

T&L MACHINE DETAIL for 10-11-2023 4:00 am to 10-12-2023 5:00 am

(Corrected Report)

	JOB		RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****				
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	!!!!	NO DATA	!!!!			
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	!!!!	NO DATA	!!!!			

T&L MACHINE DETAIL for 10-11-2023 4:00 am to 10-12-2023 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** C-N-C - Attn to: Wayne Brown ****							
L04	0013	DENNIS COOPER loading parts manually	NO TRV	6.0	247 N	.47	015120
L06	0013	DENNIS COOPER bore issues	NO TRV	8.0	357 N	.51	015120
L08	DOWN	RP - Repair 24.0 hrs	BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782)				
L16	0020	ROBBIE JOSEPH	NO TRV	10.0	239 D	.48	015750 >> TRAINING <<
L17	6042	MICHAEL LAMB pikced up after s/u approved HOANG HO	NO TRV	6.0	217 D	.72	019750
		?	?	0			
L18	0815	MICHAEL LAMB HOANG HO	2 trv 3 trv	9.5 13.0	671 D 929 N	1.18 1.19	020500
		191103050 2005	505				
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)				
L22	DOWN	RP - Repair 24.0 hrs	BROWN,WAYNE C (247013302 2424 1745)				
L24	0432	MICHAEL LAMB ran as ALT	NO TRV	3.5	194 D	.06	018780 low Efficiency
		691073170 2095	395				
Low EFF for Job 0432 rated 1000/hr for PRIM							
L26	!!!!	NO DATA !!!!	(417083170 1799 1447 Closed)				
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	6220	GLENN DAVIS	1 trv 67	9.0	245 D	.65	021350
		711112172 1154					
L38	0609	GLENN DAVIS	NO TRV	9.5	520 D	.21	020210 >> TRAINING <<

EFFICIENCY **HOURS**
C-N-C **.60 D .82 N .70 C 47.5 D 40.0 N 0.0 S**

T&L MACHINE DETAIL for 10-11-2023 4:00 am to 10-12-2023 5:00 am

(Corrected Report)

JOB					RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****				
C58	!!!!	NO DATA !!!!		(186103090 1039	26)					
C60	0318	KYLE DIGIUGNO			6 trv	9.5	5960 D	.42	020450 >> TRAINING <<	
		EDDIE BEVERLY			6 trv	7.0	3094 N	.29	>> TRAINING <<	
		knurl and burr issues dropped			251093061 1408	99				
C62	!!!!	NO DATA !!!!		(400083170 3295	1793)					
C64	0317	EDDIE BEVERLY			12 trv	10.0	9424 N	.73	009050 >> TRAINING <<	
					008093221 2370	1965				
C66	0302	BIROL BOZACI			4 trv	7.0S	150 D		018620	
					4 trv	3.0	2000 D	.59		
		PATRICK KELLY			11 trv	10.0	7600 N	.68		
					189103020 2049	2165 *				
C68	0470	KYLE DIGIUGNO			11 trv	10.0	7235 D	.72	014450 >> TRAINING <<	
		PATRICK KELLY			6 trv	4.5	2100 N	.47		
		skive varryibg dropped			?	?	0			
C70	0022	PATRICK KELLY			5 trv	5.5	3100 N	.53	015240	
		picked up as ALT			001093140 1877	1785				
C72	0478	GERARDO NEGRON			11 trv	12.0	6800 N	.61	014590	
					002083070 2036	1268				
C74	!!!!	NO DATA !!!!		(004093220 2634	3337 ** Closed No Tag)					
C76	0433	GERARDO NEGRON			13 trv	12.0	7235 N	.54	018860	
					189103021 1843	1299				
C30	0036	KEMAL TIRNOVA			7 trv	9.5	5980 D	.42	018960	
					001093140 1877	1785				
C32	0253	KEMAL TIRNOVA			8 trv	9.5	4560 D	.48	019440	
					189103021 1843	1299				
C34	!!!!	NO DATA !!!!		(970102040 2360	1427)					

CHARGING VALVE

EFFICIENCY **HOURS**

.52 D .57 N .55 C 41.5 D 61.0 N 7.0 S

T&L MACHINE DETAIL for 10-11-2023 4:00 am to 10-12-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey				****			
C40	0006	GORDON CURLEY		9 trv	10.0	5400 D	.54	018330
			187103091 1995	77				
C42	!!!!	NO DATA !!!!	(658093140 2167	2876	** Closed No Tag)			
C44	!!!!	NO DATA !!!!	(720103020 2500	829	)			
C46	0075	LARRY P RODWELL		7 trv	10.0	7000 N	.82	019200
			399083211 2261	574				
C48	0126	GORDON CURLEY		10 trv	9.5	6110 D	.57	018480
		LARRY P RODWELL		11 trv	10.0	6650 N	.59	
			189103022 2407	3349	** Closed No Tag			
C50	!!!!	NO DATA !!!!	(007093180 2233	782	)			
C52	!!!!	NO DATA !!!!	(006083070 1938	848	)			
C54	0016	ZACHARY FELMLEE		5 trv	4.5	3900 D	.94	017810 >> TRAINING <<
		GERALD D DAVIS		6 trv	5.0	3100 N	.67	
		worked on C56						
			?	?	0			
C56	0381	ZACHARY FELMLEE		10 trv	9.5	7600 D	.62	011790 >> TRAINING <<
		GERALD D DAVIS		6 trv	4.0	2500 N	.49	
		down for A-drills						
			653083290 2266	853				

