

T&L MACHINE DETAIL for 10-09-2023 4:00 am to 10-10-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 10-09-2023 4:00 am to 10-10-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	0013	ROBBIE JOSEPH		NO TRV	9.0	378 D	.48 015120
		DENNIS COOPER		NO TRV	10.0	413 N	.47
L06	0013	ROBBIE JOSEPH		NO TRV	9.5	486 D	.59 015120
		DENNIS COOPER		NO TRV	0.5	18 N	.41
		plate on face fell off					
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C			
L10	!!!!	NO DATA !!!!	(680070174 3994 5769	*** Closed)			
L12	!!!!	NO DATA !!!!	(615121013 3870 20109	520% Closed)			
L14	!!!!	NO DATA !!!!	(480121010 4144 782				
L16	!!!!	NO DATA !!!!					
L17	6035	MICHAEL LAMB		1 trv	10.0	560 D	1.12 018640
		HOANG HO		1 trv	12.5	702 N	1.12
			032023090 2293 2142				
L18	0815	MICHAEL LAMB		2 trv	10.0	673 D	1.12 020500
		HOANG HO		2 trv	8.0	577 N	1.20
		part stuck in chute					
			191103050 2005 77				
L20	!!!!	NO DATA !!!!	(830032290 4000 3528	Closed No Tag)			
L22	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C			
			(247013302 2424 1745	)			
L24	0432	HOANG HO		NO TRV	4.5	227 N	.05 018780 low Efficiency
		ran as alt					
			691073170 2095 368				
		Low EFF for Job 0432 rated 1000/hr for PRIM					
L26	!!!!	NO DATA !!!!	(417083170 1799 1447	Closed)			
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	!!!!	NO DATA !!!!	(? ? 0	)			
L38	0609	GLENN DAVIS		NO TRV	10.0	576 D	.22 020210 >> TRAINING <<

EFFICIENCY **HOURS**

C-N-C **.71 D .81 N .75 C 48.5 D 35.5 N 0.0 S**

T&L MACHINE DETAIL for 10-09-2023 4:00 am to 10-10-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE					EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****		
C58	0306	PATRICK KELLY machine smashed up		5 trv	5.5	3000 N	.55	019500
			002093182	910	189			
C60	!!!!	NO DATA !!!!	(	671013051	1713	2505	***	)
C62	!!!!	NO DATA !!!!	(	401083170	2148	2770	**	Closed No Tag)
C64	0317	KYLE DIGIUGNO ran as ALT		6 trv	3.5	3625 D	.81	009050 >> TRAINING <<
			008093221	2370	1521			
C66	0005	KYLE DIGIUGNO knurl issues		8 trv	7.5	4848 D	.57	018320 >> TRAINING <<
			189103020	2049	1349			
C68	0470	KYLE DIGIUGNO		9 trv	10.0	6552 D	.66	014450 >> TRAINING <<
			402083210	2179	1338			
C70	0022	KEMAL TIRNOVA GERARDO NEGRON		9 trv	9.5	5520 D	.55	015240
				5 trv	5.0	2900 N	.55	
			001093140	1877	1479			
C72	0478	KEMAL TIRNOVA worked on c'bore issue		9 trv	9.0	4170 D	.50	014590
		GERARDO NEGRON		9 trv	9.5	5580 N	.64	
			002083070	2036	867			
C74	0050	PATRICK KELLY picked up as ALT		8 trv	8.0	4800 N	1.10	021010
			004093220	2634	3043	*		
C76	!!!!	NO DATA !!!!	(	189103021	1843	39		)
C30	!!!!	NO DATA !!!!	(	651083290	2454	918		)
C32	!!!!	NO DATA !!!!	(	727093050	2031	2486	**	Closed)
C34	!!!!	NO DATA !!!!	(	970102040	2360	1427		)

	EFFICIENCY			HOURS		
CHARGING VALVE	.59 D	.73 N	.65 C	39.5 D	28.0 N	0.0 S

T&L MACHINE DETAIL for 10-09-2023 4:00 am to 10-10-2023 5:00 am

(Corrected Report)

