

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am

	JOB	--- per job in---	-suggested corrections
		RUN MACHINE EFF	RUN MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown	****	

H04	!!!!	NO DATA	!!!!
H06	!!!!	NO DATA	!!!!
H08	!!!!	NO DATA	!!!!
H10	!!!!	NO DATA	!!!!
H20	!!!!	NO DATA	!!!!
H12	!!!!	NO DATA	!!!!
H14	!!!!	NO DATA	!!!!
H22	!!!!	NO DATA	!!!!

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am

JOB			--- per job in---				-suggested corrections					
			RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK		
***** C-N-C - Attn to: Wayne Brown *****												
L04	0010	DENNIS COOPER	10.8	510 D	.54	NO TRV	10.5	510 D	.56	015150		
L06	0008	DENNIS COOPER	10.8	509 D	.54	NO TRV	10.5	509 D	.56	019000		
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C								
L10	!!!!	NO DATA !!!!	(	680070174	3994	5769	*** Closed)					
L12	!!!!	NO DATA !!!!	(	615121013	3870	20109	520% Closed)					
L14	!!!!	NO DATA !!!!	(	480121010	4144	782	)					
L16	!!!!	NO DATA !!!!										
L17	6041	ROBBIE JOSEPH	10.3	414 D	.80	1 trv	10.0	414 D	.83	019740	>> TRAINING	<<
		HOANG HO	13.1	526 N	.80	1 trv	12.5	526 N	.84			
			756043251	1600	1720	* Closed No Tag						
L18	DOWN	RP - Repair	24.0 hrs	LAMB,MICHAEL								
			(	009093180	2622	985	)					
L20	!!!!	NO DATA !!!!	(	830032290	4000	3528	Closed No Tag)					
L22	0755	ROBBIE JOSEPH	10.3	721 D	.11	1 trv	10.0	721 D	.12	018650	>> TRAINING	<<
		HOANG HO	9.7	681 N	.11	1 trv	9.0	681 N	.12		low Efficiency	
			247013302	2424	1505							
Low EFF for Job 0755 rated 617/hr for PRIM												
L24	0432	MICHAEL LAMB	8.3	424 D	.05	1 trv	10.0	424 D	.04	018780	low QUANTITY	
		HOANG HO	3.6	136 N	.04	NO TRV	3.5	136 N	.04		low Efficiency	
			691073170	2095	275							
Low EFF for Job 0432 rated 1000/hr for PRIM												
L26	!!!!	NO DATA !!!!	(	417083170	1799	1447	)					
L30	!!!!	NO DATA !!!!										
L32	!!!!	NO DATA !!!!										
L34	!!!!	NO DATA !!!!										
L36	0979	GLENN DAVIS	0.6	168 D	3.05	1 trv	5.0	168 D	.34	020740		
	DOWN	RP - Repair	3.5 hrs	BROWN,WAYNE C								
			630095220	1448	1446							
L38	0609	GLENN DAVIS	3.6	576 D	.59	NO TRV	3.5	576 D	.62	020210	>> TRAINING	<<

PROPOSED CORRECTIONS:

				EFFICIENCY		H O U R S			
C-N-C				.43 D	.47 N	.44 C	59.5 D	25.0 N	0.0 S

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci						****				
C58	0306	JOEL ROSA	10.2	6620 D	.65	11 trv	10.0	6620 D	.66	019500	>> TRAINING <<
			659093140	1226		969					
C60	0327	KYLE DIGIUGNO	6.3	776 D	.14	8 trv	9.5	776 D	.10	018040	>> TRAINING <<
											low QUANTITY
		PATRICK KELLY	6.6	4600 N	.81	5 trv	6.0	4600 N	.89		
			511073140	1724		614					
Low EFF for Job 0327 rated 857/hr for PRIM											
C62	0474	KYLE DIGIUGNO	6.1	4772 D	.85	8 trv	9.5	4772 D	.54	014540	>> TRAINING <<
		LARRY P RODWELL	9.9	4700 N	.52	8 trv	10.0	4700 N	.51		
			401083170	2148		1794					
C64	0317	KEMAL TIRNOVA	9.0	4450 D	.38	5 trv	10.0	4450 D	.35	009050	
		LARRY P RODWELL	9.9	8000 N	.63	11 trv	10.0	8000 N	.62		
			008093221	2370		220					
C66	0005	BIROL BOZACI	5.8S	150 D		4 trv	6.5S	150 D		018320	
			2.6	1370 D	.47	4 trv	2.5	1370 D	.49		
			011093220	2313		2578 *					
C68	0442	KEMAL TIRNOVA	6.0	2980 D	.49	4 trv	6.0	2980 D	.50	020840	
		PATRICK KELLY	2.4	N -.--			4.0	N -.--			
			460053160	2478		2157					
C70	0022	PATRICK KELLY	9.0	3000 N	.31	6 trv	10.0	3000 N	.28	015240	
			958083170	1928		1738					
C72	!!!!	NO DATA !!!!	(	261093070	372	771	207% Closed No Tag)				
C74	0050	BIROL BOZACI	1.0	600 D	1.15	1 trv	1.0	600 D	1.10	021010	
		GERARDO NEGRON	10.3	6730 N	1.19	12 trv	10.0	6730 N	1.23		
			004093220	2634		337					
C76	0433	KEMAL TIRNOVA	1.4	750 D	.47	4 trv	4.0	750 D	.17	018860	low Efficiency
		GERARDO NEGRON	10.3	6900 N	.60	12 trv	10.0	6900 N	.61		
			011093221	2706		483					
Low EFF for Job 0433 rated 1125/hr for PRIM											
C30	!!!!	NO DATA !!!!	(	651083290	2454	805	)				
C32	!!!!	NO DATA !!!!	(	727093050	2031	2486	** Closed No Tag)				
C34	!!!!	NO DATA !!!!	(	970102040	2360	1427	)				

