

T&L MACHINE DETAIL for 10-04-2023 4:00 am to 10-05-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 10-04-2023 4:00 am to 10-05-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** C-N-C - Attn to: Wayne Brown ****							
L04	0013	DENNIS COOPER loader issues dropped	NO TRV	4.0	79 N	.23	015120
L06	0013	DENNIS COOPER cleaning part chute often	NO TRV	9.0	431 N	.55	015120
L08	DOWN	RP - Repair 24.0 hrs	BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782)				
L16	!!!!	NO DATA !!!!					
L17	6035	MICHAEL LAMB HOANG HO	2 trv 1 trv	10.0 12.5	537 D 685 N	1.07 1.10	018640
		032023090 2293	1872				
L18	0815	MICHAEL LAMB HOANG HO	2 trv 3 trv	10.0 12.5	683 D 916 N	1.14 1.22	020500
		009093180 2622	1890				
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)				
L22	0755	ROBBIE JOSEPH x-axis alarm	1 trv	9.5	649 D	.11	018650 >> TRAINING << low Efficiency
		247013302 2424	1745				
Low EFF for Job 0755 rated 617/hr for PRIM							
L24	0432	ROBBIE JOSEPH	1 trv	10.0	466 D	.05	018780 >> TRAINING << low QUANTITY
		691073170 2095	346				
Low EFF for Job 0432 rated 1000/hr for PRIM							
L26	!!!!	NO DATA !!!!	(417083170 1799 1447 Closed)				
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	0516	GLENN DAVIS	1 trv 949	9.5	303 D	.66	017590
		001071260 2004					
L38	0609	GLENN DAVIS	NO TRV	9.5	520 D	.21	020210 >> TRAINING <<

EFFICIENCY **HOURS**

C-N-C **.55 D .92 N .69 C 58.5 D 38.0 N 0.0 S**

T&L MACHINE DETAIL for 10-04-2023 4:00 am to 10-05-2023 5:00 am
(Corrected Report)

JOB					RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****			
C58	0306	JOEL ROSA machine not indexing		3 trv	1.0	830 D	.83	019500	>> TRAINING <<
			002093182 910	33					
C60	0327	JOEL ROSA PATRICK KELLY picked up as ALT		7 trv 4 trv	9.5 7.0	7450 D 3500 N	.92 .58	018040	>> TRAINING <<
			511073140 1724	1245					
C62	0474	EDDIE BEVERLY picked up as ALT		6 trv	5.0	1368 N	.30	014540	>> TRAINING <<
			401083170 2148	2287	* Closed No Tag				
C64	!!!!	NO DATA !!!!	(008093221 2370	1093)					
C66	0005	KYLE DIGIUGNO EDDIE BEVERLY		12 trv 11 trv	9.5 9.5	7457 D 7485 N	.70 .70	018320	>> TRAINING << >> TRAINING <<
			011093222 1109	1505 **					
C68	0470	BIROL BOZACI		3 trv 3 trv	9.0S 1.5	200 D 1100 D		014450	
		ran after s/u approval PATRICK KELLY A-drill broke wiped out job		2 trv	3.0	1100 N	.37		
			402083210 2179	127					
C70	0022	KYLE DIGIUGNO feeder issues PATRICK KELLY		12 trv 11 trv	9.0 10.0	5434 D 6000 N	.57 .57	015240	>> TRAINING <<
			001093140 1877	664					
C72	0478	GERARDO NEGRON tap broke and replaced		9 trv	9.0	4320 N	.52	014590	
			002083070 2036	255					
C74	0050	KEMAL TIRNOVA GERARDO NEGRON		11 trv 11 trv	10.0 10.0	6390 D 6050 N	1.17 1.11	021010	
			004093220 2634	2251					
C76	0433	KEMAL TIRNOVA		12 trv	10.0	6650 D	.59	018860	
			189103021 1843	39					
C30	!!!!	NO DATA !!!!	(651083290 2454	902)					
C32	!!!!	NO DATA !!!!	(727093050 2031	2486 ** Closed)					
C34	!!!!	NO DATA !!!!	(970102040 2360	1427)					

