMLEE		8 trv	6.5	5400 D	.65
		picked up after repair					011790 >> TRAINING <<
		LARRY P RODWELL		11 trv	10.0	8900 N	.69
		653083290	2266	2570 * Closed			

	EFFICIENCY			HOURS		
MISC #2	.54 D	.62 N	.58 C	40.5 D	28.0 N	5.0 S

T&L MACHINE DETAIL for 10-19-2023 4:00 am to 10-20-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	!!!! NO DATA !!!!	(077033210 2020 1859	Closed No Tag)		
C06	!!!! NO DATA !!!!	(247013302 2424 1982	)		
C08	DOWN RP - Repair 24.0 hrs	WOLF,RAYMOND E			
		(247013308 2424 2604	* Closed)		
C10	!!!! NO DATA !!!!	(001115170 1953	0 Closed)		
C12	0757 ERIC D STANEK		4 trv	5.5	1200 D .36 020020
		190103021 2333	1747		
C14	!!!! NO DATA !!!!	(473063120 2444 1907	)		
C16	0758 ERIC D STANEK		2 trv	4.5	700 D .26 020340
		278103090 1923	1425		

	EFFICIENCY			HOURS		
ACME NUT	.32 D	.00 N	.32 C	10.0 D	0.0 N	0.0 S

****	JOB ACME	FITTING -	Attn to:	Kevin Rhone	****	RUN	MACHINE	EFF	WORK
C18	!!!!	NO DATA	!!!!	(701031220	2009	4766	237% Closed	No Tag	)
C20	!!!!	NO DATA	!!!!	(700031189	2424	4225	174% Closed		)
C22	0837	RAYMOND E WOLF		010093220	2655	5 trv 1426	9.0	2591 D	.47 020770
C24	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E		(755043180	2595	1798 Closed	)
C26	0837	RAYMOND E WOLF		010093220	2655	5 trv 1426	9.0	3297 D	.59 020770

T&L MACHINE DETAIL for 10-19-2023 4:00 am to 10-20-2023 5:00 am												
(Corrected Report)												
JOB						RUN MACHINE		EFF	WORK			
**** MISC #1 - Attn to: Kevin Rhone ****												
B02	0460	RICARDO PADILLA-GO				4 trv	8.5	3400 D	.31	014030 >> TRAINING <<		
		GERALD D DAVIS				9 trv	10.0	7250 N	.56			
			411083210	2560	2604	* Closed No Tag						
B04	!!!!	NO DATA !!!! (050063140 2112				164)						
B06	0066	RICARDO PADILLA-GO				7 trv	8.0	2600 D	.77	015940 >> TRAINING <<		
		worked on roll away clutch										
		GERALD D DAVIS				9 trv	10.0	3350 N	.80			
			001093282	2109	412							
B08	0045	COLBY KERRY-RHONE				9 trv	9.5	1700 D	.44	015280 >> TRAINING <<		
			420103130	2020	942							
B10	0451	COLBY KERRY-RHONE				11 trv	10.0	8700 D	.58	013650 >> TRAINING <<		
			811083010	1712	1224							
B12	!!!!	NO DATA !!!! (004093140 1226				554)						
B14	0300	JOEL ROSA				11 trv	8.5	8000 D	.73	020150 >> TRAINING <<		
		worked on flaky threads										
		PAUL GALLIPEAU				11 trv	10.0	9400 N	.73	>> TRAINING <<		
			181103021	1909	2254	* Closed No Tag						
B16	!!!!	NO DATA !!!! (003093220 2114				1048)						
B18	0496	JOEL ROSA				7 trv	10.0	3900 D	.42	020130 >> TRAINING <<		
		PAUL GALLIPEAU				8 trv	10.0	5000 N	.54	>> TRAINING <<		
			228122130	1834	2299	** Closed No Tag						
B20	0060	JAMIE FELMLEE				3 trv	6.0	1400 D	.47	015370		
			620073280	3306	2099							
A50	!!!!	NO DATA !!!! (008093220 2369				3467	*** Closed)					
A52	0448	JAMIE FELMLEE				2 trv	5.5	2000 D	.72	013540		
		put in all new tools										
			002033200	2007	1849							
A54	!!!!	NO DATA !!!! (441092287 3252				1767)						
A56	!!!!	NO DATA !!!! (001058230 2086				2299	* Closed No Tag)					
A58	!!!!	NO DATA !!!! (258033160 2165				2534	* Closed No Tag)					
A60	!!!!	NO DATA !!!! (511103071 1399				145)						

