

T&L MACHINE DETAIL for 10-12-2023 4:00 am to 10-13-2023 5:00 am

(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 10-12-2023 4:00 am to 10-13-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** C-N-C - Attn to: Wayne Brown ****							
L04	0013	DENNIS COOPER bore and loader issues	NO TRV	10.0	340 N	.39	015120
L06	0013	DENNIS COOPER bore and loader issues	NO TRV	10.0	345 N	.40	015120
L08	DOWN	RP - Repair 24.0 hrs	BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782)				
L16	0020	ROBBIE JOSEPH	NO TRV	10.0	250 D	.50	015750 >> TRAINING <<
L17	6042	MICHAEL LAMB HOANG HO	2 trv 1 trv	9.5 13.0	410 D 529 N	.86 .81	019750
		756043251 1600	1954 ** Closed No Tag				
L18	0815	MICHAEL LAMB HOANG HO	2 trv 2 trv	9.5 13.0	695 D 866 N	1.22 1.11	020500
		191103050 2005	713				
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)				
L22	DOWN	RP - Repair 24.0 hrs	BROWN,WAYNE C (247013302 2424 1745)				
L24	!!!!	NO DATA !!!!	(691073170 2095 395)				
L26	!!!!	NO DATA !!!!	(417083170 1799 1447 Closed)				
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	6220	GLENN DAVIS	1 trv 103	10.0	250 D	.60	021350
		711112172 1154					
L38	0609	GLENN DAVIS	NO TRV	10.0	560 D	.21	020210 >> TRAINING <<

EFFICIENCY **HOURS**

C-N-C **.67 D .71 N .69 C 49.0 D 46.0 N 0.0 S**

T&L MACHINE DETAIL for 10-12-2023 4:00 am to 10-13-2023 5:00 am

(Corrected Report)

JOB					RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****				
C58	!!!!	NO DATA !!!!		(186103090 1039	26)				
C60	0318	EDDIE BEVERLY		251093061 1408	6 trv 358	9.5	8083 N	.57	020450 >> TRAINING <<
C62	0474	KYLE DIGIUGNO Tool Adjustements			14 trv	8.0	4646 D	.63	014540 >> TRAINING <<
		EDDIE BEVERLY OOM			6 trv	6.5	3639 N	.61	>> TRAINING <<
				400083170 3295	2233				
C64	0317	EDDIE BEVERLY Ran as ALT			4 trv	3.0	2570 N	.67	009050 >> TRAINING <<
				008093221 2370	2029 Closed No Tag				
C66	0302	KYLE DIGIUGNO PATRICK KELLY			12 trv	10.0	7011 D	.62	018620 >> TRAINING <<
					11 trv	10.0	7600 N	.68	
				189103090 2090	200				
C68	0479	BIROL BOZACI			3 trv	8.5S	150 D		016970
					3 trv	1.5	1200 D	.80	
				002083070 2036	1955				
C70	0022	PATRICK KELLY			12 trv	10.0	7200 N	.68	015240
				001093140 1877	2058 * Closed No Tag				
C72	0478	KEMAL TIRNOVA Tap broke at Stock up			7 trv	10.0	4000 D	.43	014590
		GERARDO NEGRON			11 trv	12.0	6600 N	.60	
		Tap broke at stock up twice							
				002083070 2036	1955				
C74	0050	GERARDO NEGRON			15 trv	12.0	8500 N	1.29	021010
				187103091 1995	782				
C76	0433	KEMAL TIRNOVA Worked on C72			9 trv	9.0	5140 D	.51	018860
				189103021 1843	1659				
C30	!!!!	NO DATA !!!!		(001093140 1877	2058 * Closed No Tag)				
C32	!!!!	NO DATA !!!!		(189103021 1843	1659)				
C34	!!!!	NO DATA !!!!		(970102040 2360	1427)				

CHARGING VALVE

EFFICIENCY **HOURS**

.56 D .76 N .68 C 38.5 D 63.0 N 8.5 S

	EFFICIENCY			HOURS		
MISC #2	.70 D	.62 N	.66 C	39.5 D	36.5 N	5.5 S

JOB		RUN MACHINE				EFF	WORK
****	ACME	NUT	- Attn to: Kevin Rhone		****		
C02	!!!!	NO DATA	!!!!	(131106191	666 863	** Closed	)
C04	!!!!	NO DATA	!!!!	(077033210	2020 1859	Closed No Tag	)
C06	!!!!	NO DATA	!!!!	(247013302	2424 1745		)
C08	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E			
				(247013308	2424 2604	* Closed	)
C10	!!!!	NO DATA	!!!!	(001115170	1953	0 Closed	)
C12	0757	ERIC D STANEK			9 trv	10.5 2800 D .44	020020 DEP 4 0.5 hr
				009093220	2295 1903		
C14	!!!!	NO DATA	!!!!	(473063120	2444 1907		)
C16	0758	ERIC D STANEK			4 trv	10.0 1200 D .20	020340 DEP 4 0.5 hr
		put in stock reels from C20					
				278103090	1923 184		

	EFFICIENCY			HOURS		
ACME NUT	.33 D	.00 N	.33 C	20.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-12-2023 4:00 am to 10-13-2023 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****			
C18	!!!! NO DATA !!!!	(701031220 2009 4766 237% Closed No Tag)			
C20	!!!! NO DATA !!!!	(700031189 2424 4225 174% Closed)			
C22	0837 RAYMOND E WOLF wroked on c26	5 trv	5.0 1365 D .44	020770	
		010093220 2655 389			
C24	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(755043180 2595 1798 Closed)			
C26	0837 RAYMOND E WOLF adjust collets and all tools	5 trv	5.5 1840 D .54	020770	
		664093050 1658 1627 Closed			