	EFFICIENCY			HOURS		
CHARGING VALVE	.79 D	.65 N	.72 C	50.5 D	53.5 N	9.0 S

T&L MACHINE DETAIL for 10-04-2023 4:00 am to 10-05-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0121	GERALD D DAVIS		12 trv	10.0	6300 N	.56 019260
			658093140 2167	1626			
C42	!!!!	NO DATA !!!!	(658093140 2167	1626)			
C44	0328	BRYANT MAHON		17 trv	9.5	4400 D	.66 021560
			891093280 2234	239			
C46	!!!!	NO DATA !!!!	(727063010 1888	2228 * Closed No Tag)			
C48	0126	GORDON CURLEY		9 trv	9.0	5515 D	.54 018480
		clean collets					
		GERALD D DAVIS		12 trv	10.0	6750 N	.60
			189103022 2407	1142			
C50	!!!!	NO DATA !!!!	(007093180 2233	782)			
C52	!!!!	NO DATA !!!!	(006083070 1938	848)			
C54	0016	GORDON CURLEY		8 trv	7.5	5035 D	.73 017810
		ground up and clean collets					
		LARRY P RODWELL		11 trv	10.5	8100 D	.84
			047053080 2078	2467 * Closed No Tag			
C56	0381	JOEL ROSA		5 trv	1.0	830 D	.65 011790 >> TRAINING <<
		c/o issues dropped					
		LARRY P RODWELL		11 trv	10.5	8200 D	.61
			008093221 2370	1093			

MISC #2
EFFICIENCY
HOURS
.68 D .58 N .65 C 48.0 D 20.0 N 0.0 S

T&L MACHINE DETAIL for 10-04-2023 4:00 am to 10-05-2023 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	!!!! NO DATA !!!!	(077033210 2020 1859	Closed No Tag)		
C06	!!!! NO DATA !!!!	(247013302 2424 1745	)		
C08	DOWN RP - Repair 24.0 hrs	WOLF,RAYMOND E			
		(247013308 2424 2604	* Closed)		
C10	!!!! NO DATA !!!!	(001115170 1953	0 Closed)		
C12	0757 ERIC D STANEK	660083231 2102	10 trv 497	9.0 3500 D .65	020020 DEP 4 0.4 hr
C14	!!!! NO DATA !!!!	(473063120 2444 1907	)		
C16	0758 ERIC D STANEK	009093180 2622	6 trv 1890	9.0 2000 D .37	020340 DEP 4 0.4 hr

	EFFICIENCY		HOURS	
ACME NUT	.51 D .00 N .51 C	18.0 D 0.0 N 0.0 S		

****	JOB ACME	FITTING	- Attn to:	Kevin Rhone	****	RUN	MACHINE	EFF	WORK
C18	!!!!	NO DATA	!!!!	(701031220 2009	4766	237%	Closed	No Tag	)
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174%	Closed		)
C22	0837	RAYMOND E WOLF		192103020 2248	6 trv 265	8.5	3287 D	.63	020770
C24	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E (755043180 2595	1798	Closed			)
C26	!!!!	NO DATA	!!!!	(664093050 1658	1478	Closed	No Tag		)

	EFFICIENCY			HOURS		
ACME FITTING	.63 D	.00 N	.63 C	8.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-04-2023 4:00 am to 10-05-2023 5:00 am												
(Corrected Report)												
JOB						RUN MACHINE		EFF	WORK			
****	MISC #1 - Attn to: Kevin Rhone					****						
B02	0460	RICARDO PADILLA-GO			3 trv	5.0	3000 D	.47	014030	>>	TRAINING <<	
			411083210	2560	1617							
B04	!!!!	NO DATA !!!!			(050063140 2112 164)							
B06	0066	RICARDO PADILLA-GO			7 trv	8.5	3000 D	.84	015940	>>	TRAINING <<	
		c'bore issues										
		ROBERT DURRANT			9 trv	10.0	3500 N	.83				
			199103021	2275	536							
B08	0045	COLBY KERRY-RHONE			6 trv	8.0	1200 D	.37	015280	>>	TRAINING <<	
		ground up job										
			439053052	1850	2324	** Closed No Tag						
B10	0451	COLBY KERRY-RHONE			8 trv	7.0	5000 D	.48	013650	>>	TRAINING <<	
		worked on B08 and threads										
			511073141	1466	2060	***						
B12	!!!!	NO DATA !!!!			(004093140 1226 284)							
B14	0300	ZACHARY FELMLEE			9 trv	9.5	7600 D	.62	020150	>>	TRAINING <<	
		PAUL GALLIPEAU			10 trv	10.0	8500 N	.66	>> TRAINING <<			
			008093220	2369	1857							
B16	0465	ZACHARY FELMLEE			4 trv	9.5	6100 D	.39	014720	>>	TRAINING <<	
		PAUL GALLIPEAU			5 trv	10.0	8100 N	.50	>> TRAINING <<			
			404093121	1169	1602	** Closed No Tag						
B18	!!!!	NO DATA !!!!			(228122130 1834 1178)							
B20	0060	JAMIE FELMLEE			4 trv	8.0	1600 D	.41	015370			
		ground up job										
			620073280	3306	1159							
A50	0467	JAMIE FELMLEE			4 trv	8.0	2000 D	.29	019610			
			008093220	2369	1857							
A52	!!!!	NO DATA !!!!			(002033200 2007 1763)							
A54	!!!!	NO DATA !!!!			(441092284 3252 3640	* Closed No Tag)						
A56	!!!!	NO DATA !!!!			(001058230 2086 2299	* Closed No Tag)						
A58	!!!!	NO DATA !!!!			(258033160 2165 2106	Closed No Tag)						
A60	!!!!	NO DATA !!!!			(621063090 1403 1189	Closed No Tag)						
				EFFICIENCY		HOURS						
MISC #1				.49 D	.66 N	.54 C	63.5 D	30.0 N	0.0 S			