EFFICIENCY **HOURS**
MISC #2 **.63 D .67 N .65 C 33.5 D 29.0 N 0.0 S**

T&L MACHINE DETAIL for 10-11-2023 4:00 am to 10-12-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	!!!! NO DATA !!!!	(077033210 2020 1859	Closed No Tag)		
C06	!!!! NO DATA !!!!	(247013302 2424 1745	)		
C08	DOWN RP - Repair 24.0 hrs	WOLF,RAYMOND E			
		(247013308 2424 2604	* Closed)		
C10	!!!! NO DATA !!!!	(001115170 1953	0 Closed)		
C12	0757 ERIC D STANEK				
		009093220 2295	11 trv 11.0 4100 D .62 020020 DEP 4 0.4 hr		
			1505		
C14	!!!! NO DATA !!!!	(473063120 2444 1907	)		
C16	0758 ERIC D STANEK				
			9 trv 11.0 3300 D .50 020340 DEP 4 0.4 hr		
		009093180 2622	3469 ** Closed No Tag		

	EFFICIENCY			HOURS		
ACME NUT	.56 D	.00 N	.56 C	22.0 D	0.0 N	0.0 S

****	JOB ACME	FITTING	- Attn to: Kevin Rhone	****	RUN	MACHINE	EFF	WORK
C18	!!!!	NO DATA	!!!!	(701031220 2009	4766	237% Closed	No Tag	)
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174% Closed		)
C22	0837	RAYMOND E WOLF		010093220 2655	6 trv 279	9.0	3461 D	.62 020770
C24	DOWN	RP - Repair	24.0 hrs WOLF, RAYMOND E	(755043180 2595	1798	Closed		)
C26	!!!!	NO DATA	!!!!	(664093050 1658	1478	Closed		)

	EFFICIENCY			HOURS		
ACME FITTING	.62 D	.00 N	.62 C	9.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-11-2023 4:00 am to 10-12-2023 5:00 am												
(Corrected Report)												
JOB						RUN MACHINE		EFF	WORK			
****	MISC #1 - Attn to: Kevin Rhone						****					
B02	0460	RICARDO PADILLA-GO				3 trv		4.0	2800 D	.54	014030 >>	TRAINING <<
				411083210	2560	1901						
B04	!!!!	NO DATA !!!!			(050063140	2112	164)					
B06	0066	RICARDO PADILLA-GO				6 trv		9.0	3000 D	.79	015940 >>	TRAINING <<
		ROBERT DURRANT				8 trv		9.0	3100 N	.82		
				957093280	2077	381						
B08	!!!!	NO DATA !!!!			(439053052	1850	2324 ** Closed No Tag)					
B10	!!!!	NO DATA !!!!			(511073141	1466	2262 154% Closed No Tag)					
B12	!!!!	NO DATA !!!!			(004093140	1226	284)					
B14	0300	JOEL ROSA				10 trv		10.0	9080 D	.71	020150 >>	TRAINING <<
				008093220	2369	3466	*** Closed No Tag					
B16	0465	COLBY KERRY-RHONE				10 trv		8.5	7900 D	.57	014720 >>	TRAINING <<
		PAUL GALLIPEAU				8 trv		6.0	2600 N	.27	>>	TRAINING <<
		Burring collets										
				003093220	2114	70						
B18	0496	PAUL GALLIPEAU				5 trv		10.0	3600 N	.39	020130 >>	TRAINING <<
				228122130	1834	1328						
B20	0060	COLBY KERRY-RHONE				6 trv		7.5	1600 D	.43	015370 >>	TRAINING <<
				620073280	3306	1321						
A50	!!!!	NO DATA !!!!			(008093220	2369	3466 *** Closed No Tag)					
A52	!!!!	NO DATA !!!!			(002033200	2007	1763)					
A54	!!!!	NO DATA !!!!			(441092287	3252	599)					
A56	!!!!	NO DATA !!!!			(001058230	2086	2299 * Closed No Tag)					
A58	0463	JAMIE FELMLEE				6 trv		8.0	3200 D	.43	020380 >>	TRAINING <<
		new brake pads										
				258033160	2165	2543	* Closed No Tag					
A60	0424	JAMIE FELMLEE				6 trv		7.5	3700 D	.55	021120 >>	TRAINING <<
		new tools										
				621063090	1403	1830	** Closed No Tag					
				EFFICIENCY			HOURS					
MISC #1				.59 D .51 N .56 C			54.5 D 25.0 N 0.0 S					