JOB					RUN MACHINE		EFF	WORK	
**** MISC #2 - Attn to: Steve Sawdey ****									
C40	0121	GERALD D DAVIS	?	?	12 trv 0	10.0	7550 N	.67	019260
C42	0247	PATRICK KELLY picked up as ALT	658093140	2167	2670 **	4.0	1000 N	.22	020940
C44	0328	BRYANT MAHON worked on chatter and mat.variation	720103020	2500	274	5.5	2800 D	.73	021560
C46	0075	GORDON CURLEY worked on smash up			4 trv	8.0	4220 D	.62	019200
		GERALD D DAVIS	399083211	2261	7 trv 364	10.0	7900 N	.92	
C48	0126	GORDON CURLEY worked on smash up	189103022	2407	1851	8.0	4040 D	.45	018480
C50	!!!!	NO DATA !!!!	(007093180	2233	782)				
C52	!!!!	NO DATA !!!!	(006083070	1938	848)				
C54	!!!!	NO DATA !!!!	(001093180	1545	0)				
C56	0381	DAMON P HASTINGS			12 trv	8.5	9100 D	.83	011790
		PATRICK KELLY			1 trv	1.5	600 N	.31	
		clutch not working dropped	653083290	2266	436				

MISC #2

EFFICIENCY **HOURS**

.65 D .68 N .66 C 30.0 D 25.5 N 0.0 S

JOB				RUN MACHINE				EFF		WORK	
****	ACME	NUT	- Attn to: Kevin Rhone	****							
C02	!!!!	NO DATA	!!!!	(131106191	666	863	** Closed	)			
C04	!!!!	NO DATA	!!!!	(077033210	2020	1859	Closed No Tag	)			
C06	!!!!	NO DATA	!!!!	(247013302	2424	1745	)				
C08	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND	E						
				(247013308	2424	2604	* Closed	)			
C10	!!!!	NO DATA	!!!!	(001115170	1953	0	Closed	)			
C12	0757	ERIC D STANEK				10 trv	8.5	3300 D	.65	020020	DEP 4 0.5 hr
				009093220	2295	469					
C14	!!!!	NO DATA	!!!!	(473063120	2444	1907	)				
C16	0758	ERIC D STANEK				7 trv	8.5	2400 D	.47	020340	DEP 4 0.5 hr
				009093180	2622	2698 *					

	EFFICIENCY			HOURS		
ACME NUT	.56 D	.00 N	.56 C	17.0 D	0.0 N	0.0 S

****	JOB ACME	FITTING	- Attn to: Kevin Rhone	****	RUN	MACHINE	EFF	WORK
C18	!!!!	NO DATA	!!!!	(701031220 2009	4766	237% Closed	No Tag	)
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174% Closed		)
C22	0837	RAYMOND E WOLF			8 trv	11.5	4473 D	.63 020770
				192103020 2248	1684			
C24	DOWN	RP - Repair	24.0 hrs WOLF, RAYMOND E	(755043180 2595	1798	Closed		)
C26	!!!!	NO DATA	!!!!	(664093050 1658	1478	Closed		)

	EFFICIENCY			HOURS		
ACME FITTING	.63 D	.00 N	.63 C	11.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-09-2023 4:00 am to 10-10-2023 5:00 am													
(Corrected Report)													
JOB						RUN MACHINE		EFF	WORK				
****	MISC #1 - Attn to: Kevin Rhone						****						
B02	0460	RICARDO PADILLA-GO came in late				2 trv	4.0	1200 D	.23	014030	>>	TRAINING <<	
						411083210	2560	1755					
B04	!!!!	NO DATA !!!!				(050063140	2112	164)					
B06	0066	RICARDO PADILLA-GO came in late				6 trv	7.5	2400 D	.76	015940	>>	TRAINING <<	
						ROBERT DURRANT	9 trv	10.0	3600 N	.86			
						199103021	2275	2633	*				
B08	!!!!	NO DATA !!!!				(439053052	1850	2324	**	Closed No Tag)			
B10	!!!!	NO DATA !!!!				(511073141	1466	2262	154% Closed No Tag)				
B12	!!!!	NO DATA !!!!				(004093140	1226	284)					
B14	0300	JOEL ROSA				13 trv	9.5	11080 D	.91	020150	>>	TRAINING <<	
						PAUL GALLIPEAU	11 trv	10.0	9250 N	.72	>> TRAINING <<		
						008093220	2369	2742	*				
B16	0465	COLBY KERRY-RHONE stock depletion failed				6 trv	9.0	6100 D	.41	014720	>>	TRAINING <<	
						PAUL GALLIPEAU	5 trv	10.0	7800 N	.48	>> TRAINING <<		
						006093220	630	634	*				
B18	0496	COLBY KERRY-RHONE				6 trv	9.0	2400 D	.29	020130	>>	TRAINING <<	
						228122130	1834	1238					
B20	!!!!	NO DATA !!!!				(620073280	3306	1159)					
A50	!!!!	NO DATA !!!!				(008093220	2369	2742	*	)			
A52	!!!!	NO DATA !!!!				(002033200	2007	1763)					
A54	0011	JAMIE FELMLEE				7 trv	4.0S	100 D		015140			
							7 trv	5.0	2100 D	.58			
						441092287	3252	0					
A56	!!!!	NO DATA !!!!				(001058230	2086	2299	*	Closed No Tag)			
A58	0463	JAMIE FELMLEE				4 trv	5.0	1700 D	.37	020380	>>	TRAINING <<	
						258033160	2165	2303	*	Closed No Tag			
A60	!!!!	NO DATA !!!!				(621063090	1403	1604	*	Closed No Tag)			
						EFFICIENCY		HOURS					
MISC #1						.54 D	.68 N	.59 C	49.0 D	30.0 N	4.0 S		