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 10-19-2023 4:00 am to 10-20-2023 5:00 am
(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****							
A86	0093	CAMERON BUDZISZEWS	12 trv	11.5	7900 D	.67	016190
		177083110 1587	1537				
A74	0403	CAMERON BUDZISZEWS	6 trv	11.5	5900 D	.56	020600
		000083110 1913	1674				
A76	!!!!	NO DATA !!!!	(011073141 1264	987)			
A24	!!!!	NO DATA !!!!					
A25	!!!!	NO DATA !!!!					
A26	0036	HERMAN LEWIS	6 trv	10.0	4850 D	.34	018960
A27	!!!!	NO DATA !!!!					

	EFFICIENCY			HOURS		
FITTING	.53 D	.00 N	.53 C	33.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-19-2023 4:00 am to 10-20-2023 5:00 am (Corrected Report)

JOB				RUN MACHINE				EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt								****
A10	0560	TYRON YAWN		541103100	1424	30 trv 773	9.5	4647 N 1.09	019970 >> TRAINING <<
A12	!!!!	NO DATA !!!!	(	006093180	2305	2810	** Closed No Tag)		
A14	!!!!	NO DATA !!!!	(	108083170	1819	2790	153% Closed No Tag)		

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.00 D	1.09 N	1.09 C	0.0 D	9.5 N	0.0 S

T&L MACHINE DETAIL for 10-19-2023 4:00 am to 10-20-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****			
I26	!!!!	NO DATA !!!!					
I27	!!!!	NO DATA !!!!					
I40	0660	JUAN BRAVO	5 trv	9.5	2766 D	1.04	019060
		FNU HASSAN	4 trv	10.0	3054 N	1.09	DEP 17 10.0 hr
							>> TRAINING <<
I41	0662	GERSON JAMES	NO TRV	8.5	1953 D	1.02	018880
I42	!!!!	NO DATA !!!!					
I43	0659	PACHECO, REINALDO	5 trv	10.0	3501 D	1.25	019050 >> TRAINING <<
		KEDRICK BROWN	4 trv	9.5	3408 N	1.28	>> TRAINING <<
I44	0556	YOEL ARTEAGA-AGUIL	8 trv	9.5	2445 D	1.07	021070 >> TRAINING <<
		MUNAWAR QADRI	4 trv	6.5	1533 N	.98	>> TRAINING <<
		belt and prox sensor broke					
I45	0583	MALKIEL CANTERO-AG	5 trv	5.5	1176 D	.89	020440 >> TRAINING <<
		part fell out of fixt. picked up after rep.					
		VICTOR CONTRERAS	3 trv	4.0	810 N	.84	>> TRAINING <<
		sat 7&8 turned off plus belt broke					
I46	0689	GERSON JAMES	2 trv	1.0	304 D	.61	019840
		ran as alt					
		VICTOR CONTRERAS	6 trv	5.0	2656 N	1.06	>> TRAINING <<
		ran as alt					
I47	0652	MALKIEL CANTERO-AG	NO TRV	3.5	282 D	.31	020330 >> TRAINING <<
		ran as ALT					
		MUNAWAR QADRI	1 trv	2.5	188 N	.29	>> TRAINING <<
		ran as ALT					
I48	0607	MIGUEL ANDREAS DE-	7 trv	9.5	1504 D	.96	020470 >> TRAINING <<
		MARQUIS BREEDLOVE	8 trv	9.5	1650 N	1.05	>> TRAINING <<
I49	0673	JAYSON NACCO	5 trv	10.0	4824 N	.69	019680 >> TRAINING <<
I50	!!!!	NO DATA !!!!					
A87	0659	DAYNE AINA	32 trv	10.0	12045 N	.86	019050
			531122151 979 1550 158% Closed				
A88	0697	DAYNE AINA	20 trv	10.0	14918 N	.68	019560
			131073262 1174 3115 265% Closed				

BLOCK CELL

EFFICIENCY **HOURS**

1.00 D .92 N .96 C 57.0 D 77.0 N 0.0 S