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.42 D	.63 N	.53 C	52.5 D	60.0 N	6.5 S

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am

		--- per job in---						-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
**** MISC #2 - Attn to: Steve Sawdey ****												
C40	0121	CAMERON BUDZISZEWS	5.0	2900 D	.52	6 trv	7.5	2900 D	.34	019260		
		GERALD D DAVIS	9.7	6900 N	.63	11 trv	10.0	6900 N	.61			
			658093140	2167	290							
C42	0247	CAMERON BUDZISZEWS	5.0	5100 D	.91	8 trv	7.5	5100 D	.60	020940		
		GERALD D DAVIS	9.7	6950 N	.64	11 trv	10.0	6950 N	.62			
			656093010	1858	1684							
C44	0328	CAMERON BUDZISZEWS	1.7	520 D	.44	2 trv	2.0	520 D	.37	021560		
			953093280	1220	80							
C46	0075	GORDON CURLEY	10.5	5620 D	.62	6 trv	10.0	5620 D	.66	019200		
			727063010	1888	2054	* Closed No Tag						
C48	0126	GORDON CURLEY	10.5	6435 D	.54	11 trv	10.0	6435 D	.57	018480		
		EDDIE BEVERLY	10.0	5892 N	.52	11 trv	9.5	5892 N	.55	>> TRAINING <<		
			011093220	2313	2578	*						
C50	!!!!	NO DATA !!!!	(	001083070	2281	2781	** Closed No Tag)					
C52	!!!!	NO DATA !!!!	(	006083070	1938	520	)					
C54	!!!!	NO DATA !!!!	(	501073310	410	744	181% Closed No Tag)					
C56	0381	JOEL ROSA	10.2	6350 D	.48	9 trv	10.0	6350 D	.49	011790	>> TRAINING <<	
		EDDIE BEVERLY	10.0	7697 N	.60	11 trv	9.5	7697 N	.63		>> TRAINING <<	
			945093151	498	716	***						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.53	D	.60	N	.57	C 47.0 D 39.0 N 0.0 S