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 10-09-2023 4:00 am to 10-10-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****							
A86	0093	CAMERON BUDZISZEWS worked on A74	6 trv	5.5	4400 D	.78	016190
		177083110	1587 1008				
A74	0403	CAMERON BUDZISZEWS worked on repairs	4 trv	5.5	3300 D	.65	020600
		000083110	1913 1214				
A76	!!!!	NO DATA !!!!	(011073141 1264 629)				
A24	0328	HERMAN LEWIS	18 trv	9.5	4150 D	.62	021560
A25	!!!!	NO DATA !!!!					
A26	!!!!	NO DATA !!!!					
A27	!!!!	NO DATA !!!!					

	EFFICIENCY			HOURS		
FITTING	.67 D	.00 N	.67 C	20.5 D	0.0 N	0.0 S

```

A10  !!!!      NO DATA !!!!      ( 121073260 1757 1180 Closed )
A12  !!!!      NO DATA !!!!      ( 006093180 2305 2810  ** Closed No Tag )
A14  !!!!      NO DATA !!!!      ( 108083170 1819 2790 153% Closed No Tag )

```

T&L MACHINE DETAIL for 10-09-2023 4:00 am to 10-10-2023 5:00 am												
(Corrected Report)												
JOB					RUN		MACHINE		EFF	WORK		
****	BLOCK CELL - Attn to: Chad Sommerfeldt							****				
I26	!!!!	NO DATA !!!!										
I27	!!!!	NO DATA !!!!										
I40	0660	PACHECO, REINALDO		4	trv	10.0	3066	D	1.10	019060	>>	TRAINING <<
		FNU HASSAN		4	trv	10.0	3102	N	1.11		DEP 17	10.3 hr
											>>	TRAINING <<
I41	0662	KOSTA TILA		9	trv	9.0	2037	D	1.01	018880		
		picked up later										
		MUNAWAR QADRI		9	trv	9.5	2085	N	.98		>>	TRAINING <<
I42	!!!!	NO DATA !!!!										
I43	0659	VICTOR CONTRERAS		4	trv	9.5	3231	N	1.21	019050	>>	TRAINING <<
I44	0587	JUAN BRAVO		9	trv	9.0	4482	D	1.44	020910		
		tool change fault unit 2										
I45	0691	MIGUEL ANDREAS DE-		6	trv	4.0	2192	D	.91	021340	>>	TRAINING <<
		ran till material finished										
I46	0689	JUAN DELOSRIOSARRA		8	trv	3.5	1904	D	1.09	019840	>>	TRAINING <<
		picked up as ALT										
		MIGUEL ANDREAS DE-		5	trv	5.5	2336	D	.85		>>	TRAINING <<
		picked up as ALT										
		JAYSON NACCO		1	trv	10.0	4500	N	.90		>>	TRAINING <<
I47	0652	GERSON JAMES		4	trv	7.5	586	D	.30	020330		
		came in late										
		TYRON YAWN		5	trv	9.5	782	N	.32		>>	TRAINING <<
I48	!!!!	NO DATA !!!!										
I49	0673	KEDRICK BROWN		1	trv	9.5	976	N	.15	019680	>>	TRAINING <<
											low Efficiency	
		dropped for sensor faults										
I50	!!!!	NO DATA !!!!										
A87	0607	DAMION HAMILTON		40	trv	10.0	5400	D	.90	020470		
		DAYNE AINA		52	trv	9.5	7576	N	1.33			
			971083040 1817	1072								
A88	0588	DAMION HAMILTON		50	trv	10.0	10978	D	.50	020920		
	0690	DAYNE AINA		52	trv	8.5	12968	N	.69	021390		
			551073142 465	2153 463%								

EFFICIENCY				HOURS			
BLOCK CELL	.89 D	.84 N	.87 C	68.5 D	76.0 N	0.0 S	