T&L MACHINE DETAIL for 10-11-2023 4:00 am to 10-12-2023 5:00 am
(Corrected Report)

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 10-11-2023 4:00 am to 10-12-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****							
A86	0093	CAMERON BUDZISZEWS support B14	8 trv	5.5	4700 D	.83	016190
			177083110 1587 1205				
A74	!!!!	NO DATA !!!!	(000083110 1913 1379)				
A76	0142	CAMERON BUDZISZEWS support B14	5 trv	6.5	6900 D	.71	018660
			011073141 1264 973				
A24	0328	HERMAN LEWIS OOB	7 trv	4.0	1400 D	.50	021560
A25	!!!!	NO DATA !!!!					
A26	!!!!	NO DATA !!!!					
A27	!!!!	NO DATA !!!!					

	EFFICIENCY			HOURS		
FITTING	.70 D	.00 N	.70 C	16.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-11-2023 4:00 am to 10-12-2023 5:00 am
(Corrected Report)

	JOB	RUN MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****		
A10	!!!! NO DATA !!!! (121073260 1757 1180 Closed)			
A12	!!!! NO DATA !!!! (006093180 2305 2810 ** Closed No Tag)			
A14	!!!! NO DATA !!!! (108083170 1819 2790 153% Closed No Tag)			

T&L MACHINE DETAIL for 10-11-2023 4:00 am to 10-12-2023 5:00 am													
(Corrected Report)													
JOB				RUN		MACHINE		EFF	WORK				
****	BLOCK CELL - Attn to: Chad Sommerfeldt												****
I26	!!!!	NO DATA !!!!											
I27	!!!!	NO DATA !!!!											
I40	0660	JUAN DELOSRIOSARRA		6 trv	9.5	2850	D	1.07	019060	>>	TRAINING	<<	
		FNU HASSAN		3 trv	10.0	2901	N	1.04			DEP 17 10.4 hr		
											>>	TRAINING <<	
I41	0662	JUAN BRAVO		NO TRV	9.0	2040	D	1.01	018880				
		JAYSON NACCO		NO TRV	5.5	1212	N	.98			>>	TRAINING <<	
		ran as ALT											
I42	!!!!	NO DATA !!!!											
I43	0659	PACHECO, REINALDO		3 trv	10.0	3339	D	1.19	019050	>>	TRAINING	<<	
		VICTOR CONTRERAS		NO TRV	2.5	810	N	1.16			>>	TRAINING <<	
I44	0588	MAGDIEL CANTERO-GO		NO TRV	1.0	600	D	1.00	020920	>>	TRAINING	<<	
		ran after s/u approved											
		MUNAWAR QADRI		12 trv	12.0	6468	N	.90			>>	TRAINING <<	
I45	0690	MIGUEL ANDREAS DE-		35 trv	9.5	5120	D	.90	021390	>>	TRAINING	<<	
		KEDRICK BROWN		NO TRV	1.5	1512	N	1.68			>>	TRAINING <<	
		dropped											
		VICTOR CONTRERAS		12 trv	7.5	3752	N	.83			>>	TRAINING <<	
		picked up as ALT											
I46	0689	JAYSON NACCO		NO TRV	4.0	2064	N	1.03	019840	>>	TRAINING	<<	
		Drill and belt broke dropped											
I47	!!!!	NO DATA !!!!											
I48	0607	MARQUIS BREEDLOVE		7 trv	9.5	1542	N	.98	020470	>>	TRAINING	<<	
I49	0673	GERSON JAMES		7 trv	9.5	4776	D	.72	019680	>>	TRAINING	<<	
		TYRON YAWN		4 trv	8.5	3512	N	.59			>>	TRAINING <<	
		started late											
I50	!!!!	NO DATA !!!!											
A87	0536	DAMION HAMILTON		35 trv	5.5	6620	D	1.09	021080				
		DAYNE AINA		9 trv	4.0	3264	N	.74					
		KEDRICK BROWN		15 trv	5.5	4329	N	.72			>>	TRAINING <<	
			341083103	586	2150	367%							
A88	0690	DAMION HAMILTON		33 trv	5.5	7478	D	.62	021390				
	0689	DAMION HAMILTON		NO TRV	0.5S	930	D		019840				
		DAYNE AINA		NO TRV	4.5	4184	N	.42					
		KEDRICK BROWN		57 trv	5.0	3642	N	.33			>>	TRAINING <<	
			561103101	796	612								
				EFFICIENCY		HOURS							
BLOCK CELL				.96	D	.84	N	.89	C	59.5	D	80.0	N 0.5 S