	EFFICIENCY			HOURS		
ACME FITTING	.49 D	.00 N	.49 C	10.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-12-2023 4:00 am to 10-13-2023 5:00 am												
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JOB						RUN MACHINE		EFF	WORK			
**** MISC #1 - Attn to: Kevin Rhone ****												
B02	0460	RICARDO PADILLA-GO			4 trv	4.5	3300 D	.57	014030 >> TRAINING <<			
					411083210 2560	1987						
B04	!!!!	NO DATA !!!!			(050063140 2112	164)						
B06	0066	RICARDO PADILLA-GO			9 trv	9.5	3300 D	.83	015940 >> TRAINING <<			
					ROBERT DURRANT	8 trv	9.5	3200 N	.80			
					957093280 2077	1181						
B08	!!!!	NO DATA !!!!			(439053052 1850	2324	** Closed No Tag)					
B10	0451	PAUL GALLIPEAU			6 trv	10.0	7630 N	.51	013650 >> TRAINING <<			
					811083010 1712	267						
B12	!!!!	NO DATA !!!!			(004093140 1226	284)						
B14	0300	JOEL ROSA			10 trv	9.0	9120 D	.79	020150 >> TRAINING <<			
					181103021 1909	237						
B16	0465	JOEL ROSA			4 trv	5.5	5060 D	.56	014720 >> TRAINING <<			
					repaired burring collet							
					003093220 2114	268						
B18	0496	COLBY KERRY-RHONE			5 trv	9.0	3800 D	.46	020130 >> TRAINING <<			
					new drills							
					PAUL GALLIPEAU	6 trv	9.5	4200 N	.48	>> TRAINING <<		
					228122130 1834	1528						
B20	0060	COLBY KERRY-RHONE			5 trv	8.0	1700 D	.43	015370 >> TRAINING <<			
					grind up job							
					620073280 3306	1493						
A50	!!!!	NO DATA !!!!			(008093220 2369	3467	*** Closed No Tag)					
A52	!!!!	NO DATA !!!!			(002033200 2007	1763)						
A54	0011	JAMIE FELMLEE			10 trv	9.5	4200 D	.61	015140			
					441092287 3252	1212						
A56	!!!!	NO DATA !!!!			(001058230 2086	2299	* Closed No Tag)					
A58	!!!!	NO DATA !!!!			(258033160 2165	2543	* Closed No Tag)					
A60	0424	JAMIE FELMLEE			11 trv	10.0	8200 D	.91	021120 >> TRAINING <<			
					511103071 1399	128						

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

JOB ***** FITTING - Attn to: Kevin Rhone *****				RUN	MACHINE	EFF	WORK
A86	!!!!	NO DATA	!!!! (177083110 1587 1205)				
A74	!!!!	NO DATA	!!!! (000083110 1913 1379)				
A76	!!!!	NO DATA	!!!! (011073141 1264 973)				
A24	!!!!	NO DATA	!!!!				
A25	0253	HERMAN LEWIS		8 trv	6.5 4400 D	.53	019440
A26	!!!!	NO DATA	!!!!				
A27	!!!!	NO DATA	!!!!				

	EFFICIENCY			HOURS		
FITTING	.53 D	.00 N	.53 C	6.5 D	0.0 N	0.0 S

A10	!!!!	NO DATA	!!!!	(	121073260	1757	1180	Closed	)
A12	!!!!	NO DATA	!!!!	(	006093180	2305	2810	** Closed No Tag	)
A14	!!!!	NO DATA	!!!!	(	108083170	1819	2790	153% Closed No Tag	)

T&L MACHINE DETAIL for 10-12-2023 4:00 am to 10-13-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****			
I26	!!!!	NO DATA !!!!					
I27	!!!!	NO DATA !!!!					
I40	0660	KOSTA TILA	5 trv	9.5	2610 D	.98	019060
		FNU HASSAN	4 trv	10.0	2850 N	1.02	DEP 17 9.2 hr >> TRAINING <<
I41	!!!!	NO DATA !!!!					
I42	!!!!	NO DATA !!!!					
I43	0659	PACHECO, REINALDO	3 trv	10.0	3105 D	1.11	019050 >> TRAINING <<
		VICTOR CONTRERAS	3 trv	9.5	3303 N	1.24	>> TRAINING <<
I44	0588	JUAN BRAVO	9 trv	9.5	4932 D	.87	020920
		MUNAWAR QADRI	10 trv	11.5	6258 N	.91	>> TRAINING <<
I45	0690	JUAN DELOSRIOSARRA	14 trv	10.0	5312 D	.89	021390 >> TRAINING <<
		KEDRICK BROWN	11 trv	9.5	4992 N	.88	>> TRAINING <<
I46	0689	JAYSON NACCO	18 trv	10.0	5000 N	1.00	019840 >> TRAINING <<
I47	!!!!	NO DATA !!!!					
I48	0607	MIGUEL ANDREAS DE-	7 trv	9.5	1486 D	.95	020470 >> TRAINING <<
		MARQUIS BREEDLOVE	7 trv	9.5	1562 N	1.00	>> TRAINING <<
I49	0673	GERSON JAMES	6 trv	9.0	4232 D	.67	019680 >> TRAINING <<
		Found bad parts plug gage					
		TYRON YAWN	6 trv	9.5	5000 N	.75	>> TRAINING <<
I50	!!!!	NO DATA !!!!					
A87	0539	DAYNE AINA	43 trv	10.0	12084 N	1.10	021090
			271093063 612 1257 205%				
A88	0534	DAYNE AINA	50 trv	10.0	23292 N	.73	016390
			731103030 1641 3051 186%				

	EFFICIENCY			HOURS		
BLOCK CELL	.91 D	.96 N	.94 C	57.5 D	89.5 N	0.0 S