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 10-04-2023 4:00 am to 10-05-2023 5:00 am
(Corrected Report)

JOB							RUN	MACHINE	EFF	WORK
****	FITTING - Attn to: Kevin Rhone						****			
A86	!!!!	NO	DATA	!!!!	(	400083170 3295 1732)				
A74	!!!!	NO	DATA	!!!!	(	000083110 1913 1049)				
A76	!!!!	NO	DATA	!!!!	(	011073141 1264 629)				
A24	!!!!	NO	DATA	!!!!						
A25	!!!!	NO	DATA	!!!!						
A26	!!!!	NO	DATA	!!!!						
A27	!!!!	NO	DATA	!!!!						

T&L MACHINE DETAIL for 10-04-2023 4:00 am to 10-05-2023 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	!!!! NO DATA !!!!	(121073260 1757 1180 Closed)			
A12	0558 KOSTA TILA OOM	3 trv	5.5 1860 D 1.04	017800	
		006093180 2305 2810 ** Closed No Tag			
A14	0518 KOSTA TILA TYRON YAWN OOM	3 trv	8.0 1900 D .40	020900	
		3 trv	6.5 1734 N .44		>> TRAINING <<
		108083170 1819 2790 153% Closed No Tag			

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.66 D	.44 N	.59 C	13.5 D	6.5 N	0.0 S

T&L MACHINE DETAIL for 10-04-2023 4:00 am to 10-05-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****			
I26	!!!!	NO DATA !!!!					
I27	!!!!	NO DATA !!!!					
I40	0660	PACHECO, REINALDO	4 trv	9.5	3015 D	1.13	019060 >> TRAINING <<
		MARQUIS BREEDLOVE	5 trv	9.5	3135 N	1.18	>> TRAINING <<
I41	0662	GERSON JAMES	6 trv	8.5	1439 D	.75	018880
		left early					
		VON MCGEE	3 trv	4.0	666 N	.74	>> TRAINING <<
		sat 6 unlock cylinder replaced					
I42	!!!!	NO DATA !!!!					
I43	0643	MALKIEL CANTERO-AG	4 trv	10.0	3600 D	1.20	018110 >> TRAINING <<
		FNU HASSAN	1 trv	2.0	628 N	1.05	DEP 17 1.8 hr
		>> TRAINING <<					
		burish tool down need parts					
I44	0587	YOEL ARTEAGA-AGUIL	12 trv	10.0	5538 D	1.60	020910 >> TRAINING <<
		MUNAWAR QADRI	10 trv	10.0	5100 N	1.47	>> TRAINING <<
I45	0691	FNU HASSAN	2 trv	8.0	3128 N	.65	021340 DEP 17 1.8 hr
		>> TRAINING <<					
		picked up as ALT					
I46	0689	JUAN BRAVO	26 trv	9.5	4800 D	1.01	019840
		JAYSON NACCO	16 trv	10.0	5000 N	1.00	>> TRAINING <<
I47	!!!!	NO DATA !!!!					
I48	0686	MIGUEL ANDREAS DE-	9 trv	9.5	3908 D	.91	019550 >> TRAINING <<
		VICTOR CONTRERAS	9 trv	9.5	4072 N	.95	>> TRAINING <<
I49	0673	KEDRICK BROWN	NO TRV	9.5	4688 N	.70	019680
I50	!!!!	NO DATA !!!!					
A87	0673	DAMION HAMILTON	10 trv	10.0	3035 D	.22	019680
		531083221 678	1523 225% Closed No Tag				
A88	0689	DAMION HAMILTON	140 trv	10.0	11640 D	.53	019840
		DAYNE AINA	20 trv	3.5	3028 N	.39	
	0587	DAYNE AINA	40 trv	6.5	10562 N	.74	020910
		462053230 2226	1753				

BLOCK CELL

EFFICIENCY

.92 D .94 N .93 C 77.0 D 72.5 N 0.0 S

HOURS