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT - Attn to: Kevin Rhone					****			
C02	!!!!	NO DATA	!!!!	(	131106191	666	863	** Closed	)
C04	0964	ERIC D STANEK	9.7	1800 D	.39	6 trv	9.0	1800 D	.42 014380
					077033210	2020	1652		
C06	!!!!	NO DATA	!!!!	(	247013302	2424	1505	)	
C08	DOWN	RP - Repair	24.0	hrs WOLF,RAYMOND	E				
				(	247013308	2424	2604	* Closed	)
C10	!!!!	NO DATA	!!!!	(	001115170	1953	0	Closed	)
C12	0757	ERIC D STANEK	9.7	3900 D	.67	11 trv	9.0	3900 D	.72 020020
					893093140	1793	1576		
C14	!!!!	NO DATA	!!!!	(	473063120	2444	1907	)	
C16	0758	RONALD WARCZOK	0.0	3300 D	*.**	7 trv	10.0	3300 D	.55 020340 >> TRAINING <<
					009093180	2622	985		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.56 D	.00 N	.56 C	28.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME FITTING - Attn to: Kevin Rhone					****			
C18	!!!!	NO DATA !!!!		(701031220 2009		4766	237% Closed No Tag)		
C20	!!!!	NO DATA !!!!		(700031189 2424		4225	174% Closed)		
C22	0837	RAYMOND E WOLF		11.4	4369 D .62	7 trv	11.5	4369 D .61	020770
				932093140	1946	1557			
C24	DOWN	RP - Repair		24.0 hrs WOLF,RAYMOND E					
				(755043180 2595		1798 Closed)			
C26	!!!!	NO DATA !!!!		(664093050 1658		1478 Closed No Tag)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.61 D	.00 N	.61 C	11.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am													
JOB		--- per job in---						-suggested corrections					
		RUN MACHINE EFF						RUN MACHINE EFF WORK					
***** MISC #1 - Attn to: Kevin Rhone *****													
B02	0460	RICARDO PADILLA-GO	4.2	800 D	.15	1 trv		9.0	800 D	.07	014030	>> TRAINING <<	
												low QUANTITY	
Low EFF for Job 0460 rated 1285/hr for PRIM													
B04	!!!!	NO DATA !!!!	(	050063140	2112	164	)						
B06	0066	RICARDO PADILLA-GO	5.0	2400 D	1.14	6 trv		9.5	2400 D	.60	015940	>> TRAINING <<	
												**	
B08	0045	COLBY KERRY-RHONE	10.1	1800 D	.44	6 trv		10.0	1800 D	.44	015280	>> TRAINING <<	
B10	!!!!	NO DATA !!!!	(	511073141	1466	1402	Closed No Tag)						
B12	0100	COLBY KERRY-RHONE	10.1	3600 D	.28	6 trv		10.0	3600 D	.28	016950	>> TRAINING <<	
												>> TRAINING <<	
B14	0300	ZACHARY FELMLEE	10.0	7200 D	.56	9 trv		10.0	7200 D	.56	020150	>> TRAINING <<	
												>> TRAINING <<	
B16	0465	ZACHARY FELMLEE	1.4	2100 D	.92	2 trv		10.0	2100 D	.13	014720	>> TRAINING <<	
												low Efficiency	
Low EFF for Job 0465 rated 1635/hr for PRIM													
B18	!!!!	NO DATA !!!!	(	228122130	1834	1143	)						
B20	!!!!	NO DATA !!!!	(	620073280	3306	776	)						
A50	!!!!	NO DATA !!!!	(	257063230	2093	2450	* Closed)						
A52	0448	JAMIE FELMLEE	9.1	2000 D	.44	3 trv		10.0	2000 D	.39	013540		
A54	!!!!	NO DATA !!!!	(	441092284	3252	3491	* Closed No Tag)						
A56	!!!!	NO DATA !!!!	(	001058230	2086	2299	* Closed No Tag)						
A58	0463	JAMIE FELMLEE	9.1	4000 D	.48	6 trv		10.0	4000 D	.43	020380	>> TRAINING <<	
A60	!!!!	NO DATA !!!!	(	621063090	1403	1189	Closed No Tag)						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.37 D	.68 N	.43 C	78.5 D	19.5 N	0.0 S

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(	961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE EFF					RUN MACHINE EFF WORK				
****	FITTING - Attn to: Kevin Rhone										****
A86	!!!!	NO DATA	!!!!	(	400083170	3295	1732	)			
A74	!!!!	NO DATA	!!!!	(	000083110	1913	609	)			
A76	!!!!	NO DATA	!!!!	(	011073141	1264	112	)			
A24	!!!!	NO DATA	!!!!								
A25	0253	HERMAN LEWIS		7.2	5425	D .58	10 trv		6.5	5425	D .65 019440
				1.7		D -.--	10 TRV		1.5		D -.--
A26	0235	HERMAN LEWIS		0.0		D -.--			11.5		D -.-- 014700
A27	!!!!	NO DATA	!!!!								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.22 D	.00 N	.22 C	19.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****								
A10	!!!!	NO DATA		!!!!	(121073260 1757 1180 Closed)				
A12	0558	KOSTA TILA	10.4	3250 D	.96	4 trv	10.0	3250 D	1.00 017800
		TYRON YAWN	0.8	2867 N	11.03	4 trv	9.5	2867 N	.93 >> TRAINING <<
			005093180	2422		2705 *			
A14	0518	KOSTA TILA	10.4	3000 D	.48	5 trv	10.0	3000 D	.50 020900
			108083170	1819		1460			

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
HYDROMAT BLOCK CELL	.75 D	.93 N	.81 C	20.0 D	9.5 N	0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	.94 D	1.06 N	1.00 C	78.5 D	69.5 N	0.0 S